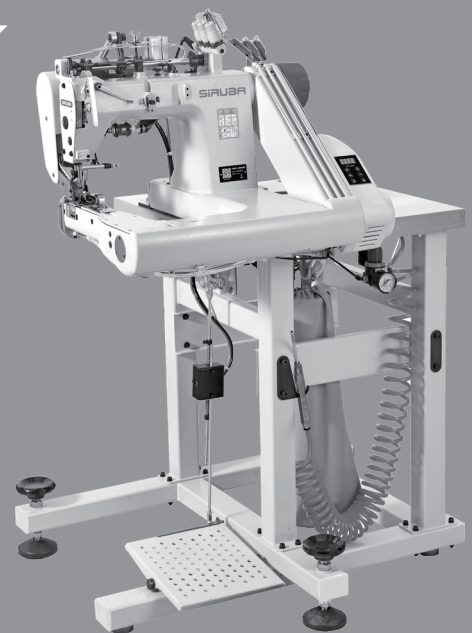


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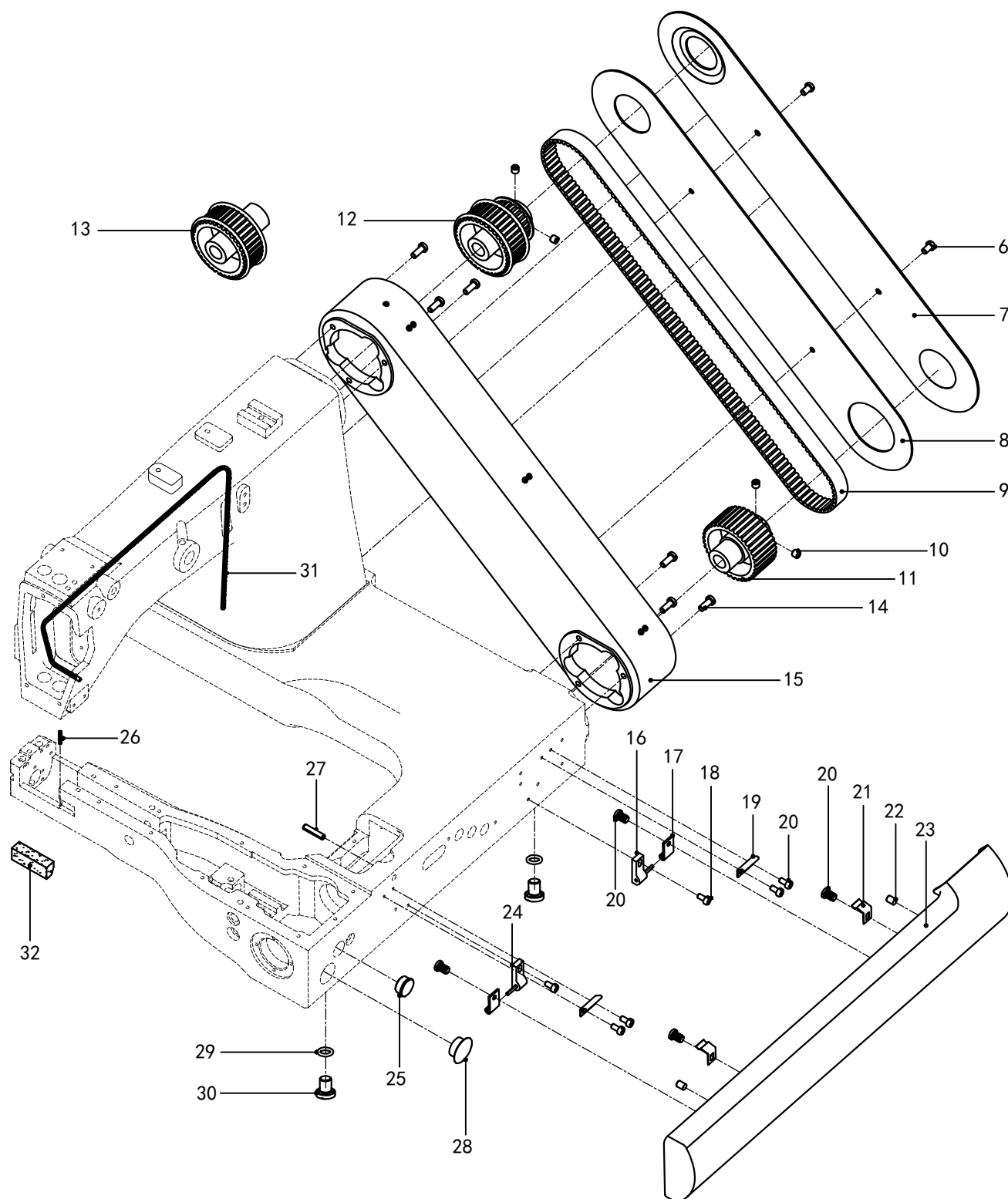
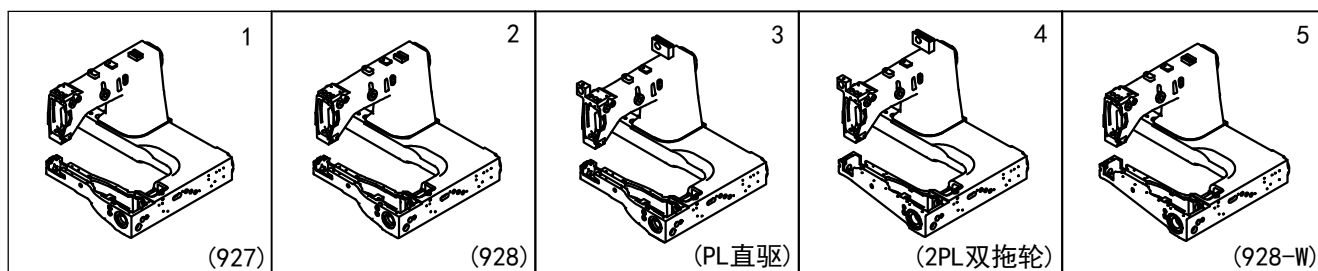
零件圖

PARTS LIST

■ FA007L



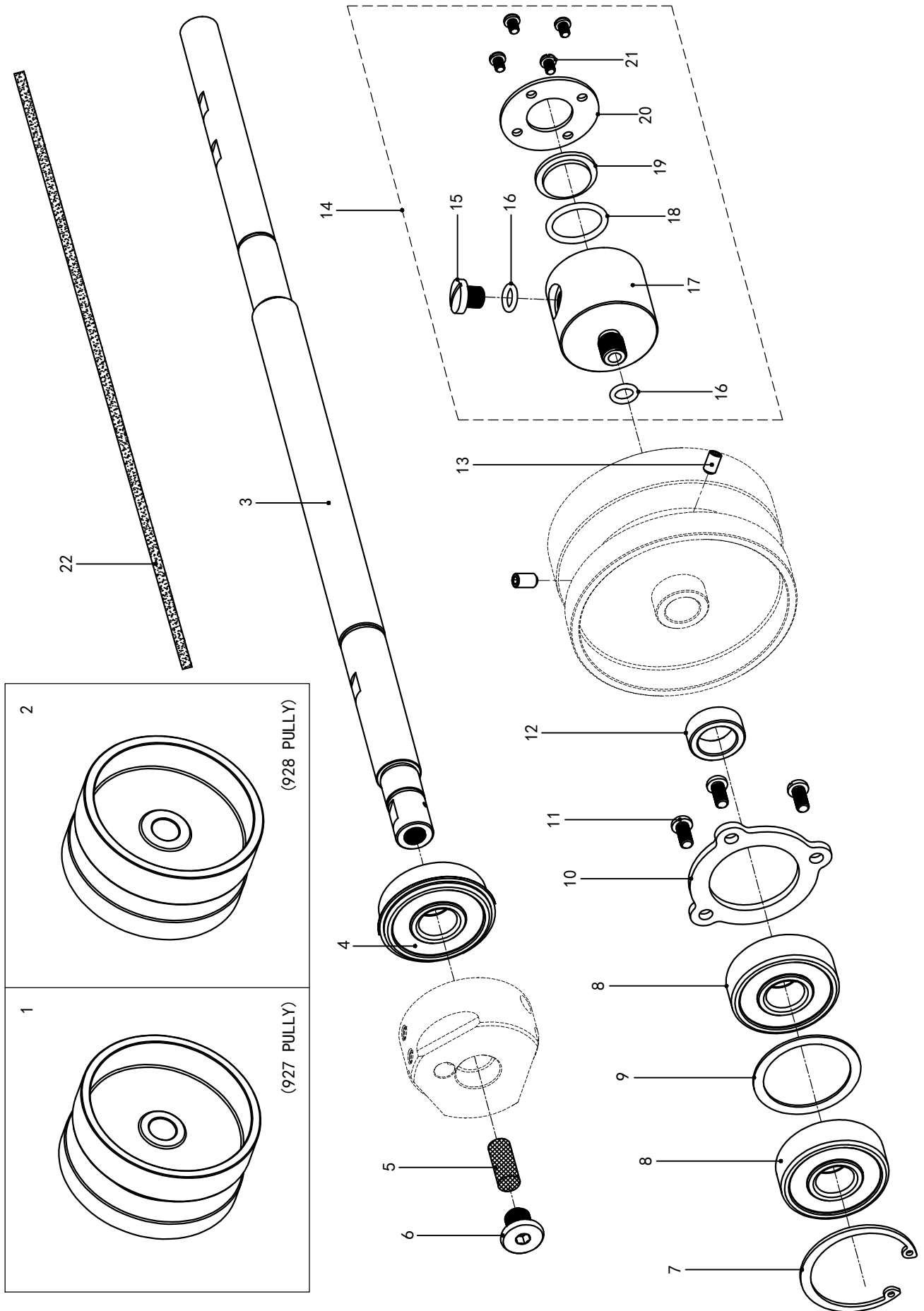
A、机体部份 Machine frame components



A、机体部份 Machine frame components

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927A-1	927A001	927机壳/927 Machine frame	1
2	928A-2	928A002	928机壳/928 Machine frame	1
3	927A-3	927A003	PL直驱机壳/PL Machine frame	1
4	928A-4	928A004	2PL双拖轮机壳/2PL Machine frame	1
5	928A-5	928A005	928W宽臂机壳/928W Machine frame	1
6	927A-6	LD00137	螺钉SM4.76-10/Screw SM4.76	2
7	927A-7	927A007	同步皮带罩盖板/Belt Corer Plate	1
8	927A-8	927A008	同步皮带罩盖板垫/Packing	1
9	927A-9	927A009	同步带/Timing Belt	1
10	927A-10	LD00131	紧定螺钉SM6.35-6/Screw SM4.76	4
11	927A-11	927A011	下同步轮/Timing Belt Wheel Assy Lower	1
12	927A-12	927A012	上同步轮/Timing Belt Wheel Assy Upper	1
13	927A-13	927A013	上同步轮/Timing Belt Wheel Assy Upper	1
14	927A-14	LD00133	螺钉SM4.76-12/Screw SM4.76	6
15	927A-15	927A015	同步皮带罩/Belt Cover	1
16	927A-16	927A016	长前盖右摇臂/L Thread Guide Hinge AssyR	1
17	927A-17	927A017	前盖摇臂座/Hinge	2
18	927A-18	LD00280	螺钉SM3.57-15/Screw SM3.57	2
19	927A-19	927A019	前盖弹簧片钩/Font Cover Spring	2
20	927A-20	LD00135	螺钉SM3.57-6/Screw SM3.57	8
21	927A-21	927A021	弹簧片/Font Cover Spring	2
22	927A-22	927A022	前盖橡胶垫/Rubber Cap	2
23	927A-23	927A023	长前盖/Front Cover	1
24	927A-24	927A024	前盖左摇臂/L Thread Guide Hinge AssyL	1
25	927A-25	927A025	橡胶塞/Rubber Cap	1
26	927A-26	TXX00009	弹性圆柱销2X10/Pin Spring	1
27	927A-27	TXX00011	弹性圆柱销5X12/Pin Spring	1
28	927A-28	927A028	标尺窗/Surveyor Rod Window	1
29	927A-29	OXQ00002	O形圈11/O Ring	2
30	927A-30	927A030	螺钉SM7.94-10.5/Screw SM7.94	2
31	927A-31	927A031	油线/Wick Ninpper	1
32	927A-32	927A032	机头羊毛毡/Felt	1

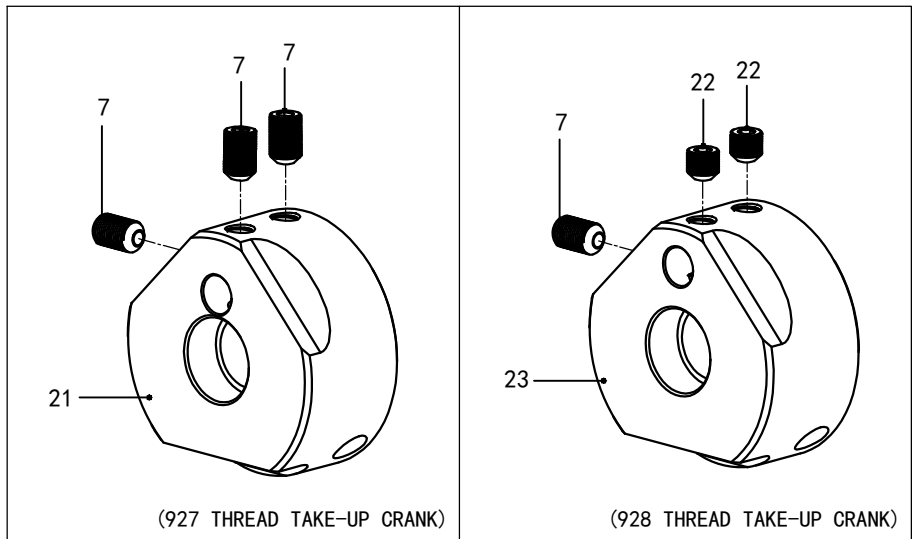
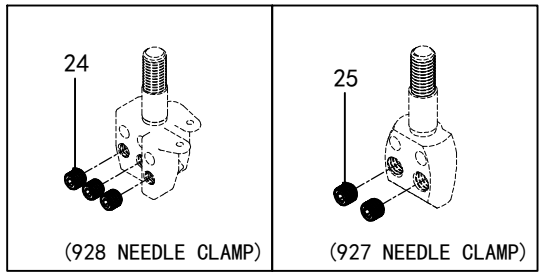
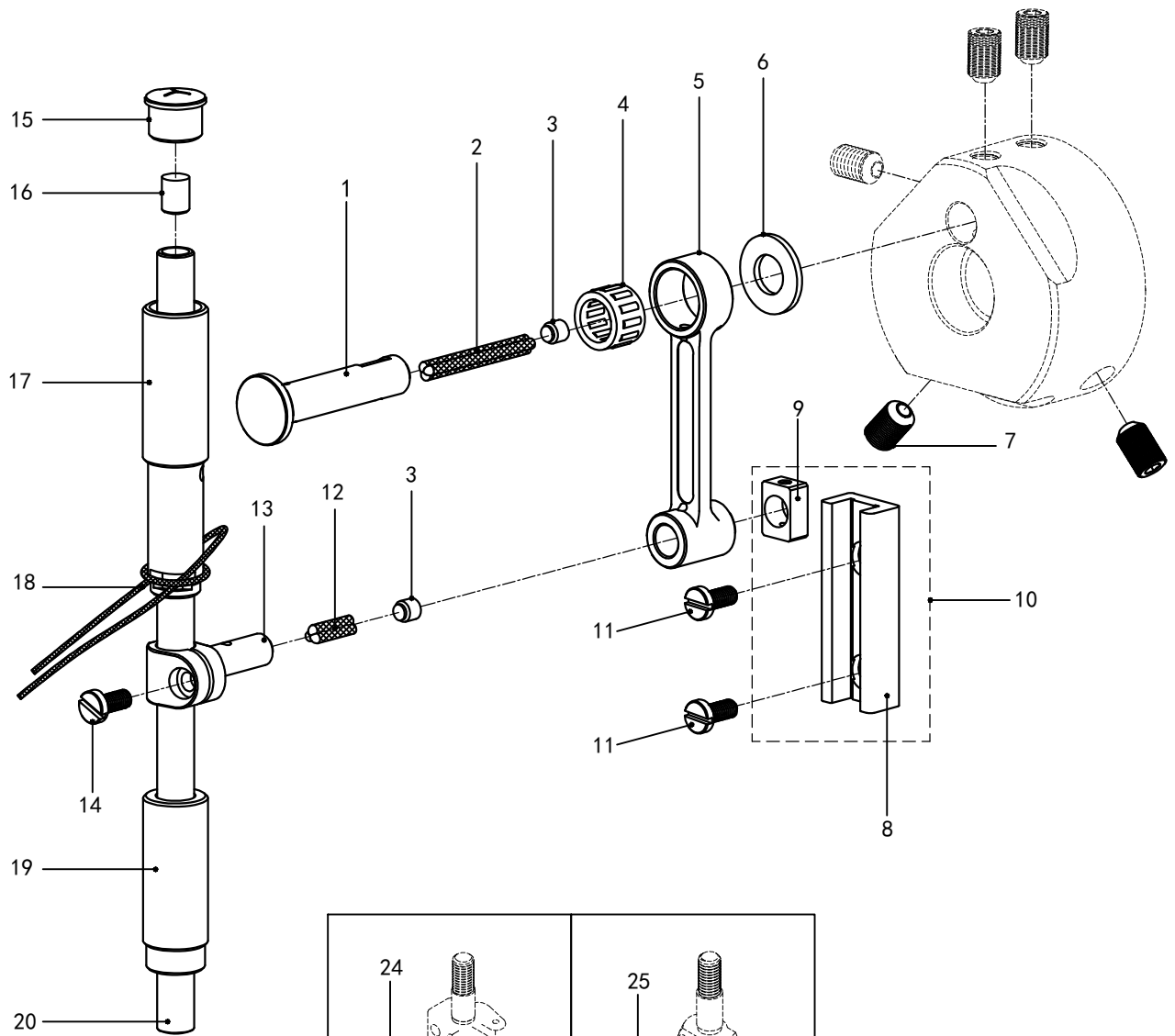
B-上轴机械装置 Upper shaft mechanism



B-上轴机械装置 Upper shaft mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927B-1	927B001	927皮带轮/927Pulley	1
2	928B-2	928B002	928皮带轮/928Pelley	1
3	927B-3	927B003	上轴/Upper Shaft	1
4	927B-4	ZC00008	轴承/Ball Bearing	1
5	927B-5	927B005	主轴油毡/Felt	1
6	927B-6	LD00136	螺钉SM9.52-9.5/Screw SM9.52	1
7	927B-7	TDQ00004	弹性挡圈C42/Retaining Ring	1
8	927B-8	ZC00009	轴承/Ball Bearing	2
9	927B-9	DQ00032	平垫圈34/Washer	1
10	927B-10	927B010	轴承压板/Bearing Presser	1
11	927B-11	LD00137	螺钉SM4.76-10/Screw SM4.76	3
12	927B-12	927B012	挡圈/Collar	1
13	927B-13	LD00001	紧定螺钉M6X10/Screw M6	2
14	927B-14	927B014	存油器组件/Oil Tank Assy	1
15	927B-15	927B015	螺钉SM7.94-6.5/Screw SM7.94	1
16	927B-16	OXQ00002	O形圈11/O Ring	2
17	927B-17	927B017	存油器/Oil Tank	1
18	927B-18	OXQ00003	O形圈24/O Ring	1
19	927B-19	927B019	存油器示窗/Oil Gauge Window	1
20	927B-20	927B020	示窗压板/Oil Gauge Cover	1
21	927B-21	LD00135	螺钉SM3.57-6/Screw SM3.57	4
22	927B-22	927B022	油线/Wick Ninpper	1

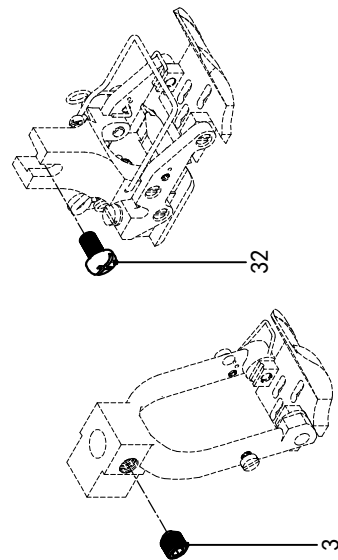
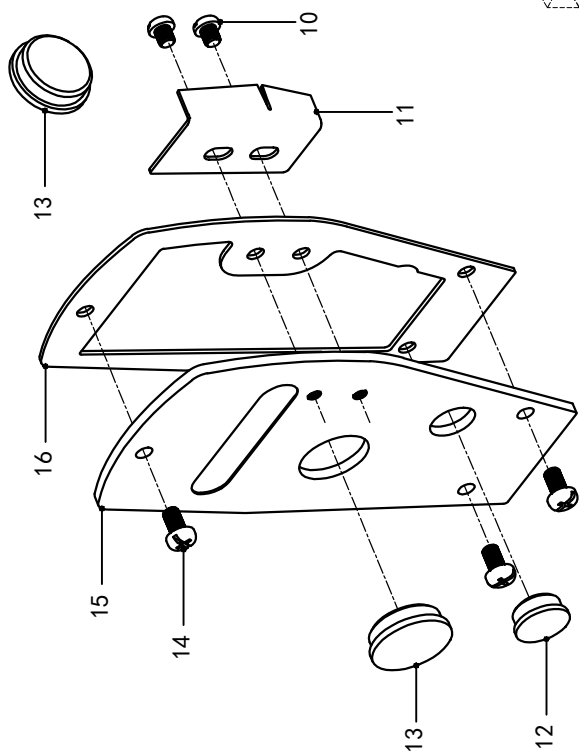
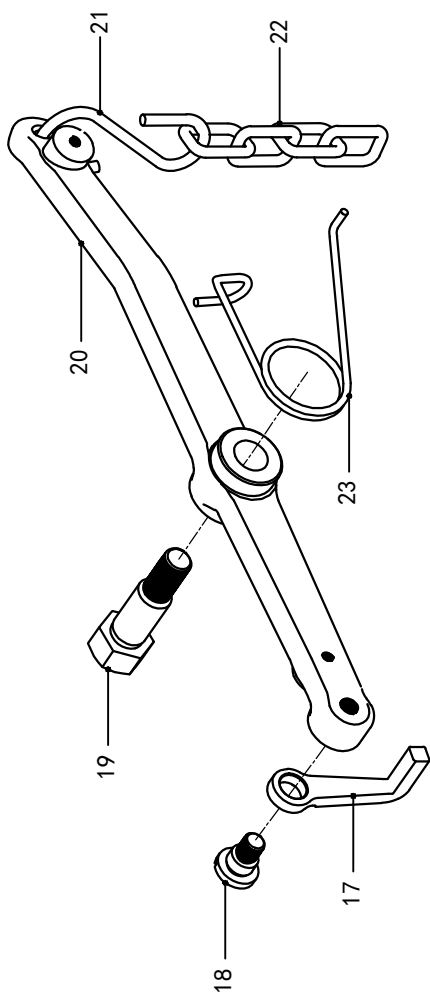
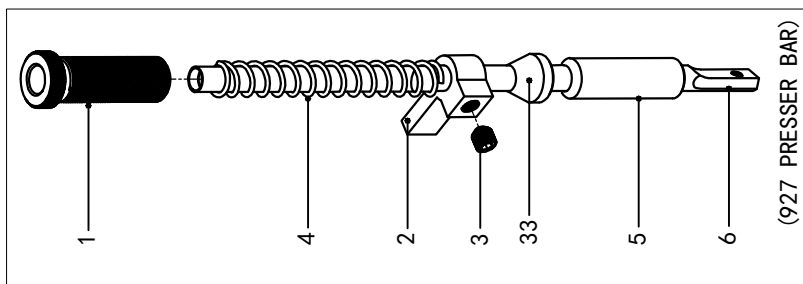
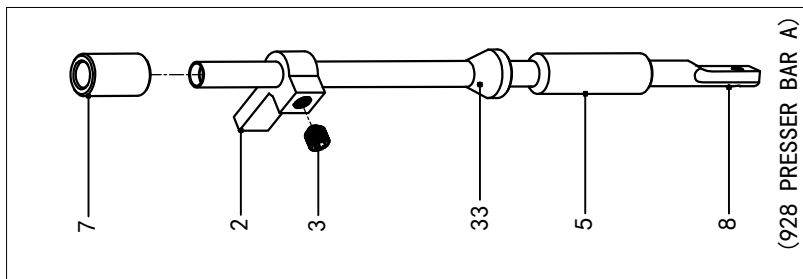
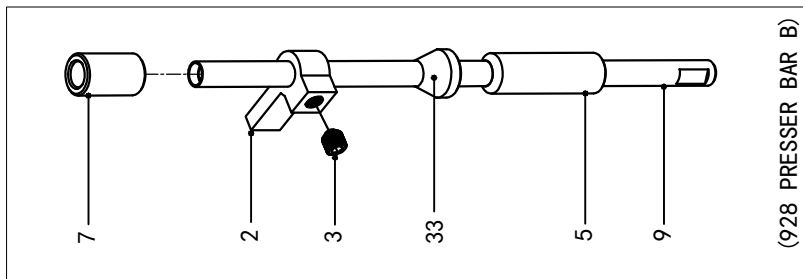
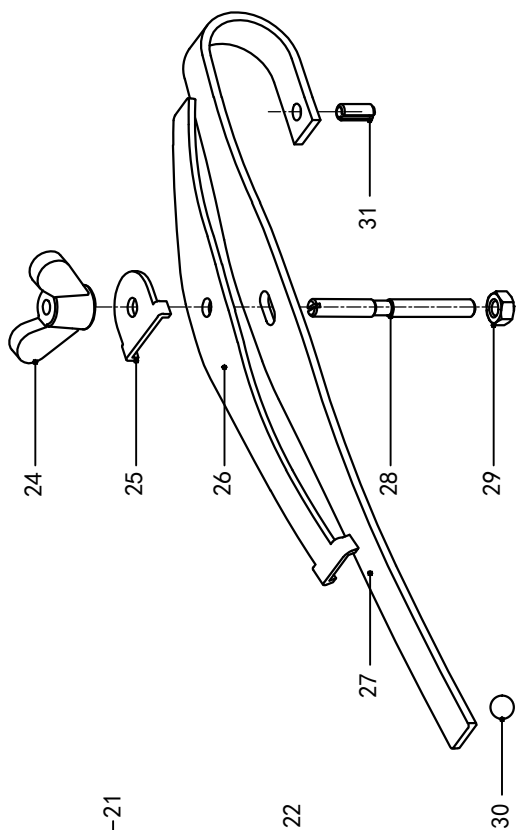
C-针杆装置 Needle bar mechanism



