

# SIRUBA

零件圖

PARTS LIST

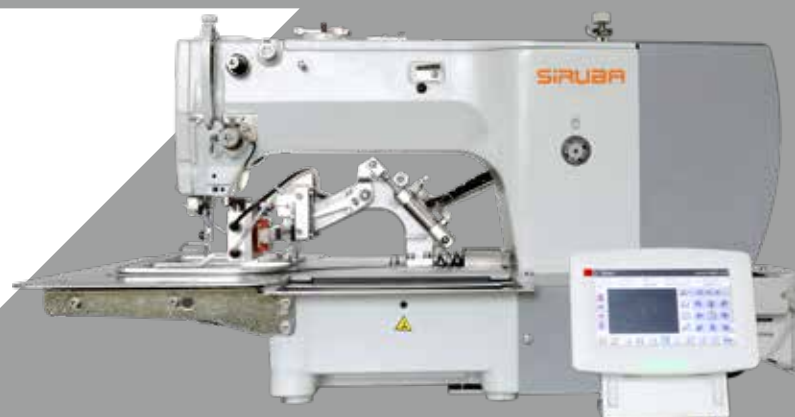
PS-1010C

PS-1310C

PS-2210C

PS-4030C

PS-6040C



**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**01**

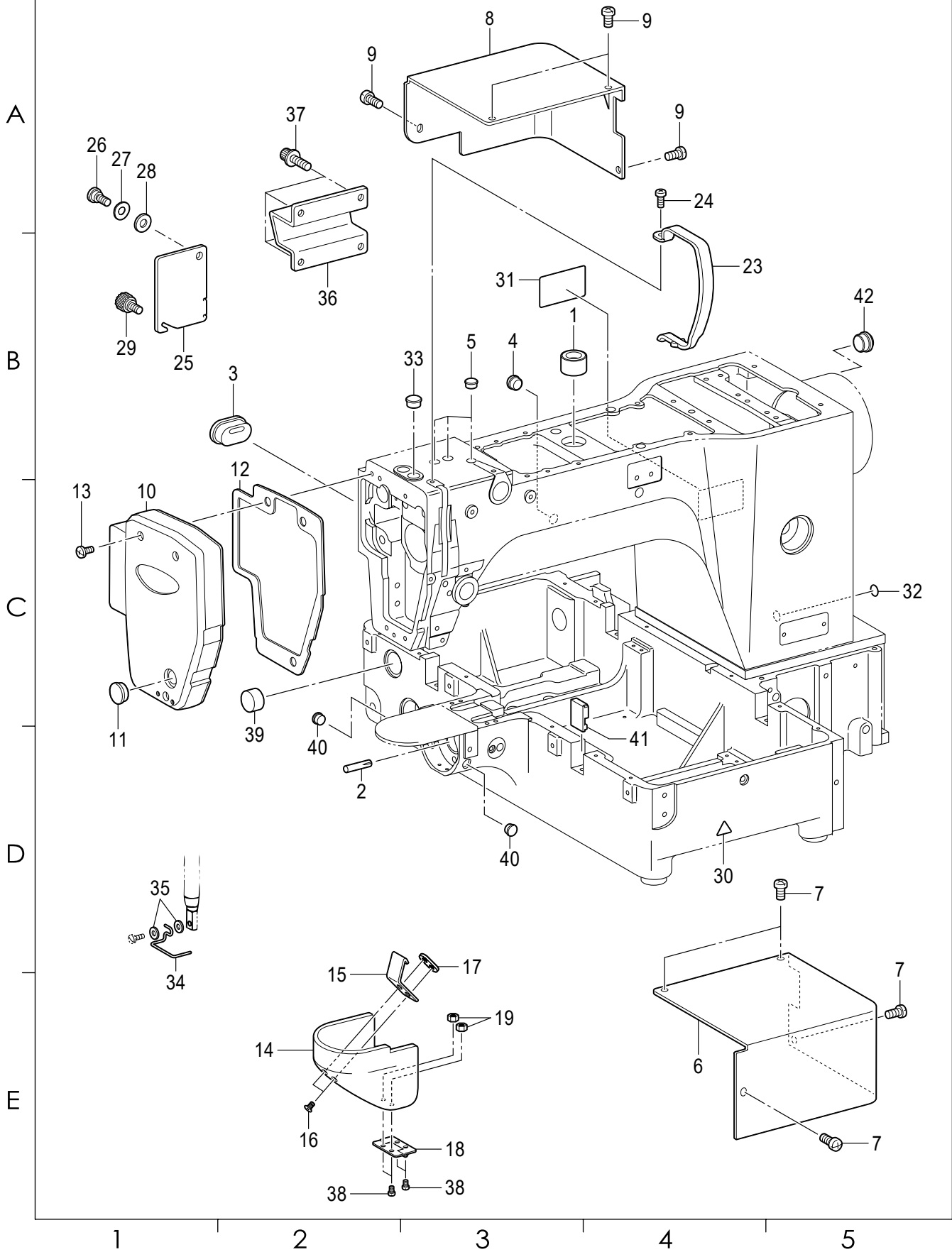
Subclass Remark

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	PS-1010C PS-1310C PS-2210C		01		1 / 1
					Date
				2023/11/6	

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA4594001	1	軸套	UBUSHING U	
2	117608001	1	開口銷	DOWEL PIN	
3	SA4596001	1	橡皮塞 20-15	RUBBER CAP 20-15	
4	117934001	1	橡皮塞 13.5	RUBBER CAP,13.5	
5	104821001	3	橡皮塞 10.5	RUBBER CAP,10.5	
6	SA4597001	1	馬達蓋	RMOTOR COVER R	
7	062061016	4	螺釘 M6X10	SCREW PAN M6X10	
8	SA4598001	1	馬達蓋	LMOTOR COVER L	
9	062061016	4	螺釘 M6X10	SCREW PAN M6X10	
10	SA4600001	1	面板	FACE PLATE	
11	104449001	1	橡皮塞 15.5	RUBBER CAP,15.5	
12	SA4601001	1	面板墊片	F-PLATE PACKING	
13	062061016	3	螺釘 M6X10	SCREW PAN M6X10	
14	SA4603101	1	大旋梭蓋	SHUTTLE RACE COVER	
15	SA6272001	1	大旋梭蓋掛鉤	DSHUTTLE RACE COVER HOOK D	
16	004300513	2	螺釘 M3X5	SCREW,FLAT M3X5	
17	SA3264001	1	板螺母	NUT PLATE	
18	SA6207001	1	鉸鏈	HINGE	
19	021300103	2	螺母 M3	NUT,1M3	
23	SA3200101	1	挑線杆防護罩	THREAD TAKE-UP COVER	
24	062401006	1	螺釘 M4X10	SCREW PAN M4X10	
25	SA4604001	1	間歇蓋板	STEPPING COVER	
26	SA3306001	1	段螺釘 7-3	SHOULDER SCREW,7-3	
27	120265002	1	彈簧墊圈	SPRING WASHER	
28	S07350002	1	墊圈	WASHER PLAIN	
29	S36475000	1	螺釘 M5	SCREW,M5	
30	S36924002	1	警告標記	MARK, INJURY	
31	SA0792001	1	操作注意標籤 (日/英) <用於日本>	LABEL,CAUTION JPN/ENG < For Japan only>	
31	SA0793001	1	操作注意標籤 (中/英) <用於日本以外>	LABEL,CAUTION CHN/ENG < For Except Japan >	
32	S37060001	1	接地標記	LABEL,GROUNDING	
33	S20164001	1	橡皮塞 13	RUBBER CAP 13	
34	S02445001	1	護指器	FINGER GUARD	
35	025350332	2	平墊圈 L3.5	WASHER PLAIN L 3.5	
36	SA4605001	1	機頭撐杆	HEAD REST	
37	S42446001	4	螺栓 M6X14	BOLT,SOCKET (S/P WASHER)M6X14	
38	062300506	4	螺釘 M3X5	SCREW PAN M3X5	
39	SA6194001	1	橡皮塞 26	RUBBER CAP 26	
40	S44010001	2	橡皮塞 11.5	RUBBER CAP 11.5	
41	SA6441001	2	橡皮蓋	RUBBER CAP	
42	S20164001	1	橡皮塞 13	RUBBER CAP 13	

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**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**02**

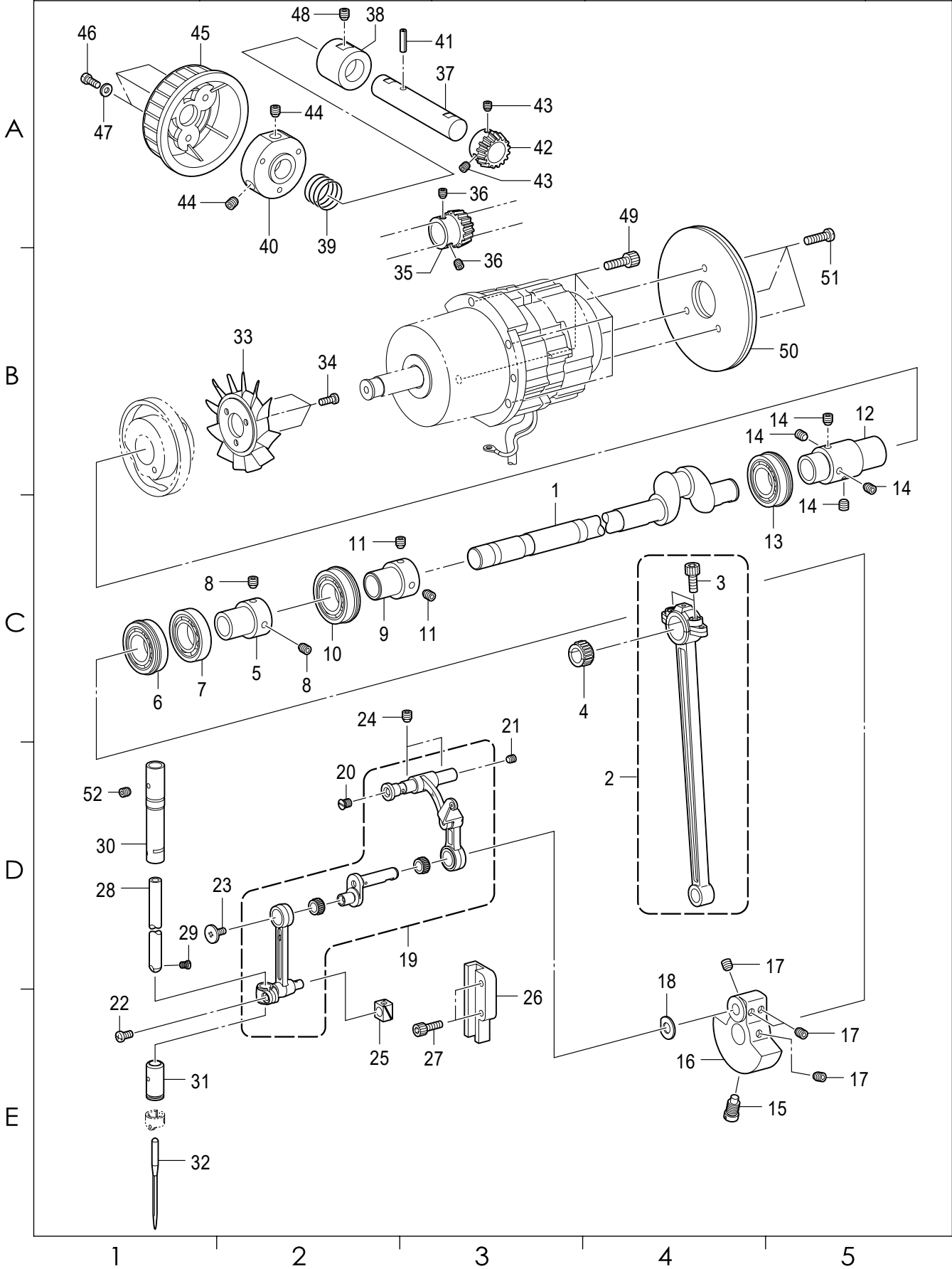
Subclass Remark

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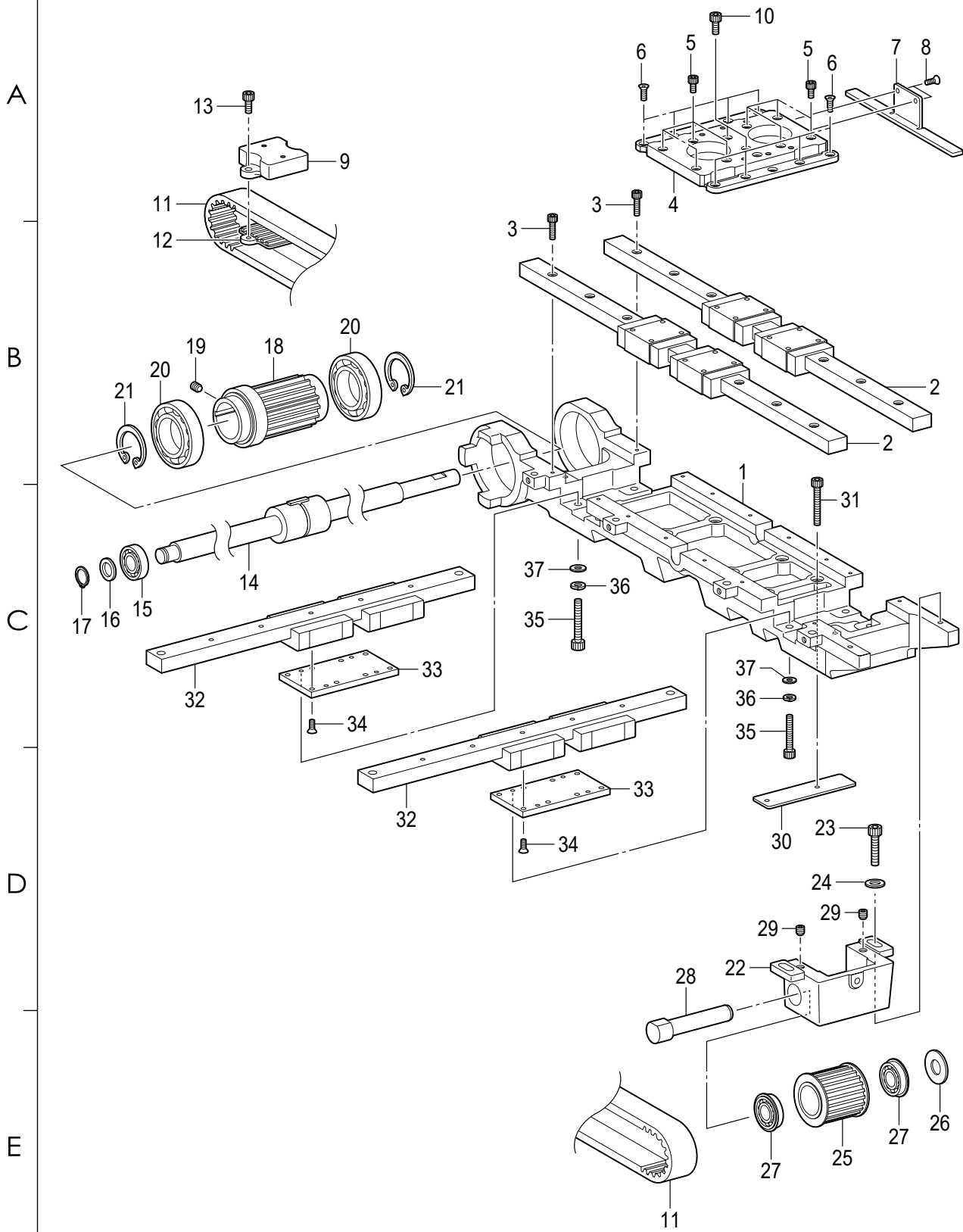
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		PS-1010C PS-1310C PS-2210C		02		1 / 1 Date 2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4606001	1	上軸	UPPER SHUFT	
	2	SA3499001	1	曲柄軸組件	CRANK ROD ASSY	
	3	018501636	2	螺栓 M5X16	BOLT SOCKET M5X16	
	4	SA4172001	2	滾針軸承	NEEDLE BEARING: BLUE	
	4	SA4173001	2	滾針軸承	NEEDLE BEARING: BLACK	
	4	SA4174001	2	滾針軸承	NEEDLE BEARING: GRAY	
	4	SA4175001	2	滾針軸承	NEEDLE BEARING:YELLOW	
	5	SA3206001	1	軸承套	BALL BEARING BUSH	
	6	SA4179001	1	軸承 6904DDUNR	BALL BEARING 6904DDUNR	
	7	SA4180001	1	軸承 R-6904DDU	BALL BEARING 6904DDU	
	8	S23651001	2	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
	9	SA3206001	1	軸承套	BALL BEARING BUSH	
	10	SA4177001	1	軸承 6004DDUNR	BALL BEARING 6004DDUNR	
	11	S23651001	2	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
	12	SA4608101	1	管接頭	GJOINT G	
B	13	SA4178001	1	軸承 6204DDUNR	BALL BEARING 6204DDUNR	
	14	S23651001	4	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
	15	S25235001	1	螺釘 M8	SCREW,M8	
	16	SA4609101	1	曲柄	GTHREAD TAKE-UP CRANK G	
	17	S23651001	4	固定螺釘 M6X6	SETSCREW, SOCKET (FT) M6X6	
	18	110367001	1	墊圈 8	WASHER, PLAIN SPECIAL 8	
	19	SA6182001	1	針杆連杆組件	FKTHREAD TAKE-UP LEVER FK SET	
	20	SA2958001	1	螺釘 M5X6	SCREW FLAT M5X6	
	21	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	22	062400816	1	螺釘 M4X8	SCREW PAN M4X8	
	23	145465001	1	螺釘 SM3.57-40X6L	SCREW, SM3.57-40X6 L	
C	24	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	25	142211001	1	滑塊	SLIDE BLOCK	
	26	SA3528001	1	滑塊導向	BSLIDE BLOCK GUIDE	
	27	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
	28	SA4622001	1	針杆	NEEDLE BAR	
	29	144458001	1	螺釘 SM3.57-40X4.5	SET SCREW,SM3.57-40X4.5	
	30	SA4666001	1	針杆軸套	UKNEEDLE BAR BUSH UK	
	31	SA3224001	1	針棒軸套	DNEEDLE BAR BUSH,D	
	32	* P64	1	機針	NEEDLE	
	33	S38713100	1	葉輪	FAN	
	34	062400816	3	螺釘 M4X8	SCREW PAN M4X8	
D	35	SA6108001	1	齒輪	RPULLEY GEAR R	
	36	012500536	2	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	37	SA4626001	1	上輪軸	PULLEY SHUFT	
	38	SA4627001	1	上輪軸套	PULLEY BUSH	
	39	SA4628001	1	上輪彈簧	PULLEY SPRING	
	40	SA4629001	1	上輪基座	PULLEY BASE	
	41	047401242	1	彈簧銷 4X12	PIN SPRING ROLL AW4	
	41	047401242	1	彈簧銷 4*12	FIN OFNINO NOLL AWz1V 供商	
	42	SA4624001	1	齒輪	PULLEY GEAR L	
	43	012500536	2	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	44	S23651001	2	固定螺釘 M6X6	SET SCREW,SOCKET (FT) M6X6	
	45	SA4630001	1	上輪	PULLEY	
E	46	062401006	3	螺釘 M4X10	SCREW PAN M4X10	
	47	SA5158001	3	墊圈 L4	WASHER PLAIN L 4	
	48	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	49	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
	50	SA5230001	2	慣性輪 2	FRIES WHEEL 2	
	51	062401016	3	螺釘 M4X10	SCREW PAN M4X10	
	52	012060536	1	螺釘 M6X5	SET SCREW SOCKET (FT) M6X5	