C-针杆装置 Needle bar mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927C-1	927C001	针杆销/Pin	1
2	927C-2	927C002	针杆销油线/Wick Ninpper	1
3	927C-3	927C003	橡胶塞/Rubber Cap	1
4	927C-4	ZC00010	滚针轴承/Ball Bearing	1
5	927C-5	927C005	针杆连杆/Connecting Rod	1
6	927C-6	DQ00033	平垫圈8/Washer	1
7	927C-7	LD00138	紧定螺钉SM6. 35-8/Screw SM6.35	5
8	927C-8	927C008	针杆滑块槽/Needle Bar Guide	1
9	927C-9	927C009	针杆滑块/□ccentric Wheel Sleeve	1
10	927C-10	927C010	针杆滑块槽组件/Needle Bar GuideAssy	1
11	927C-11	LD00139	紧定螺钉SM3. 57-8/Screw SM3.57	2
12	927C-12	927C012	针杆抱箍油线/Wick Ninpper	1
13	927C-13	927C013	针杆抱箍/Needle Bar Clamp	1
14	927C-14	LD00140	紧定螺钉SM3. 57-7/Screw SM3.57	1
15	927C-15	927C015	针杆上套油塞/Rubber Cap	1
16	927C-16	927C016	针杆塞/Needle Bar Cork	1
17	927C-17	927C017	针杆上套/Needle Bar Bush□pper	1
18	927C-18	927C018	针杆油线/Wick Ninpper	1
19	927C-19	927C019	针杆下套/Needle Bar BushLower	1
20	927C-20	927C020	针杆/Needle Bar	1
21	927C-21	927C021	927挑线杆曲柄/927 Thread Take-□p Crank	1
22	927C-22	LD00245	紧定螺钉SM6. 35-5. 4/Screw SM6.35	2
23	928C-23	928C023	928挑线杆曲柄/928 Thread Take-□p Crank	1
24	928C-24	LD00142	紧定螺钉SM3. 18-3. 2/Screw SM3.18	3
25	927C-25	LD00141	紧定螺钉SM4. 36-3. 5/Screw SM4.36	2

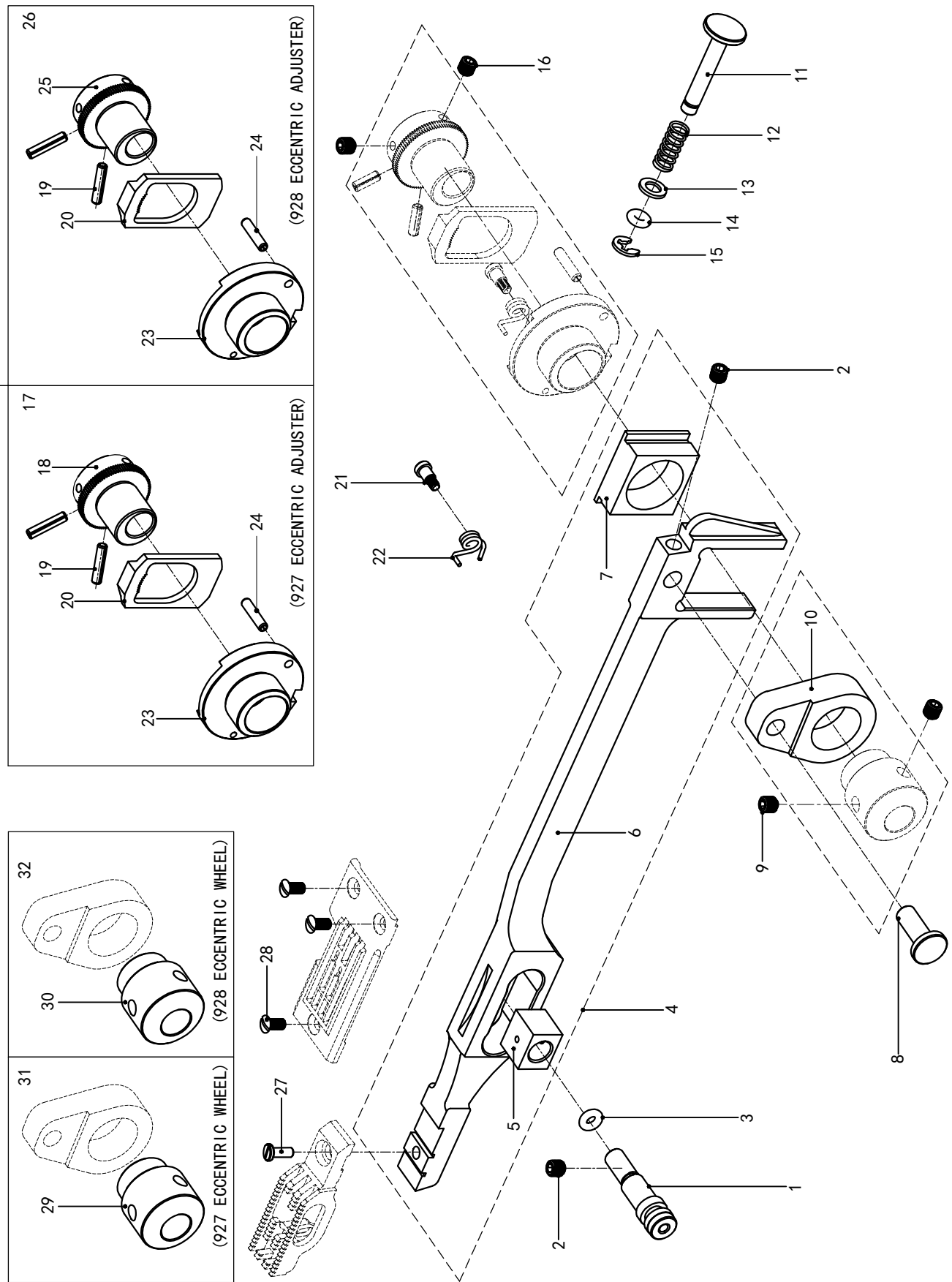
D-压脚杆装置 Presser bar mechanism



D-压脚杆装置 Presser bar mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927D-1	927D001	调节螺栓/Adjust Screw	1
2	927D-2	927D002	压脚杆夹/Presser Bar Clamp	1
3	927D-3	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	2
4	927D-4	TH00020	压簧/Spring	1
5	927D-5	927D005	压脚杆下套/Presser Bar Lower	1
6	927D-6	927D006	927压脚杆/Presser Bar	1
7	928D-7	928D007	928压脚杆上套/Presser Bar Upper	1
8	928D-8	928D008	928压脚杆A/Presser Bar A	1
9	928D-9	928D009	928压脚杆B/Presser Bar B	1
10	927D-10	LD00144	螺钉SM4.36-4.8/Screw SM4.36	2
11	927D-11	927D011	侧盖/Cover	1
12	927D-12	927D012	橡胶塞13.5/Rubber Cap	1
13	927D-13	927D013	橡胶塞20.5/Rubber Cap	1
14	927D-14	LD00010	螺钉SM4.36-8/Screw SM4.36	4
15	927D-15	927D015	端面盖/Face Plate	1
16	927D-16	927D016	端面盖密封垫/Facking	1
17	927D-17	927D017	抬压脚杆连接块/Presser Bar Linker	1
18	927D-18	927D018	连接块轴位螺钉/Shoulder Screw	1
19	927D-19	927D019	抬压脚杆轴位螺钉/Shoulder Screw	1
20	927D-20	927D020	抬压脚杆/knee Linker Lever	1
21	927D-21	927D021	链条挂钩/Chain Rod Hook	1
22	927D-22	927D022	链条 Chain	1
23	927D-23	927D023	抬压脚杆扭簧/Twist Spring	1
24	928D-24	928D024	蝶形螺母/Nut	1
25	928D-25	928D025	蝶形螺母垫片/Washer	1
26	928D-26	928D026	压板弹簧B/Presser Plate Spring B	1
27	928D-27	928D027	压板弹簧A/Presser Plate Spring A	1
28	928D-28	928D028	调节螺钉/Screw	1
29	928D-29	LM00008	螺母SM4.76/Nut SM4.76	1
30	928D-30	GZ00004	钢珠/Bearing Ball	1
31	928D-31	TXX00005	弹性圆柱销/Pin Spring	1
32	927D-32	LD00145	压脚螺钉SM3.57-8/Screw	1
33	928D-33	928D033	压杆防油套/Presser Bar End Oil Set	1

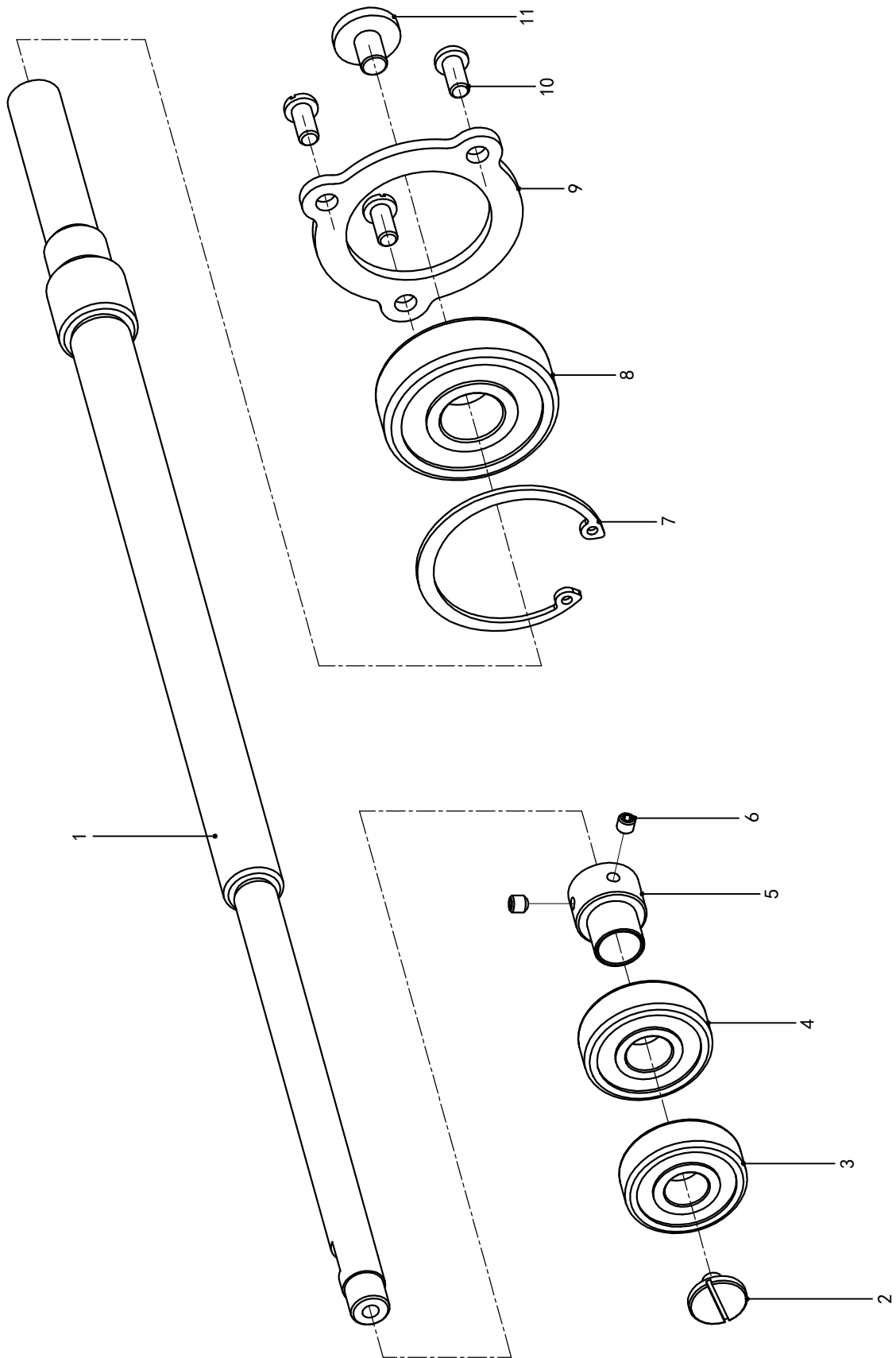
E-送料装置 Feed mechanism



E-送料装置 Feed mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927E-1	927E001	送料杆偏心销/FeedBar eccentricShaft	1
2	927E-2	LD00146	紧定螺钉SM5.95-8/Screw SM5.95	1
3	927E-3	OXQ00004	O形圈10/O Ring	1
4	927E-4	927E004	送料杆组件/Feeding Pole Module	1
5	927E-5	927E005	送料杆小滑块/eccentric Wheel Sleeve	1
6	927E-6	927E006	送料杆/Feeding Pole	1
7	927E-7	927E007	送料杆大滑块/eccentric Wheel Sleeve	1
8	927E-8	927E008	连接块销子/Pin	1
9	927E-9	LD00003	紧定螺钉M6X6/Screw M6	2
10	927E-10	927E010	偏心轮连接块/Presser Bak Lifter	1
11	927E-11	927E011	调节按钮/Push Button	1
12	927E-12	TH00021	弹簧/Spring	1
13	927E-13	DQ00034	平垫圈5/Washer	1
14	927E-14	OXQ00005	O形圈/O Ring	1
15	927E-15	TDQ00005	开口挡圈4/Ring	1
16	927E-16	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	2
17	927E-17	927E017	927偏心调节器组件/927 eccentric Adjuster	1
18	927E-18	927E018	偏心齿轮/eccentric Wheel Outside	1
19	927E-19	TXX00006	弹性圆柱销/Pin Spring	2
20	927E-20	927E020	齿板/Rachter Stopper	1
21	927E-21	927E021	扭簧螺钉/Screw	1
22	927E-22	927E022	扭簧/Twist Spring	1
23	927E-23	927E023	角度槽偏心轮/eccentric Wheel Inside	1
24	927E-24	TXX00007	弹性圆柱销/Pin Spring	1
25	928E-25	928E025	928偏心齿轮/928 eccentric Wheel Outside	1
26	928E-26	928E026	928偏心调节器组件/928 eccentric Adjuster	1
27	927E-27	LD00147	螺钉SM4.76-8/Screw SM4.76	1
28	927E-28	LD00148	沉头螺钉SM4.36-9/Screw SM4.36	3
29	927E-29	927E029	927偏心轮/927 eccentric Wheel	1
30	928E-30	928E030	928偏心轮/928 eccentric Wheel	1
31	927E-31	927E031	927偏心轮连接块组件/927 eccentric Wheel	1
32	927E-32	927E032	928偏心轮连接块组件/928 eccentric Wheel	1

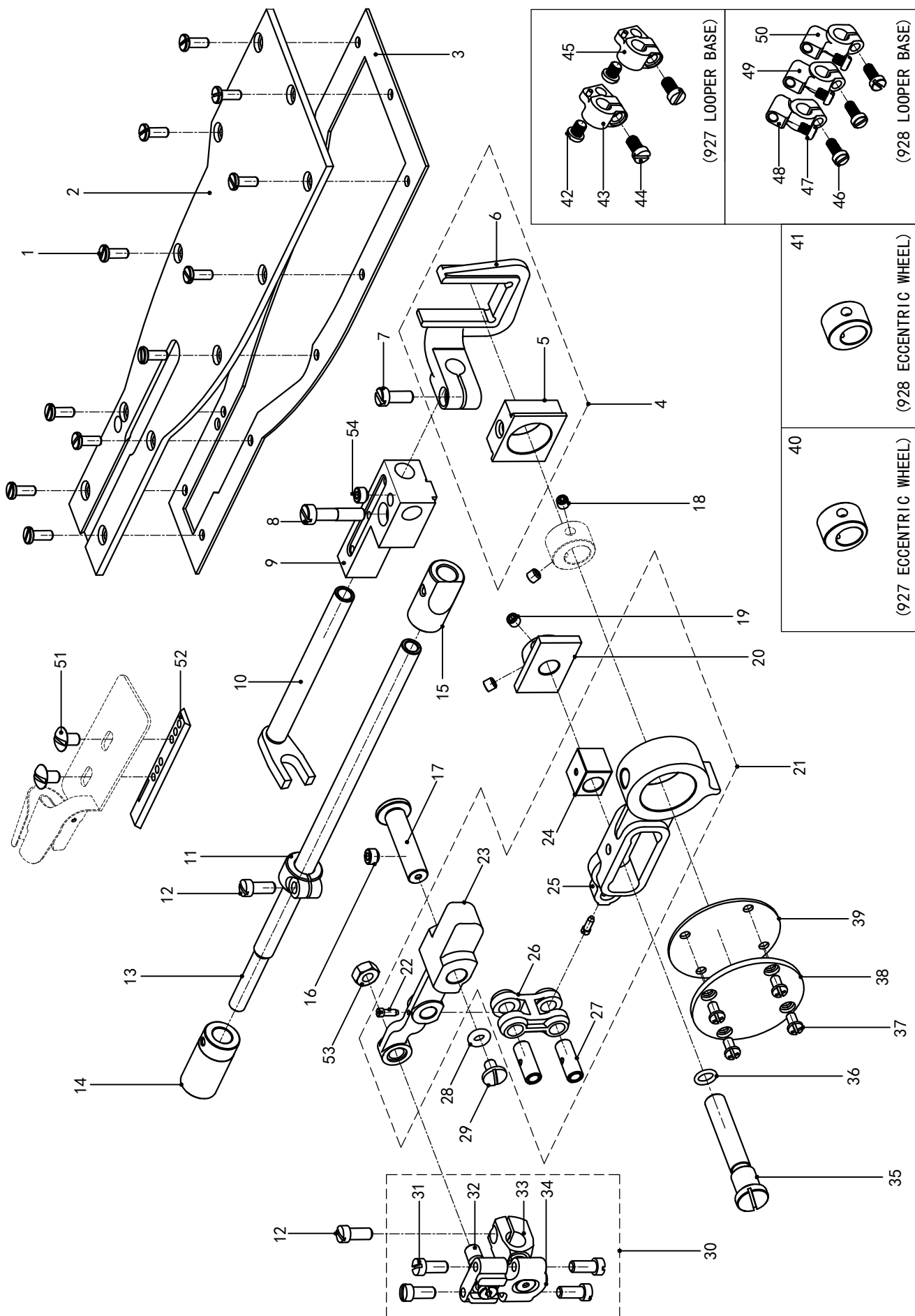
F-下轴装置 Lower shaft mechanism



F-下轴装置 Lower shaft mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927F-1	927F001	下轴/Lower Shaft	1
2	927F-2	LD00149	螺钉SM4.36-8.5/Screw SM4.36	1
3	927F-3	ZC00011	轴承/Ball Bearing	1
4	927F-4	ZC00012	轴承/Ball Bearing	1
5	927F-5	927F005	轴承套筒/Ball Bearing Bush	1
6	927F-6	LD00197	紧定螺钉M4X3.2/Screw M4	2
7	927F-7	TDQ00004	弹性挡圈C42/Retaining Ring	1
8	927F-8	ZC00009	轴承/Ball Bearing	1
9	927F-9	927B010	轴承压板/Bearing Presser	1
10	927F-10	LD00137	螺钉SM4.76-10/Screw SM4.76	3
11	927F-11	LD00150	螺钉SM6.35-9/Screw SM6.35	1

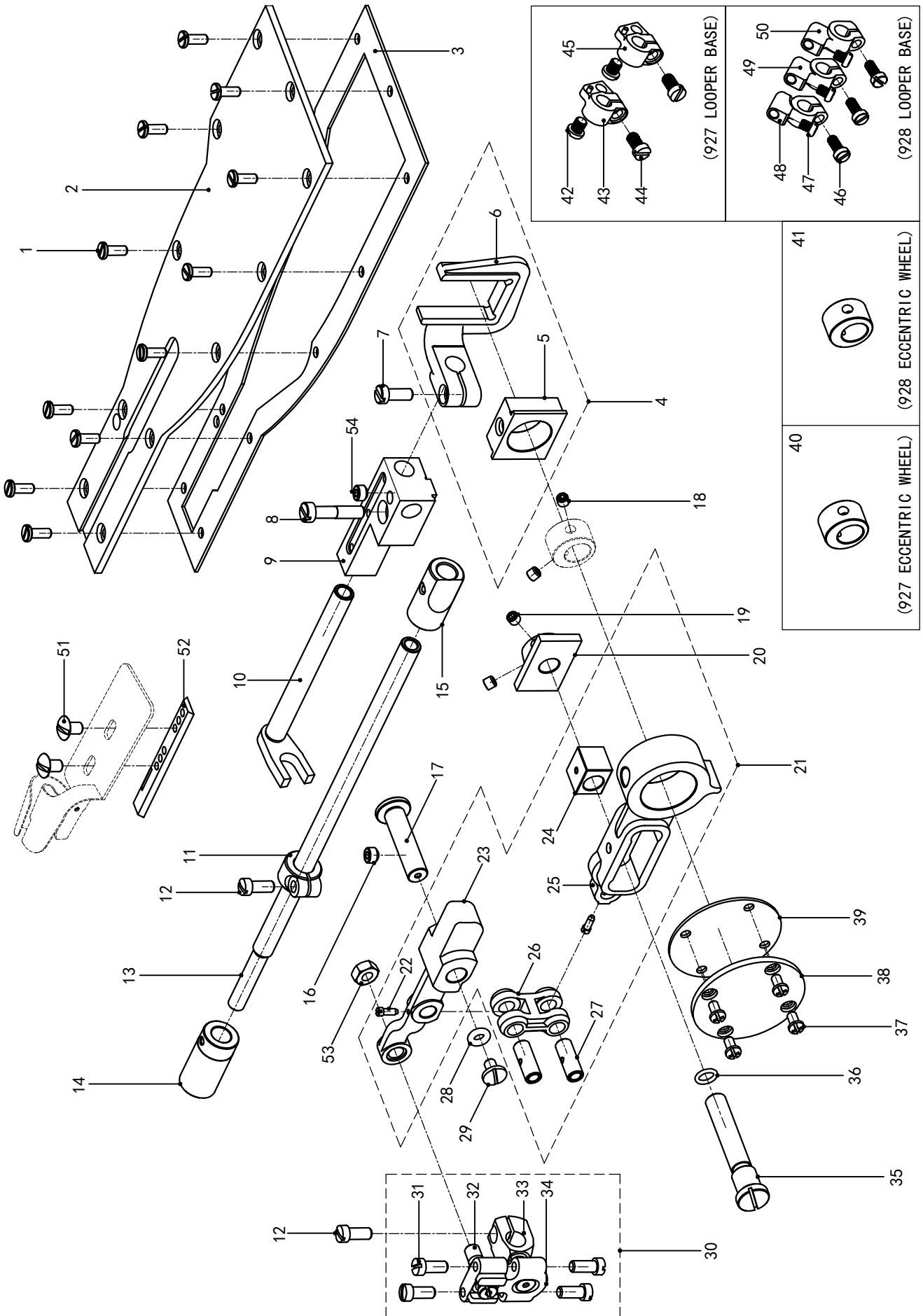
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927G-1	LD00151	螺钉SM3. 57-8. 9/Screw SM3.57	11
2	927G-2	927G002	前臂盖/Front Feed Arm Cap	1
3	927G-3	927G003	前臂盖防油垫/Packing	1
4	927G-4	927G004	拔叉组件/Lopper Peeding Fopk Assy	1
5	927G-5	927G005	拔叉滑块/□ccentric Wheel Sleeve	1
6	927G-6	927G006	拔叉/Lopper Peeding Fopk	1
7	927G-7	LD00069	螺钉SM4. 36-13/Screw SM4.36	1
8	927G-8	LD00153	螺钉SM4. 76-21. 5/Screw SM4.76	1
9	927G-9	927G009	拔叉支座/Lopper F/Fopk Sha□ Bracke	1
10	927G-10	927G010	拔叉轴/Lopper Peeding Fopk Sha□	1
11	927G-11	927G011	打环器轴挡圈/Looper Sha□ SetCollar	1
12	927G-12	LD00265	螺钉SM4. 36-10/Screw SM4.36	2
13	927G-13	927G013	打环器轴/Looper Sha□	1
14	927G-14	927G014	打环器轴套筒B/Looper Sha□ BushB	1
15	927G-15	927G015	打环器轴套筒F/Looper Sha□ BushF	1
16	927G-16	LD00146	紧定螺钉SM5. 95-8/Screw SM5.95	1
17	927G-17	927G017	打环器连接杆销/Looper Lever Pin	1
18	927G-18	LD00155	紧定螺钉SM4. 36-3. 5/Screw SM4.36	2
19	927G-19	LD00023	紧定螺钉SM4. 36-4/Screw SM4.36	2
20	927G-20	927G020	滑块连杆挡板/Plate	1
21	927G-21	927G021	打环器连杆组件/LooperConnectingRodAssy	1
22	927G-22	927G022	螺钉SM2. 38/Screw SM2.38	2
23	927G-23	927G023	打环器连接杆/Looper Lever	1
24	927G-24	927G024	连杆滑块/□ccentric Wheel Sleeve	1
25	927G-25	927G025	打环器滑块连杆/Looper Connecting Rod	1
26	927G-26	927G026	打环器短连杆/Looper Connecting Rod	1
27	927G-27	927G027	短连杆销/Connecting Rod Pin	2
28	927G-28	□XQ00006	O形圈9/O Ring	1
29	927G-29	LD00156	螺钉SM4. 36/Screw SM4.36	1
30	927G-30	927G030	球头连杆组件/Ball parts	1
31	927G-31	LD00157	螺钉SM3. 57-10/Screw SM3.57	4
32	927G-32	927G032	球头螺栓/Steel Ball	1
33	927G-33	927G033	球头连杆/Ball head Connecting Rod	1
34	927G-34	927G034	球头外套连杆/BallHeadCoatConnectingRod	1
35	927G-35	927G035	打环器滑块销/Slide Brock Sha□	1

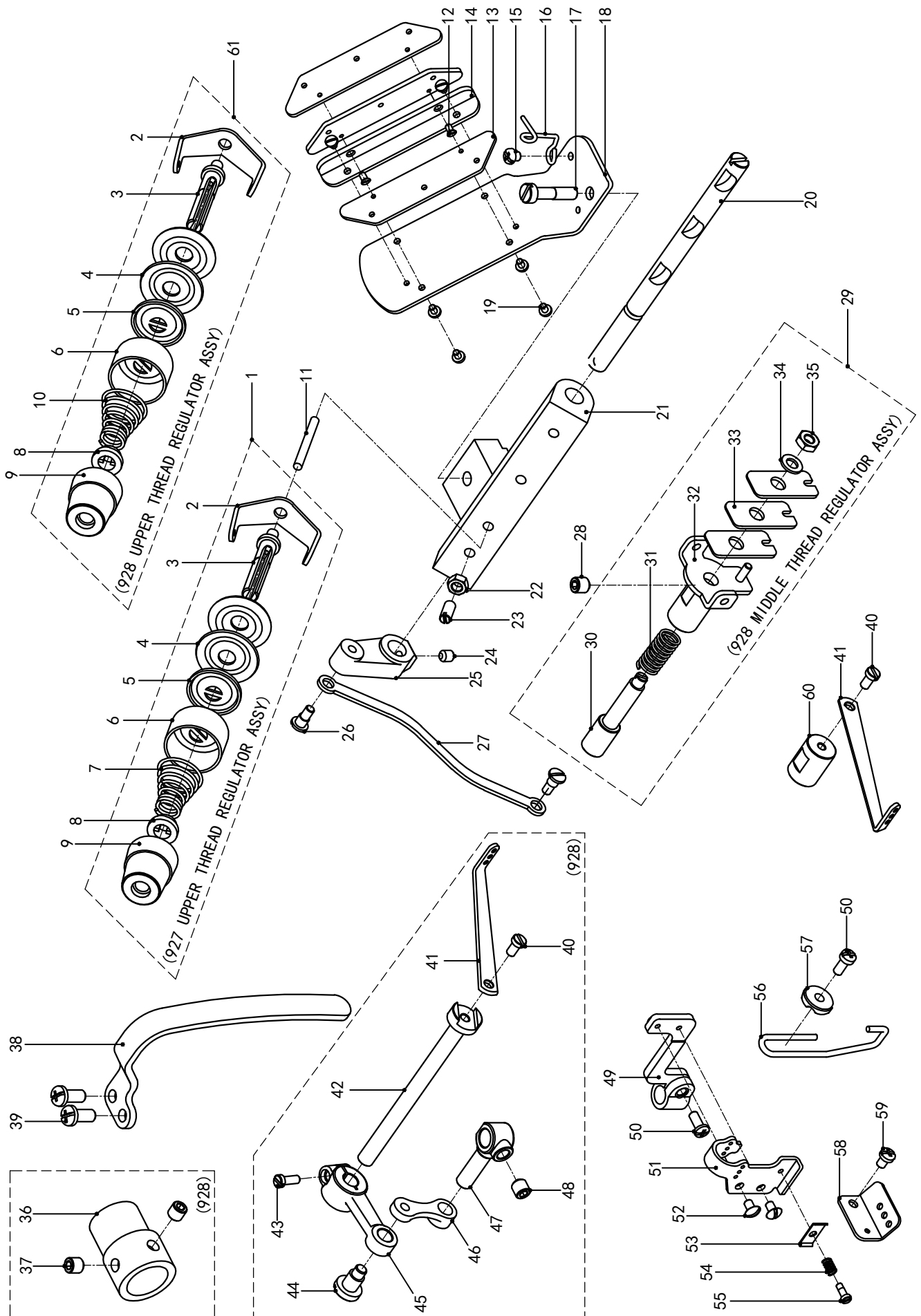
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927G-36	□XQ00007	O形圈9/O Ring	1
37	927G-37	LD00135	螺钉SM3.57-6/Screw SM3.57	4
38	927G-38	927G038	圆盖/Ball Bearing	1
39	927G-39	927G039	圆盖油垫/Packing	1
40	927G-40	927G040	927偏心轮/927 □ccentric Wheel	1
41	928G-41	928G041	928偏心轮/928 □ccentric Wheel	1
42	927G-42	LD00158	螺钉SM4.36-5.5/Screw SM4.36	2
43	927G-43	927G043	弯针座S/Looper Holder[S	1
44	927G-44	LD00159	螺钉SM4.36-8/Screw SM4.36	2
45	927G-45	927G045	弯针座L/Looper Holder[L	1
46	928G-46	LD00145	螺钉SM3.57-8/Screw SM3.57	3
47	928G-47	LD00160	螺钉SM3.57-4.4/Screw SM3.57	3
48	928G-48	928G048	弯针座L/Looper Holder[L	1
49	928G-49	928G049	弯针座M/Looper Holder[M	1
50	928G-50	928G050	弯针座R/Looper Holder[R	1
51	927G-51	LD00176	螺钉SM3.57/Screw SM3.57	1
52	927G-52	927G052	卷边器滑块/Lapper Guide Plate	1
53	927G-53	LM00002	螺母SM5.95/Nut SM5.95	1
54	927G-54	LD00166	螺钉SM5.95/Screw SM5.95	1

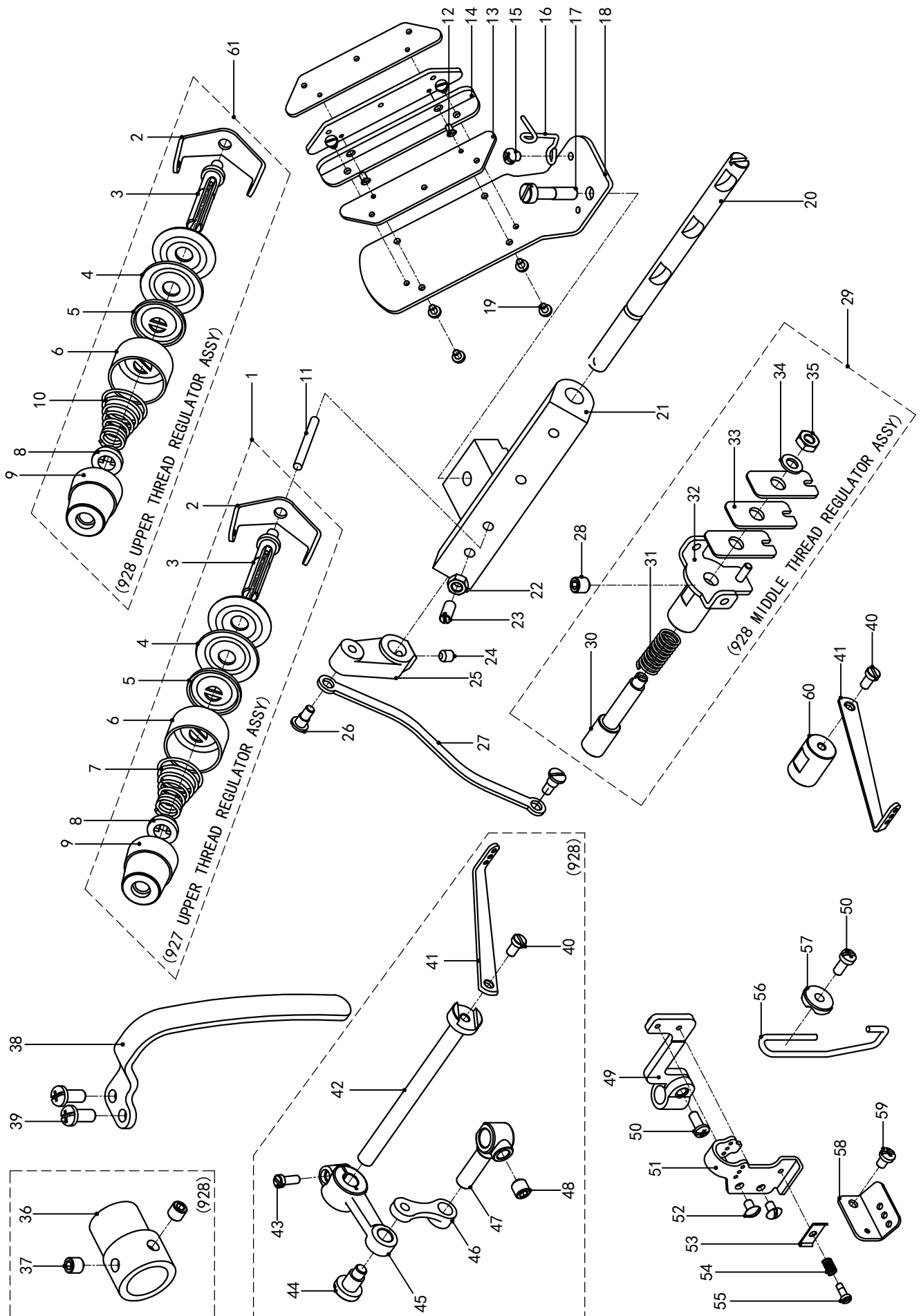
H-上引线装置 □pper threading mechanism



H-上引线装置 □pper threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927H-1	927H001	927夹线器组件/□pperThreadRegulatorAssy	3
2	927H-2	927H002	夹线器过线板/Needle Thread Guide	3
3	927H-3	927H003	夹线器柱/Tension Stud	6
4	927H-4	927H004	夹线板/Tension Disc	3
5	927H-5	927H005	夹线器顶销压盘/Tension Disc Presser	3
6	927H-6	927H006	夹线器弹簧压盘/Tension Disc Presser	3
7	927H-7	927H007	927夹线簧/Spring	2
8	927H-8	927H008	夹线器齿动齿圈/Tension Disc Washer	3
9	927H-9	927H009	夹线器调节螺母/Tension Nut	3
10	928H-10	928H010	928夹线簧/Spring	3
11	927H-11	927H011	夹线器顶销/Pin	3
12	927H-12	LD00162	螺钉SM2. 38-4/Screw SM2.38	2
13	927H-13	927H013	上过线板/Thread Retainer	3
14	927H-14	927H014	上过线板连接板/Thread Guide Set Plate	1
15	927H-15	LD00067	螺钉SM3. 57-4/Screw SM3.57	1
16	927H-16	927H016	上过线板引线钩/Thread Guide	1
17	927H-17	LD00177	螺钉SM4. 76-24/Screw SM4.76	1
18	927H-18	927H018	上过线板支架/□pper Thread Guide	1
19	927H-19	LD00161	螺钉SM2. 38-3. 6/Screw SM2.38	4
20	927H-20	927H020	夹线器支架轴/Tension Release Shaft	1
21	927H-21	927H021	夹线器支架/□pperThread Tension Bracket	1
22	927H-22	LM00001	螺母SM4. 36/Nut SM4.36	1
23	927H-23	927H023	螺钉/Screw	1
24	927H-24	LD00023	螺钉SM4. 36-4/Screw SM4.36	1
25	927H-25	927H025	松线曲柄/Tension Release Crank	1
26	927H-26	927H026	松线连杆螺钉/Screw	2
27	927H-27	927H027	松线连杆/Tension Release Connecting Rod	1
28	927H-28	LD00146	螺钉SM5. 95/Screw SM5.95	1
29	928H-29	928H029	中夹线器组件/MiddleThreadRegulatopAssy	1
30	928H-30	928H030	上线夹松紧支架/□pperThread Tension Bracket	1
31	928H-31	TH00022	弹簧/Spring	1
32	928H-32	928H032	中夹线器支架/Middle Thread Regulatop	1
33	928H-33	928H033	中夹线器夹线片/Tension Disc	3
34	928H-34	DQ00034	平垫圈5/Washer	1
35	928H-35	LM00008	螺母SM4. 36/Nut SM4.36	1

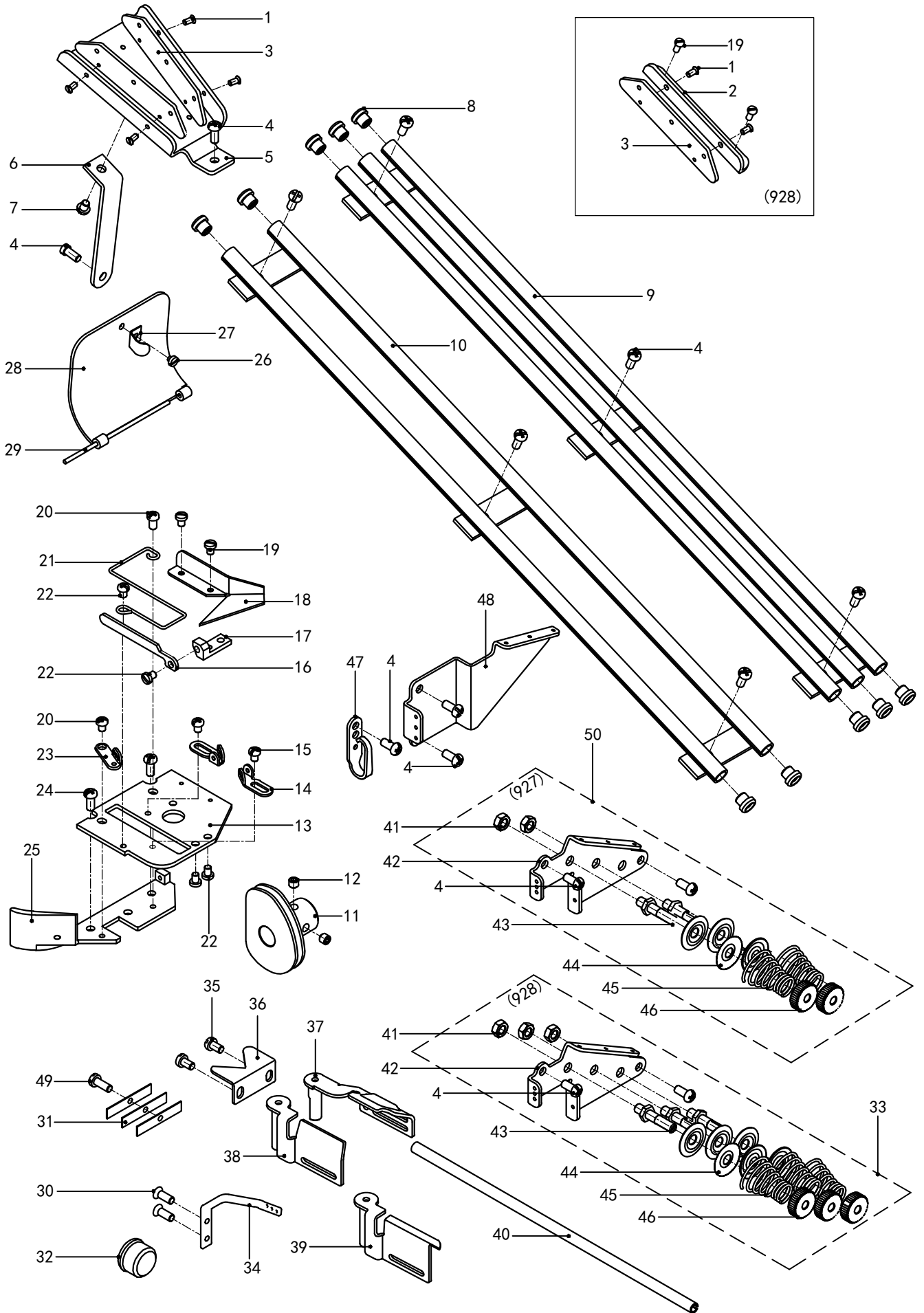
H-上引线装置 □pper threading mechanism



H-上引线装置 □pper threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	928H-36	928H036	中夹线器偏心套筒/□ccentric Wrench	1
37	928H-37	LD00166	螺钉SM5.95-4/Screw SM5.95	2
38	927H-38	927H038	上引线装置护手/Thread Take-□p Cover	1
39	927H-39	LD00137	螺钉SM4.76-10/Screw SM4.76	2
40	927H-40	LD00140	螺钉SM3.57-7/Screw SM3.57	1
41	927H-41	927H041	中引线柄/Tension Release Lever	1
42	928H-42	928H042	中引线柄支架/Tension Release Lever Shaft	1
43	928H-43	LD00026	螺钉M4-10/Screw M4	1
44	928H-44	928H044	连杆轴位螺钉/Shoulder Screw	1
45	928H-45	928H045	中引线柄连杆/Connecting Rod	1
46	928H-46	928H046	短连杆/Short Connecting Rod	1
47	928H-47	928H047	短连杆连接柱/Tension Release Stud	1
48	928H-48	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	1
49	927H-49	927H049	上引线板支架/□pperThreadGuideBracket	1
50	927H-50	LD00139	螺钉SM3.57-7.5/Screw SM3.57	2
51	927H-51	927H051	上引线板/□pper Thread Guide	1
52	927H-52	LD00164	螺钉SM3.18-5/Screw SM3.18	2
53	927H-53	927H053	上引线板压线板/Thread Tension Disc	1
54	927H-54	TH00023	弹簧/Spring	1
55	927H-55	927H055	上引线板弹簧螺钉/Screw	1
56	927H-56	927H056	上引线钩/□pper Thread Take-□p Guide	1
57	927H-57	927H057	上引线钩垫块/Washer	1
58	927H-58	927H058	下引线板/□pper Thread Guide	1
59	927H-59	LD00135	螺钉SM3.57-6/Screw SM3.57	1
60	927H-60	927H060	中引线柄支架块/TensionReleaseLeverBracket	1
61	928H-61	928H061	928夹线器组件/□pperThreadRegulatorAssy	3

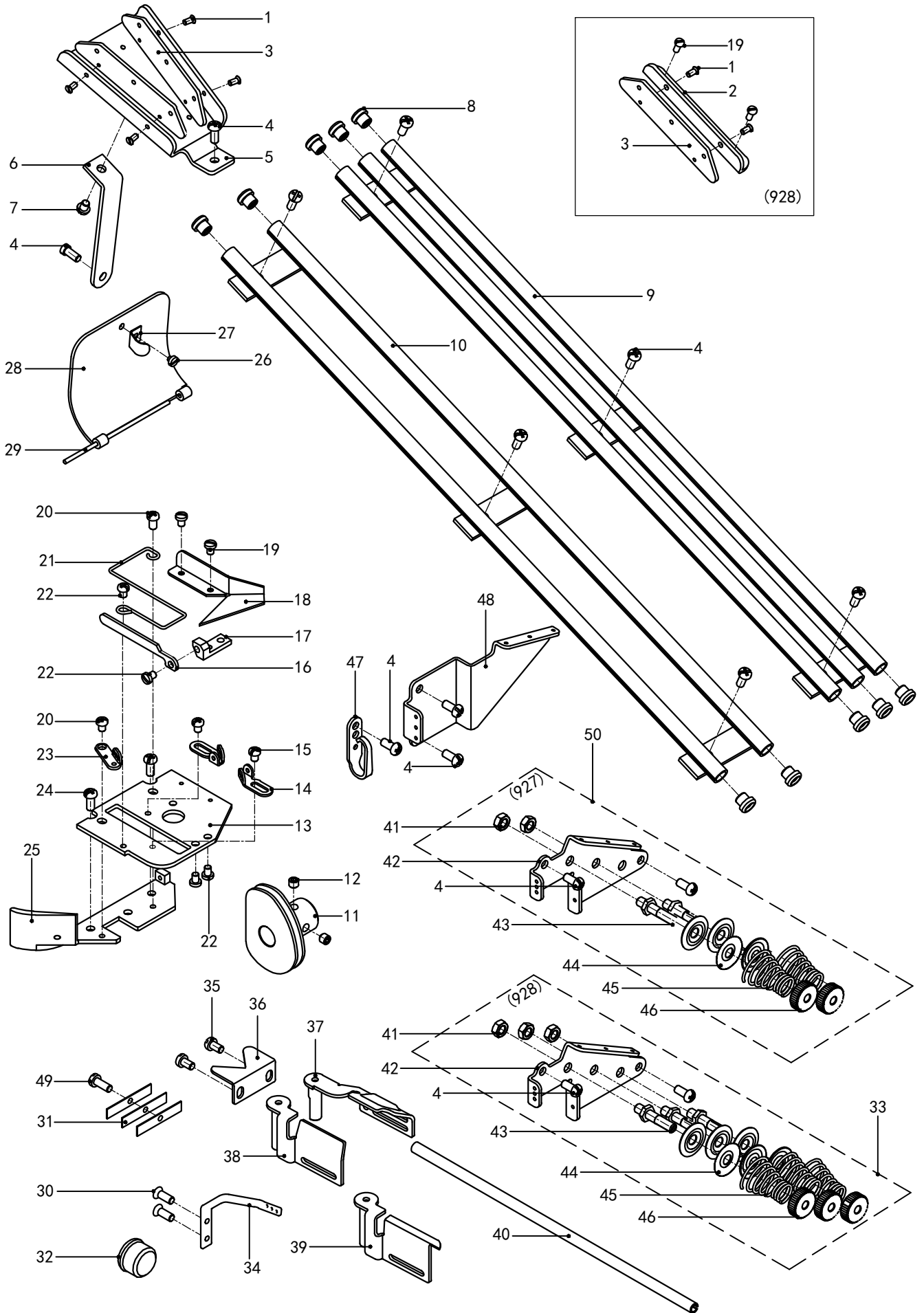
I-下引线装置 Lower threading mechanism



I-下引线装置 Lower threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927I-1	LD00162	沉头螺钉SM2.38-4/Screw SM2.38	6
2	928I-2	927H014	过线板连接板/Thread Guide Set Plate	1
3	927I-3	927H013	过线板/Thread Retainer	3
4	927I-4	LD00134	螺钉SM3.57-8/Screw SM3.57	10
5	927I-5	927I005	过线板支架/Lower Thread Guide Retainer	1
6	927I-6	927I006	过线板支架支撑条/LowerThreadGuideSupport	1
7	927I-7	LD00067	螺钉SM3.57-4/Screw SM3.57	1
8	927I-8	927I008	过线管嵌套/Inlined Guide Tube Nesting	6
9	928I-9	928I009	928过线管组件/Inlined Guide Tube Assy	1
10	927I-10	927I010	927过线管组件/Inlined Guide Tube Assy	1
11	927I-11	927I011	导线轮/Thread Guide	1
12	927I-12	LD00178	紧定螺钉SM4.36-3.2/Screw SM4.36	2
13	927I-13	927I013	下过线器支架板/LTr.Take-OpLeverBracket	1
14	927I-14	927I014	下过线器导线板一/Lower Thread Guide	2
15	927I-15	LD00179	螺钉3.18-3.2/Screw SM2.38	2
16	927I-16	927I016	下过线器压线板/Lower Thread Presser	1
17	927I-17	927I017	下过线器压线板支架/Thread Release Base	1
18	927I-18	927I018	下过线器引线板/Guide Plate	1
19	927I-19	LD00161	螺钉SM2.38-3.6/Screw SM2.38	4
20	927I-20	LD00169	螺钉SM3.57-5.5/Screw SM3.57	2
21	927I-21	927I021	下过线器导线钢丝/Lower Thread Guide	1
22	927I-22	LD00167	螺钉SM3.18-4/Screw SM3.18	4
23	927I-23	927I023	下过线器导线板二/Lower Thread Guide	1
24	927I-24	LD00168	螺钉SM3.57-7.5/Screw SM3.57	2
25	927I-25	927I025	下过线器支架/LTr.Take-OpLeverBracket	1
26	927I-26	LD00065	螺钉SM2.38-2/Screw SM2.38	1
27	927I-27	927I027	下过线器盖弹簧片/Spring	1
28	927I-28	927I028	下过线器盖/LThreadTake-OpLeverCover	1
29	927I-29	927I029	下过线器盖轴销/Pin	1
30	927I-30	LD00342	螺钉SM3.18-7/Screw SM3.18	2
31	927I-31	927I031	护罩弹簧片/LeaSpring	3
32	927I-32	927I032	橡胶塞15.5/Rubber Cap	1
33	928I-33	928I033	下引线过线器组件(三线)	1
34	927I-34	927I034	弯针引线板/Looper Thread Guide	1
35	927I-35	LD00067	螺钉SM3.57-4/Screw SM3.57	2








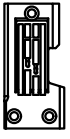
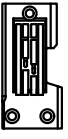





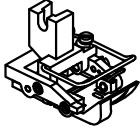
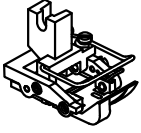
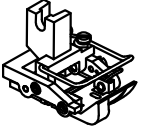
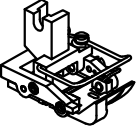
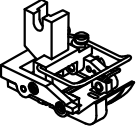
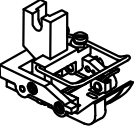
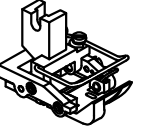
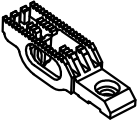
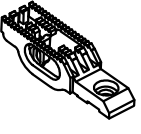
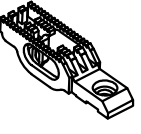
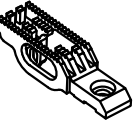
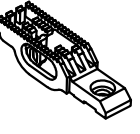
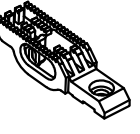
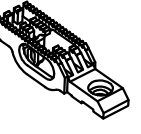
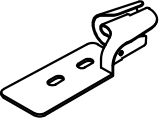
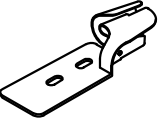
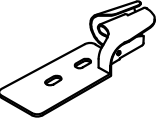
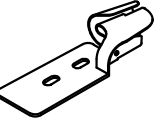
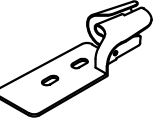
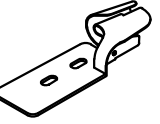
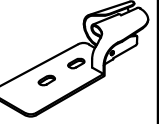














I-下引线装置 Lower threading mechanism

















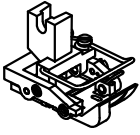
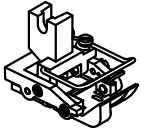
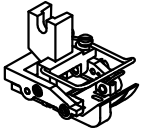
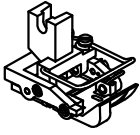
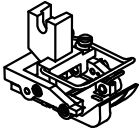
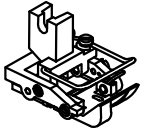
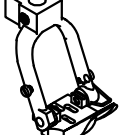
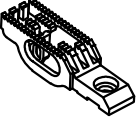
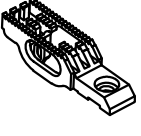
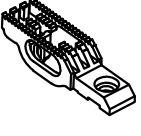
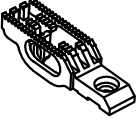
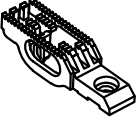
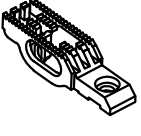
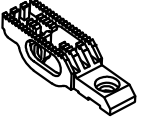
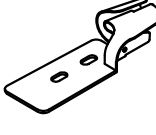
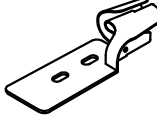
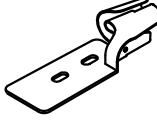
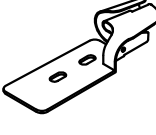
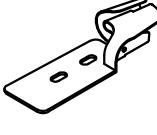
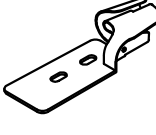
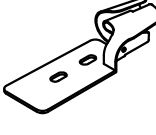












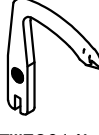

I-下引线装置 Lower threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927I-36	927I036	割线刀片/Thread Trimmer	1
37	927I-37	927I037	弯针护罩右/Looper CoverRa	1
38	927I-38	927I038	弯针护罩左/Looper CoverLa	1
39	928I-39	928I039	弯针护罩左928/Looper CoverLb	1
40	927I-40	927I040	前臂过线管/Lower Thread Feed BarGuide	1
41	927I-41	LM00001	螺母SM4.36/Nut SM4.36	3
42	927I-42	927I042	下引线过线板/Thread Retainer	1
43	927I-43	927I043	下引线夹线器柱/Thread Nipper Prop	3
44	927I-44	927I044	夹线盘/Thread Guide Disc	6
45	927I-45	927I045	下引线夹线器簧/Spring	3
46	927I-46	927I046	下引线夹线器调节螺母INut	3
47	927I-47	927I047	下引线钩/Arm Thread GuideIM	3
48	927I-48	927I048	下引线板/Lower Thread Guide	1
49	927I-49	LD00191	螺钉SM3.57-6/Screw SM3.57	1
50	927I-50	927I050	下引线过线器组件(两线)	1