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	PS-1010C PS-1310C PS-2210C	<b>03-1</b>		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA5229101	1	送布基座組件	FEED BRACKET ASSY	
2	SA4637001	2	X-LM 導向	X-LM GUIDE	
3	0183014361	5	螺栓 M3X14	BOLT SOCKET M3X14	
4	SA4635101	1	送布台 (X)	FEED BRACKET X	
5	018300636	8	螺栓 M3X6	BOLT SOCKET M3X6	
6	061300616	8	螺釘 M3X6	SCREW FLAT M3X6	
7	SA4636101	1	感測器板 (X)	X-SENSOR PLATE	
8	061300616	2	螺釘 M3X6	SCREW FLAT M3X6	
9	SA4641001	1	皮帶支架 (X)	X-BELT HOLDER	
10	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
11	SA4649001	1	X-GT 皮帶	X-GT BELT	
12	SA4640001	1	皮帶支架板 (X)	X-BELT HOLDER PLATE	
13	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
14	SA4639001	1	花鍵軸 (Y)	Y-BALL SPLINE	
15	076000600	1	球軸承 6000VV	BALL BEARING RADIAL 6000VV	
16	025100132	1	平墊圈 S10	WASHER PLAIN S 10	
17	048100142	1	軸用擋圈 C10	RETAINING RING EXTERNAL C10	
18	SA4638001	1	X- 左輪	X-LEFT PULLEY	
19	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
20	076806606	2	球軸承 6806VV	BALL BEARING 6806VV	
21	048420242	2	孔用擋圈 C42	RETAINING RING INTERNAL C42	
22	SA4642001	1	X- 輪基座	X-PULLEY BRACKET	
23	018501636	2	螺栓 M5X16	BOLT SOCKET M5X16	
24	025050236	2	平墊圈 M5	WASHER PLAIN M 5	
25	SA4643001	1	X- 右輪組件	X-RIGHT PULLEY ASSY	
26	S20356001	1	平墊圈 10	WASHER, PLAIN 10	
27	SA4647001	2	球軸承 6900Z NR	BALL BEARING 6900ZZNR	
28	SA4648001	1	X- 輪支點軸	X-PULLEY FULCRUM SHAFT	
29	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
30	SA4650001	1	Y 傳感板	Y-SENSOR PLATE	
31	018402036	2	螺栓 M4X20	BOLT SOCKET M4X20	
32	SA4651101	2	Y-LM 導向	Y-LM GUIDE	
33	SA4652101	2	Y-LM 墊片	Y-LM SPACER	
34	0613006161	6	螺釘 M3X6	SCREW FLAT M3X6	
35	018402036	8	螺栓 M4X20	BOLT SOCKET M4X20	
36	025040236	8	平墊圈 M4	WASHER PLAIN M 4	
37	028040246	8	彈簧墊圈 2-4	WASHER SPRING 2-4	

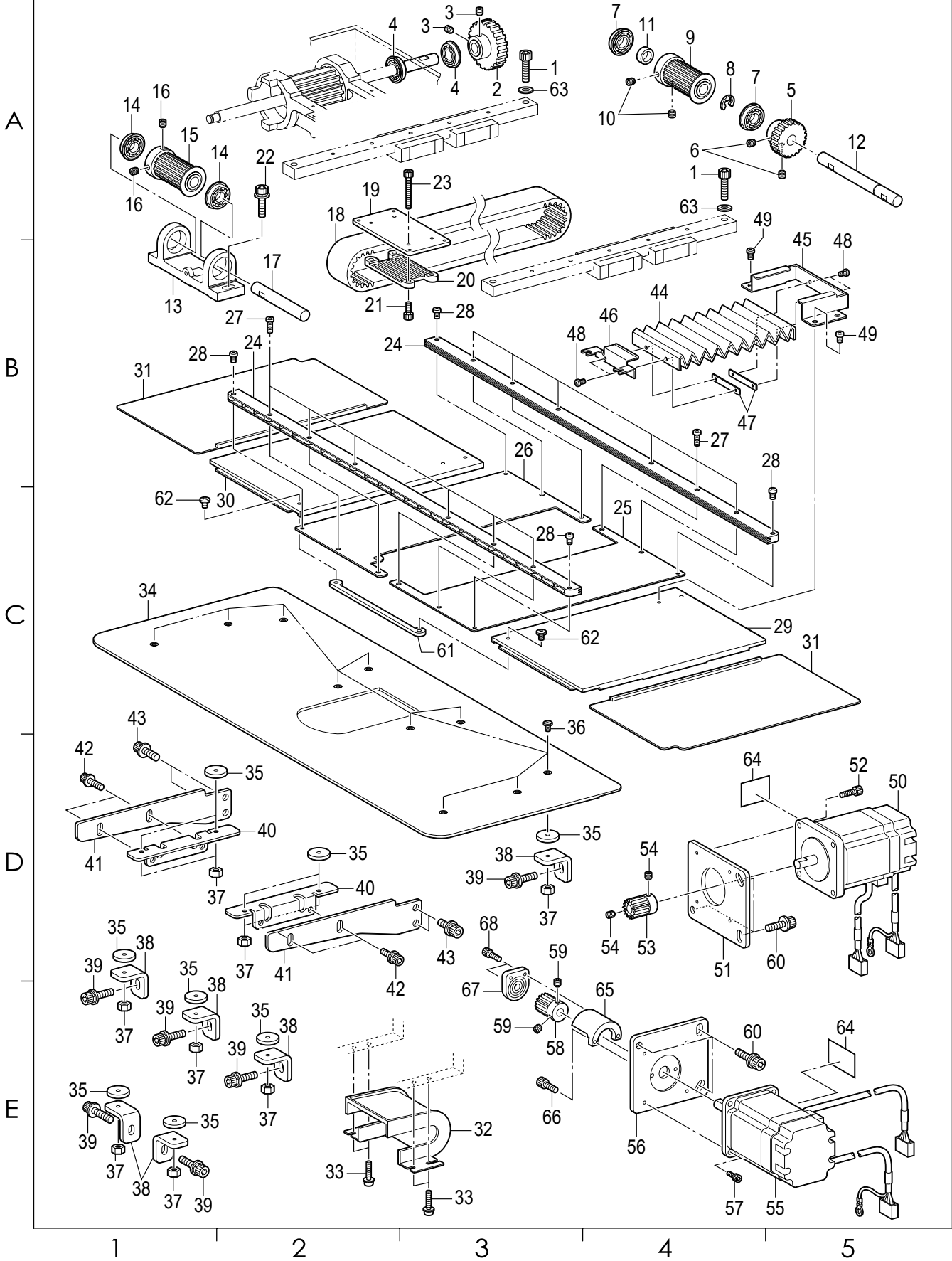
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		PS-1010C PS-1310C PS-2210C		03-2		1 / 2 Date 2023/11/6
參照號	零件圖號	數量	零件名稱		NAME OF PARTS	備註
A	1	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20	
	2	SA4653001	1	X- 送布齒輪	X-FEED GEAR	
	3	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	4	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR	
	5	SA4654001	1	Y- 送布齒輪	Y-FEED GEAR	
	6	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	7	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR	
	8	048080342	1	擋圈 E8	RETAINING RING E8	
	9	SA4655101	1	Y- 輪組件	Y-PULLEY ASSY	
	10	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	11	SA4658001	1	Y- 輪軸套	Y-PULLEY COLLAR	
	12	SA4659001	1	Y- 驅動軸	Y-PULLEY DRIVING SHAFT	
	13	SA4661001	1	Y- 輪基座	Y-PULLEY BRACKET	
	14	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR	
	15	SA4655101	1	Y- 輪組件	Y-PULLEY ASSY	
B	16	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	17	SA4662001	1	Y- 輪支點軸	Y-PULLEY FULCRUM SHAFT	
	18	SA4663001	1	Y-GT 皮帶	Y-GT BELT	
	19	SA4664001	1	Y- 皮帶支架板	BELT SUPPORT PLATE Y	
	20	SA4665001	1	Y- 皮帶支撐板	Y-BELT WORK CLAMP PLATE	
	21	018400836	4	螺栓 M4X8	BOLT SOCKET M4X8	
	22	SA2972001	2	螺栓 M6X18	BOLT,SOCKET (S/P WASHER)M6X18	
	23	018402036	4	螺栓 M4X20	BOLT SOCKET M4X20	
	24	SA4667101	2	蓋軌道	COVER RAIL	
	25	SA4671001	1	固定蓋 (R)	FIXATION R	
	26	SA4672001	1	固定蓋 (L)	FIXATION L	
C	27	0624010161	2	螺釘 M4X10	SCREW PAN M4X10	
	28	062400416	4	螺釘 M4X4	SCREW,PAN M4X4	
	29	SA6359001	1	內蓋組件	RINSIDE COVER R ASSY	
	30	SA6360001	1	內蓋組件	LINSIDE COVER L ASSY	
	31	SA6361001	2	外蓋組件	OUTSIDE COVER ASSY	
	32	SA4673001	1	Y- 皮帶輪蓋	BELT COVER Y	
	33	0A5401006	4	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
	34	SA4675201	1	補助板	AUXILIARY PLATE	
	35	SA4677101	10	補助板緩衝	AUXILIARY PLATE CUSHION	
	36	S23849001	10	螺釘 M4X16	SCREW,M4X16	
	37	021400216	10	六角螺母 M4	NUT 2 M4	
D	38	SA4676001	6	補助板支架	AUXILIARY PLATE BRACKET	
	39	S42446001	6	螺釘 M6X14	BOLT,SOCKET (S/P WASHER)M6X14	
	40	SA6434001	2	補助板支架	USUPPORT PLATE GUIDE U	
	41	SA6435001	2	補助板支架	DSUPPORT PLATE GUIDE D	
	42	S55484002	4	螺栓 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
	43	S42446001	4	螺釘 M6X14	BOLT,SOCKET (S/P WASHER)M6X14	
	44	SA4679101	1	蛇紋管	BELLOW	
	45	SA4680101	1	蛇紋管支架	RBELLOW PRESSER R	
	46	SA4681001	1	蛇紋管支架	FBELLOW PRESSER F	
	47	SA4682001	2	螺母	BELLOW NUT	
	48	062300416	4	螺釘 M3X4	SCREW PAN M3X4	
	49	062400416	4	螺釘 M4X4	SCREW, PAN M4X4	
E	50	SA4820201	1	脈衝馬達組件	XPULSE MOTOR ASSY X	
	51	SA4684001	1	馬達安裝板	MOTOR BRACKET PLATE	
	52	018401036	4	螺釘 M4X10	BOLT SOCKET M4X10	
	53	SA3707001	1	驅動齒輪 16	GEAR 16	
	54	012060536	2	螺釘 M6X5	SET SCREW SOCKET (FT) M6X5	
	55	SA4823101	1	脈衝馬達組件	YPULSE MOTOR ASSY Y	

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56	SA4684001	1	馬達安裝板	MOTOR BRACKET PLATE
57	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
58	SA3707001	1	驅動齒輪 16	GEAR 16
59	012060536	2	螺釘 M6X5	SET SCREW SOCKET (FT) M6X5
60	S42446001	6	螺絲 M6X14	BOLT,SOCKET (S/P WASHER)M6X14
61	SA6306001	1	蓋連接板	COVER CONNECT PLATE
62	S23418001	2	螺釘 M4X5	SCREW,M4X5
63	118735001	4	墊圈	WASHER
64	SA4224001	2	注意符號 30X40	MARK,ATTENTION 30X40
65	SA6450101	1	軸承支架座	BEARING HOLDER BASE
66	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10
67	SA6451101	1	軸承支架組件	BEARING HOLDER ASSY
68	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10