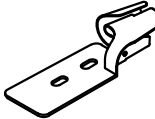
J1-规格零部件表 Different parts list

927 Thin Materials / Medium Materials							
针位类型 Type	1/4 (6.4mm)	3/16 (4.8mm)	1/8 (3.2mm)	7/32 (5.6mm)	PS1/4 (6.4mm)	PS3/16 (4.8mm)	PS1/8 (3.2mm)
针夹ZJ Needle Clamp	 927ZJ104	 927ZJ3016	 927ZJ108	 927ZJ7032	 927ZJ104	 927ZJ3016	 927ZJ108
机针JZ Needles	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14
针板ZB Needle Plate	 927ZB104	 927ZB3016	 927ZB108	 927ZB7032	 927ZB104	 927ZB3016	 927ZB108
压脚YJ Presser Foot Assy	 927YJ104	 927YJ3016	 927YJ108	 927YJ7032	 927YJ104	 927YJ3016	 927YJ108
送布牙SB Feed Dog	 927SB104	 927SB3016	 927SB108	 927SB7032	 927SB104	 927SB3016	 927SB108
卷边器JB Lapper Assy	 927JB104	 927JB3016	 927JB108	 927JB7032	 927JB104	 927JB3016	 927JB108
挑线叉(S) Looper (S)	 927WZ104S	 927WZ3016S	 927WZ3016S	 927WZ104S	 927WZ104S	 927WZ3016S	 927WZ3016S
挑线叉(M) Looper (M)							
挑线叉(L) Looper (L)	 927WZ104L	 927WZ3016L	 927WZ3016L	 927WZ104L	 927WZ104L	 927WZ3016L	 927WZ3016L










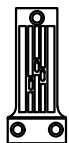

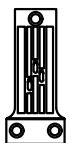
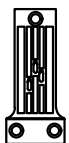
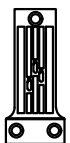
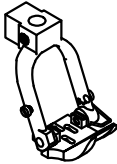
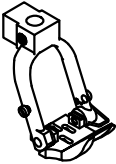
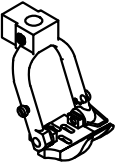
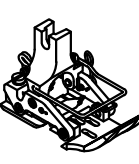
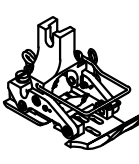
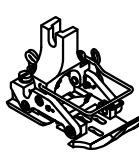
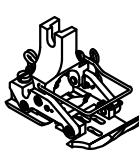
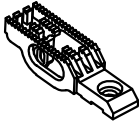
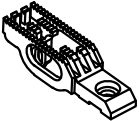
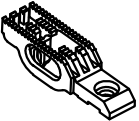
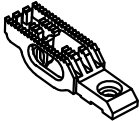
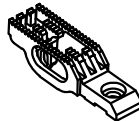
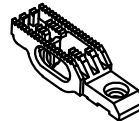
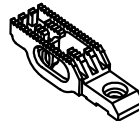
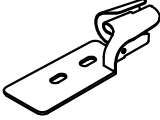
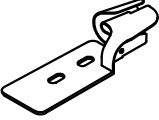
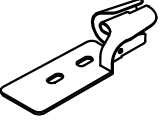
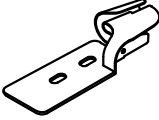
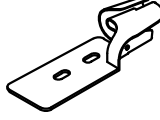
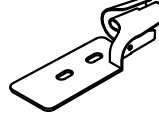
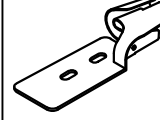
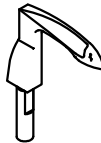


927 Thin Materials / Medium Materials

针位类型 Type	PS7/32(5.6mm)	PL1/4(6.4mm)	PL3/16(4.8mm)	PL1/8(3.2mm)	PL7/32(5.6mm)	3/16K(4.8mm)	3/16A(4.8mm)
针夹ZJ Needle Clamp	 927ZJ7032	 927ZJ104	 927ZJ3016	 927ZJ108	 927ZJ7032	 927ZJ3016K	 927ZJ3016
机针JZ Needles	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14
针板ZB Needle Plate	 927ZB7032	 927ZB104	 927ZB3016	 927ZB108	 927ZB7032	 927ZB3016K	 927ZB3016A
压脚YJ Presser Foot Assy	 927YJ7032	 927YJ104	 927YJ3016	 927YJ108	 927YJ7032	 927YJ3016	 927YJ3016A
送布牙SB Feed Dog	 927SB7032	 927SB104	 927SB3016	 927SB108	 927SB7032	 927SB3016K	 927SB3016A
卷边器JB Lapper Assy	 927JB7032	 927JB104	 927JB3016	 927JB108	 927JB7032	 927JB3016	 927JB3016
挑线叉(S) Looper (S)	 927WZ104S	 927WZ104S	 927WZ3016S	 927WZ3016S	 927WZ104S	 927WZ3016S	 927WZ3016S
挑线叉(M) Looper (M)							
挑线叉(L) Looper (L)	 927WZ104L	 927WZ104L	 927WZ3016L	 927WZ3016L	 927WZ104L	 927WZ3016L	 927WZ3016L








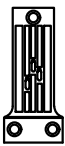

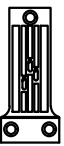




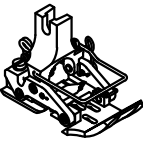
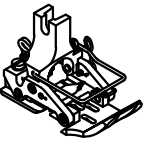
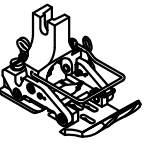
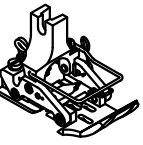
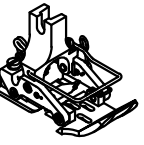
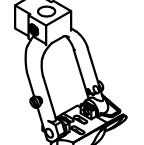
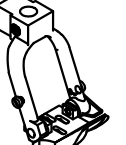
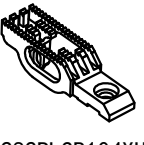
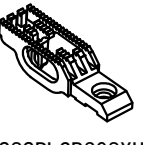
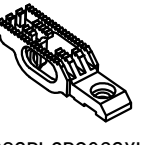
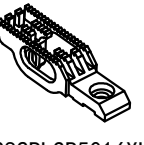
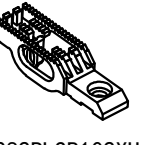
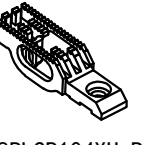
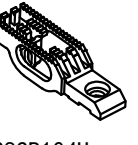
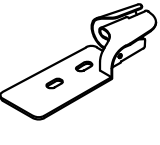
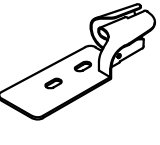
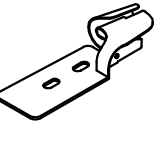
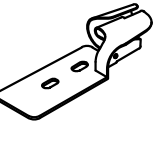
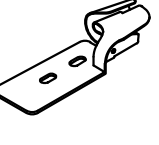
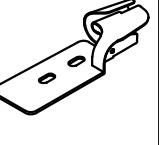
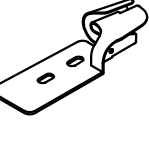
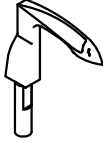


928 Medium Materials / Heavy Materials

针位类型 Type	1/4 (6.4mm) Thin Materials	1/4 (6.4mm) Medium Materials	PL1/4 (6.4mm) Medium Materials	PL3/8 (9.5mm) Medium Materials	PL9/32 (7.1mm) Medium Materials	PL5/16 (7.9mm) Medium Materials	PL1/4 (6.4mm) Heavy Materials
针夹ZJ Needle Clamp	 928ZJ104L	 928ZJ104H	 928ZJ104H	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016H	 928ZJ104H
机针JZ Needles	TVx64#14	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #21
针板ZB Needle Plate	 928ZB104L	 928ZB104H	 928ZB104H	 928PLZB308H	 928PLZB9032H	 928PLZB5016H	 928PLZB104XH
压脚YJ Presser Foot Assy	 928YJ104L	 9282PLYJ104H	 928YJ104H	 928PLYJ308H	 928PLYJ9032H	 928PLYJ5016H	 928PLYJ104XH
送布牙SB Feed Dog	 928SB104L	 928PLSB104H	 928SB104H	 928PLSB308H	 928PLSB9032H	 928PLSB5016H	 928PLSB104XH
卷边器JB Lapper Assy	 3JB104L	 928JB104H	 928JB104H	 928PLJB308H	 928PLJB9032H	 928PLJB5016H	 928PLJB104XH
挑线叉(S) Looper (S)	 928WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 928WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 928WZS40377	←	←	←	←	←	←









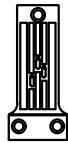
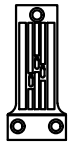
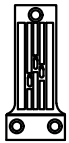



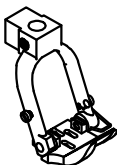
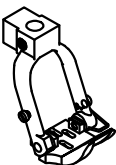
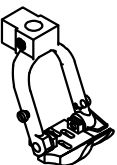
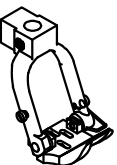
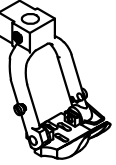
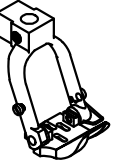
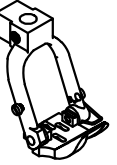
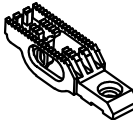
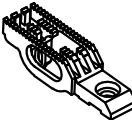
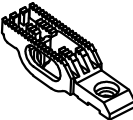
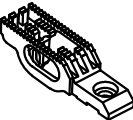
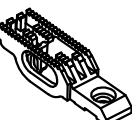
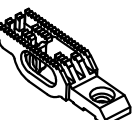
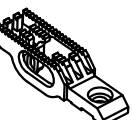
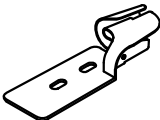
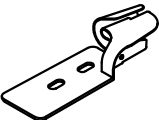
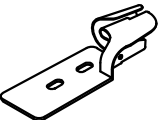
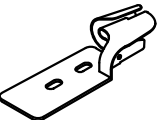



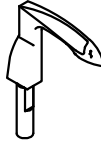

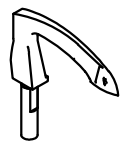
928 Medium Materials / Heavy Materials

针位类型 Type	PL3/8 (9.5mm) Heavy Materials	PL9/32 (7.1mm) Heavy Materials	PL5/16 (7.9mm) Heavy Materials	2PL1/4 (6.4mm) Medium Materials	2PL3/8 (9.5mm) Medium Materials	2PL9/32 (7.1mm) Medium Materials	2PL5/16 (7.9mm) Medium Materials
针夹ZJ Needle Clamp	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016XH	 928ZJ104H	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016H
机针JZ Needles	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18
针板ZB Needle Plate	 928PLZB308XH	 928PLZB9032XH	 928PLZB5016XH	 9282PLZB104H	 9282PLZB308H	 9282PLZB9032H	 9282PLZB5016H
压脚YJ Presser Foot Assy	 928PLYJ308XH	 928PLYJ9032XH	 928PLYJ5016XH	 9282PLYJ104H	 9282PLYJ308H	 9282PLYJ9032H	 9282PLYJ5016H
送布牙SB Feed Dog	 928PLSB308XH	 928PLSB9032XH	 928PLSB5016XH	 9282PLSB104H	 9282PLSB308H	 9282PLSB9032H	 9282PLSB5016H
卷边器JB Lapper Assy	 928PLJB308XH	 928PLJB9032XH	 928PLJB5016XH	 928JB104H	 928JB308H	 928PLJB9032H	 928JB5016H
挑线叉(S) Looper (S)	 928WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 928WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 928WZS40377	←	←	←	←	←	←

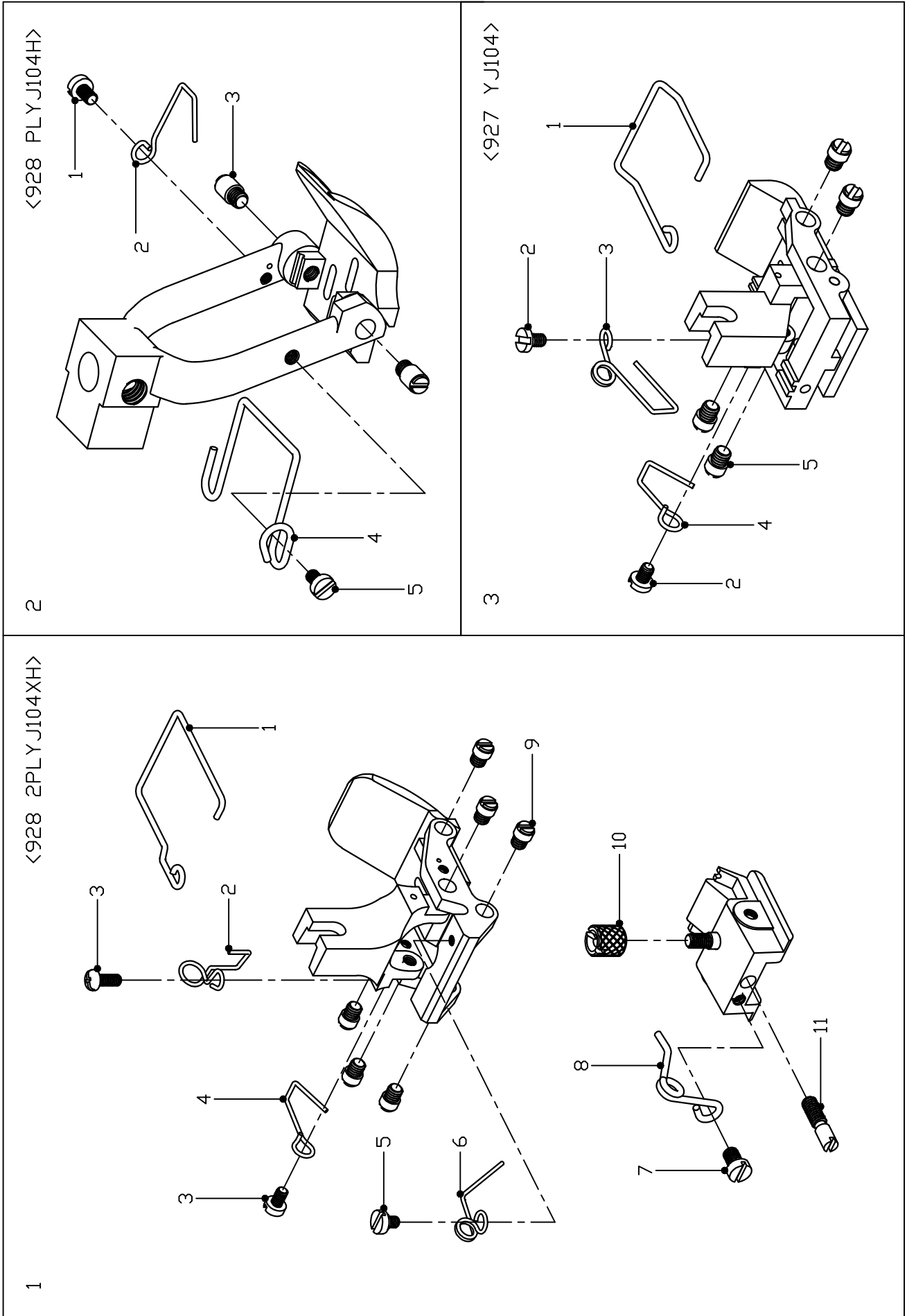
928 Medium Materials / Heavy Materials

针位类型 Type	2PL1/4 (6.4mm) Heavy Materials	2PL3/8 (9.5mm) Heavy Materials	2PL9/32 (7.1mm) Heavy Materials	2PL5/16 (7.9mm) Heavy Materials	2PL1/2 (12.7mm) Heavy Materials	PF/CV1/4 (6.4mm) Heavy Materials	PS1/4 (6.4mm) Medium Materials
针夹ZJ Needle Clamp	 928ZJ104H	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016XH	 9282PLZJ102XH	 928ZJ104H	 928ZJ104H
机针JZ Needles	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #18
针板ZB Needle Plate	 9282PLZB104XH	 9282PLZB308XH	 9282PLZB9032XH	 9282PLZB5016XH	 9282PLZB102XH	 928PLZB104XH-R	 928ZB104H
压脚YJ Presser Foot Assy	 9282PLYJ104XH	 9282PLYJ308XH	 9282PLYJ9032XH	 9282PLYJ5016XH	 9282PLYJ102XH	 928PLYJ104XH-R	 928YJ104H
送布牙SB Feed Dog	 9282PLSB104XH	 9282PLSB308XH	 9282PLSB9032XH	 9282PLSB5016XH	 9282PLSB102XH	 928PLSB104XH-R	 928SB104H
卷边器JB Lapper Assy	 928PLJB104XH	 928PLJB308XH	 928PLJB9032XH	 928JB5016XH	 9282PLJB102XH	 928PLJB104XH	 928JB104H
挑线叉(S) Looper (S)	 928WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 928WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 928WZS40377	←	←	←	←	←	←

928 Medium Materials / Heavy Materials

针位类型 Type	PS3/8 (9.5mm) Medium Materials	PS9/32 (7.1mm) Medium Materials	PS5/16 (7.9mm) Medium Materials	PS1/4 (6.4mm) Heavy Materials	PS3/8 (9.5mm) Heavy Materials	PS9/32 (7.1mm) Heavy Materials	PS5/16 (7.9mm) Heavy Materials
针夹ZJ Needle Clamp	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016H	 928ZJ104H	 928PLZJ308XH	 928PLZJ9032XH	 928PLZJ5016XH
机针JZ Needles	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21
针板ZB Needle Plate	 928PLZB308H	 928PLZB9032H	 928PLZB5016H	 928PLZB104XH	 928PLZB308XH	 928PLZB9032XH	 928PLZB5016XH
压脚YJ Presser Foot Assy	 928PLYJ308H	 928PLYJ9032H	 928PLYJ5016H	 928PLYJ104XH	 928PLYJ308XH	 928PLYJ9032XH	 928PLYJ5016XH
送布牙SB Feed Dog	 928PLSB308H	 928PLSB9032H	 928PLSB5016H	 928PLSB104XH	 928PLSB308XH	 928PLSB9032XH	 928PLSB5016XH
卷边器JB Lapper Assy	 928PLJB308H	 928PLJB9032H	 928JB5016H	 928PLJB104XH	 928PLJB308XH	 928PLJB9032XH	 928PLJB5016XH
挑线叉(S) Looper (S)	 928WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 928WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 928WZS40377	←	←	←	←	←	←

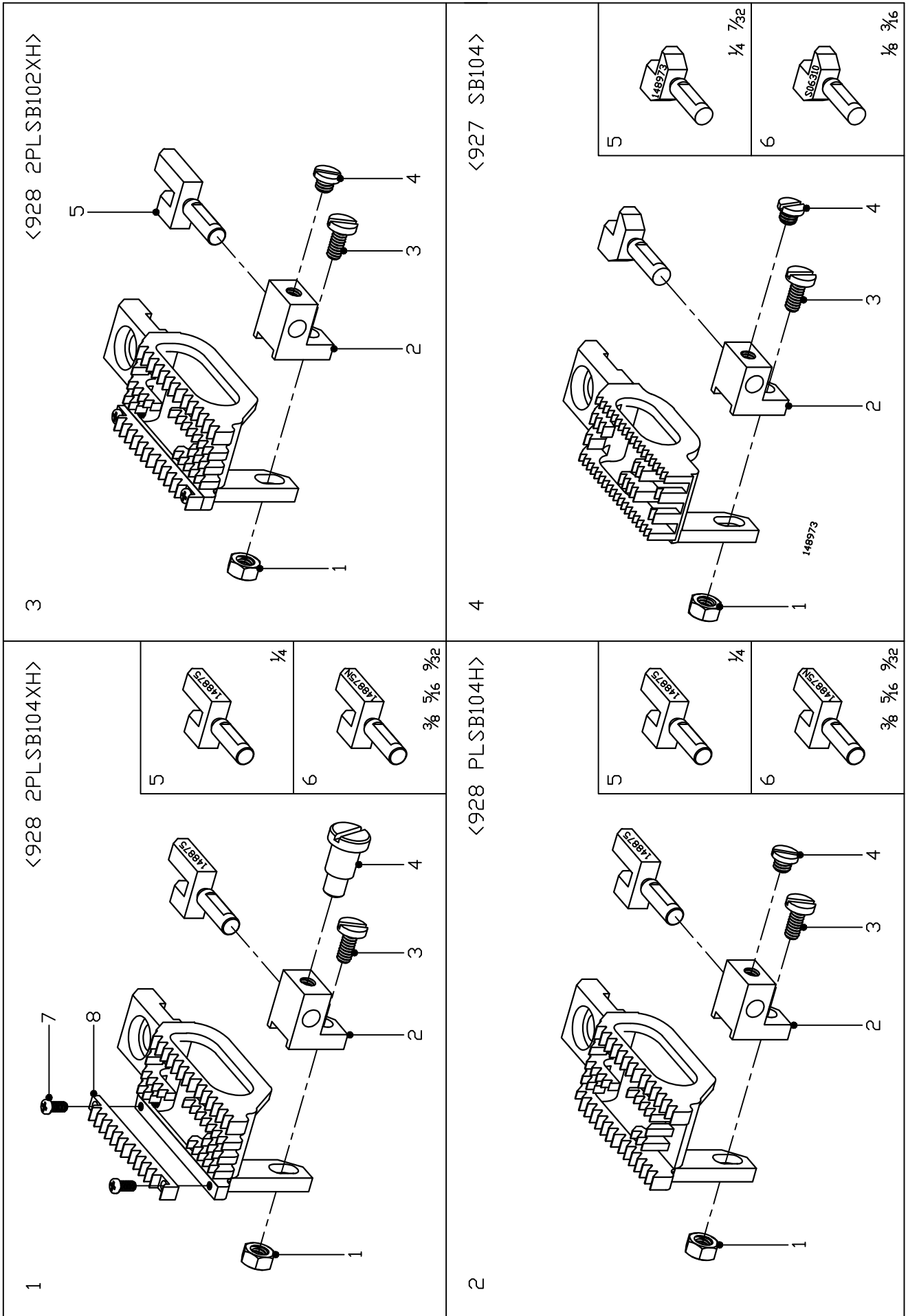
J2-规格零件分解部份



J2-规格零件分解部份

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	928J2-1-1	928J20101	护指钢丝/Protect a steel wire	1
2	928J2-1-2	928J20102	压脚桥扭簧/Press the feet bridge twist Huang	1
3	928J2-1-3	928J20103	扭簧螺钉/Twist Huang bolt	2
4	928J2-1-4	928J20104	前压脚板扭簧/Press the sole twist Huang	1
5	928J2-1-5	928J20105	扭簧螺钉/Twist Huang bolt	1
6	928J2-1-6	928J20106	后压脚板扭簧/Press the sole twist Huang	1
7	928J2-1-7	928J20107	扭簧螺钉/Twist Huang bolt	1
8	928J2-1-8	928J20108	中压脚板扭簧/Press sole to twist Huang	1
9	928J2-1-9	928J20109	压脚板螺钉/Press sole bolt	6
10	928J2-1-10	928J20110	滚花螺母/Roll lower Luo a mother	1
11	928J2-1-11	928J20111	中压脚板锁紧螺钉/Lock tight bolt	1
12	928J2-2-1	928J20201	扭簧螺钉/Twist Huang bolt	1
13	928J2-2-2	928J20202	压脚板扭簧/Press the sole twist Huang	1
14	928J2-2-3	928J20203	压脚板螺钉/Press sole bolt	2
15	928J2-2-4	928J20204	护指钢丝/Protect a steel wire	1
16	928J2-2-5	928J20205	护指钢丝螺钉/Protect steel wire bolt	1
17	927J2-3-1	927J20301	护指钢丝/Protect a steel wire	1
18	927J2-3-2	928J20103	扭簧螺钉/Twist Huang bolt	2
19	927J2-3-3	927J20303	压脚桥扭簧/Press the feet bridge twist Huang	1
20	927J2-3-4	927J20304	前压脚板扭簧/Front press sole to twist Huang	1
21	927J2-3-5	927J20305	压脚板螺钉/Press sole bolt	4

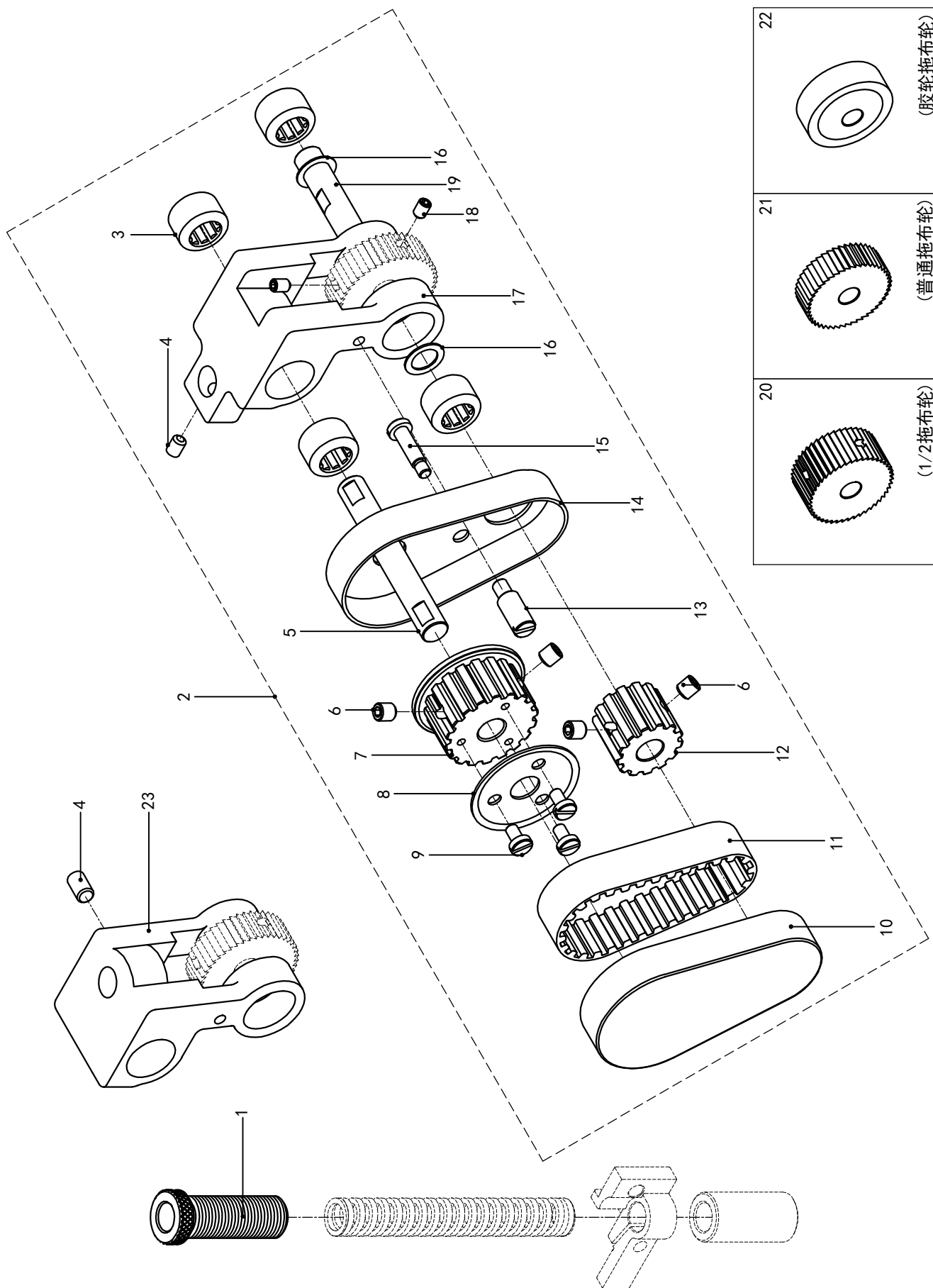
J3-规格零件分解部份



J3-规格零件分解部份

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	928J3-1-1	928J30101	螺母/Nut	1
2	928J3-1-2	928J30102	导针块支架/Support	1
3	928J3-1-3	928J30103	导针块支架螺钉/Support bolt	1
4	928J3-1-4	928J30104	轴位螺钉/Stalk bolt	1
5	928J3-1-5	928J30105	导针块/Lead a needle piece	1
6	928J3-1-6	928J30106	导针块/Lead a needle piece	1
7	928J3-1-7	928J30107	齿条螺钉/Chi bolt	2
8	928J3-1-8	928J30108	齿条/Chi	1
9	928J3-2-1	928J30101	螺母/Nut	1
10	928J3-2-2	928J30202	导针块支架/Support	1
11	928J3-2-3	928J30103	导针块支架螺钉/Support bolt	1
12	928J3-2-4	928J30204	导针块螺钉/Lead a needle piece bolt	1
13	928J3-2-5	928J30105	导针块/Lead a needle piece	1
14	928J3-2-6	928J30106	导针块/Lead a needle piece	1
15	928J3-3-1	928J30101	螺母/Nut	1
16	928J3-3-2	928J30202	导针块支架/Support	1
17	928J3-3-3	928J30103	导针块支架螺钉/Support bolt	1
18	928J3-3-4	928J30204	导针块螺钉/Lead a needle piece bolt	1
19	928J3-3-5	928J30305	导针块/Lead a needle piece	1
20	928J3-4-1	928J30101	螺母/Nut	1
21	928J3-4-2	927J30402	导针块支架/Support	1
22	928J3-4-3	928J30103	导针块支架螺钉/Support bolt	1
23	928J3-4-4	928J30204	导针块螺钉/Lead a needle piece bolt	1
24	928J3-4-5	927J30405	导针块/Lead a needle piece	1
25	928J3-4-6	927J30406	导针块/Lead a needle piece	1

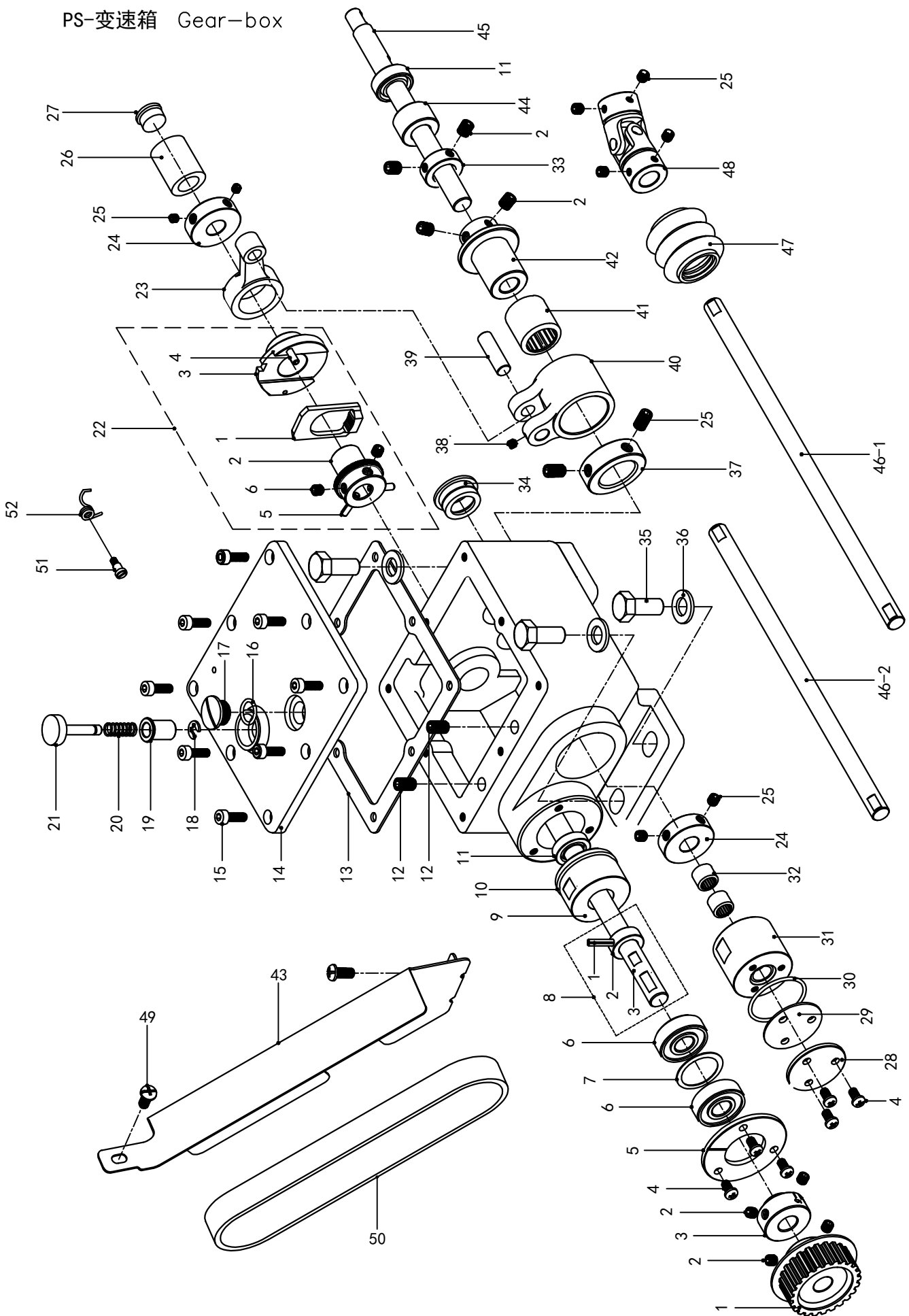
PST-变速箱拖轮 Gear-box haul material wheel



PST-变速箱拖轮 Gear-box haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PST-1	927PST001	调压螺母/Presser Adjust Screw	1
2	927PST-2	927PST002	PS拖轮组件/Puller Support Assy	1
3	927PST-3	ZC00014	冲压外圈滚针轴承/Ball Bearing	4
4	927PST-4	LD00131	紧定螺钉SM6.35-6/Screw SM6.35	1
5	927PST-5	927PST005	上轴/Upper Shaft	1
6	927PST-6	LD00083	紧定螺钉M5-5/Screw M5	4
7	927PST-7	927PST007	上同步轮/Timing Belt Wheel Assy Upper	1
8	927PST-8	927PST008	上同步轮挡片(Flange)	1
9	927PST-9	LD00050	螺钉SM3.57-7/Screw SM3.57	3
10	927PST-10	927PST010	上罩壳/Timing Belt Cover(Upper)	1
11	927PST-11	927PST011	同步带/Timing Belt	1
12	927PST-12	927PST012	下同步轮/Timing Belt Wheel Assy Lower	1
13	927PST-13	927PST013	罩壳定位螺钉/Screw	1
14	927PST-14	927PST014	下罩壳/Timing Belt Cover(Lower)	1
15	927PST-15	927PST015	上罩壳固定螺钉/Screw	1
16	927PST-16	DQ00036	平垫圈16/Washer	2
17	928PST-17	928PST017	拖轮支架/Puller Bracket	1
18	927PST-18	LD00270	紧定螺钉M4-8/Screw M4	2
19	927PST-19	927PST019	下轴/Lower Shaft	1
20	928PST-20	928PST020	1/2拖布轮/1/2 Wheel	1
21	928PST-21	928PST021	普通拖布轮/Wheel	1
22	927PST-22	927PST022	胶轮拖布轮/Wheel	1
23	927PST-23	927PST023	双轮上拖轮支架/Upper Wheel Stent	1

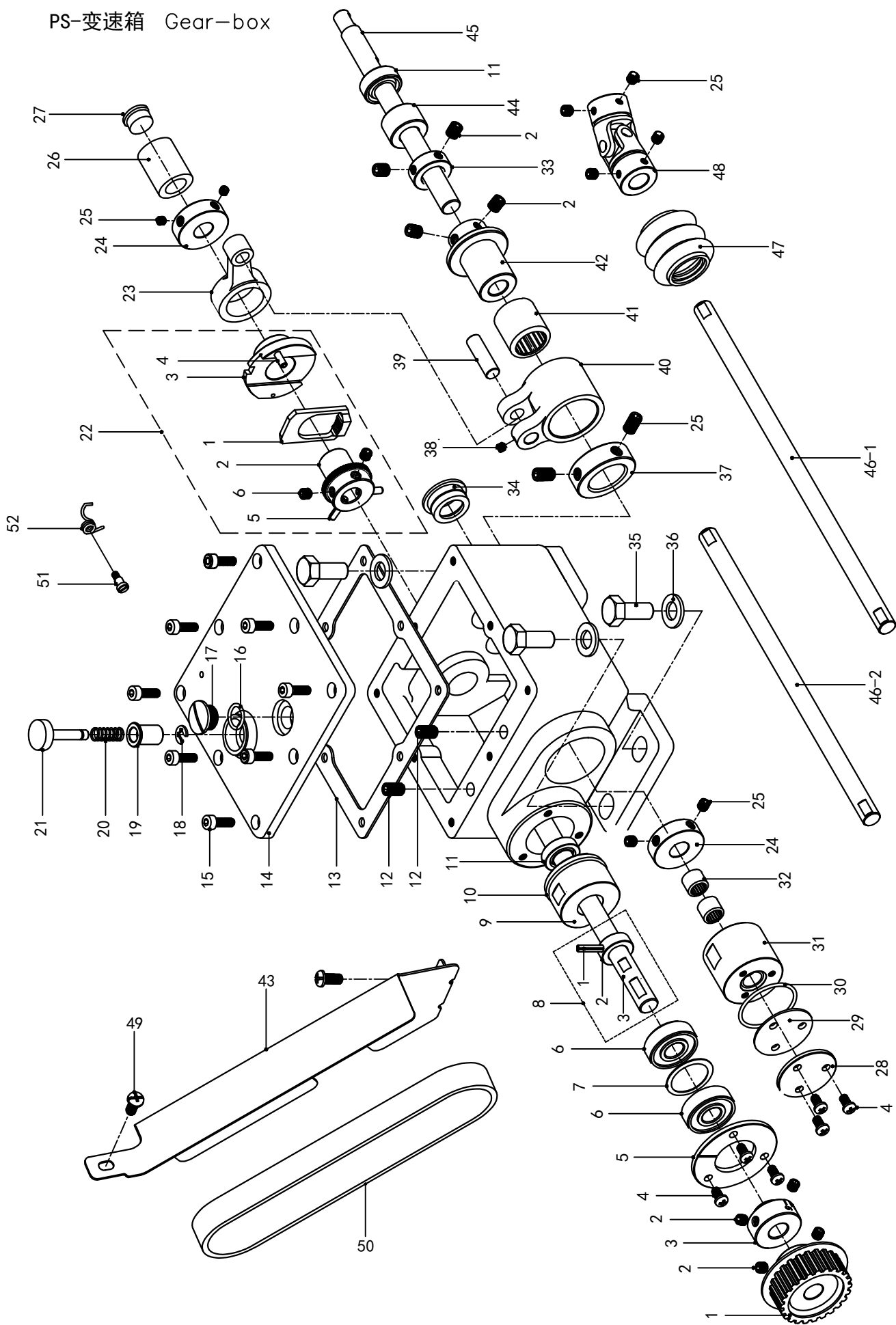
PS-变速箱 Gear-box



PS-变速箱 Gear-box

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PS-1	927PS001	同步轮组件/Timing Belt Wheel Assy	1
2	927PS-2	LD00003	紧定螺钉M6-6/Screw M6	8
3	927PS-3	927PS003	针距号码圈/Timing Collar	1
4	927PS-4	LD00172	螺钉M4-8/Screw M4	6
5	927PS-5	927PS005	轴承刻线压板 Bearing Cover	1
6	927PS-6	ZC00013	深沟球轴承/Ball Bearing	2
7	927PS-7	DQ00035	轴承间隔垫圈/Bearing Spacer	1
8	927PS-8	927PS008	输入轴组件/ Eccentric Wheel Shaft Assy	1
9	927PS-9	927PS009	输入轴前套/Bearing Bush	1
10	927PS-10	OXQ00008	O形圈1.5X25/O Ring	1
11	927PS-11	927PS011	油封/Oil Seal	2
12	927PS-12	LD00001	紧定螺钉M6-10/Screw M6	2
13	927PS-13	927PS013	箱体密封垫/Packing	1
14	927PS-14	927PS014	箱体/Puller Device Top Cover	1
15	927PS-15	LD00116	螺钉M4-12/Screw M4	8
16	927PS-16	OXQ00017	O型圈/O Ring	1
17	927PS-17	LD00180	油孔螺丝/Screw	1
18	927PS-18	TDQ00005	开口挡圈4/Ring	1
19	927PS-19	927PS019	调节钮套筒/Feed Regurate Button Bush	1
20	927PS-20	TH00017	压簧6.5-17/Spring	1
21	927PS-21	927PS021	偏心调节钮/Feed Adjust Button	1
22	927PS-22	927PS022	偏心调节器/ Eccentric Adjuster	1
23	927PS-23	927PS023	连杆/Connecting Rod	1
24	927PS-24	927PS024	挡圈/Collar	2
25	927PS-25	LD00083	紧定螺钉M5-5/Screw M5	14
26	927PS-26	927PS026	输入轴后套 Eccentric Wheel Shaft Bush	1
27	927PS-27	927PS027	箱体螺柱/Screw	1
28	927PS-28	927PS028	压板 Clutch Bush Cap	1
29	927PS-29	OXQ00017	O形圈/O Ring	1
30	927PS-30	OXQ00010	O形圈/O Ring	1
31	927PS-31	927PS031	输出轴后套/Clutch Bush	1
32	927PS-32	ZC00015	单向滚针轴承/Ball Bearing	1
33	927PS-33	K2-7	输出轴前套挡圈/Collar	2
34	927PS-34	927PS034	油窗组件 Oil Gauge Window	1
35	927PS-35	LD00181	螺钉M8-20/Screw M8	3

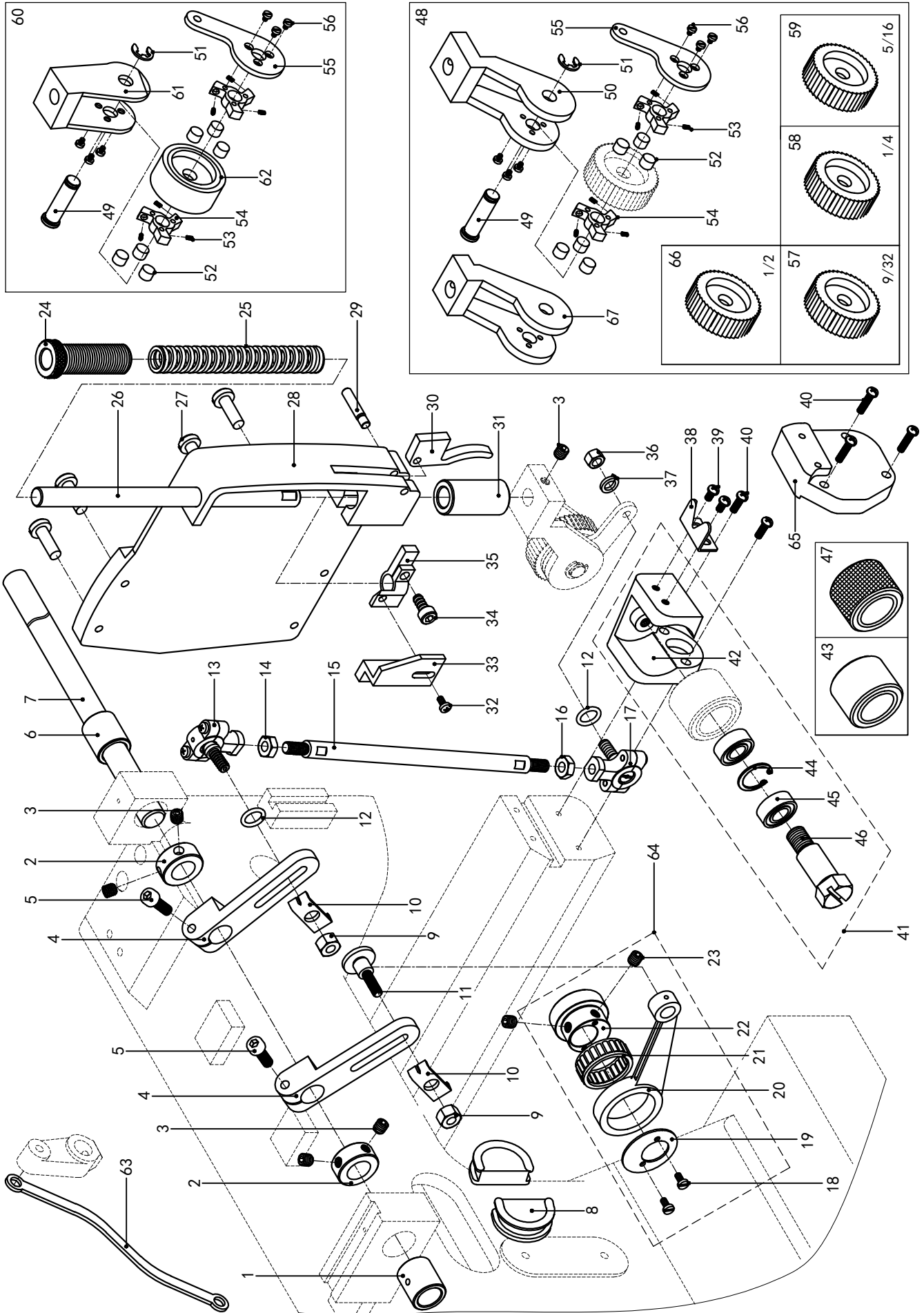
PS-变速箱 Gear-box



PS-变速箱 Gear-box

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PS-36	DQ00037	平垫圈8/Washer	3
37	927PS-37	927PS037	挡圈/Collar	1
38	927PS-38	LD00124	紧定螺钉M4-5/Screw M4	1
39	927PS-39	927PS039	连杆销/Pin	1
40	927PS-40	927PS040	轴承座/Bearings	1
41	927PS-41	ZC00016	单向滚针轴承/Ball Bearing	1
42	927PS-42	927PS042	驱动轴套筒/Bush	1
43	927PS-43	927PS043	同步带罩/Feed Shaft Bush	1
44	927PS-44	927PS044	轴出轴前套/Belt Cover	1
45	927PS-45	927PS045	输出轴/Feed Shaft	1
46	927PS-46	927PS046	传动轴/Universal Joint Shaft	1
47	927PS-47	927PS047	万向节护套/Universal coupling guard	2
48	927PS-48	927PS048	万向接头组件/Universal Joint Assy	2
49	927PS-49	LD00133	螺钉SM4. 76/Screw	2
50	927PS-50	927PS050	同步带/Timing Belt	1
51	927PS-51	927E021	扭簧螺钉/Screw	1
52	927PS-52	927E022	扭簧/Twist Spring	1

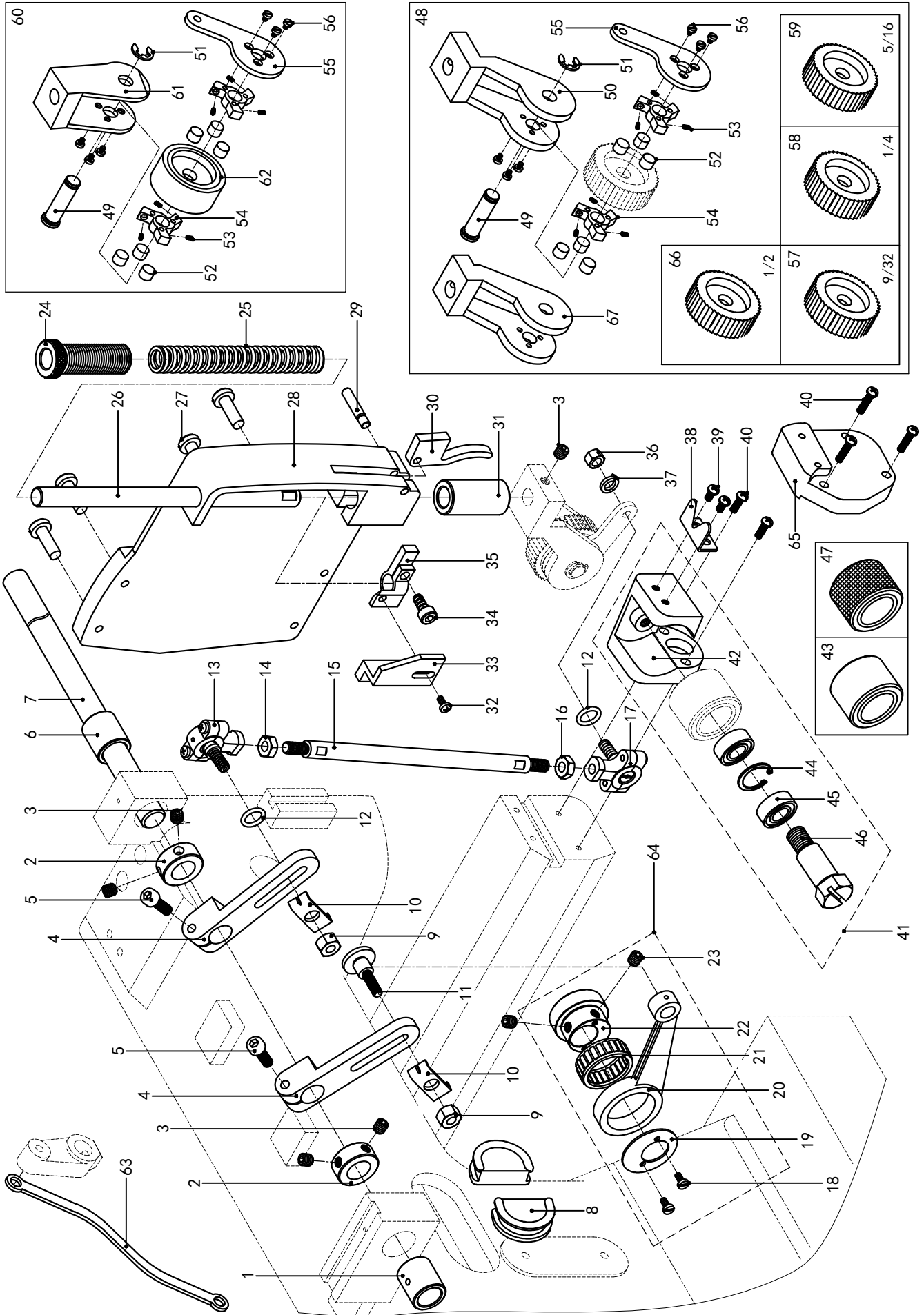
PL-直驱拖轮 Direct drive haul material wheel



PL-直驱拖轮 Direct drive haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PL-1	927PL001	后轴套/Rear Bush	1
2	927PL-2	927PL002	挡圈/Collar	2
3	927PL-3	LD00003	紧定螺钉M6-6/Screw M6	5
4	927PL-4	927PL004	调节连杆/Adjusting Rod Assembly	2
5	927PL-5	LD00092	螺钉M5-16/Screw M5	2
6	927PL-6	927PL006	前轴套/Front Bush	1
7	927PL-7	927PL007	直驱轴/Shaft	1
8	927PL-8	927PL008	橡胶塞/Rubber Cap	2
9	927PL-9	LM00002	螺母5.95/Nut	2
10	927PL-10	927PL010	刻度指示片/Calibration Instruction Tablets	2
11	927PL-11	927PL011	轴位螺钉/Axial Screws	1
12	927PL-12	DXQ00012	O型圈/O Ring	2
13	927PL-13	927PL013	关节轴承组件(上)/Ball parts(Upper)	1
14	927PL-14	LM00006	螺母M6/Nut M6	1
15	927PL-15	927PL015	连接轴/Shaft for linking balls	1
16	927PL-16	LM00018	螺母M6左旋/Nut M6-LH	1
17	927PL-17	927PL017	关节轴承组件(下)/Ball parts(Lower)	1
18	927PL-18	LD00165	螺钉SM3.18-8/Screw SM3.18	2
19	927PL-19	927PL019	偏心轮挡片/Crank cover	1
20	927PL-20	927PL020	连杆/Connecting Rod	1
21	927PL-21	ZC00017	滚针轴承/Ball Bearing	1
22	927PL-22	927PL022	偏心轮/Eccentric Wheel	1
23	927PL-23	LD00138	紧定螺钉SM6.35-8/Screw SM6.35	2
24	927PL-24	927PL024	调节螺丝/Presser Adjust Screw	1
25	927PL-25	TH00028	弹簧/Spring	1
26	927PL-26	927PL026	压杆轴/Presser Bar	1
27	927PL-27	LD00192	螺钉SM4.36-11/Screw SM4.36	4
28	927PL-28	927PL028	端面盖/Face Plate	1
29	927PL-29	927PL029	扳手销/Support Stud	1
30	927PL-30	927PL030	扳手/Presser Foot Lifter	1
31	927PL-31	927PL031	压杆轴套/Presser Bar Bush	1
32	927PL-32	LD00128	螺钉SM5.95-8/Screw SM5.95	1
33	927PL-33	927PL033	连接片/Puller Presser Bar lifter	1
34	927PL-34	LD00044	螺钉M5-10/Screw M5	1
35	927PL-35	927PL035	调压杆夹/Presser Bar Clamp	1