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**SIRUBA**

PARTS LIST

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Parts Group

**03-3**

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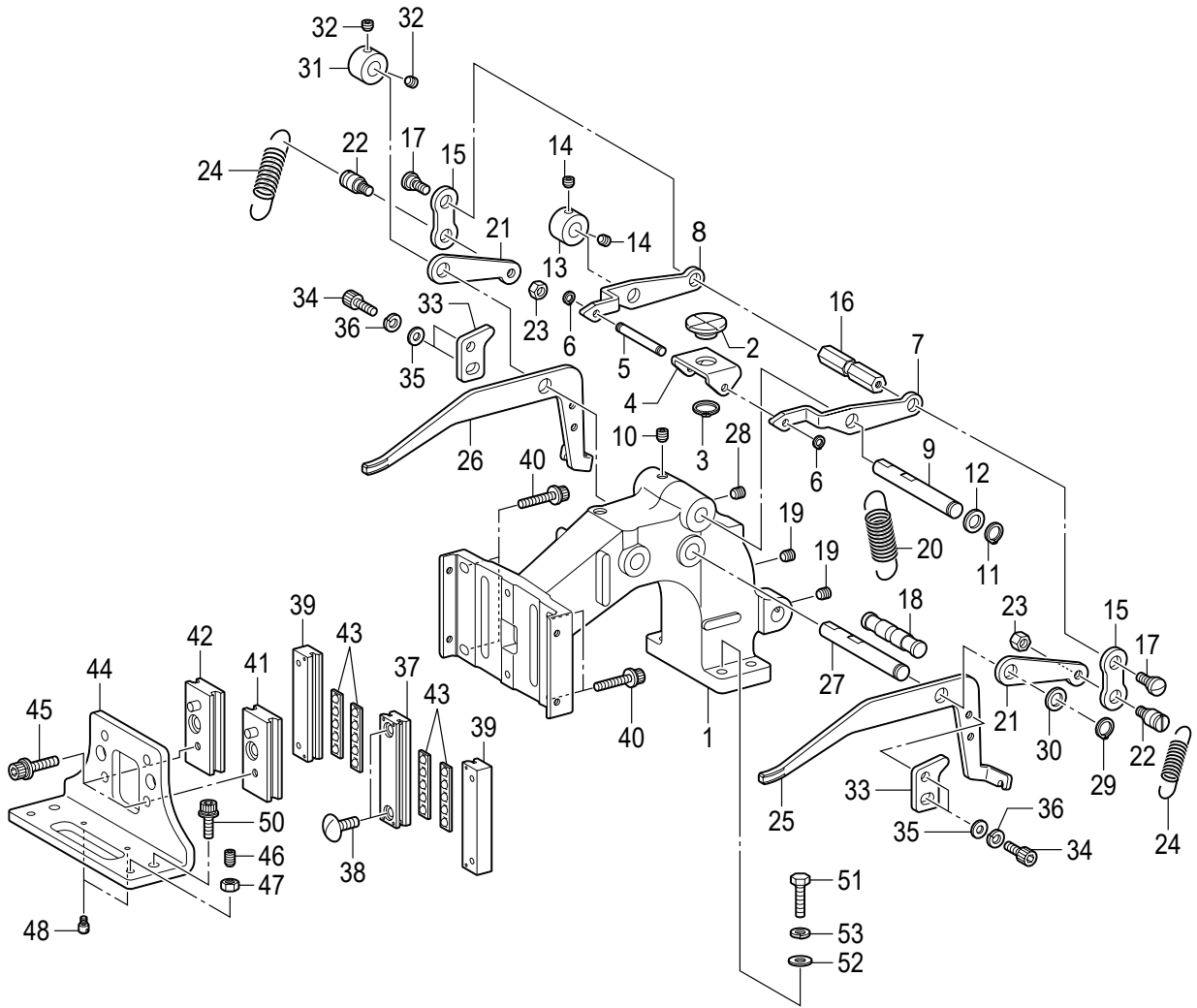
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	PS-1010C		<b>03-3</b>		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<電磁式>	<For Solenoid type>	
A	1	SA4686101	1	壓腳臂	WORK CLAMP
	2	SA4687101	1	滑塊	SLIDER
	3	048100142	1	軸用擋圈 C10	RETAINING RING EXTERNAL C10
	4	SA4688001	1	滑塊支架	SUPPORT SLIDER
	5	SA4689001	1	滑塊支架軸	SUPPORT SHAFT SLIDER
	6	048040142	2	軸用擋圈 C4	RETAINING RING EXTERNAL C4
	7	SA4690001	1	壓腳柄 R	WORK CLAMP LIFTER LEVER R
	8	SA4691001	1	壓腳柄 L	WORK CLAMP LIFTER LEVER L
	9	SA4692001	1	壓腳臂杆軸	WORK CLAMP LIFTER SHAFT
	10	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6
	11	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8
	12	110367001	1	墊圈 8	WASHER, PLAIN SPECIAL 8
	13	SA3231001	1	緊圈 B	SET SCREW COLLAR,B
	14	012060536	2	螺釘 M6X5	SET SCREW, SOCKET (FT) M6X5
B	15	SA4696001	2	連杆	CONNECTING ROD
	16	SA4693001	1	彈簧掛鉤軸 A	SPRING HOLDER SHAFT A
	17	SA4697001	2	段螺釘 M5	SHOULDER SCREW M5
	18	SA4694001	1	彈簧掛鉤軸 B	SPRING HOLDER SHAFT B
	19	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6
	20	SA4695001	1	彈簧	SPRING LIFT
	21	SA4698001	2	連接板	CONNECTING LINK
	22	SA4700001	2	彈簧掛鉤	WORK CLAMP SPRING HOLDER
	23	021500216	2	六角螺母 M5	NUT 2 M5
	24	SA4701001	2	彈簧	WORK CLAMP SPRING
	25	SA4702001	1	壓腳臂杆 R	WORK CLAMP LIFTER LEVER R
	26	SA4703001	1	壓腳臂杆 L	WORK CLAMP LIFTER LEVER L
C	27	SA4692001	1	壓腳臂杆軸	WORK CLAMP LIFTER SHAFT
	28	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6
	29	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8
	30	110367001	1	墊圈 8	WASHER, PLAIN SPECIAL 8
	31	SA3231001	1	緊圈 B	SET SCREW COLLAR,B
	32	012060536	2	螺釘 M6X5	SET SCREW, SOCKET (FT) M6X5
	33	SA4699001	2	定位	STOPPER
	34	018500836	4	螺栓 M5X8	BOLT SOCKET M5X8
	35	025050236	4	平墊圈 M5	WASHER PLAIN M 5
	36	028050246	4	彈簧墊圈 2-5	WASHER SPRING 2-5
	37	SA4863001	1	壓腳導向元件 A	WORK CLAMP GUIDE A ASSY
D	38	S23849001	2	螺釘 M4X16	SCREW, M4X16
	39	SA4864001	2	壓腳導向元件 B	WORK CLAMP GUIDE B ASSY
	40	S55482001	4	螺栓 (帶墊圈) M4X14	BOLT,SOCKET (S/P WASHER)M4X14
	41	SA4712001	1	壓腳滑塊組件 R	WORK CLAMP SLIDER ASSY R
	42	SA4714001	1	壓腳滑塊組件 L	WORK CLAMP SLIDER ASSY L
	43	SA4706101	4	壓腳擋板組件	WORK CLAMP RETAINER ASSY
	44	SA4708001	1	壓腳	WORK CLAMP
	45	S55485001	2	螺栓 (帶墊圈) M5X12	BOLT,SOCKET (S/P WASHER)M5X12
	46	012501031	2	螺釘 M5X10	SET SCREW SOCKET (FT) M5X10
	47	021500216	2	六角螺母 M5	NUT 2 M5
	48	SA4709001	2	定位段螺釘	SHOULDER SCREW
	49	SA4866101	1	壓板組件 311	WORK CLAMP 311 ASSY
E	50	S55484002	2	螺栓 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10
	51	017501616	4	螺栓 M5X16	BOLT M5X16
	52	025050236	4	平墊圈 M5	WASHER PLAIN M 5
	53	028050246	4	彈簧墊圈 2-5	WASHER SPRING 2-5
	54	SA4715001	1	送料板 311G	FEED PLATE 311G
	55	S55484002	2	螺栓 (帶墊圈) M5X10	BOLT, SOCKET (S/P WASHER)M5X10

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**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**03-4**

Subclass Remark

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Date

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< 空壓式 / For Pneumatic type >

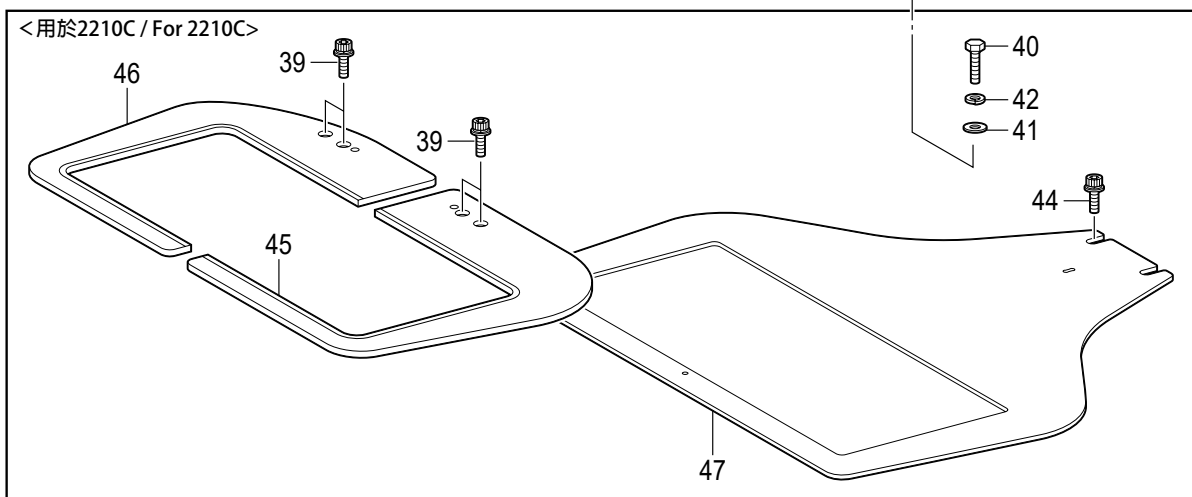
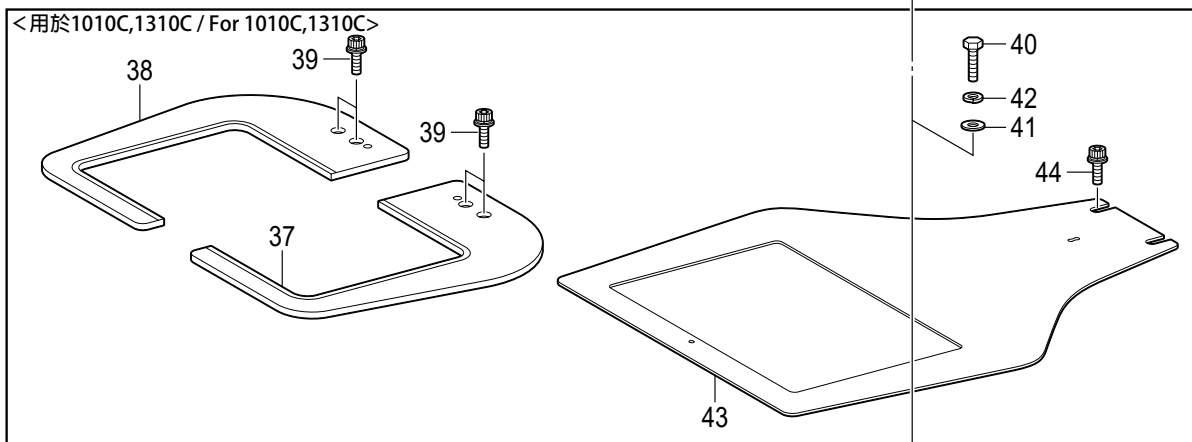
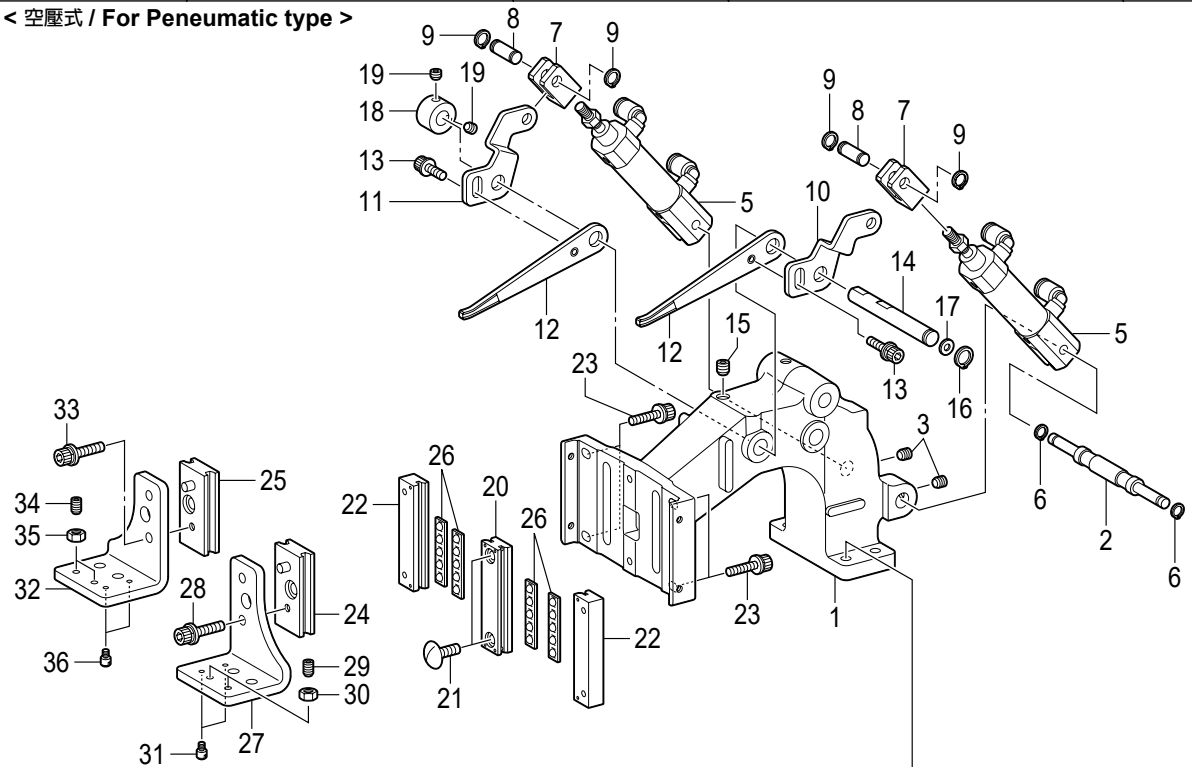
A