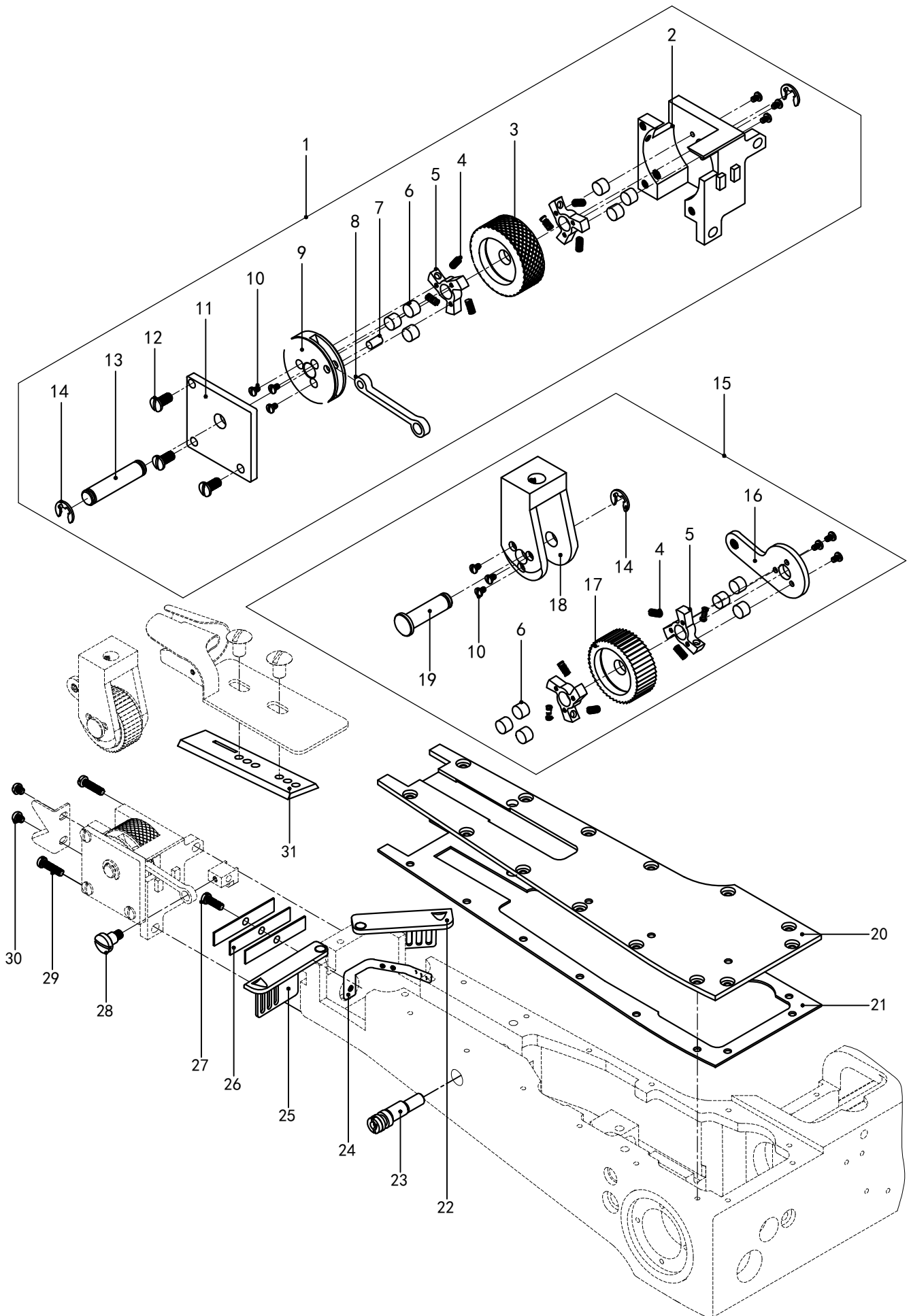
PL-直驱拖轮 Direct drive haul material wheel



PL-直驱拖轮 Direct drive haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PL-36	LM00004	螺母SM5.55/Nut SM5.55	1
37	927PL-37	DQ00014	弹簧垫圈6/Spring Washer	1
38	927PL-38	927I036	割线刀片/line Cutting Blades	1
39	927PL-39	LD00135	螺钉SM3.57-6/Screw SM3.57	2
40	927PL-40	LD00189	螺钉SM3.57-15/Screw SM3.57	3
41	927PL-41	927PL041	下胶轮组件/Lower Puller Component	1
42	927PL-42	927PL042	下胶轮座/Lower Puller Bedket	1
43	927PL-43	927PL043	胶轮组件/Puller Component	1
44	927PL-44	TDQ00008	弹性挡圈C19/Retaining Ring	1
45	927PL-45	ZC00030	深沟球轴承/Ball Bearing	2
46	927PL-46	927PL046	轴位螺钉/Axial Screw	1
47	927PL-47	927PL047	下轮/Lower Puller	1
48	928PL-48	928PL048	上拖轮组件/Lower Puller Component Picture	1
49	927PL-49	927PL049	拖布轮轴/Puller Shaft	1
50	927PL-50	927PL050	上拖轮支架/Upper Puller Stent	1
51	927PL-51	TDQ00006	开口挡圈6/Ring	1
52	927PL-52	927PL052	滚子/Rolling Shaft	6
53	927PL-53	TH00024	弹簧/Spring	6
54	927PL-54	927PL054	星轮/Star Ferry	2
55	927PL-55	927PL055	星轮连杆/Star Ferry Link	1
56	927PL-56	LD00266	螺钉M3/Screw M3	6
57	928PL-57	928PL057	拖布轮9/32/Wheel 9/32	1
58	928PL-58	928PL058	拖布轮1/4/Wheel 1/4	1
59	928PL-59	928PL059	拖布轮5/16/Wheel 5/16	1
60	927PL-60	927PL060	上拖轮组件(上下轮)/Lower Puller Component	1
61	927PL-61	927PL061	上拖轮支架(上下轮)/Upper Puller Stent	1
62	927PL-62	927PL062	上胶轮(上下轮)/Upper Puller	1
63	927PL-63	927PL063	松线连杆/Lane Link	1
64	927PL-64	927PL064	偏连杆组件/Connecting Rod Component	1
65	927PL-65	927PL065	拖布轮垫块/Round mat piece	1
66	928PL-66	928PL066	拖布轮1/2/Wheel 1/2	1
67	927PL-67	927PL067	上拖轮支架PLA/Upper Puller Stent	1

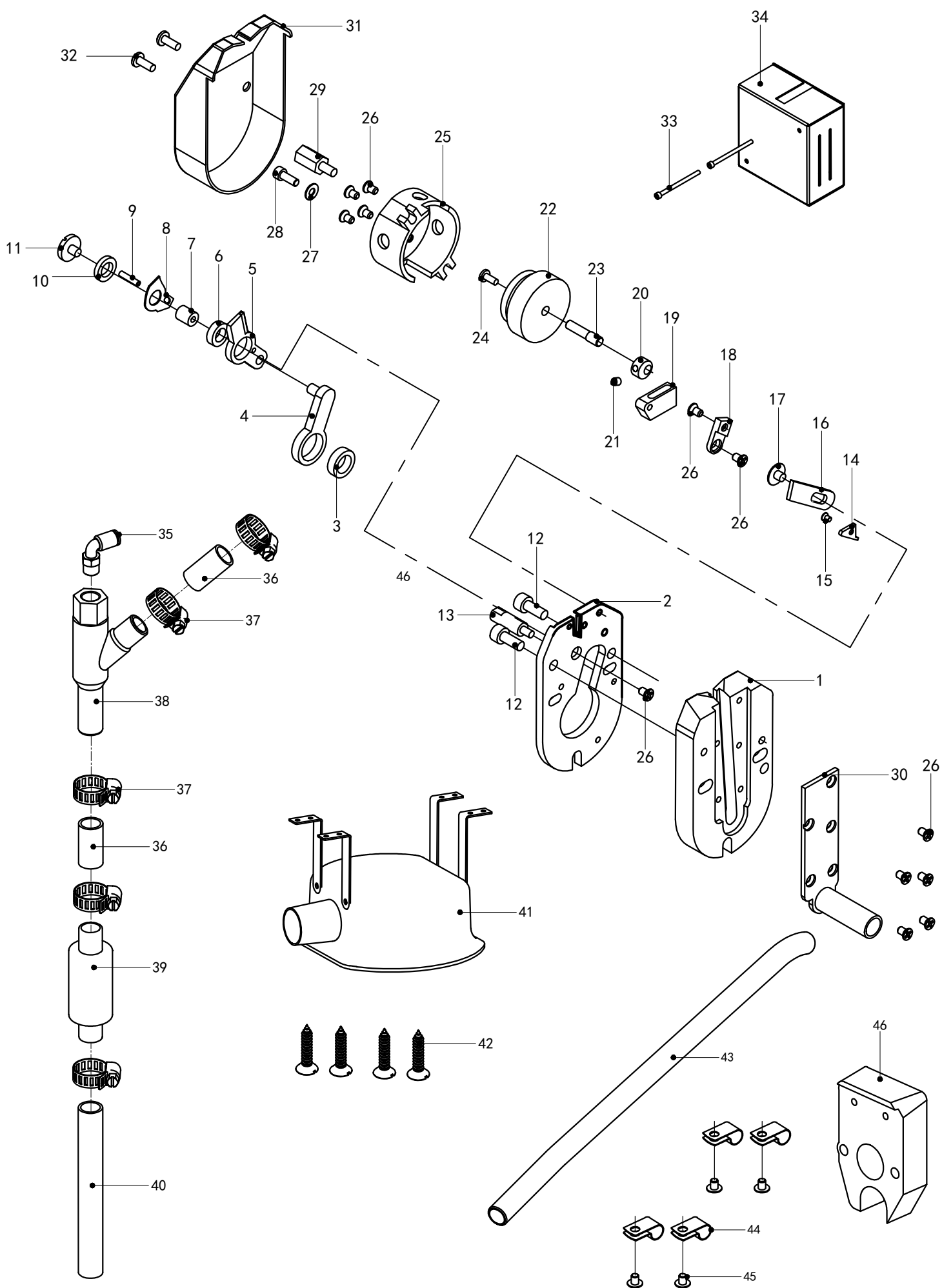
SPL-双拖轮 Double haul material wheel



SPL-双拖轮 Double haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	928SPL-1	928SPL001	下拖轮组件/Lower Wheel Component	1
2	928SPL-2	928SPL002	下拖轮座/Lower Wheel Seat	1
3	928SPL-3	928SPL003	下拖轮/Lower Wheel	1
4	928SPL-4	TH00024	压簧/Spring	12
5	928SPL-5	927PL054	星轮/Star Ferry	4
6	928SPL-6	927PL052	滚子/Rolling Shaft	12
7	928SPL-7	928SPL007	拔盘销/Pin	1
8	928SPL-8	928SPL008	拖轮连杆/ Wheel Link	1
9	928SPL-9	928SPL009	拔盘/One May Pushing Plate	1
10	928SPL-10	LD00266	螺钉M3/Screw M3	12
11	928SPL-11	928SPL011	盖板/Cover	1
12	928SPL-12	LD00190	螺钉SM4. 36-7. 5/Screw SM4.36	3
13	928SPL-13	928SPL013	拖轮轴销/ Wheel Shaft Pin	1
14	928SPL-14	TDQ00006	开口挡圈/Ring	3
15	928SPL-15	928SPL015	上拖轮组件/Upper Wheel Component	1
16	928SPL-16	927PL055	星轮连杆/Star Ferry Link	1
17	928SPL-17	928SPL017	上拖轮/Upper Wheel	1
18	928SPL-18	927PL061	上拖轮支架(上下轮)/Upper Wheel Stent	1
19	928SPL-19	927PL049	拖布轮轴/Wheel Shaft	1
20	928SPL-20	928SPL020	前臂盖/Front Feed Arm Cap	1
21	928SPL-21	928SPL021	前臂盖垫/Packing	1
22	928SPL-22	928SPL022	弯针右护罩/Looper CoverRa	1
23	928SPL-23	928SPL023	送料杆偏心销/Feed Bar Eccentric Shaft	1
24	928SPL-24	927I034	弯针引线板/Looper Thread Guide	1
25	928SPL-25	928SPL025	弯针左护罩/Looper CoverLa	1
26	928SPL-26	928SPL026	弹簧片/Leaf Spring	3
27	928SPL-27	LD00191	螺钉SM3. 57-6/Screw SM3.57	1
28	928SPL-28	928SPL028	轴位螺钉/Axial Screw	1
29	928SPL-29	LD00192	螺钉SM4. 36-13/Screw SM4.36	2
30	928SPL-30	LD00135	螺钉SM3. 57-6/Screw SM3.57	2
31	928SPL-31	928SPL031	卷边器滑块/Lapper Guide Plate	1

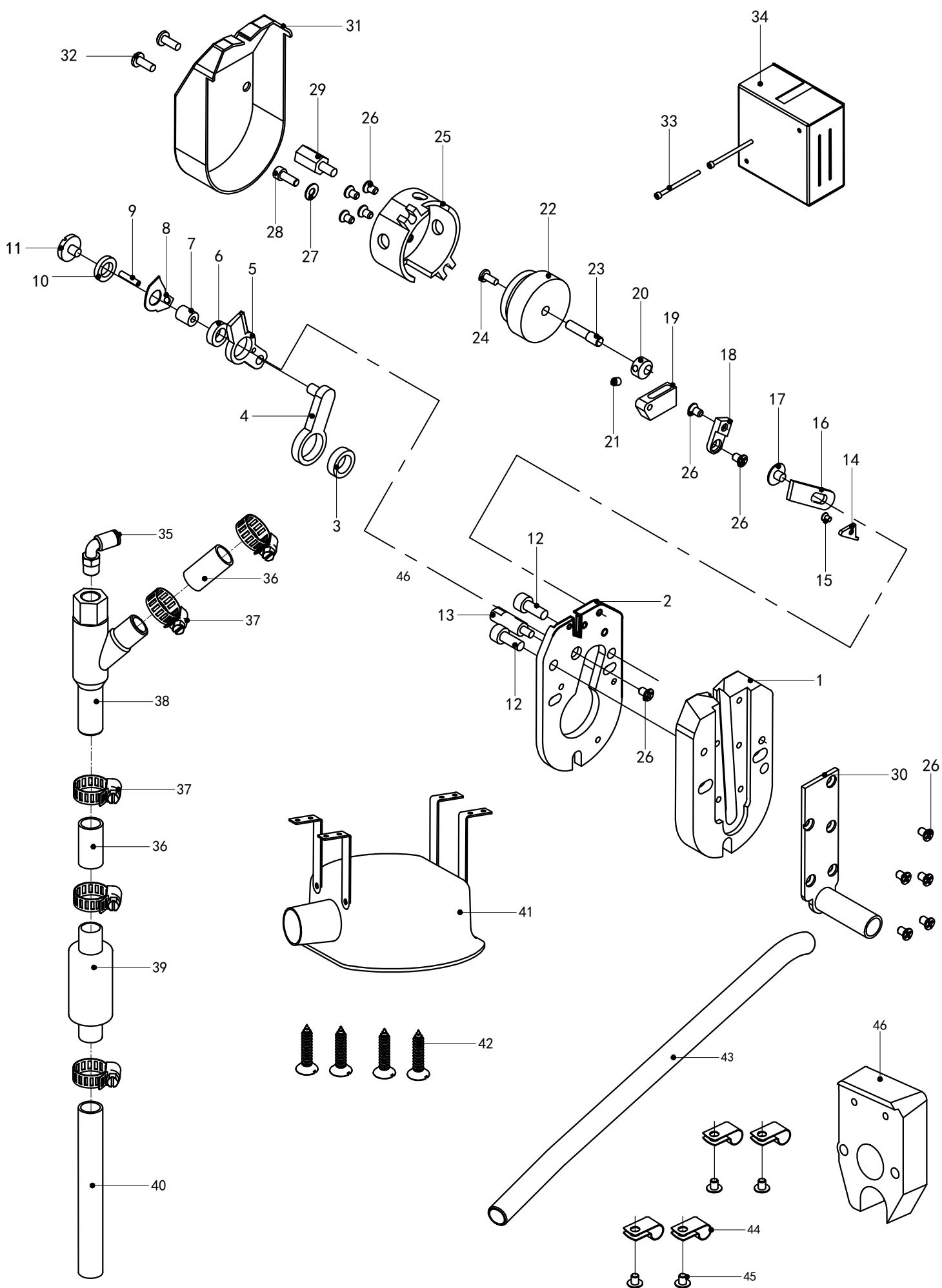
CV-自动剪线装置 Auto wire cutters device



CV-自动剪线装置 Auto wire cutters device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927CV-1	998CV001	剪刀固定底板/The scissors fix scoreboard	1
2	927CV-2	998CV002	电动剪刀底板/Dynamoelectric scissors scoreboard	1
3	927CV-3	ZC00066	动刀连杆轴承/Bearings	1
4	927CV-4	998CV003	动刀连杆/Fight with weapons to connect a pole	1
5	927CV-5	998CV004	电动剪刀动刀/Fight with weapons	1
6	927CV-6	ZC00067	动刀轴承/Bearings	1
7	927CV-7	998CV005	动刀定位轴/Fixed position stalk	1
8	927CV-8	998CV006	动刀加压片/Add to press a slice	1
9	927CV-9	J02-11	弹簧销/The spring coil sell	1
10	927CV-10	998CV007	增压垫/increase to press mat	1
11	9588CV-11	LD00638	一字圆柱头螺钉M3X4/Screw M3	1
12	927CV-12	LD00026	内六角圆柱头M4X10/Screw M4	2
13	927CV-13	998CV014	电动剪刀定刀/Settle knife	1
14	927CV-14	998CV008	剪刀槽挡线块/The scissors slot block a line piece	1
15	927CV-15	LD00639	十字沉头螺钉M2X3/Screw M2	1
16	927CV-16	998CV009	剪刀座/Scissors	1
17	927CV-17	LD00176	一字球面螺钉/Screw	1
18	927CV-18	998CV010	剪刀油盒固定板/The scissors oil box fix plank	1
19	927CV-19	998CV011	剪刀油盒/Scissors oil box	1
20	927CV-20	998CV012	剪刀偏心轮/eccentric Wheel	1
21	927CV-21	LD00040	内六角紧定螺钉M3X3/Screw M3	1
22	927CV-22	998CV019	剪刀电机/Scissors electrical engineering	1
23	927CV-23	998CV018	电机轴/electricity crankshaft	1
24	927CV-24	LD00641	十字圆头螺钉M2.5X6/Screw M2.5	1
25	927CV-25	998CV013	转子固定支架/Screw M3	1
26	927CV-26	LD00643	十字沉头螺钉M3X5/Screw M3	12
27	927CV-27	DQ00055	平垫圈/Washer	4
28	927CV-28	LD00256	内六角圆柱头M3X16/Screw M3	1
29	927CV-29	998CV015	六角支柱/Hexangular pillar	1
30	927CV-30	998CV017	压板组件/Press plank module	1
31	927CV-31	998CV016	剪刀罩壳/Scissors cover hull	1
32	927CV-32	LD00640	内六角半圆头螺钉M3X8/Screw M3	2
33	927CV-33	LD00200	内六角圆柱头M3X45/Screw M3	1
34	927CV-34	998ECV002	常规款电源盒组件/Power supply box module	1
35	927CV-35	927Q.2.27	L型接头PL0601C/“L” Connector PL0601C	1

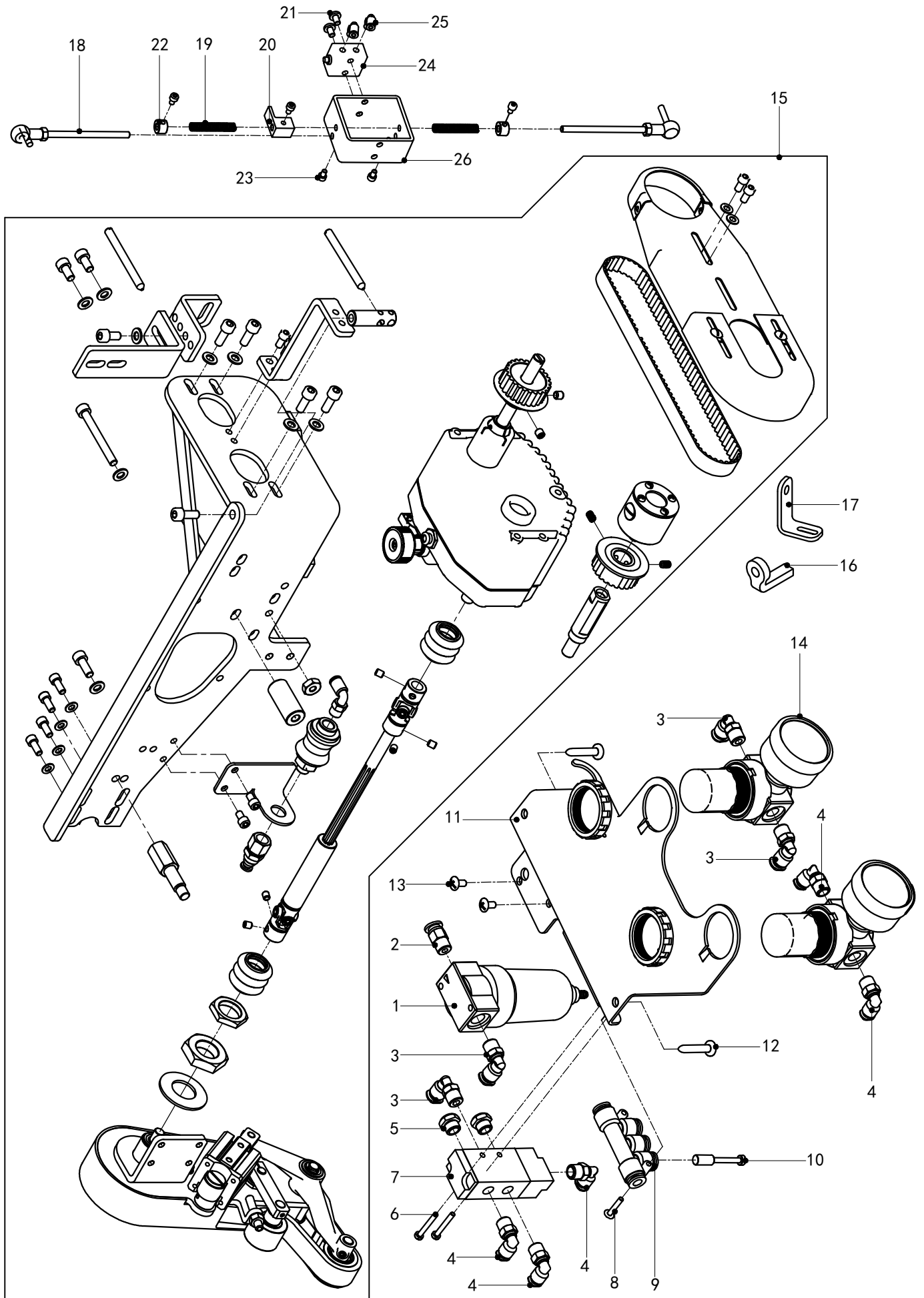
CV-自动剪线装置 Auto wire cutters device



CV-自动剪线装置 Auto wire cutters device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927CV-36	927CV048	转接软管/Transfer a soft tube	2
37	927CV-37	9588A160	软管抱箍/Embrace hoop	5
38	927CV-38	927CV034	吸屑三通/Three-way Pipe	5
39	927CV-39	927CV047	消声器/Exhaust machine	1
40	927CV-40	927CV054	消声软管/Exhaust soft tube	1
41	927CV-41	9288CV001	储屑袋套件/Canvas sack	1
42	927CV-42	LD00051	自攻螺钉/Screw	4
43	927CV-43	927CV030	吸屑软管/Absorb Scraps Soft Tube	1
44	927CV-44	927CV031	吸屑软管卡扣/Button	4
45	927CV-45	LD00244	垫片螺钉M5/Screw M5	4
46	927CV-46	9588A158	剪刀垫块/Mat piece	1

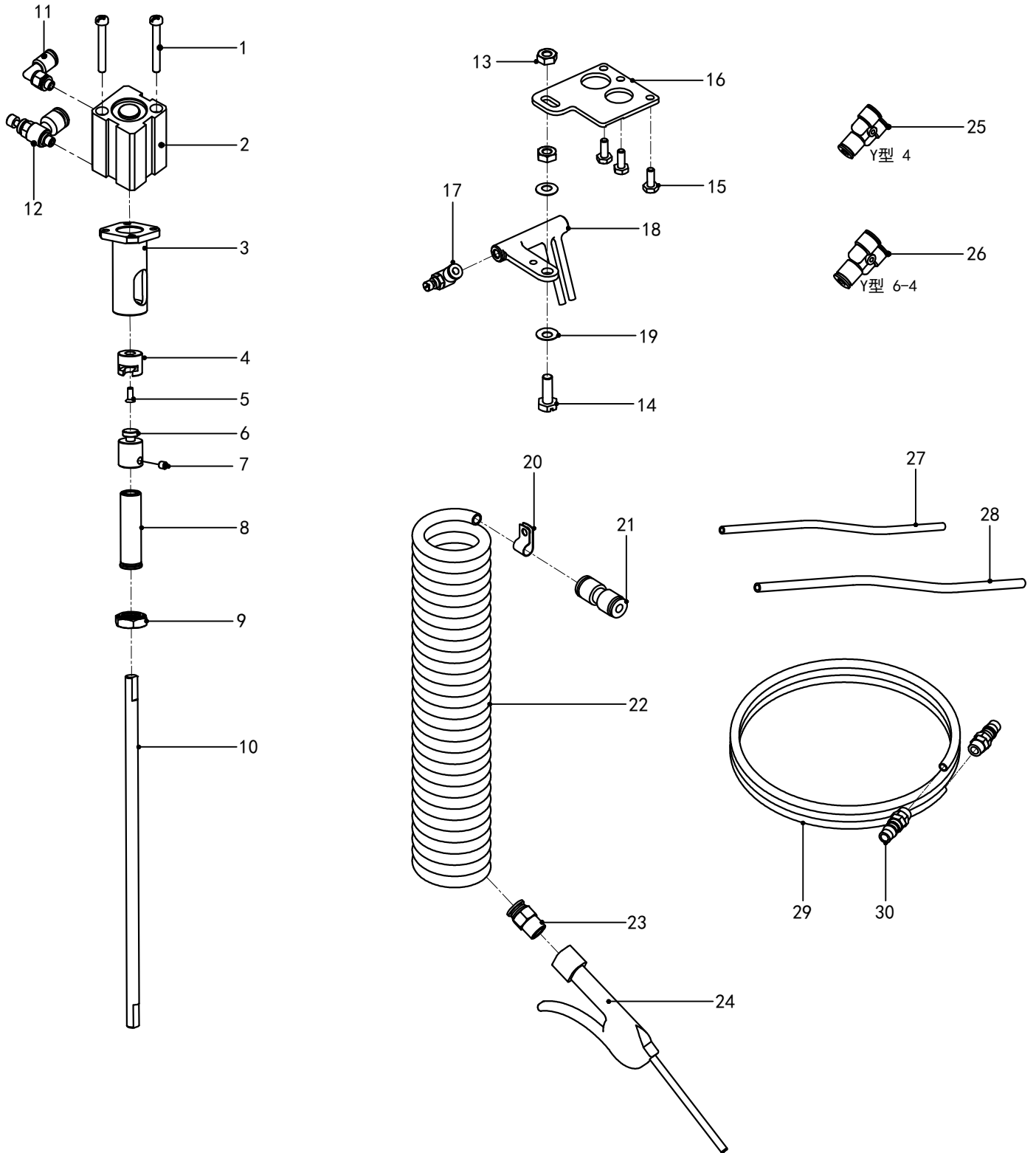
PF-气控拖轮装置 Gas control device



PF-气控拖轮装置 Gas control device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PF-1	927Q.4.05	过滤器AF1500/Filter AF1500	1
2	927PF-2	927Q.2.15	螺纹直通APC6-01/Thread Keep APC6-01	1
3	927PF-3	927Q.2.27	L型接头PL0601C/"L"Connector PL0601C	3
4	927PF-4	927Q.2.28	L型接头PL0401C/"L"Connector PL0401C	5
5	927PF-5	927Q.5.07	消声器BSLM01/□limination machine BSLM01	2
6	927PF-6	LD00241	螺钉M3/Screw M3	2
7	927PF-7	927Q.3.03	气控阀4A110-06/□alve 4A110-06	1
8	927PF-8	LD00309	螺钉M3/Screw M3	2
9	927PF-9	927Q.2.09	五通APK6/APK6	1
10	927PF-10	927Q.5.04	管塞/Tube Fill	1
11	927PF-11	927PF011	气压表固定架/Barometer □ix	1
12	927PF-12	LD00187	自攻螺钉ST4.8/Wood Screw ST4.8	2
13	927PF-13	LD00196	螺钉M4-8/Screw M4	2
14	927PF-14	927Q.4.01	调压阀AR1500/□alve AR1500	2
15	927PF-15	927PF015	气控拖轮/PF Wheel	1
16	927PF-16	927PF016	连接块/Presser Bak Li□ter	1
17	927PF-17	927PF017	角支架/Cape Stent	1
18	927PF-18	927PF018	球头拉杆组件/Ball parts	2
19	927PF-19	TH00022	弹簧/Spring	2
20	927PF-20	927PF020	气阀挡块/Spirit □alve Plate	1
21	927PF-21	LD00096	螺钉M5-8/Screw M5	2
22	927PF-22	927PF022	挡圈/Collar	2
23	927PF-23	LD00182	内六角圆柱头螺钉M4X6/Screw M4x6	5
24	927PF-24	927Q.3.05	机械阀S3B-M5/Machine valve S3B-M5	1
25	927PF-25	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	2
26	927PF-26	927PF026	机械阀固定架/Machine valve □ix	1

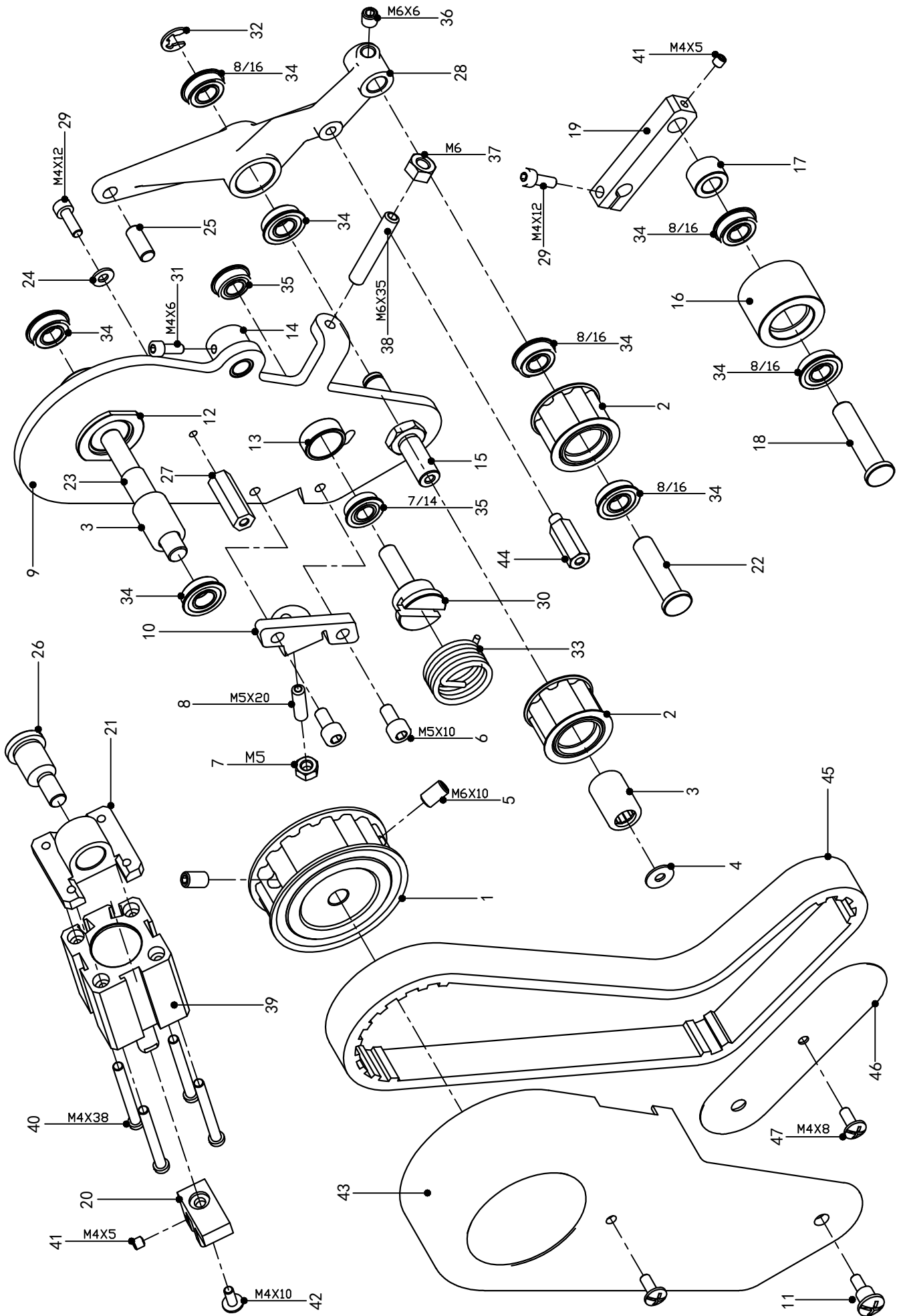
P-PF气动功能装置 Pneumatic device



P-PF气动功能装置 Pneumatic device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927P-1	LD00227	螺钉M4-38/Screw M4	2
2	927P-2	927Q.1.07	气缸SDA16X20/Cylinder SDA16X20	1
3	927P-3	927P008	气缸座/Air cylinder	1
4	927P-4	927P009	上连接块 Upper Presser Bak Li ter	1
5	927P-5	LD00123	沉头螺钉M3-8Screw M3	1
6	927P-6	927PA011	下连接块/Lower Presser Bak Li ter	1
7	927P-7	LD00004	紧定螺钉M4X4/Screw M4	2
8	927P-8	927P021	压脚杆上套/Presser Bar Upper	1
9	927P-9	927P022	螺母M12X1/Nut M12	1
10	927P-10	927P023	压脚杆/Presser Bar	1
11	927P-11	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	1
12	927P-12	927Q.2.18	单向节流阀ASL4-M5/Valve ASL4-M5	1
13	927P-13	LM00036	六角螺母SM4.36/Nut SM4.36	2
14	927P-14	LD00274	六角螺钉SM4.36/Screw M4.36	1
15	927P-15	LD00275	六角螺钉SM3.18/Screw M3.18	3
16	927P-16	9588A164	冷却气嘴支架/Support	1
17	927P-17	927Q.2.19	进气节流阀ASL4-M5B/Valve ASL6-M5B	1
18	927P-18	927P042	冷却气嘴/Air cock	1
19	927P-19	DQ00051	盘形垫片5/Washer 5	1
20	927P-20	927P029	气管尼龙扣8/Clip	1
21	927P-21	927Q.2.11	减径直通APG8-6 Connector Keep APG8-6	1
22	927P-22	927Q.5.16	螺旋气管UCS8/Windpipe UCS8	1
23	927P-23	927Q.2.40	螺纹直通APC8-02/Thread Keep APC8-02	1
24	927P-24	927Q.5.12	塑料气枪AG-Y/Air ri le AG-	1
25	927P-25	927Q.2.07	Y型三通APY4/"Y"transition connector	1
26	927P-26	927Q.2.06	Y型减径三通/"Y"transition connector	1
27	927P-27	927Q.5.13	φ4气管/Ø4 Windpipe	1
28	927P-28	927Q.5.14	φ6气管/Ø6 Windpipe	1
29	927P-29	927Q.5.17	PUφ8气管US98A080/Windpipe Pφ8	1
30	927P-30	927Q.2.32	快换接头(母体)PHD-20-ZN/Connector	2

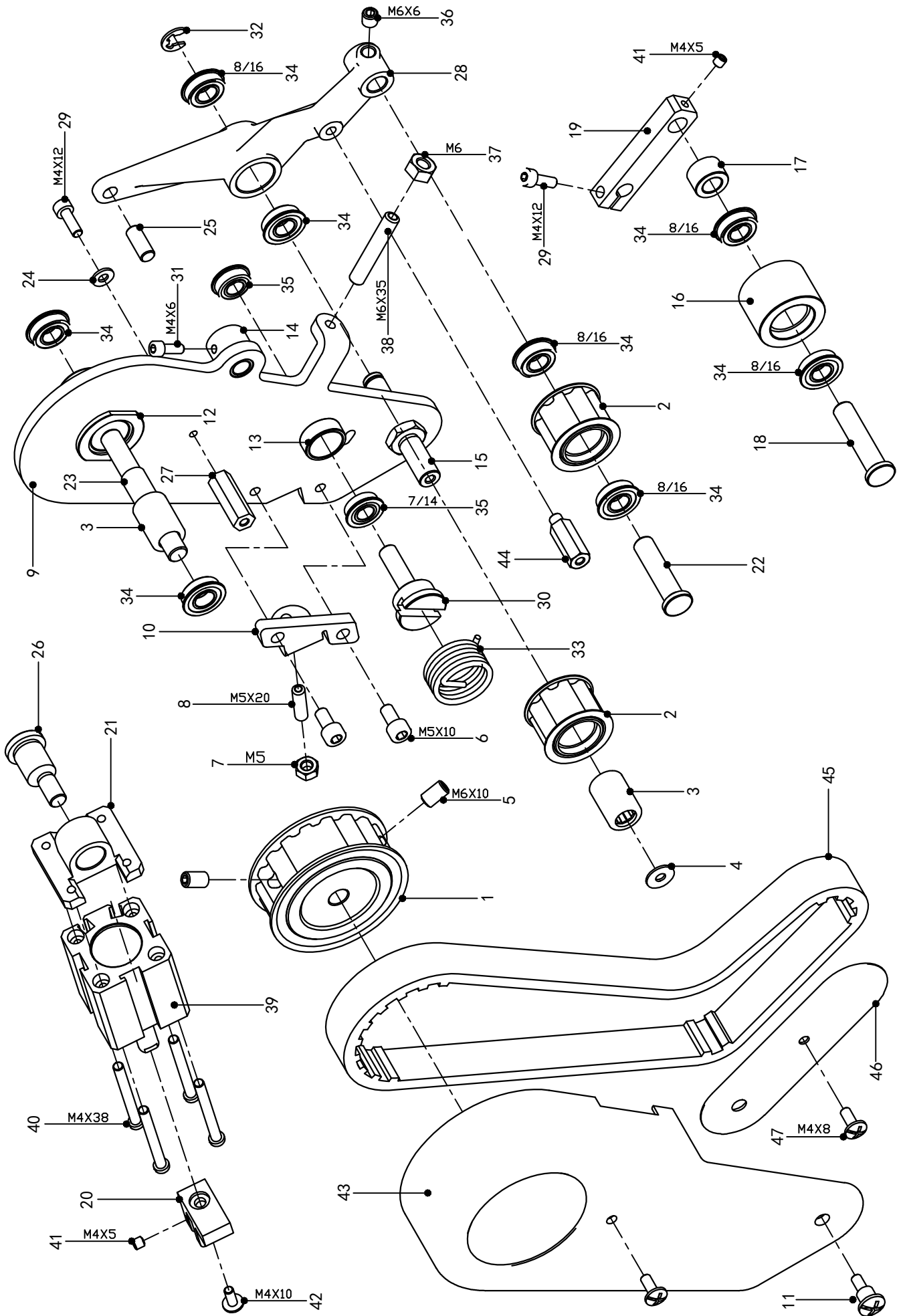
MPF-气控拖轮装置 Gas control device



MPF-气控拖轮装置 Gas control device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	9288MPF-1	9588PF001	大同步轮 (L型) /Large synchronous wheel	1
2	9288MPF-2	9588PF002	小同步轮 (L型) /Small synchronous wheel	2
3	9288MPF-3	ZC00028	单向滚针轴承/ Bearing	2
4	9288MPF-4	DQ00065	平垫圈/Washer	1
5	9288MPF-5	LD00001	内六角紧定螺钉M6X10/Screw M6	2
6	9288MPF-6	LD00044	内六角圆柱头螺钉M5X10/Screw M5	2
7	9288MPF-7	LM00017	螺母M5/Nut M5	1
8	9288MPF-8	LD00268	内六角紧定螺钉M5X20/Screw M5	1
9	9288MPF-9	9588PF009	拖轮安装板组件/Mounting plate component	1
10	9288MPF-10	9588PF010	限位角支架/Limit Angle bracket	1
11	9288MPF-11	9588PF052	轴位螺钉/Stalk bolt	1
12	9288MPF-12	9588PF012	大同步轮嵌套/Nested	1
13	9288MPF-13	9588PF013	压紧轮嵌套/Pinch roller nested	1
14	9288MPF-14	9588PF014	气缸限位销嵌套/Limit pin cylinder nested	1
15	9288MPF-15	9588PF015	下过渡同步轮轴销/Shaft pin	1
16	9288MPF-16	9588PF016	压紧轮/Pinch roller	1
17	9288MPF-17	9588PF017	压紧轮垫圈/Pinch roller washer	1
18	9288MPF-18	9588PF018	压紧轮轴销/Pressure shaft pin	1
19	9288MPF-19	9588PF019	压紧轮连杆/Pinch roller connecting rod	1
20	9288MPF-20	9588PF020	气缸连接块/Cylinder connecting piece	1
21	9288MPF-21	9588PF021	气缸连接座/Cylinder connecting seat	1
22	9288MPF-22	9588PF022	小同步轮轴销/Shaft pin	1
23	9288MPF-23	9588PF023	大同步轮轴/Large synchronous shaft	1
24	9288MPF-24	DQ00064	平垫圈4/Washer 4	1
25	9288MPF-25	9588PF025	连接块销/Connection piece pin	1
26	9288MPF-26	9588PF026	气缸限位轴销/Shaft pin	1
27	9288MPF-27	9588PF027	皮带罩安装柱/Install the column	1
28	9288MPF-28	9588PF028	小同步轮摆动连杆/Swinging rod	1
29	9288MPF-29	LD00116	内六角圆柱头螺钉M4X12/Screw M4	2
30	9288MPF-30	9588PF030	扭簧轴销/Torsional spring shaft pin	1
31	9288MPF-31	LD00182	内六角圆柱头螺钉M4X6/Screw M4	1
32	9288MPF-32	TDQ00006	开口挡圈6/Open ring	1
33	9288MPF-33	9588PF033	压紧轮扭簧/Pinch roller torsional spring	1
34	9288MPF-34	ZC00024	带挡边深沟球轴承8/Bearing	8
35	9288MPF-35	ZC00025	带挡边深沟球轴承7/Bearing	2

MPF-气控拖轮装置 Gas control device



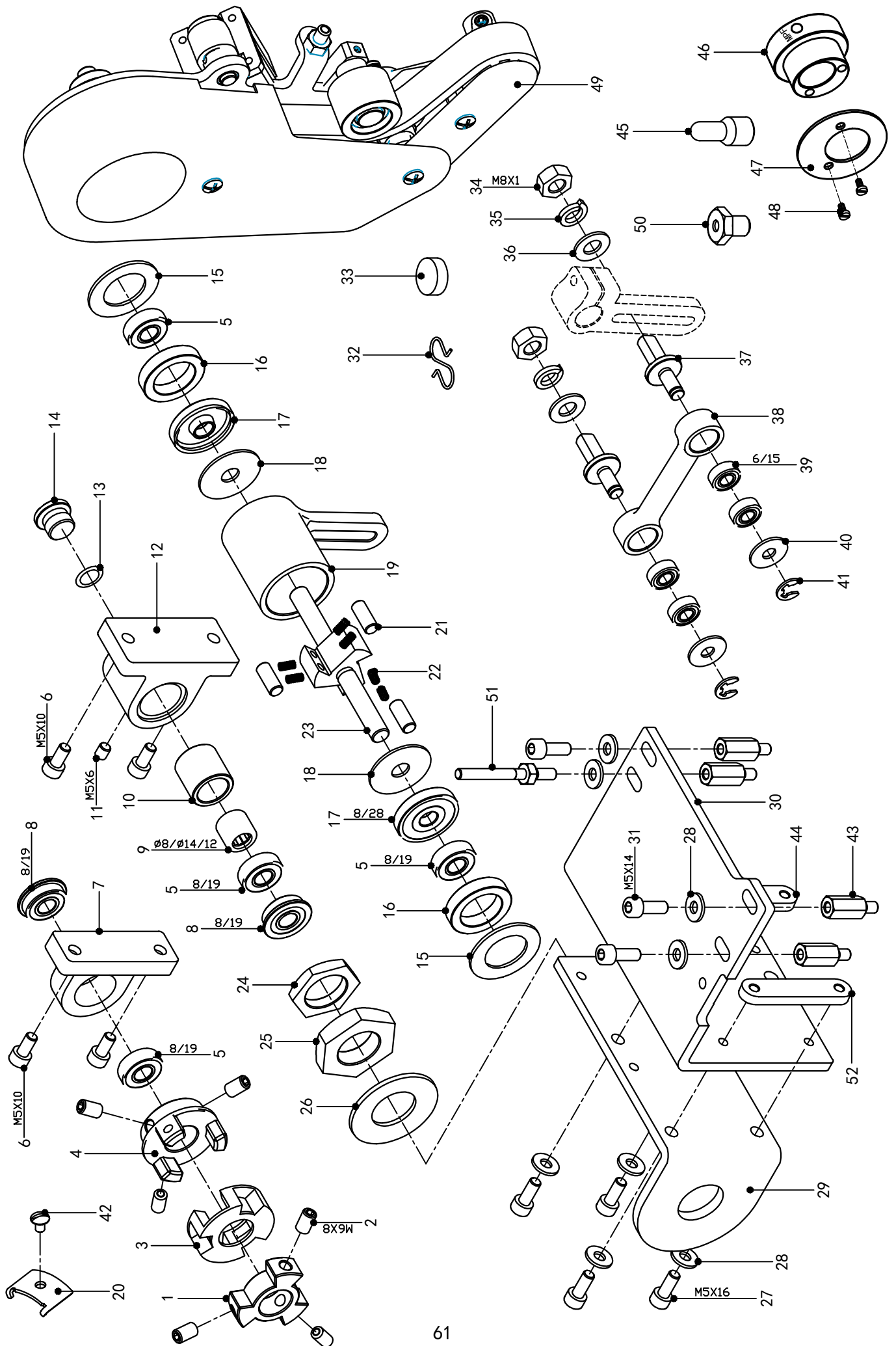
MPF-气控拖轮装置 Gas control device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	9288MPF-36	LD00003	内六角紧定螺钉M6X6/Screw M6	1
37	9288MPF-37	LM00006	螺母M6/Nut M6	1
38	9288MPF-38	LD00269	内六角紧定螺钉M6X35/Screw M6	1
39	9288MPF-39	927Q.1.16	气缸SDA20X20/Cylinder SDA20X20	1
40	9288MPF-40	LD00227	螺钉M4-38/Screw M4	4
41	9288MPF-41	LD00074	内六角紧定螺钉M4X5/Screw M4	2
42	9288MPF-42	LD00272	一字螺钉M4X10/Screw M4	1
43	9288MPF-43	9588PF071	拖轮罩壳/Tug housings	1
44	9288MPF-44	9588PF068	挡板安装柱/Install the column	1
45	9288MPF-45	9588PF073	同步带210L/Synchronous belt	1
46	9288MPF-46	9588PF070	小同步轮挡板/Baffle	1
47	9288MPF-47	LD00271	一字螺钉M4/Screw M4	2

PD-拖轮驱动装置 Drive to equip

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	9288PD-1	9588PF085	联轴器B/Shaft coupling B	1
2	9288PD-2	LD00097	内六角紧定螺钉M6X8/Screw M6	6
3	9288PD-3	9588PF084	联轴器缓冲垫/Cushion	2
4	9288PD-4	9588PF083	联轴器A/Shaft coupling A	1
5	9288PD-5	ZC00030	深沟球轴承8/Bearing	4
6	9288PD-6	LD00044	内六角圆柱头螺钉M5X10/Screw M5	4
7	9288PD-7	9588PF045	轴承座/Bearing block	1
8	9288PD-8	ZC00029	带挡边深沟球轴承8/Bearing	2
9	9288PD-9	ZC00026	单向滚针轴承/Bearing	1
10	9288PD-10	9588PF011	单向滚针轴承套/Bearing	1
11	9288PD-11	LD00002	内六角紧定螺钉M5X6/Screw M5	1
12	9288PD-12	9588PF007	单向驱动轴安装座/Install the seat	1
13	9288PD-13	DXQ00025	O形圈/O Ring	1
14	9288PD-14	LD00273	螺钉M16X1/Screw M16	1
15	9288PD-15	DQ00066	平垫圈/Washer	2
16	9288PD-16	9588PF044	轴承套/Bearing sleeve	2
17	9288PD-17	YF00003	油封/Oil seal	2
18	9288PD-18	DQ00059	驱动星轮间隔垫圈/Washer	2
19	9288PD-19	9288MPFA019	驱动摆杆/Drive the swinging rod	1
20	9288PD-20	9588PF089	缓冲垫限位片/Cushion limit	3
21	9288PD-21	9588PF077	滚子/Roller	3
22	9288PD-22	TH00024	滚子弹簧/Roller spring	3
23	9288PD-23	9588PF024	星轮驱动轴/The star wheel drive shaft	1
24	9288PD-24	LM00034	小螺母M20X1/Nut M20	1
25	9288PD-25	LM00033	大螺母M20X1/Nut M20	1
26	9288PD-26	9588PF029	盘形垫圈/Disc washer	1
27	9288PD-27	LD00092	内六角圆柱头螺钉M5X16/Screw M5	4
28	9288PD-28	DQ00060	平垫圈/Washer	8
29	9288PD-29	9288MPFA029B	拖轮安装支架/Tug mounting bracket	1
30	9288PD-30	9288MPFA030B	拖轮固定角支架/Tug fixed angle bracket	1
31	9288PD-31	LD00267	内六角圆柱头螺钉M5X14/Screw M5	3
32	9288PD-32	9288MPFA032	油毡限位簧/Linoleum limit spring	1
33	9288PD-33	9288MPFA033	驱动摆杆羊毛毡/Felt	1
34	9288PD-34	LM00035	螺母M8X1/Nut M8	2
35	9288PD-35	DQ00062	弹簧垫圈8/Spring washer	2

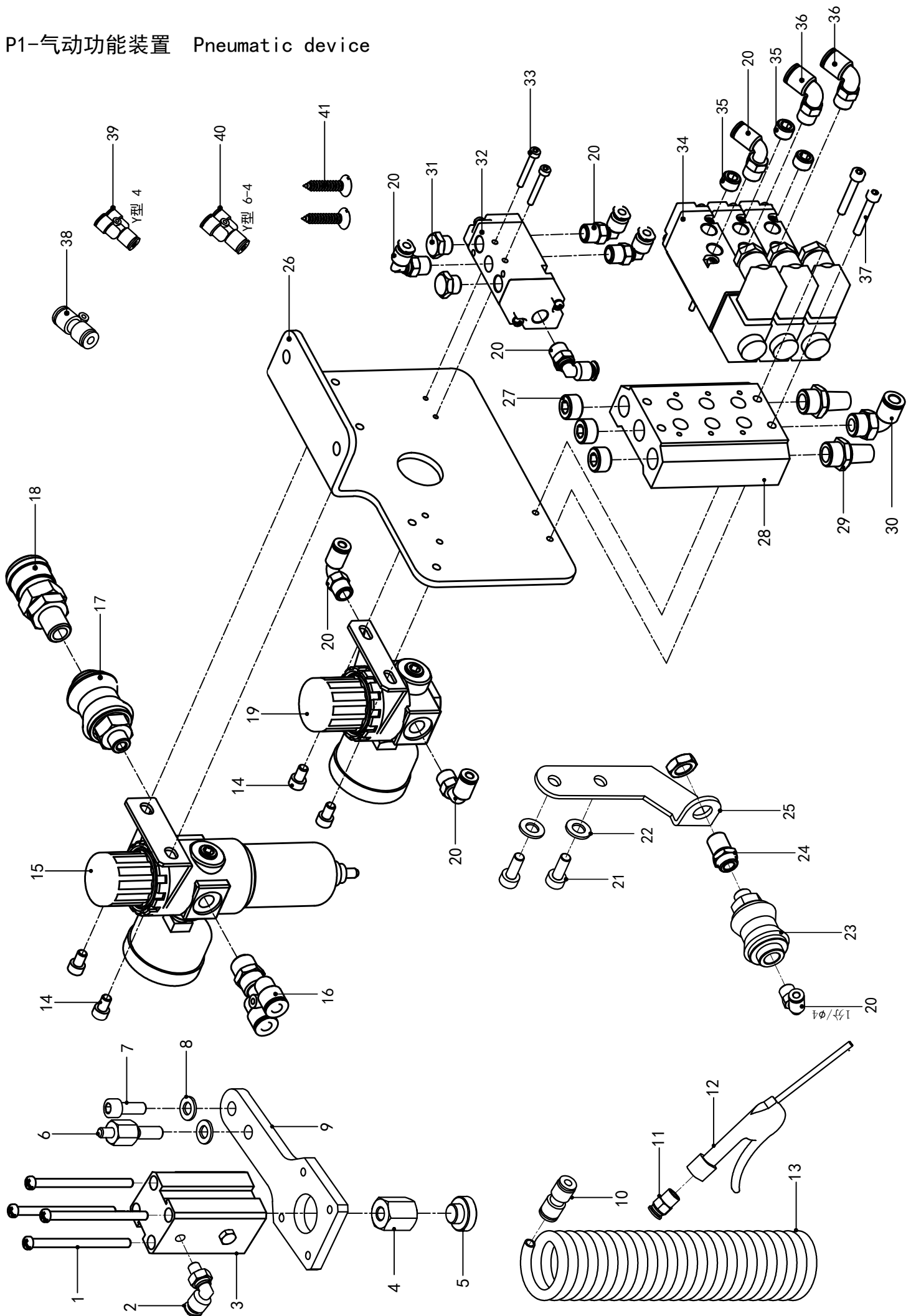
PD-拖轮驱动装置 Drive to equip



PD-拖轮驱动装置 Drive to eip

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	9288PD-36	DQ00063	平垫圈8/Washer	2
37	9288PD-37	9588PF005	连接轴位螺钉/Axis of a screw	2
38	9288PD-38	9288MPFA038B	连杆/Connecting rod	1
39	9288PD-39	ZC00047	深沟球轴承6/Bearing	4
40	9288PD-40	DQ00061	平垫圈6/Washer	2
41	9288PD-41	TDQ00002	开口挡圈5/Open ring	2
42	9288PD-42	LD00164	螺钉SM3. 18-5/Screw SM3.18	3
43	9288PD-43	9288MPFA043	安装板螺柱/Install plank Luo pillar	4
44	9288PD-44	9288MPFA044B	安装压板/Install to press plank	1
45	9288PD-45	9288MPFA045	压脚杆压套/Press the feet pole press a set	1
46	9288PD-46	9288MPFA051	偏心轮/Eccentric Wheel	1
47	9288PD-47	9288PL028	偏心轮挡片/Crank cover	1
48	9288PD-48	LD00165	螺钉SM3. 18-8/Screw SM3.18	2
49	9288PD-49	998PF	气控拖轮装置/Gas control device	1
50	9288PD-50	9288MPFA050	机架螺钉套/Machine bolt set	1
51	9288PD-51	9288MPFA048	板弹簧调节限位螺钉/Limit bolt	1
52	9288PD-52	9288MPFA049	安装压板(短)/Install to press plank(short)	1