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C

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SIRUBA SEQUENCE LIST		Series		Parts Group	Subclass Remark	Page
		PS-1010C		03-4		1 / 1
		PS-1310C				Date
		PS-2210C				2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
			<空壓式>	<For Pneumatic type>		
A	1	SA4686101	1	壓腳臂	WORK CLAMP	
	2	SA4717001	1	氣缸軸	CYLINDER SHAFT	
	3	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	5	SA4719001	2	氣缸組件 R	AIR CYLINDER ASSY	
	6	048050142	2	軸用擋圈 C5	RETAINING RING EXTERNAL C5	
	7	SA4720001	2	氣缸接頭	CYLINDER JOINT	
	8	SA4721001	2	氣缸接頭軸	CYLINDER JOINT SHAFT	
	9	048060142	4	軸用擋圈 C6	RETAINING RING EXTERNAL C6	
	10	SA4722001	1	壓腳柄 R (氣壓)	WORK CLAMP LIFTER LEVER R AIR	
	11	SA4723001	1	壓腳柄 L (氣壓)	WORK CLAMP LIFTER LEVER L AIR	
	12	SA4724001	2	壓腳臂杆 (氣壓)	WORK CLAMP LIFTER SHAFT AIR	
	13	S55479001	2	螺拴 (帶墊圈) M4X8	BOLT, SOCKET (S/P WASHER) M4X8	
	14	SA4692001	1	壓腳臂杆軸	WORK CLAMP LIFTER SHAFT	
	15	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
B	16	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8	
	17	110367001	1	墊圈 8	WASHER, PLAIN SPECIAL 8	
	18	SA3231001	1	緊圈 B	SET SCREW COLLAR,B	
	19	012060536	2	螺釘 M6X5	SET SCREW, SOCKET (T) M6X5	
	20	SA4863001	1	壓腳導向元件 A	WORK CLAMP GUIDE A ASSY	
	21	S23849001	2	螺釘 M4X16	SCREW,M4X16	
	22	SA4864001	2	壓腳導向元件 B	WORK CLAMP GUIDE B ASSY	
	23	S55482001	4	螺拴 (帶墊圈) M4X14	BOLT, SOCKET (S/P WASHER)M4X14	
	24	SA4712001	1	壓腳滑塊組件 R	WORK CLAMP SLIDER ASSY R	
	25	SA4714001	1	壓腳滑塊組件 L	WORK CLAMP SLIDER ASSY L	
	26	SA4706101	4	壓腳擋板組件	WORK CLAMP RETAINER ASSY	
	27	SA4725001	1	壓腳 R	WORK CLAMP R	
C	28	S55485001	1	螺拴 (帶墊圈) M5X12	BOLT,SOCKET (S/P WASHER)M5X12	
	29	012501031	2	螺釘 M5X10	SET SCREW SOCKET (FT) M5X10	
	30	021500216	2	六角螺母 M5	NUT 2 M5	
	31	SA4709001	2	定位段螺釘	SHOULDER SCREW	
	32	SA4726001	1	壓腳 L	WORK CLAMP L	
	33	S55485001	1	螺拴 (帶墊圈) M5X12	BOLT,SOCKET (S/P WASHER)M5X12	
	34	012501031	2	螺釘 M5X10	SET SCREW SOCKET (FT) M5X10	
	35	021500216	2	六角螺母 M5	NUT 2 M5	
	36	SA4709001	2	定位段螺釘	SHOULDER SCREW	
				<用於 PS-1010C,1310C >	<For PS-1010C,1310C>	
D	37	SA4868101	1	壓板組件 PS-1010C,1310CR	WORK CLAMP PS-1010C,1310CR ASSY	
	38	SA4869101	1	壓板組件 PS-1010C,1310CL	WORK CLAMP PS-1010C,1310CL ASSY	
	39	S55484002	4	螺拴 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
	40	017501616	4	螺拴 M5X16	BOLT M5X16	
	41	025050236	4	平墊圈 M5	WASHER PLAIN M 5	
	42	028050246	4	彈簧墊圈 2-5	WASHER SPRING 2-5	
	43	SA4715001	1	送料板 PS-1010C,1310C	FEED PLATE PS-1010C,1310C	
	44	S55484002	2	螺拴 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
				<用於 PS-2210C >	<For PS-2210C>	
	45	SA4870101	1	壓腳板組件 PS-2210CR	WORK CLAMP PS-2210CR ASSY	
	46	SA4871101	1	壓腳板組件 PS-2210CL	WORK CLAMP PS-2210CL ASSY	
	39	S55484002	4	螺拴 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
E	40	017501616	4	螺拴 M5X16	BOLT M5X16	
	41	025050236	4	平墊圈 M5	WASHER PLAIN M 5	
	42	028050246	4	彈簧墊圈 2-5	WASHER SPRING 2-5	
	44	S55484002	2	螺拴 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
	47	SA4852001	1	送料板 PS-2210C	FEED PLATE PS-2210C	

**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**04-1**

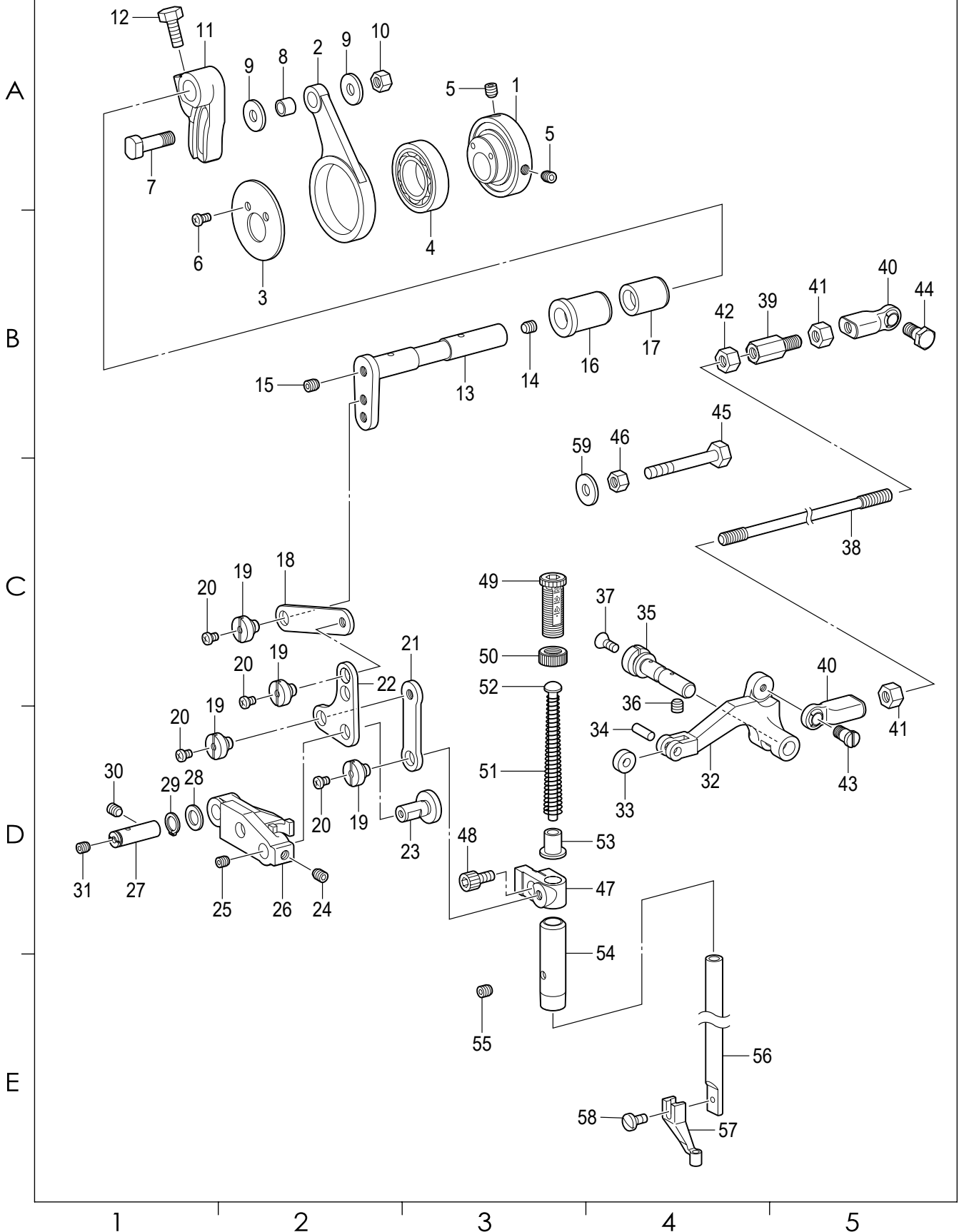
Subclass Remark

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Date

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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		<b>04-1</b>		1 / 1
	PS-1310C				Date
	PS-2210C				2023/11/6

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4759001	1	凸輪	STEPPING CLAMP CAM	
	2	SA4760001	1	連杆	STEPPING CLAMP CON.ROD	
	3	SA4763001	1	墊圈	WASHER STEPPING CLAMP CAM	
	4	623033000	1	軸承 6805VV	BALL BEARING, 6805VV	
	5	S23651001	2	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
	6	062400616	2	螺釘 M4X6	SCREW PAN M4X6	
	7	SA4761001	1	滾輪軸	ROLLER SHAFT STEPPING CLAMP	
	8	SA4762001	1	滾輪	ROLLER STEPING CLAMP	
	9	SA4302001	2	墊圈	WASHER	
	10	021060106	1	螺母 M6	NUT 1 M6	
	11	SA4764001	1	壓臂 R	STEPPING CLAMP ARM R	
	12	017061216	1	螺栓 M6X12	BOLT M6X12	
	13	SA4765001	1	壓臂 F	STEPPING CLAMP ARM F	
	14	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	15	S23651001	1	固定螺釘 M6X6	SET SCREW,SOCKET (FT) M6X6	
B	16	SA4766001	1	壓臂軸套 F	BUSH STEPPING CLAMP F	
	17	SA4767001	1	壓臂軸套 R	BUSH STEPPING CLAMP R	
	18	SA4768001	1	間歇連杆 A	BUSH STEPPING CLAMP R	
	19	SA4769001	4	段螺釘 6	SHOULDER SCREW 6	
	20	062300416	4	螺釘 M3X4	SCREW,PAN M3X4	
	21	SA4770001	1	間歇連杆 B	STEPPING CLAMP LINK B	
	22	SA4772001	1	間歇聯杆	STEPPING CLAMP LINK	
	23	SA4773001	1	聯桿軸	SHAFT STEPPING CLAMP LINK	
	24	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	25	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	26	SA4777001	1	聯接板	STEPPING CLAMP LIFTER LINK	
	27	SA4771001	1	聯接板軸	SHAFT STEPPING CLAMP LIFT LINK	
	28	SA2161001	1	墊圈	WASHER	
C	29	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8	
	30	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	31	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	32	SA4779001	1	間歇提升杆	STEPPING CLAMP LIFTER	
	33	SA4781001	1	提升杆滑輪	ROLLER STEPPING CLAMP LIFTER	
	34	141362001	1	滾輪	ROLLER	
	35	SA4780001	1	提升杆軸	SHAFT STEPPING CLAMP LIFTER	
	36	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	37	S25310101	1	螺釘 M4	SCREW, FLAT M4	
	38	SA4775001	1	提升連杆	STEPPING CLAMP LIFTER ROD	
	39	SA4853001	1	提升連杆接頭	JOINT STEPPING CLAMP LIFTER	
D	40	SA2663001	2	接頭組件 R	BALL JOINT ASSY	
	41	021060306	2	六角螺母 M6	NUT 3 M6	
	42	SA3227001	1	螺母 M6	NUT(FT),M6	
	43	SA4776001	1	段螺釘	SHOULDER SCREW	
	44	S32462001	1	段螺釘 B M6	SHOULDER SCREW, B;M6	
	45	017065002	1	螺栓 M6X50	BOLT M6X50	
	46	021060106	1	螺母 M6	NUT 1 M6	
	47	SA4778001	1	壓緊杆接頭	PRESSER BAR CLAMP	
	48	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
	49	SA1174001	1	調節螺拴 M14	PESSEER ADJUSTING SCREW, M14	
	50	SA1175001	1	調節螺母 M14	ADJUST SCREW NUT	
	51	SA5300001	1	彈簧	PRESSER BAR SPRING	
E	52	S10112001	1	彈簧導向	PRESSER BAR SPRING GUIDE	
	53	SA5301001	1	彈簧管套	COLLAR PRESSER BAR SPRING	
	54	SA2195001	1	壓緊杆軸套	PRESSER BAR BUSH	
	55	012060536	1	螺釘 M6X5	SET SCREW SOCKET (FT) M6X5	
	56	111466101	1	壓緊杆	PRESSER BAR	
	57	*P67	1	壓腳	WORK CLAMP	
	58	S13399001	1	螺釘 SM3.57X12	SCREW, SM3.57X12	
	59	151439102	1	墊圈	WASHER	

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**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**04-2**

Subclass Remark

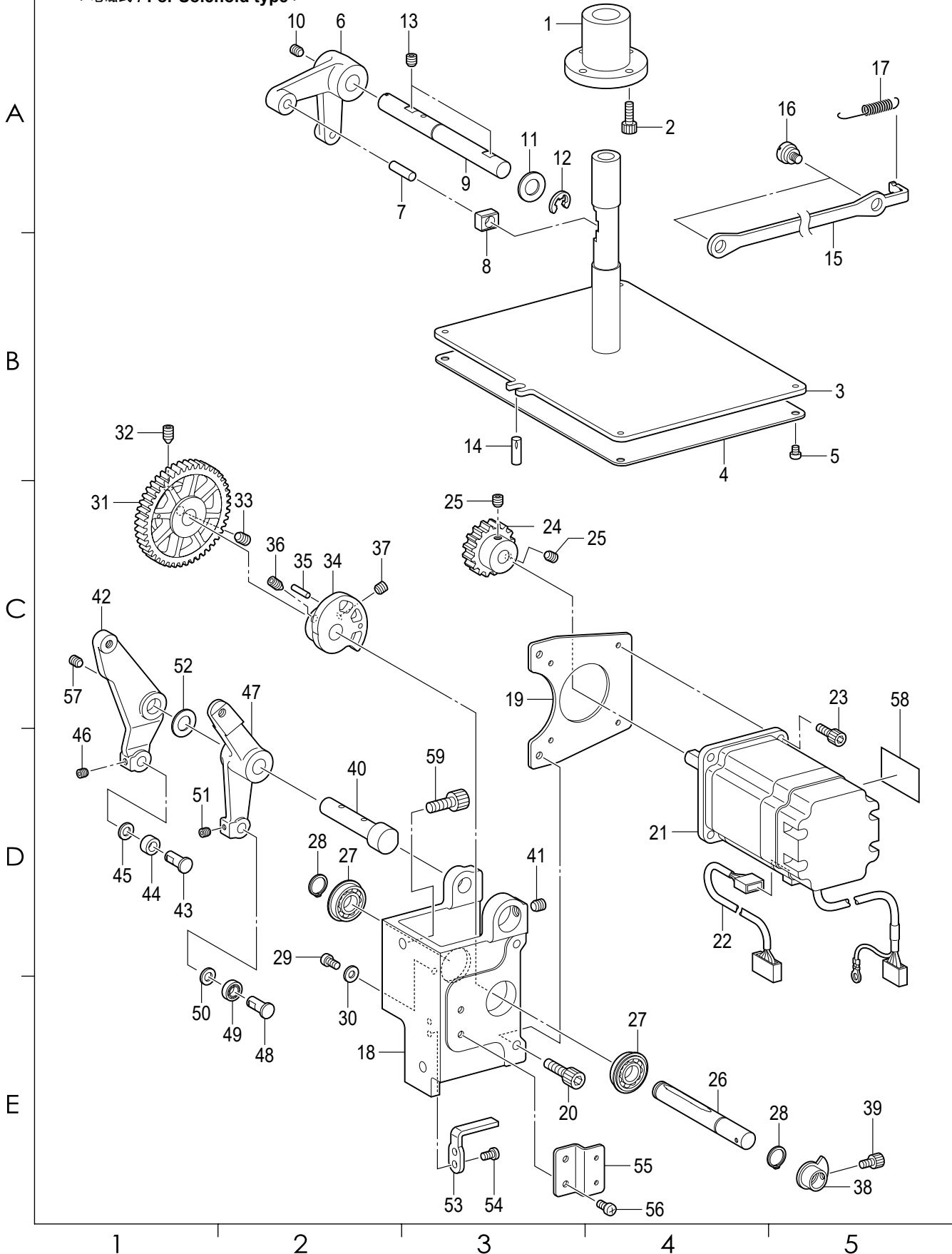
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< 电磁式 / For Solenoid type >



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		PS-1010C		04-2		1 / 1
		PS-1310C				Date
		PS-2210C				2023/11/6
參照號	零件圖號	數量	零件名稱 <電磁式>	NAME OF PARTS <For Solenoid type>	備註	
			<電磁式>	<For Solenoid type>		
1	SA4729001	1	滑杆軸套	SLIDE BUSH		
2	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10		
3	SA4731001	1	壓腳提升板組件	WORK CLAMP LIFTER PLATE ASSY		
4	SA4734001	1	底座板 E	SEATE		
5	062400416	4	螺釘 M4X4	SCREW, PAN M4X4		
6	SA4736001	1	壓腳提升杆	WORK CLAMP LIFTER LEVER		
7	152744001	1	銷	PIN		
8	102630001	1	針杆接頭滑塊	NEEDLE BAR GUIDE SLIDE BLOCK		
9	SA4737001	1	提升杆軸 B	WORK CLAMP LEVER SHAFT B		
10	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT)M6X6		
11	S20356001	1	平墊圈 10	WASHER, PLAIN 10		
12	048080342	1	擋圈 E8	RETAINING RING E8		
13	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
14	118208001	1	帶槽銷	DOWEL PIN		
15	SA4738001	1	壓腳提升杆	WORK CLAMP LIFTER LINK		
16	SA3438001	2	段螺釘	LINK SHOULDER SCREW		
17	SA4739001	1	彈簧	WORK CLAMP SPRING		
18	SA4741101	1	馬達座	MOTOR BRACKET		
19	SA4742001	1	壓腳馬達板	WORK CLAMP MOTOR PLATE		
20	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10		
21	SA4826201	1	脈衝馬達組件 P	PULSE MOTOR ASSY P		
22	SA4828001	1	馬達端線 P	MOTOR HARNESS P		
23	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10		
24	SA4743001	1	驅動齒輪	WORK CLAMP DRIVING GEAR		
25	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
26	SA4744001	1	壓腳支點軸	WORK CLAMP FULCRUM SHAFT		
27	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR		
28	048100142	2	軸用擋圈 C10	RETAINING RING EXTERNAL C10		
29	062400616	1	螺釘 M4X6	SCREW PAN M4X6		
30	025040236	1	平墊圈 M4	WASHER PLAIN M 4		
31	SA4745001	1	凸輪齒輪	WORK CLAMP CAM GEAR		
32	016061031	1	螺釘 M6X10	SET SCREW SOCKET (CN) M6X10		
33	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
34	SA4746001	1	壓腳凸輪	WORK CLAMP CAM		
35	S35079000	1	滾針 3X11.8	NEEDLE ROLLER,3X11.8		
36	016061031	1	螺釘 M6X10	SET SCREW SOCKET (CN) M6X10		
37	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
38	SA4747001	1	壓腳原點擋塊	WORK CLAMP H-POSITION DOG		
39	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6		
40	SA4748001	1	壓腳柄軸	WORK CLAMP LEVER SHAFT		
41	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
42	SA6210001	1	間歇驅動杆	STEPPING W-CLAMP DRIVING LEVER		
43	SA3441001	1	抬壓滾輪軸	W-CLAMP LIFTER ROLLER SHAFT		
44	070696800	1	軸承 R-696ZZ	BALL BEARING RADIAL 696ZZ		
45	109763001	1	墊圈	WASHER		
46	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5		
47	SA4750001	1	壓腳驅動杆	WORK CLAMP DRIVING SHAFT		
48	SA3441001	1	抬壓滾輪軸	W-CLAMP LIFTER ROLLER SHAFT		
49	070696800	1	軸承 R-696ZZ	BALL BEARING RADIAL 696ZZ		
50	109763001	1	墊圈	WASHER		
51	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5		
52	S20356001	1	平墊圈 10	WASHER, PLAIN 10		
53	SA4752001	1	凸輪定位	WORK CLAMP CAM STOPPER		
54	062400616	2	螺釘 M4X6	SCREW PAN M4X6		
55	SA4753001	1	壓腳感測器板	WORK CLAMP SENSOR PLATE		
56	062400616	2	螺釘 M4X6	SCREW PAN M4X6		
57	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
58	SA4224001	1	注意符號 30X40	MARK,ATTENTION 30X40		
59	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12		

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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		<b>04-3</b>		1 / 1
	PS-1310C				Date
	PS-2210C				2023/11/6

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<空壓式>	<For Peneumatic type>	
1	SA4741101	1	馬達座	MOTOR BRACKET	
2	SA4742001	1	壓腳馬達板	WORK CLAMP MOTOR PLATE	
3	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10	
4	SA4826201	1	脈衝馬達組件 P	PULSE MOTOR ASSY P	
5	SA4828001	1	馬達端線 P	MOTOR HARNESS P	
6	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
7	SA4743001	1	驅動齒輪	WORK CLAMP DRIVING GEAR	
8	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
9	SA4744001	1	壓腳支點軸	WORK CLAMP FULCRUM SHAFT	
10	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR	
11	048100142	2	軸用擋圈 C10	RETAINING RING EXTERNAL C10	
12	062400616	1	螺釘 M4X6	SCREW PAN M4X6	
13	025040236	1	平墊圈 M4	WASHER PLAIN M 4	
14	SA4745001	1	凸輪齒輪	WORK CLAMP CAM GEAR	
15	016061031	1	螺釘 M6X10	SET SCREW SOCKET (CN) M6X10	
16	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
17	SA4747001	1	壓腳原點擋塊	WORK CLAMP H-POSITION DOG	
18	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6	
19	SA4748001	1	壓腳柄軸	WORK CLAMP LEVER SHAFT	
20	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
21	SA6210001	1	間歇驅動杆	STEPPING W-CLAMP DRIVING LEVER	
22	SA3441001	1	抬壓滾輪軸	W-CLAMP LIFTER ROLLER SHAFT	
23	070696800	1	軸承 R-696ZZ	BALL BEARING RADIAL 696ZZ	
24	109763001	1	墊圈	WASHER	
25	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
26	SA4753001	1	壓腳感測器板	WORK CLAMP SENSOR PLATE	
27	062400616	2	螺釘 M4X6	SCREW PAN M4X6	
28	SA4224001	1	注意符號 30X40	MARK,ATTENTION 30X40	
29	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12	
30	159163000	1	橡皮塞 29	RUBBER CAP 29	
31	104821001	2	橡皮塞 10.5	RUBBER CAP, 10.5	
32	118550001	1	帶槽銷	PIN DOWEL	
33	SA4757101	1	緊圈	SET SCREW COLLAR	
34	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
35	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	

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**SIRUBA**

PARTS LIST

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PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**05**

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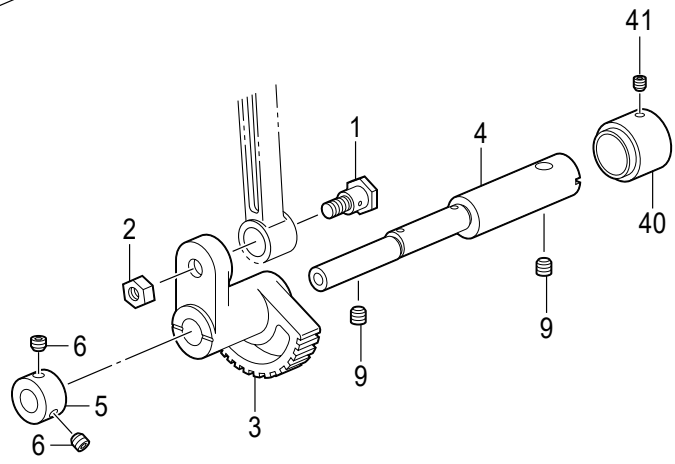
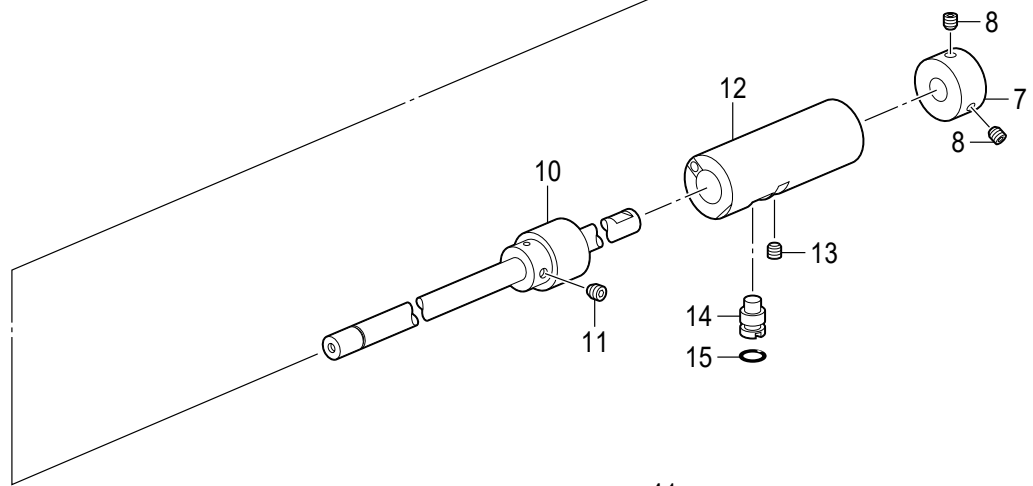
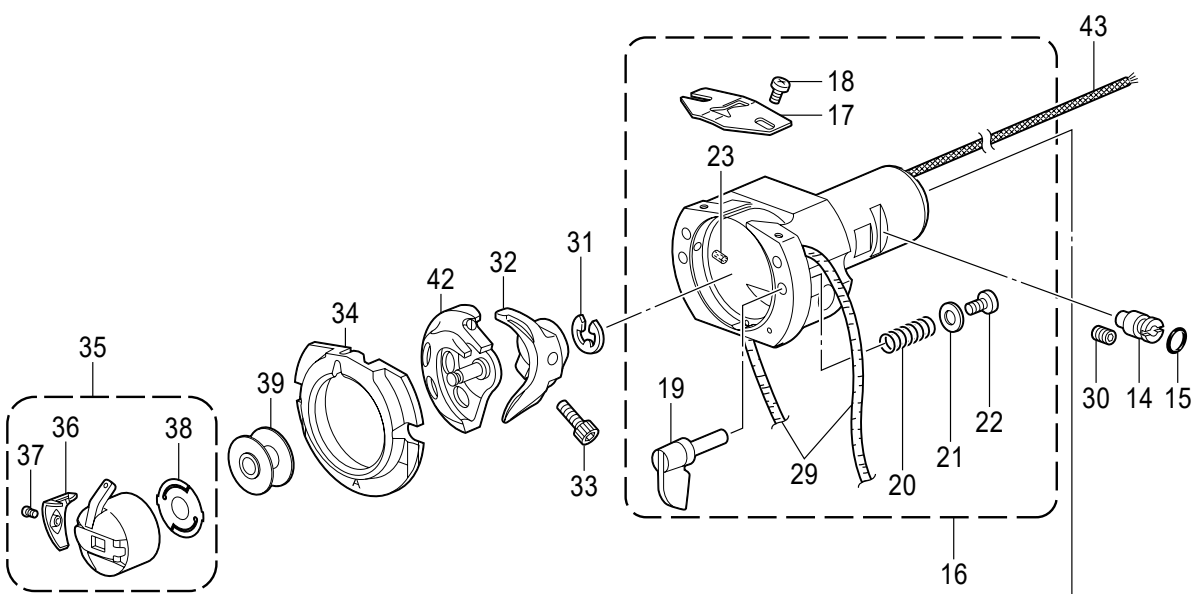
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	PS-1010C		05		1 / 1
	PS-1310C				Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA3226001	1	段螺釘	SHOULDER SCREW	
	2	SA3227001	1	螺母 M6	NUT(FT),M6	
	3	SA3228101	1	擺動齒輪	ROCK GEAR	
	4	SA4782001	1	擺動齒輪軸	ROCK GEAR SHAFT	
	5	SA3231001	1	緊圈 B	SET SCREW COLLAR,B	
	6	012060536	2	螺釘 M6X5	SET SCREW, SOCKET (FT) M6X5	
	7	SA3233001	1	緊圈	SET SCREW COLLAR	
	8	S23651001	2	固定螺釘 M6X6	SET SCREW,SOCKET (FT) M6X6	
	9	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	10	SA4783101	1	下軸組件	LOWER SHAFT ASSY	
	11	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	12	SA6216001	1	下軸軸套	LOWER SHAFT BUSH	
	13	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	14	SA3238101	2	旋梭調節軸	ADJUSTING STUD	
	15	081003670	2	O 形圈 PW3	O RING PW3	
B	16	SA6220001	1	大旋梭底座組件 G	SHUTTLE RACE BASE ASSY G	
	17	S02429201	1	旋梭線導向	SHUTTLE RACE THREAD GUIDE	
	18	SA4199001	2	螺釘 M3X4	SCREW M3X4	
	19	SA3241001	2	大旋梭固定柄	S-RACE BASE SETTING CLAW	
	20	152684101	2	彈簧	COMPRESSION SPRING	
	21	026030136	2	平墊圈 S3	WASHER PLAIN S 3	
	22	062300616	2	螺釘 M3X6	SCREW PAN M3X6	
	23	153050000	2	油氈	S-RACE BASE FELT	
	29	S59886001	2	油氈 L = 360	FELT,L=360	
	30	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	31	048070342	1	擋圈 E7	RETAINING RING E7	
	32	SA3284101	1	梭托 D	DRIVER,D	
C	33	018501232	1	螺栓 M5X12	BOLT SOCKET M5X12	
	34	*P63	1	外旋梭	SHUTTLE RACE BASE	
	35	*P63	1	梭芯套組件	BOBBIN CASE ASSY	
	36	*P63	1	調節彈簧	TENSION SPRING	
	37	*P63	1	螺釘	SCREW	
	38	*P63	1	防空轉彈簧	ANTI-SPIN SPRING	
	39	*P63	1	梭芯	BOBBIN	
	40	SA3283101	1	緊圈 R	SET SCREW COLLAR,R	
	41	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	42	*P63	1	中旋梭	SHUTTLE HOOK	
D	43	S32557000	1	油線 4X4 L = 330	WICK, 4X4 L=330	
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**SIRUBA**