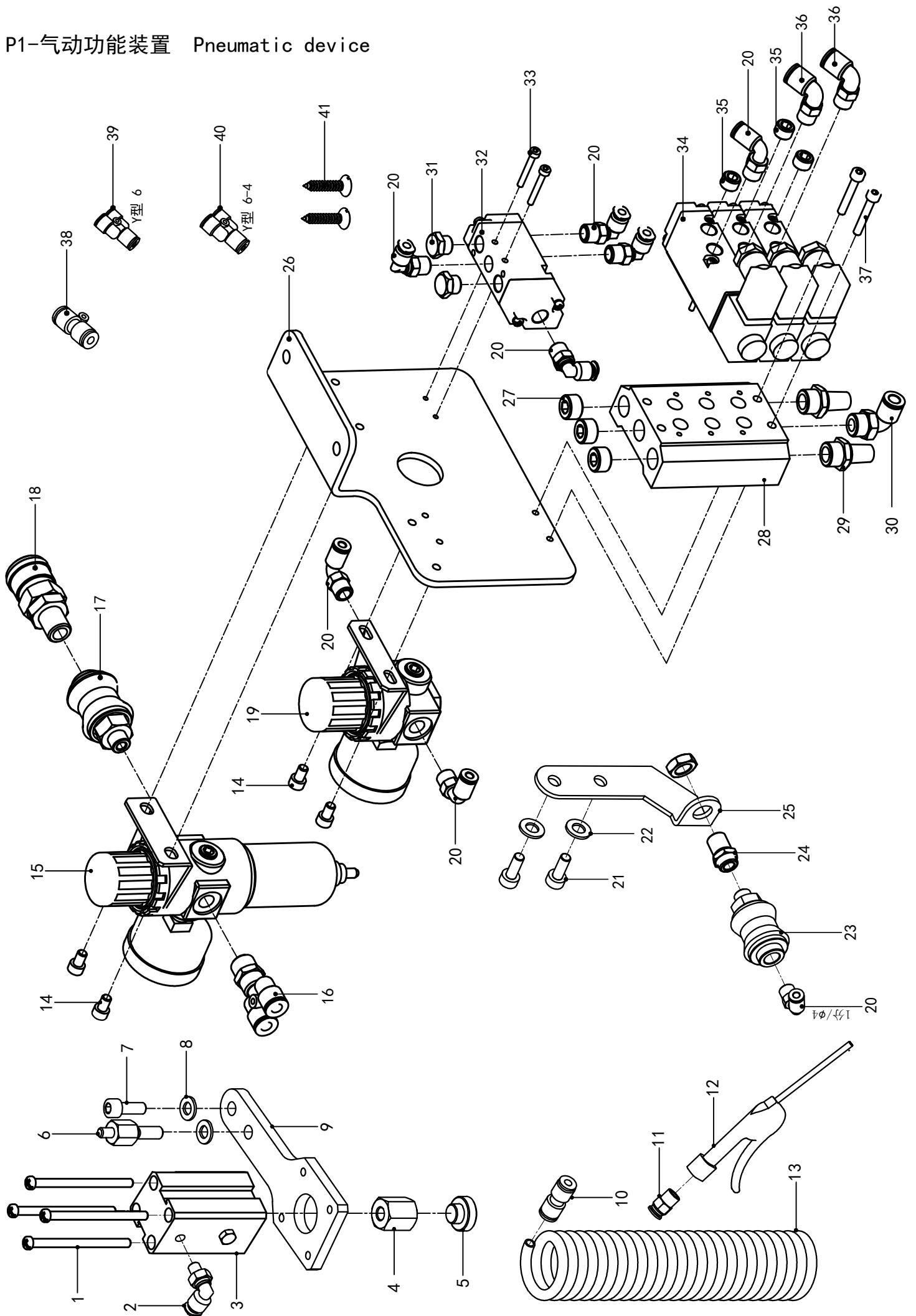
P1-气动功能装置 Pneumatic device



P1-气动功能装置 Pneumatic device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	9288P1-1	LD00424	螺钉M4X55/Screw M4	4
2	9288P1-2	927Q.2.19	进气节流阀ASL4-M5B/□alve ASL4-M5B	1
3	9288P1-3	927Q.1.36	气缸SSA20X15B/Cylinder SDA20X15B	1
4	9288P1-4	9288MPFB031	气缸螺套/Air cylinder Luo set	1
5	9288P1-5	9288MPFB032	气缸垫/Air cylinder mat	1
6	9288P1-6	9288MPFB043	板弹簧限位螺钉□The plank spring coil limit bolt	1
7	9288P1-7	LD00267	内六角圆柱头螺钉M5X14/Screw M5	1
8	9288P1-8	DQ00060	平垫圈5/Washer	2
9	9288P1-9	9288MPFB030	气缸安装板/The air cylinder install plank	1
10	9288P1-10	927Q.2.11	减径直通APG8-6□Connector Keep APG8-6	1
11	9288P1-11	927Q.2.40	螺纹直通APC8-02/Thread Keep APC8-02	1
12	9288P1-12	927Q.5.12	塑料气枪AG-Y/Air ri□le AG-□	1
13	9288P1-13	927Q.5.16	螺旋气管UCS8/Windpipe □CS8	1
14	9288P1-14	LD00258	内六角圆柱头螺钉M5X8/Screw M5	4
15	9288P1-15	927Q.4.04	调压过滤器AFR2000/Valve AFR2000	1
16	9288P1-16	927Q.2.41	Y型螺纹三通APX6-02/□"transition connector	1
17	9288P1-17	927Q.3.07	手滑阀HSV08/Valve HSV08	1
18	9288P1-18	927Q.2.31	快换接头(母体)SMD-20-ZN/Connector	1
19	9288P1-19	927Q.4.01	调压阀AR1500/Valve AR1500	1
20	9288P1-20	927Q.2.28	L型接头PL0401C/“L” Connector PL0401C	8
21	9288P1-21	LD00418	内六角圆柱头螺钉M6X10/Screw M6	2
22	9288P1-22	DQ00029	平垫圈/Washer	2
23	9288P1-23	927Q.3.06	手滑阀HSV06/Valve HSV06	1
24	9288P1-24	927Q.2.44	直通内牙接头APMF4-01/Thread Connector	1
25	9288P1-25	9288PL017	手滑阀支架/Hand slide valve support	1
26	9288P1-26	9288TB034	气动元件安装支架/□install a support	1
27	9288P1-27	927PB012	堵头02/Block up	3
28	9288P1-28	927Q.3.01	电磁阀底座100M-3F/Valve base	1
29	9288P1-29	927Q.5.05	消声器BSL02/Elimination machine BSL02	2
30	9288P1-30	927Q.2.05	L型接头PL06-02/“L”Connector PL06-02	1
31	9288P1-31	927Q.5.07	消声器BSLM01/Elimination machine BSLM01	2
32	9288P1-32	927Q03.03	气控阀4A110-06/□alve 4A110-06	1
33	9288P1-33	LD00169	内六角圆柱头螺钉M3X22/Screw M3	2
34	9288P1-34	927Q.3.02	电磁阀4V110-06/Valve 4V110-06	3
35	9288P1-35	927PB018	堵头01/Block up	3

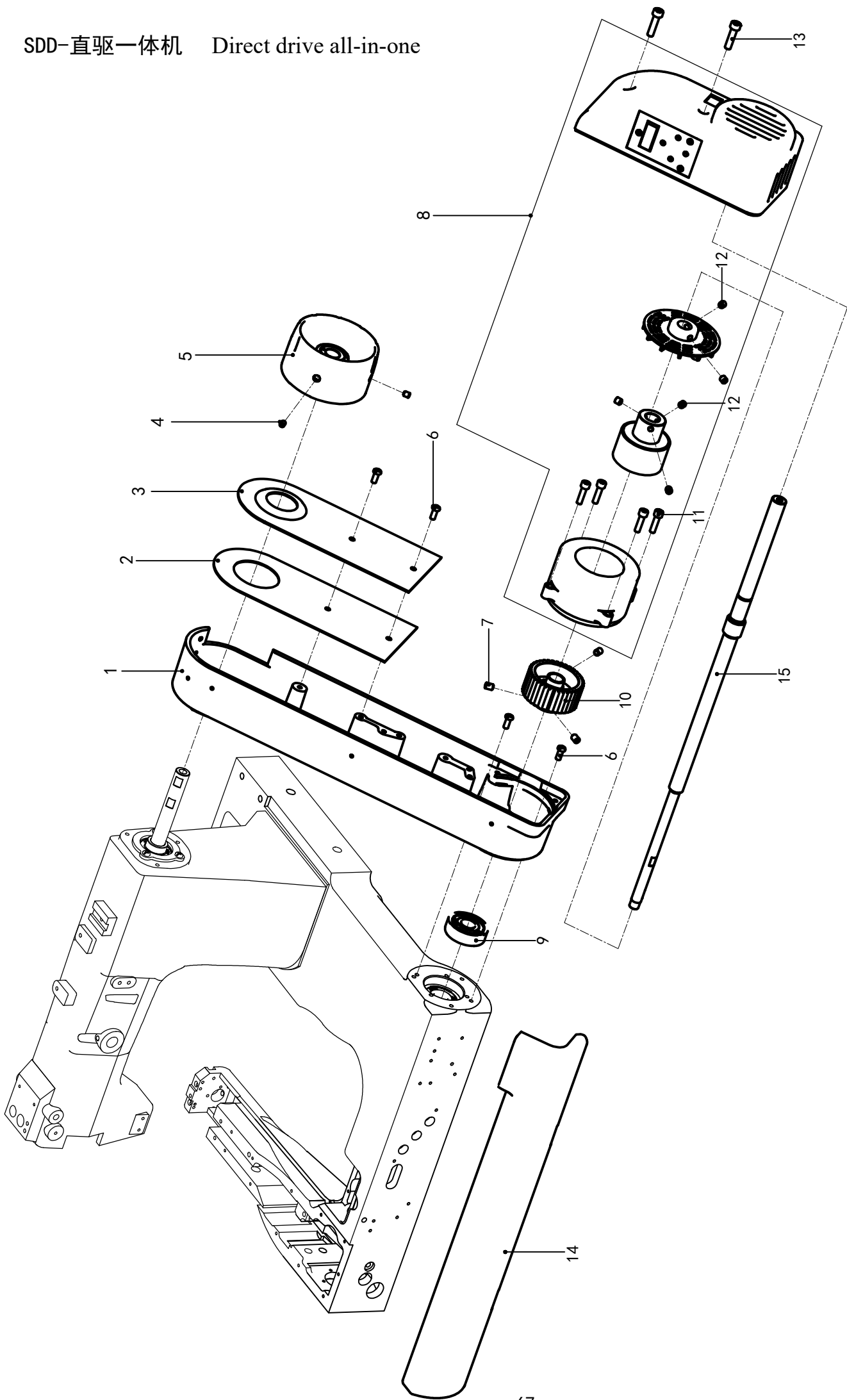
P1-气动功能装置 Pneumatic device



P1-气动功能装置 Pneumatic device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	9288P1-36	927Q.2.27	L型接头PL0601C/“L” Connector PL0601C	2
37	9288P1-37	LD00254	内六角圆柱头螺钉M4X25/Screw M4	2
38	9288P1-38	927Q.2.12	减径直通6-4/Reduce the path keep 6-4	1
39	9288P1-39	927Q.2.08	Y型三通APY6/“Y”transition connector	1
40	9288P1-40	927Q.2.06	Y型减径三通APW6-4/“□”transition connector	1

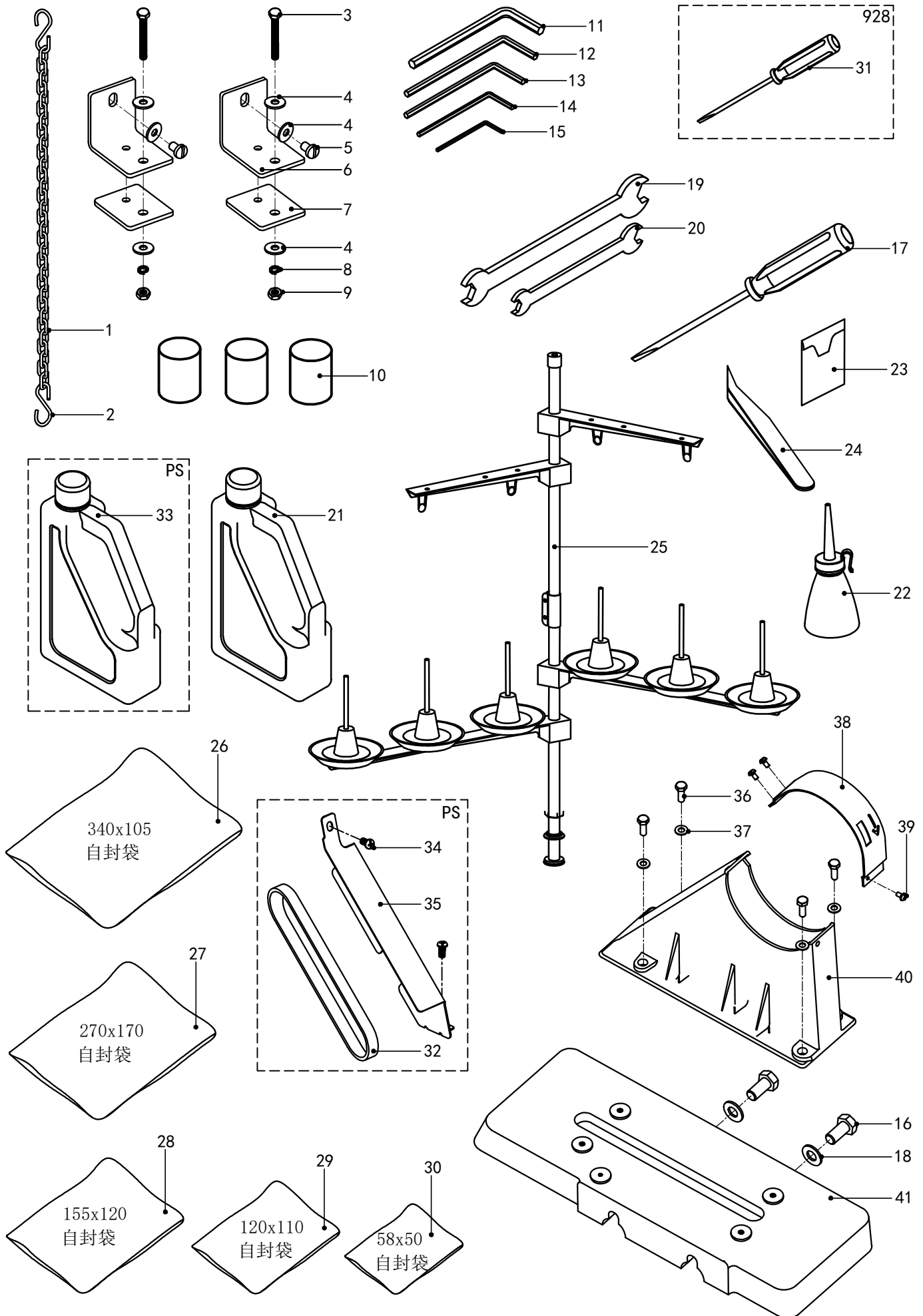
SDD-直驱一体机 Direct drive all-in-one



SDD-直驱一体机 Direct drive all-in-one

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927SDD-1	927SDD001	直驱同步带罩/Belt Cover	1
2	927SDD-2	927SDD004	同步皮带罩盖板垫/Packing	1
3	927SDD-3	927SDD003	同步皮带罩盖板/Belt Corer Plate	1
4	927SDD-4	LD00002	紧定螺钉M5X6/Screw M5	2
5	927SDD-5	927SDD009	手轮/Handwheel	1
6	927SDD-6	LD00133	螺钉SM4. 76-12/Screw SM4.76	4
7	927SDD-7	LD00146	紧定螺钉SM5. 95/Screw SM5.95	3
8	927SDD-8	927SDD010	直驱电机组件/Direct Drive Motor Assembly	1
9	927SDD-9	ZC00009	轴承/Ball Bearing	1
10	927SDD-10	927SDD007	下同步轮组件/HookDrivingShaftSprocket	1
11	927SDD-11	LD00109	内六角圆柱头螺钉M5X20/Screw M5	4
12	927SDD-12	LD00003	紧定螺钉M6X6/Screw M6	5
13	927SDD-13	LD00122	内六角圆柱头螺钉M5X25/Screw M5	2
14	927SDD-14	927SD003	长前盖/Front Cover	1
15	927SDD-15	927SDD006	下轴/Lower Shaft	1

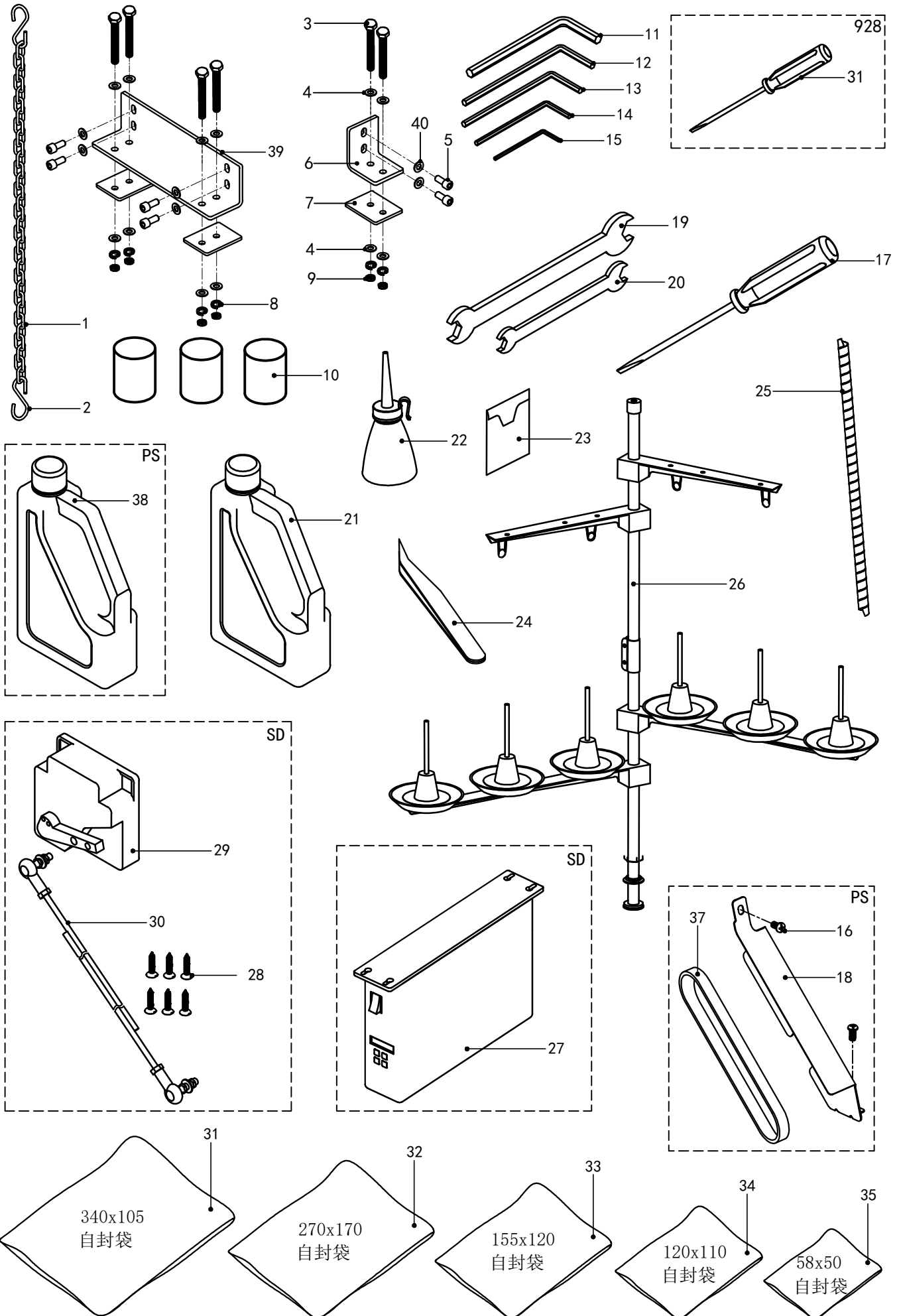
K-普通系列附件 Accessories



K-普通系列附件 Accessories

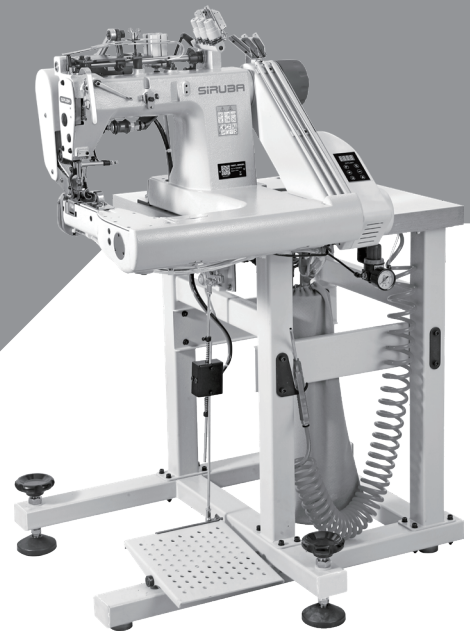
序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927K-1	927D022	铁链/Chain	1
2	927K-2	927D021	S挂钩/"S" Hook	2
3	927K-3	LD00380	六角头螺钉M6X60/Screw M6	2
4	927K-4	DQ00029	平垫圈6/Washer	6
5	927K-5	LD000128	螺钉SM5.95/Screw SM5.95	2
6	927K-6	927K006	机架固定片/Cushion Assy	2
7	927K-7	927K007	减震垫/Cushion Rubber	2
8	927K-8	DQ00014	弹簧垫片/Spring Washer	2
9	927K-9	LM00006	螺母M6/Nut M6	2
10	927K-10	927K010	橡皮块/Base Cushion	3
11	927K-11	927K011	5mm内六角扳手/5mm Allen Key	1
12	927K-12	927K012	4mm内六角扳手/4mm Allen Key	1
13	927K-13	927K013	3mm内六角扳手/3mm Allen Key	1
14	927K-14	927K014	2.5mm内六角扳手/2.5mm Allen Key	1
15	927K-15	927K015	2mm内六角扳手/2mm Allen Key	1
16	927K-16	LD00389	六角头螺钉M12-25/Screw M12	2
17	927K-17	FJ8-7	中号螺丝刀/ScrewDriver(medium)	1
18	927K-18	DQ00031	平垫圈12/Washer	2
19	927K-19	FJ4-3-1	17-19开口扳手/17-19 Spanner	1
20	927K-20	FJ4-3	8-10开口扳手/8-10Spanner	1
21	927K-21	FJ8-11	大油壶/Oiler	1
22	927K-22	FJ7-28	小油壶/Oiler	1
23	927K-23	927K023	机针/Needle	1
24	927K-24	FJ4-8	镊子/Thread Tweezers	1
25	927K-25	927K025	线架/Thread Stand	1
26	927K-26	927K026	340X105自封袋/340X105 Accessory bag	1
27	927K-27	927K027	270X170自封袋/270X170 Accessory bag	1
28	927K-28	927K028	155X120自封袋/155X120 Accessory bag	1
29	927K-29	927K029	120X110自封袋/120X110 Accessory bag	3
30	927K-30	927K030	58X50自封袋/58X50Accessory bag	2
31	927K-31	FJ8-5	一字螺丝刀/ScrewDriver	1
32	927K-32	927PS050	同步带/Puller Timing Belt	1
33	927K-33	FJ8-11	大油壶(PS用油)/Oiler	1
34	927K-34	LD00133	螺钉4.76/Screw SM4.76	2
35	927K-35	927PS043	同步带护罩/Pulley Belt Cover	1
36	927K-36	LD00308	六角头螺钉M6-18/Screw M6	4
37	927K-37	DQ00008	平垫圈6/Washer	8
38	927K-38	927K039	皮带护罩板/Pulley Cover	1
39	927K-39	LD00172	垫片螺钉M4-8/Screw M4	3
40	927K-40	927K041	皮带护罩/Pulley Cover	1
41	927K-41	927K044	滑轮基座/Pulley Cover Base	1

L-直驱系列附件 Accessories



L-直驱系列附件 Accessories

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927L-1	927D022	铁链/Chain	1
2	927L-2	927D021	S挂钩/"S" Hook	2
3	927L-3	LD00380	六角头螺钉M6X60/Screw M6	6
4	927L-4	DQ00029	平垫圈6/Washer	12
5	927L-5	LD000236	内六角圆柱头螺钉M6X14/Screw M6	6
6	927L-6	927PA011	后固定角支架/Fixed Support	1
7	927L-7	927K007	减震垫/Cushion Rubber	3
8	927L-8	DQ00014	弹簧垫片/Spring Washer	6
9	927L-9	LM00006	螺母M6/Nut M6	3
10	927L-10	927K010	橡皮块/Base Cushion	3
11	927L-11	927K011	5mm内六角扳手/5mm Allen Key	1
12	927L-12	927K012	4mm内六角扳手/4mm Allen Key	1
13	927L-13	927K013	3mm内六角扳手/3mm Allen Key	1
14	927L-14	927K014	2.5mm内六角扳手/2.5mm Allen Key	1
15	927L-15	927K015	2mm内六角扳手/2mm Allen Key	1
16	927L-16	LD00133	螺钉4.76/Screw SM4.76	2
17	927L-17	FJ8-7	中号螺丝刀/ScrewDriver(medium)	1
18	927L-18	927PS043	同步带护罩/Pulley Belt Cover	1
19	927L-19	FJ4-3-1	17-19开口扳手/17-19 Spanner	1
20	927L-20	FJ4-3	8-10开口扳手/8-10 Spanner	1
21	927L-21	FJ8-11	大油壶/Oiler	1
22	927L-22	FJ7-28	小油壶/Oiler	1
23	927L-23	927K023	机针/Needle	1
24	927L-24	927K024	镊子/Thread Tweezers	1
25	927L-25	927L025	电线护套/Guard	1
26	927L-26	927K025	线架/Thread Stand	1
27	927L-27	9588DD003-1	电控箱/Control Box	1
28	927L-28	LD00051	自攻螺钉ST4.2/Wood Screw ST4.2	6
29	927L-29	9588DD003-2	控速器/Speed Control Box	1
30	927L-30	927SD024	拉杆/Lever Link	1
31	927L-31	927K026	340X105自封袋/340X105 Accessory bag	1
32	927L-32	927K027	270X170自封袋/270X170 Accessory bag	1
33	927L-33	927K028	155X120自封袋/155X120Accessory bag	1
34	927L-34	927K029	120X110自封袋/120X110 Accessory bag	3
35	927L-35	927K030	58X50自封袋/58X50Accessory bag	2
36	927L-36	FJ8-5	一字螺丝刀/ScrewDriver	1
37	927L-37	927PS050	同步带/Puller Timing Belt	1
38	927L-38	FJ8-11	大油壶(PS用油)/Oiler	1
39	927L-39	927PA008	侧固定角支架/Fixed Support	1
40	927L-38	DQ00050	平垫圈6/Washer	6



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由於對產品的改良及更新，本產品使用說明書中與零件圖之產品及外觀的修改恕不事先通知！
The specification and/or appearances of the equipment described in this instruction book & parts list are subject to change because of modification which will without previous notice.
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