PARTS LIST

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**06**

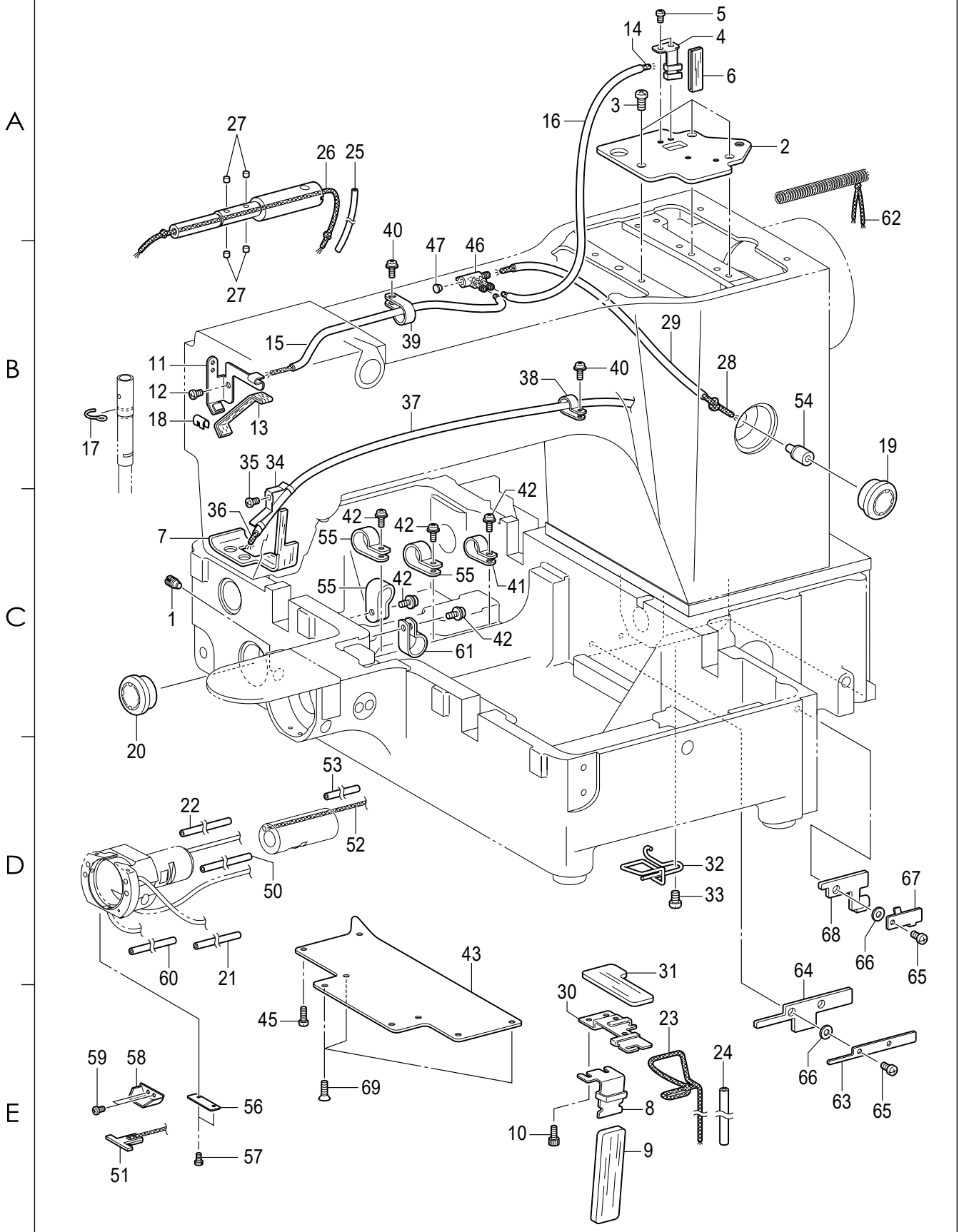
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		PS-1010C		06		1 / 2
		PS-1310C				Date
		PS-2210C				2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA3244001	1	螺釘	SET SCREW	
	2	SA4785001	1	曲柄蓋	CRANK COVER	
	3	062061016	3	螺釘 M6X10	SCREW PAN M6X10	
	4	SA4787001	1	曲柄供油板	CRANK WICK PLATE	
	5	062400616	2	螺釘 M4X6	SCREW PAN M4X6	
	6	SA5294001	1	氈油線 L = 90	FLAT WICK L=90	
	7	SA4786101	1	油氈	FELT	
	8	SA3503201	1	下軸給油支架	LOWER SHAFT WICK SUPPORT	
	9	SA3504201	1	下軸齒輪油氈	LOWER SHAFT GEAR FELT	
	10	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
	11	SA4788001	1	供油支架	WICK SUPPORT	
	12	062400616	1	螺釘 M4X6	SCREW PAN M4X6	
	13	SA6593001	1	氈油線 L = 180	FLAT WICK, L=180	
	14	SA6580001	1	油線 L = 780	WICK L=780	
	15	S07459100	1	油管 L = 240	OIL TUBE,L=240	
B	16	SA6576001	1	油管 L = 210	OIL TUBE, L=210	
	17	SA6087001	1	油線掛鉤	WICK SUPPORT	
	18	104567101	1	油線支架	WICK SUPPORT	
	19	S49992000	1	油視窗	OIL GAUGE WINDOW	
	20	152948001	1	油視窗	OIL GAUGE WINDOW	
	21	S50529000	1	油管 L = 320	OIL TUBE, L=320	
	22	S07459100	1	油管 L = 240	OIL TUBE,L=240	
	23	SA5292101	1	油線 L = 680	WICK L=680	
	24	S53175000	1	油管 L = 450	OIL TUBE,L=450	
	25	SA5072001	1	油管 L = 120	OIL TUBE L=120	
	26	SA6578001	1	油線 6X6 L = 300	WICK 6X6 L=300	
C	27	S09043000	4	油氈	FELT	
	28	S49982000	1	油線 4X4 L = 400	WICK,4X4 L=400	
	29	S48189000	1	油管 L = 280	OIL TUBE,L=280	
	30	SA3246001	1	齒輪供油支架	GEAR WICK SUPPORT	
	31	SA3280001	1	油氈	GEAR FELT	
	32	SA4789101	1	油線夾 B	LOWER SHAFT WICK SUPPORT B	
	33	062060816	1	螺釘 M6X8	SCREW PAN M6X8	
	34	145547001	1	回油管管托	TUBE HOLDER	
	35	062400616	1	螺釘 M4X6	SCREW PAN M4X6	
	36	S49957000	1	油線 4X4 L = 700	WICK, 4X4 L=700	
	37	SA4791101	1	油管 L = 620	OIL TUBE L=620	
D	38	149547000	1	壓線板	CORD HOLDER, 4N	
	39	525567000	1	電線夾 # 8	CORD HOLDER, #8	
	40	0A5401006	2	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	41	525664000	1	電線夾 # 6	CORD HOLDER, #6	
	42	0A5401006	5	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	43	SA6211001	1	油蓋	OIL COVER	
	45	062401016	5	螺釘 M4X10	SCREW PAN M4X10	
	46	S38265000	1	管接頭 L	TERMINAL,L	
	47	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2	
	50	SA6263001	1	油管 L = 320	OIL TUBE L=320	
	51	SA6260001	1	油氈組件	FELT ASSY	
	52	S00400000	1	油線 2.5x200	WICK,2.5X200	
E	53	SA6579001	1	油管 L = 110	OIL TUBE,L=110	
	54	SA5339101	1	油嘴管	OIL FEEDING PIPE	
	55	525567000	3	電線夾 # 8	CORD HOLDER,#8	
	56	SA3242001	1	油氈支架	FELT HOLDER	
	57	S44924001	2	固定螺釘 M3X5.5	SCREW,M3X5.5	
	58	SA3274101	1	油氈支架	FELT HOLDER	

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59	S47307001	2	螺釘 M3X4	SCREW, M3X4		
60	SA6577001	1	油管 L = 300	OIL TUBE L=300		
61	552907000	1	電線夾 # 10	CORD HOLDER, #10		
62	SA6572001	1	油線 L = 140	WICK L=140		
63	SA6581001	1	油氈壓板 L	WICK SUPPORT L		
A 64	SA6583001	1	底板油氈 L	FELTBEDL		
65	062400616	3	螺釘 M4X6	SCREW PAN M4X6		
66	028040246	3	彈簧墊圈 2-4	WASHER SPRING 2-4		
67	SA6582001	1	油氈壓板 R	WICK SUPPORT R		
68	SA6584001	1	底板油氈 R	FELT BED R		
69	S25310101	3	螺釘 M4	SCREW, FLAT M4		
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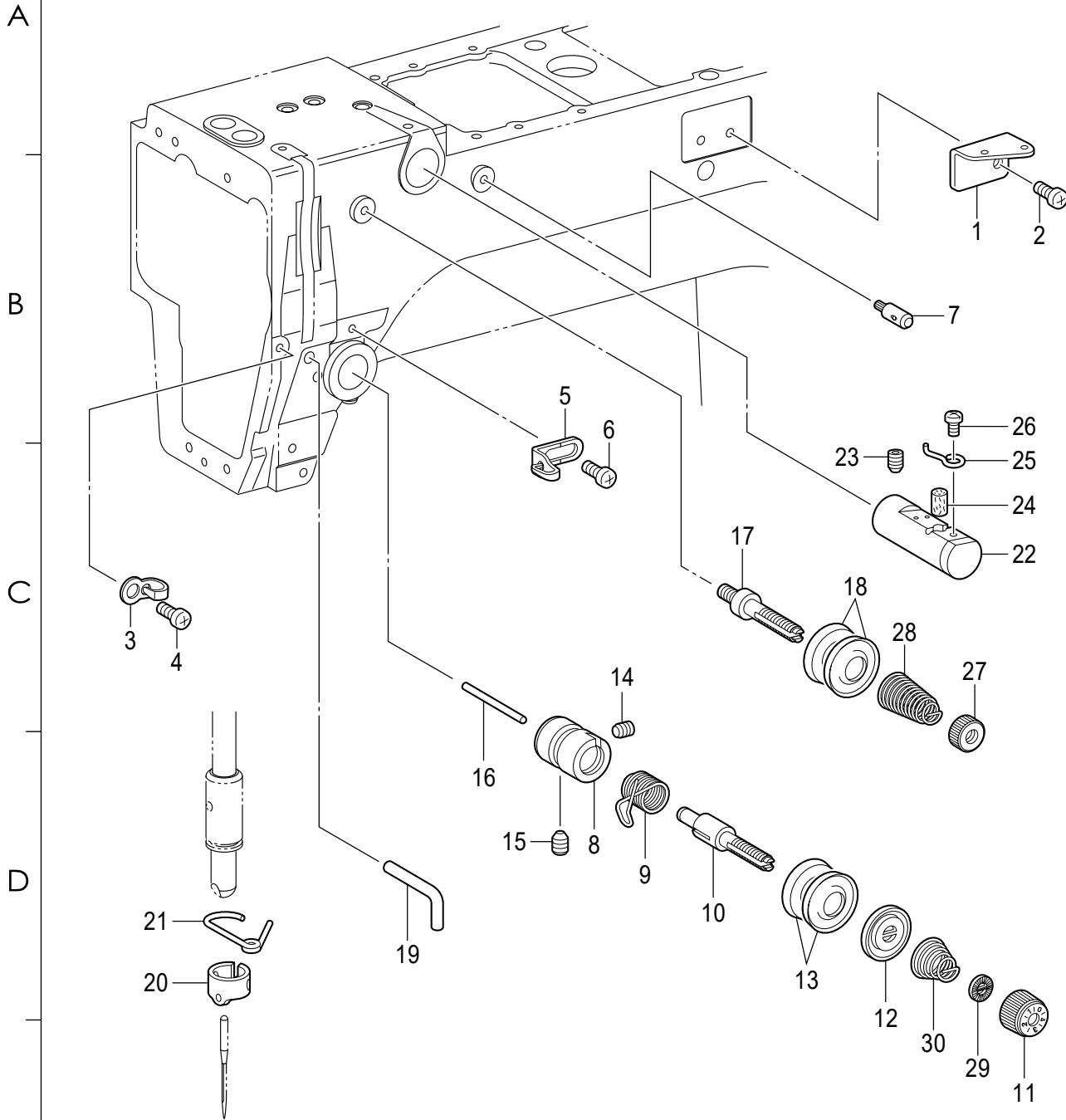
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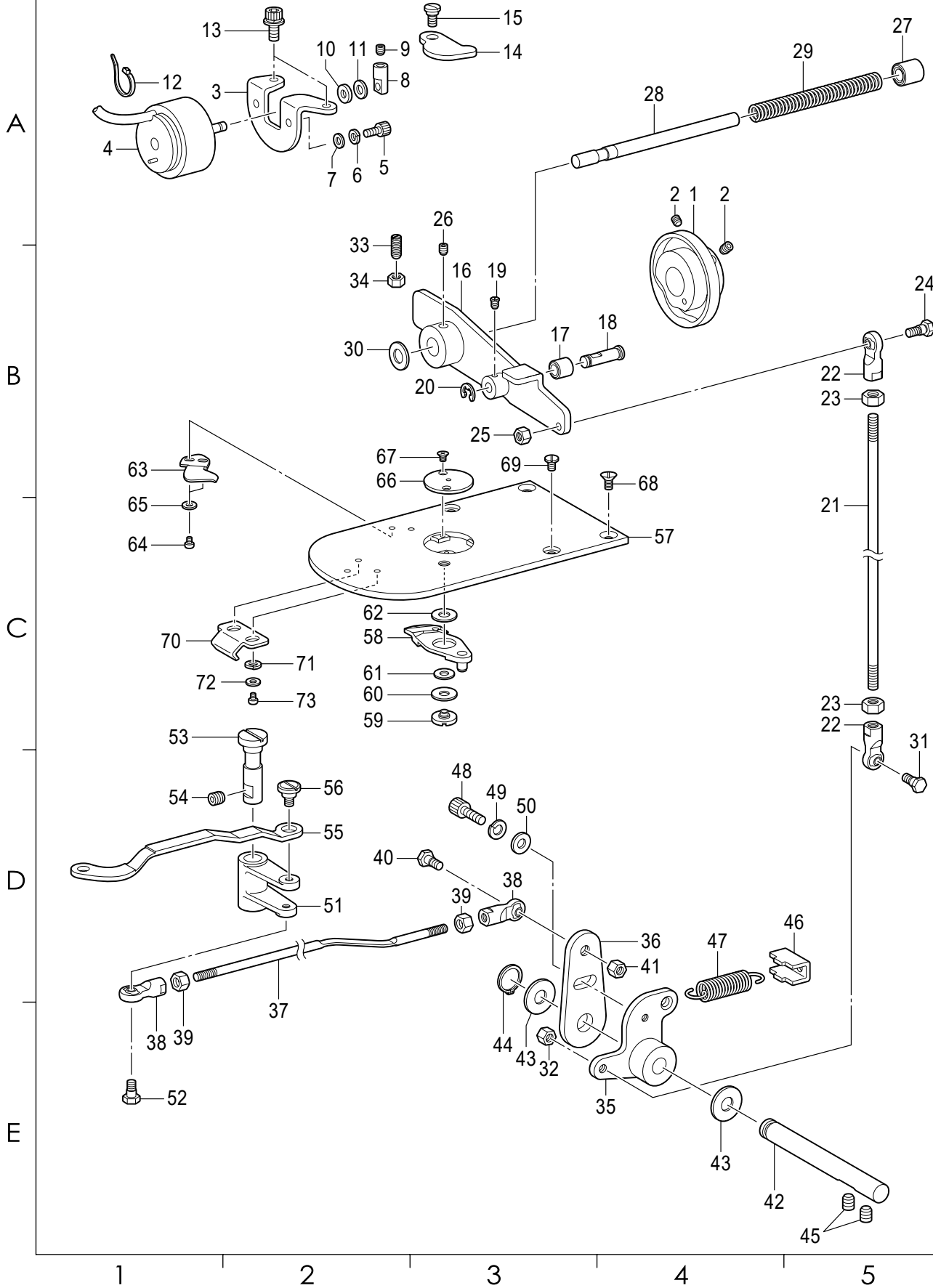
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		PS-1010C PS-1310C PS-2210C		07		1 / 1 Date 2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA3250001	1	過線導向 A	ARM THREAD GUIDE,A	
	2	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
	3	SA4333001	1	過線導向 B	ARM THREAD GUIDE,B	
	4	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
	5	SA6391001	1	過線器 C	ARM THREAD GUIDE C	
	6	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
	7	153049001	1	麵線導向杆	UPPER THREAD GUIDE STUD	
	8	SA3254001	1	夾線座	TENSION BRACKET	
	9	*P63	1	調節彈簧	THREAD TAKE-UP SPRING	
	10	SA3255001	1	夾線杆軸	TENSION STUD	
	11	S31032001	1	壓線螺母	TENSION NUT	
	12	159805001	1	夾線壓盤	TENSION DISC PRESSER	
	13	145446001	1	夾線盤	DISC, TENSION	
	14	100402004	1	固定螺釘 SM3.57	SET SCREW, SM3.57	
	15	SA4143001	1	螺釘 M6X6	SET SCREW,(FT) M6X6	
B	16	S12699000	1	松線銷	TENSION RELEASE PIN	
	17	SA3256001	1	夾線杆軸 A	TENSION STUD,A	
	18	145446001	2	夾線盤	DISC, TENSION	
	19	159224001	1	線鈎	THREAD GUIDE,ARM	
	20	*P64	1	針杆線導向	NEEDLE BAR THREAD GUIDE	
	21	SA3258001	1	針杆軸套線導向 D	N-BAR BUSH THREAD GUIDE,D	
	22	152881001	1	線冷卻器組件	NEEDLE COOLER ASSY	
	23	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	24	152883000	1	油氈 8X15.5	FELT,8X15.5	
	25	152884001	1	過線鈎	NEEDLE COOLER THREAD GUIDE	
	26	062670412	1	螺釘 SM3.57-40X4	SCREW PAN SM3.57-40X4	
C	27	100136001	1	夾線螺母	TENSION NUT	
	28	SA4146001	1	彈簧	SUB TENSION SPRING	
	29	S12441001	1	止動墊圈	WASHER	
	30	*P66	1	夾線簧	TENSION SPRING	
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4795001	1	頂蓋	TOP COVER	
	2	SA3290001	1	卷線手柄軸	SHAFT,BW-LEVER	
	3	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	4	SA3291001	1	卷線手柄	BOBBIN WINDER LEVER	
	5	SA4171001	1	彈簧掛鉤	SPRING HOOK	
	6	152936001	1	板彈簧	PLATE SPRING	
	7	152937001	1	墊圈	WASHER	
	8	062350616	1	螺釘 M3.5X6	SCREW PAN M3.5X6	
	9	159486001	1	墊圈	WASHER	
	10	048050342	1	擋圈 E5	RETAINING RING E5	
	11	SA3293001	1	卷線卡爪軸	STUD,B-WINDER CLAW	
	12	SA1984001	1	梭芯壓臂柄	BOBBIN PRESSER ARM	
	13	062401216	1	螺釘 M4X12	SCREW PAN M4X12	
	14	SA3294001	1	梭芯壓杆	BOBBIN PRESSER	
B	15	S23418002	1	螺釘 M4X5	SCREW,M4X5	
	16	SA3295001	1	卷線卡爪	CLAW,B-WINDER	
	17	012400436	2	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	18	S10438001	1	彈簧	SPRING, TWIST	
	19	048050342	2	擋圈 E5	RETAINING RING E5	
	20	SA4796001	1	墊片	SPACER COLLER	
	21	SA3296001	1	卷線軸	BOBBIN WINDER SHAFT	
	22	SA3297001	1	卷線器	WHEEL,B-WINDER	
	23	120448001	1	橡皮圈	BOBBIN WINDER RUBBER BAND	
	24	012400436	2	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	25	159486001	2	墊圈	WASHER	
	26	SA1988001	1	梭芯座	BOBBIN SUPPORT	
C	27	S10268001	1	拉簧	SPRING	
	28	SA3298001	1	止動軸	STPPER SHAFT,B-WINDER	
	29	SA3299001	1	切刀	KNIFE	
	30	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
	31	SA1994101	1	卷線器夾線組件	BOBBIN WINDER TENSION ASSY	
	32	145446002	2	夾線盤	DISC, TENSION	
	33	100401022	1	夾線彈簧	TENSION SPRING	
	34	S31032001	1	壓線螺母	TENSION NUT	
	35	S12441001	1	止動墊圈	WASHER	
	36	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	37	062061016	6	螺釘 M6X10	SCREW PAN M6X10	
D	38	SA4797101	1	卷線驅動輪	DRIVING WHEEL B-WINDER	
	39	S23651001	2	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
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		PS-1010C PS-1310C PS-2210C		09		1 / 2 Date 2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA3301101	1	切線凸輪	THREAD TRIMMER CAM	
	2	S23651001	2	固定螺釘 M6X6	SET SCREW, SOCKET (FT) M6X6	
	3	SA4798001	1	電磁鐵安裝板	SETTING PLATE SOLENOID	
	4	SA5135001	1	切線電磁鐵	THREAD TRIMMER SOLENOID	
	5	017400802	2	螺栓 M4X8	BOLT M4X8	
	6	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
	7	025040236	2	平墊圈 M4	WASHER PLAIN M4	
	8	SA3307001	1	電磁鐵杆	SOLENOID LEVER	
	9	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	10	154599000	1	電磁鐵緩衝墊圈	SOLENOID CUSHION	
	11	S02652001	1	墊圈	WASHER	
	12	S04159000	1	線夾 1M	BAND,1M	
	13	S55484002	2	螺栓 (帶墊圈) M5X10	BOLT,SOCKET (S/P WASHER)M5X10	
	14	SA4799001	1	驅動壓杆	PUSHING LEVER D-LEVER	
B	15	SA3306001	1	段螺釘 7-3	SHOULDER SCREW,7-3	
	16	SA3309101	1	切線驅動杆	TR-DRIVING LEVER	
	17	SA3310001	1	切線滾輪	COLLAR,TR-TRIMMER	
	18	SA3311001	1	切線滾輪軸	COLLAR SHAFT	
	19	S46903001	1	螺釘 M4X5	SET SCREW, M4X5	
	20	048040342	1	擋圈 E4	RETAINING RING E4	
	21	SA3315001	1	切線杆 V	THREAD TRIMMER ROD V	
	22	S32465001	2	接頭組件	BALL JOINT ASSY	
	23	021060106	2	螺母 M6	NUT 1 M6	
	24	S32462001	1	段螺釘 B M6	SHOULDER SCREW, B;M6	
	25	021060306	1	六角螺母 M6	NUT 3 M6	
C	26	S23651001	1	固定螺釘 M6X6	SET SCREW,SOCKET (FT) M6X6	
	27	231071001	1	軸套 8X15	BUSH,8X15	
	28	SA3312001	1	驅動杆導向軸	GUIDE SHAFT	
	29	SA3313101	1	彈簧	SPRING,COMPRESSION	
	30	154596000	1	減震墊圈	CUSHION	
	31	S32462001	1	段螺釘 B M6	SHOULDER SCREW, B;M6	
	32	021060306	1	六角螺母 M6	NUT 3 M6	
	33	S25475101	1	螺釘 M6X19	SET SCREW,M6X19	
	34	021060106	1	螺母 M6	NUT 1 M6	
	35	SA4546001	1	切線杆 V	THREAD TRIMMER LEVER V	
	36	SA3317001	1	切線杆 H	THREAD TRIMMER LEVER H	
	37	SA4801001	1	切線杆 H	THREAD TRIMMER ROD H	
D	38	S32465001	2	接頭組件	BALL JOINT ASSY	
	39	021060106	2	螺母 M6	NUT 1 M6	
	40	S32462001	1	段螺釘 B M6	SHOULDER SCREW, B;M6	
	41	021060306	1	六角螺母 M6	NUT 3 M6	
	42	SA3319101	1	切線杆軸	SHAFT,TR-TRIMMER LEVER	
	43	SA4545001	2	墊片	SPACER	
	44	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8	
	45	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	46	SA3320101	1	彈簧掛鉤	SPRING HOOK	
	47	SA3321001	1	切線復位彈簧	SPRING,EXTENSION	
	48	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
E	49	028050246	1	彈簧墊圈 2-5	WASHER SPRING 2-5	
	50	146354002	1	墊圈 5	WASHER, PLAIN 5	
	51	SA3324001	1	動刀曲柄	MOVING KNIFE LEVER	
	52	SA3325001	1	段螺釘 6.35-6	SHOULDER SCREW,6.35-6	
	53	SA4802001	1	動刀杆軸	SHAFT MOVABLE KNIFE LEVER	
	54	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	55	SA3327101	1	動刀連杆	M-KNIFE CONNECTING PLATE	

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SIRUBA SEQUENCE LIST		Series		Parts Group	Subclass Remark	Page
		PS-1010C		09		2 / 2
		PS-1310C				Date
		PS-2210C				2023/11/6
57	SA5157001	1	針板 A	NEEDLE PLATE A		
58	SA3330101	1	動刀組件 F	MOVABLE KNIFE ASSY F		
59	SA4518001	1	段螺釘	MOVABLE KNIFE SHOULDER SCREW		
60	SA4519001	1	動刀圈套	THRUST WASHER		
61	S00705001	1	動刀圈套	MOVABLE KNIFE COLLAR		
A	62	SA6397001	1	墊片 0.2	M-KNIFE SPACER T0.2	
	62	SA3334001	1	墊片 0.3	M-KNIFE SPACER T0.3	
	62	SA6398001	1	墊片 0.4	M-KNIFE SPACER T0.4	
	63	SA3335001	1	定刀 F	FIXED KNIFE F	
	64	062300416	2	螺釘 M3X4	SCREW PAN M3X4	
	65	025030236	2	平墊圈 M3	WASHER PLAIN M 3	
	66	*P63	1	針孔板	NEEDLE HOLE PLATE	
	67	100360003	2	螺釘 SM2.38	SCREW	
	68	S25310101	2	螺釘 M4	SCREW, FLAT M4	
	69	SA3538001	2	螺釘 M4X8	SCREW,M4X8	
	70	SA6273001	1	大旋梭蓋掛鉤 U	SHUTTLE BASE COVER HOOK U	
B	71	028030246	2	彈簧墊圈 2-3	WASHER SPRING 2-3	
	72	025030236	2	平墊圈 M3	WASHER PLAIN M 3	
	73	062300416	2	螺釘 M3X4	SCREW PAN M3X4	

**SIRUBA**

PARTS LIST

Series

PS-1010C  
PS-1310C  
PS-2210C

Parts Group

**10**

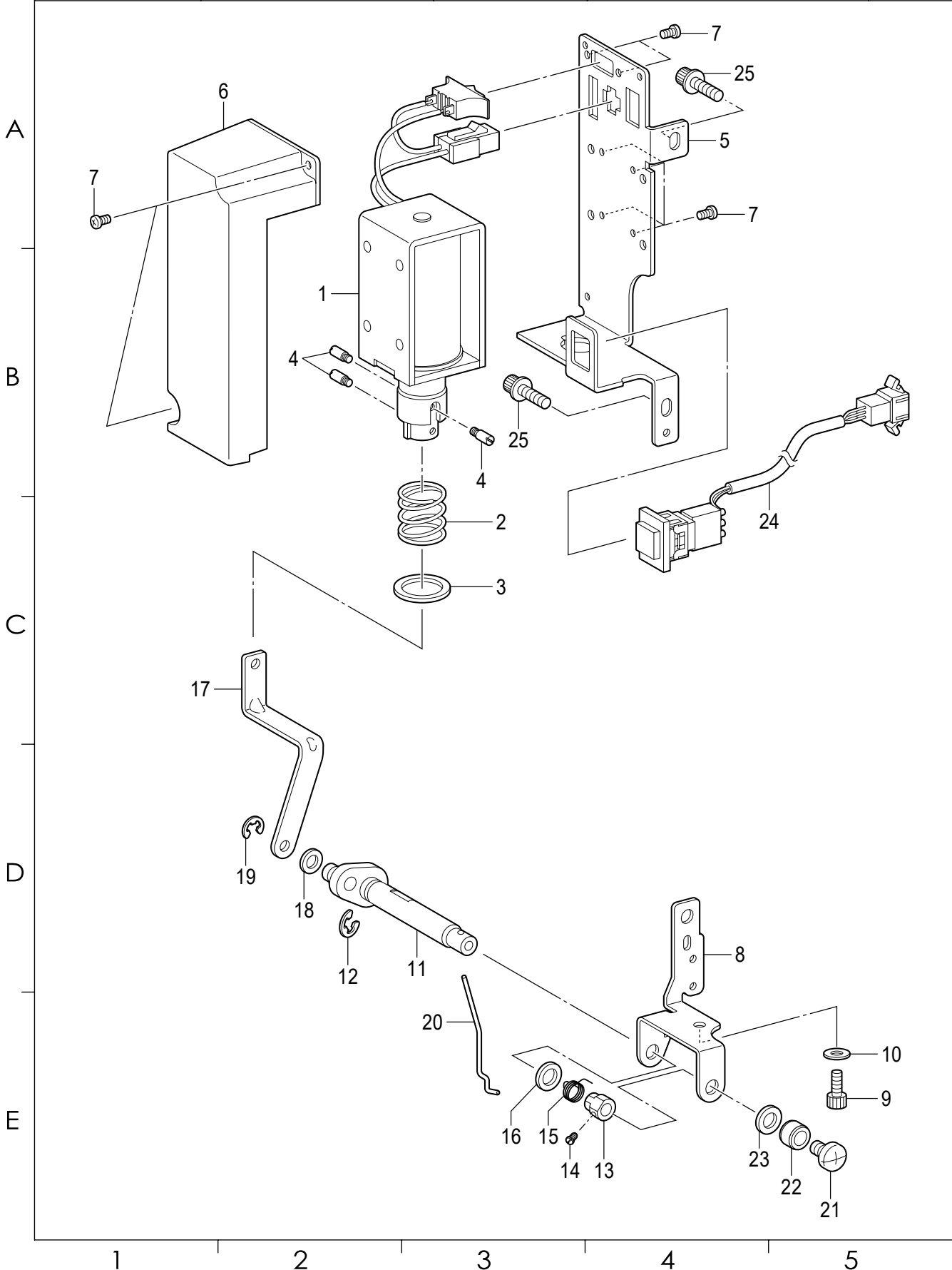
Subclass Remark

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<b>SIRUBA</b> SEQUENCE LIST	Series	Parts Group	Subclass Remark	Page
	PS-1010C PS-1310C PS-2210C	<b>10</b>		1 / 1
				Date 2023/11/6

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA5208001	1	掃線電磁鐵組件	THREAD WIPER SOLENOID ASSY	
2	S41206001	1	擋線彈簧	THREAD WIPER SPRING	
3	S41205001	1	平墊圈	WASHER, PLAIN	
4	S25456001	3	柱塞銷	PLUNGER PIN	
5	SA5217001	1	掃線電磁鐵按裝板	T-WIPER SOLENOID SETTING PLATE	
6	SA4806001	1	電磁鐵蓋	SOLENOID COVER	
7	062300616	8	螺釘 M3X6	SCREW PAN M3X6	
8	SA5218001	1	掃線軸托架	THREAD WIPER SHAFT BRACKET	
9	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
10	025040236	1	平墊圈 M4	WASHER PLAIN M 4	
11	SA1967001	1	掃線曲軸組件	THREAD WIPER CRANK ASSY	
12	048040342	1	擋圈 E4	RETAINING RING E4	
13	S25454001	1	螺紋緊圈	SET SCREW COLLAR	
14	S25279001	1	螺釘 M3.5-5	SET SCREW,(CP) M3.5-5	
15	SA2287001	1	彈簧	SPRING	
16	149097000	1	消音墊	SILENT SHEET	
17	SA5219001	1	掃線杆	THREAD WIPER ROD	
18	110735001	1	墊圈	WASHER	
19	048030342	1	擋圈 E3	RETAINING RING E3	
20	S10470101	1	掃線	WIPER	
21	060400516	1	螺釘 M4X5	SCREW BIND M4X5	
22	146288001	1	擋線軸擋圈	THREAD WIPER STUD COLLAR	
23	S03677001	1	墊圈	WASHER	
24	SA5213001	1	停止開關元件	STOP SWITCH ASSY	
25	S55485001	2	螺拴 (帶墊圈) M5X12	BOLT,SOCKET (S/P WASHER)M5X12	

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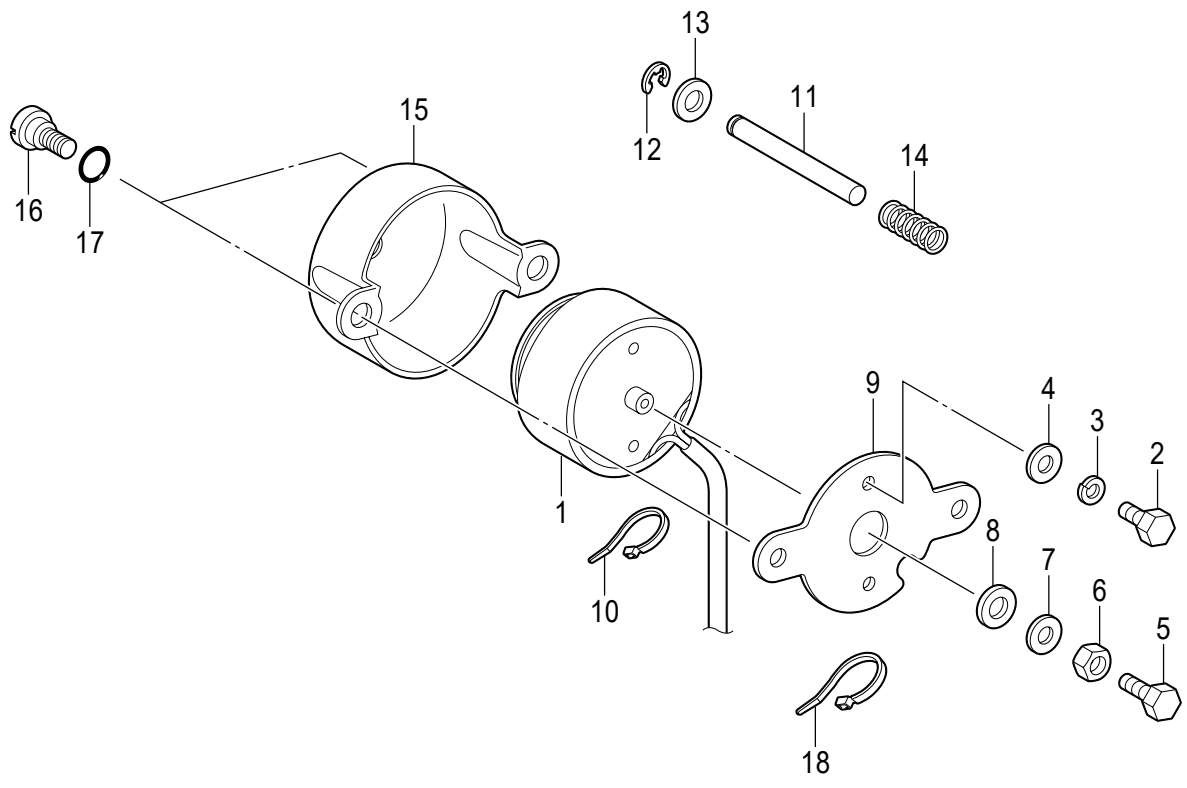
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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-1010C	<b>11</b>		1 / 1
	PS-1310C			Date
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		11		1 / 1
	PS-1310C				Date
PS-2210C		2023/11/6			

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA4855001	1	松線電磁鐵 HV	TENSION RELEASE SOLENOID HV	
2	017400802	2	螺栓 M4X8	BOLT M4X8	
3	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
4	025040236	2	平墊圈 M4	WASHER PLAIN M 4	
5	017401415	1	螺栓 M4X14	BOLT M4X14	
6	021400306	1	六角螺母 M4	NUT 3 M4	
7	102707002	1	墊圈 4	WASHER	
8	154599000	1	電磁鐵緩衝墊圈	SOLENOID CUSHION	
9	SA6389001	1	電磁鐵安裝板	SETTING PLATE SOLENOID	
10	S04159000	1	線夾 1M	BAND,1M	
11	SA3347001	1	松線杆	TENSION RELEASE BAR	
12	048040342	1	擋圈 E4	RETAINING RING E4	
13	025050236	1	平墊圈 M5	WASHER PLAIN M 5	
14	SA3348001	1	彈簧	SPRING, COMPRESSION	
15	SA3349001	1	電磁鐵蓋	SOLENOID COVER	
16	SA3306001	2	段螺釘 7-3	SHOULDER SCREW,7-3	
17	081007070	2	O形圈 P7	O RING P7	
18	218859001	1	電線夾 M150	BINDER, M150	

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**SIRUBA**

PARTS LIST

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PS-1010C  
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Parts Group

**12-1**

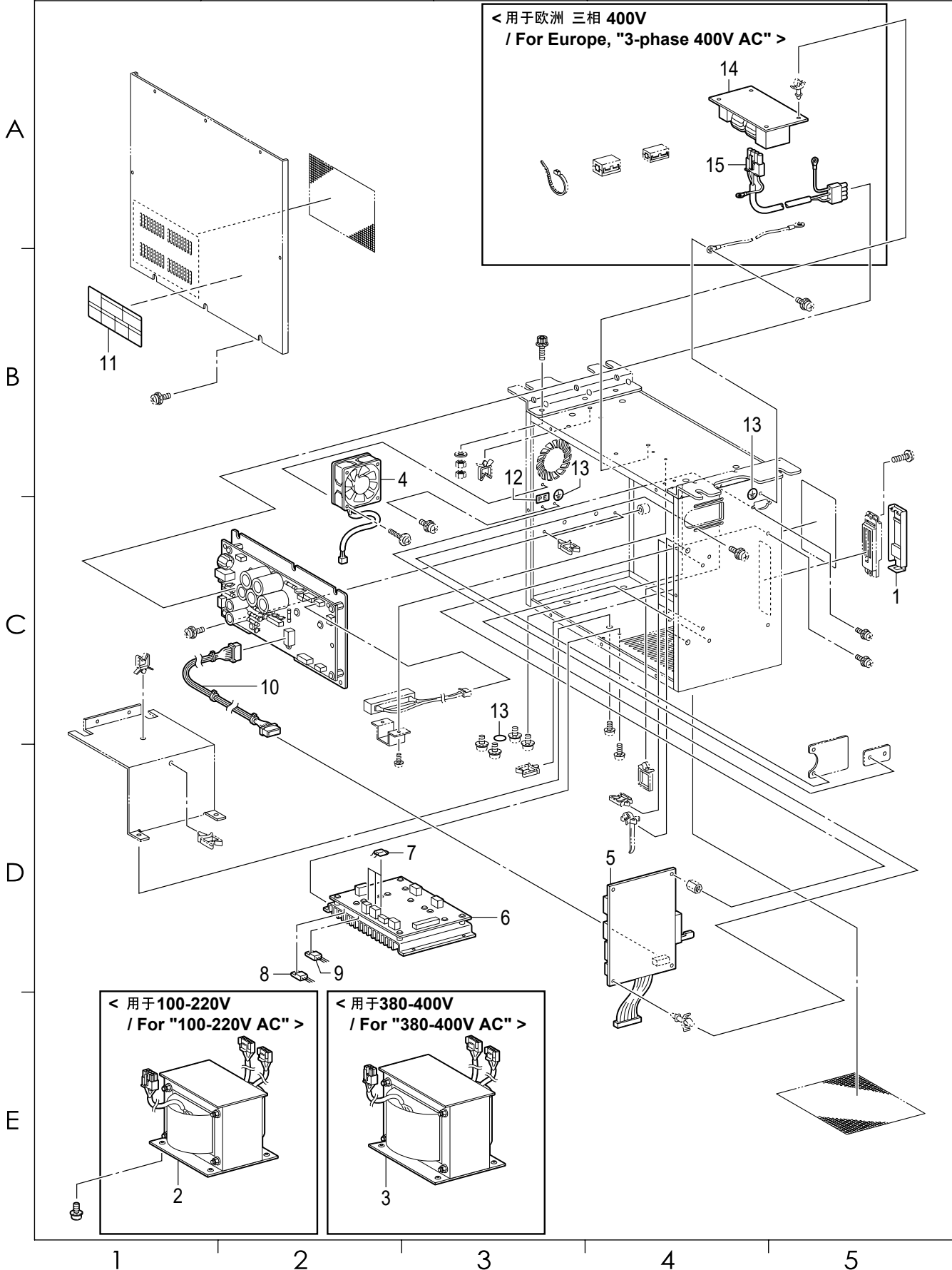
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		12-1		1 / 1
	PS-1310C				Date
PS-2210C		2023/11/6			

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA6364001	1	蓋組件 CF	CF CP ASSY	
			<用於 100-220V >	<For"100-220V AC">	
2	SA3720001	1	變壓器 LV	TRANSFORMER LOW VOLTAGE	
			<用於 380-400V >	<For "380-400V AC">	
3	SA3808001	1	變壓器 HV	TRANSFORMER HIGH VOLTAGE	
4	SA3797001	1	DC 風扇馬達組件	DC-FAN MOTOR ASSY	
5	SA4556001	1	主基板組件	PCB ASSY,MAIN	
6	SA3739301	1	基板組件 PMD	PCB ASSY,PMD	
7	SA3744001	3	FET FS10ASJ-2	TRANSISTOR, FET:FS10ASJ-2	
8	SA3722001	1	MOSFET FX20KMJ2	TRANSISTOR,FET:FX20KMJ-2	
9	S49484000	1	MOSFETFS10KMJ-2	TRANSISTOR, FET:FS10KMJ-2	
10	SA3806001	1	電線	HARNESS, MAIN POWER SUPPLY	
11	J04115001	1	感電標籤 (6 國)	LABEL,ELEC.SHOCK 6 LANG	
12	537060001	1	標記 PE	LABEL,PE	
13	S37059001	3	PE 標記	LABEL,GROUNDING	
			<用於歐洲 三相 400V>	<For Europe,"3-phase 400V AC">	
14	SA3581001	1	基板組件	PCB ASSY,NF	
15	SA3796001	1	電線 NF OUT	HARNESS,NF OUT	

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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-1010C PS-1310C PS-2210C	<h1>12-2</h1>		1 / 1
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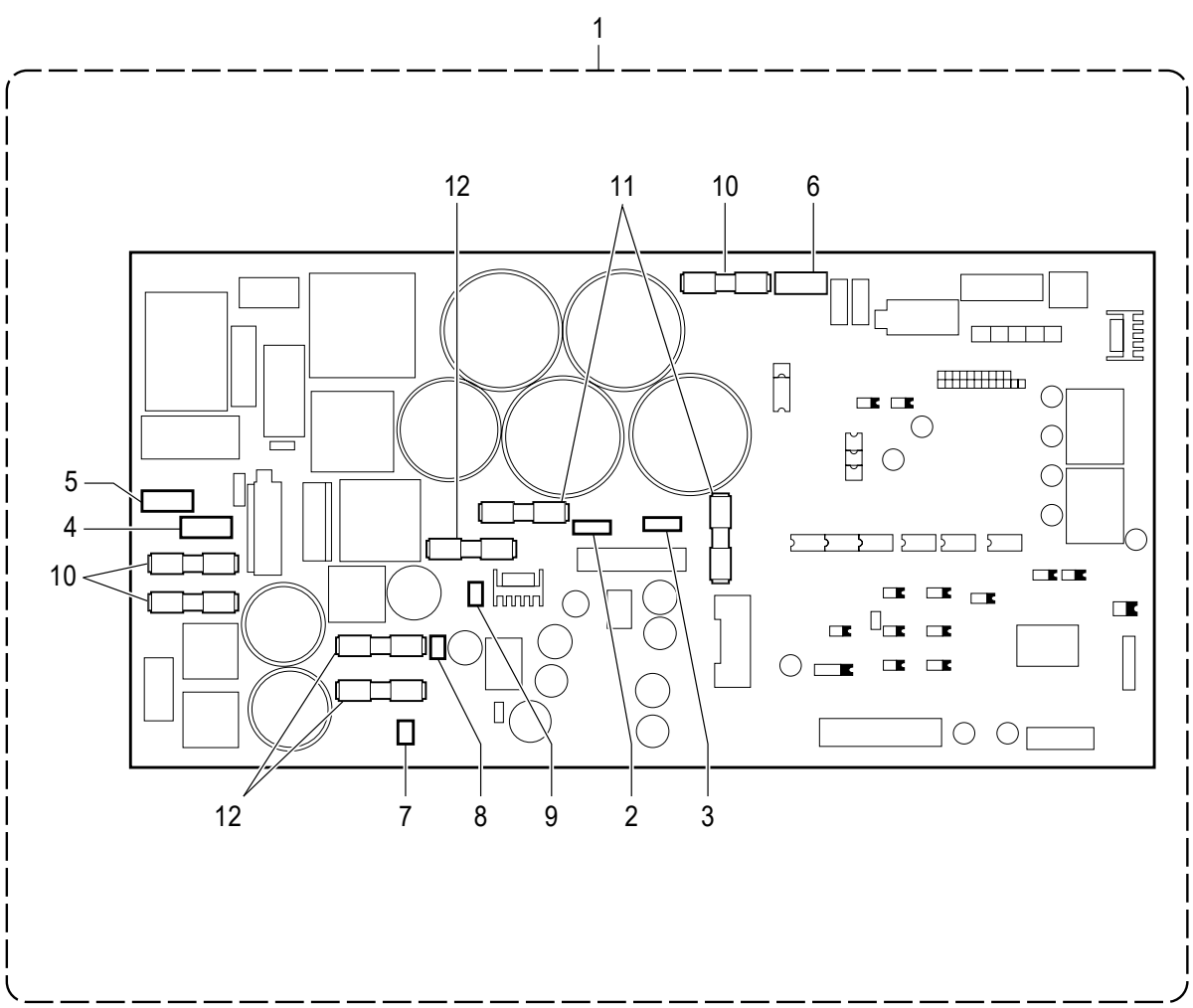
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		<b>12-2</b>		1 / 1
	PS-1310C				Date
PS-2210C		2023/11/6			

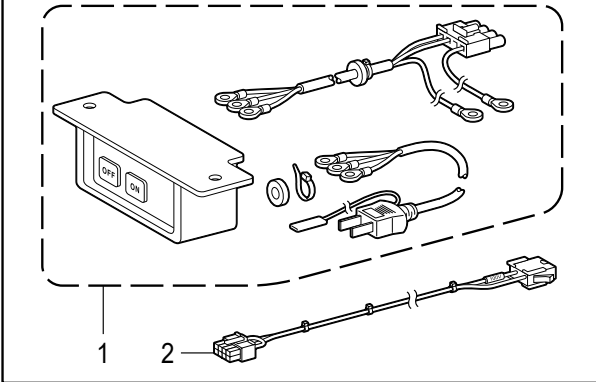
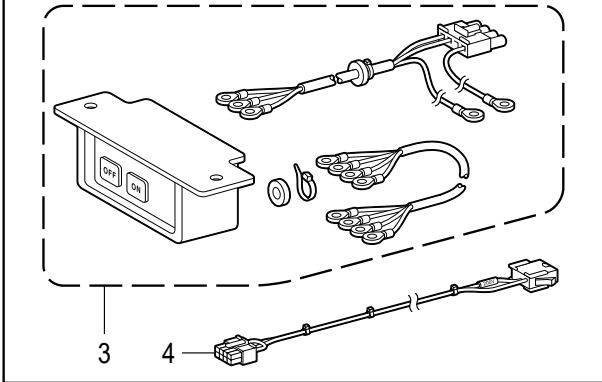
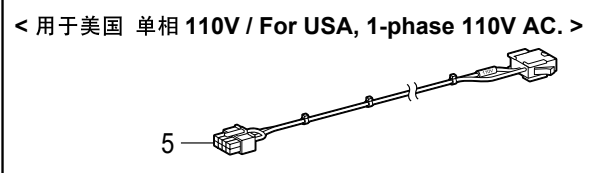
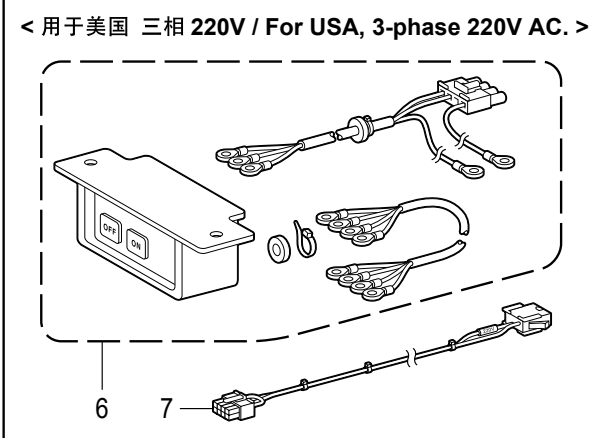
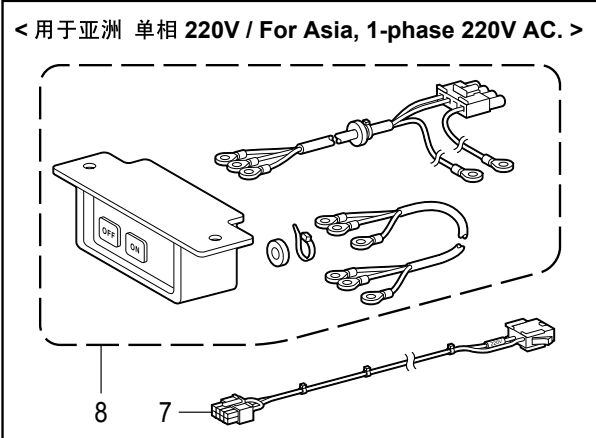
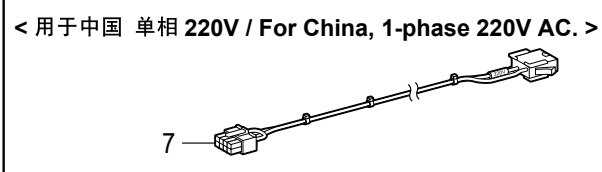
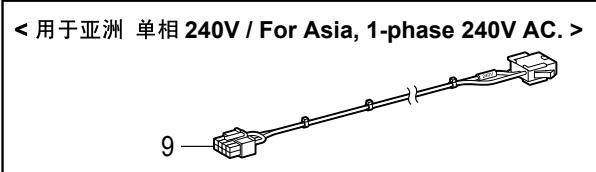
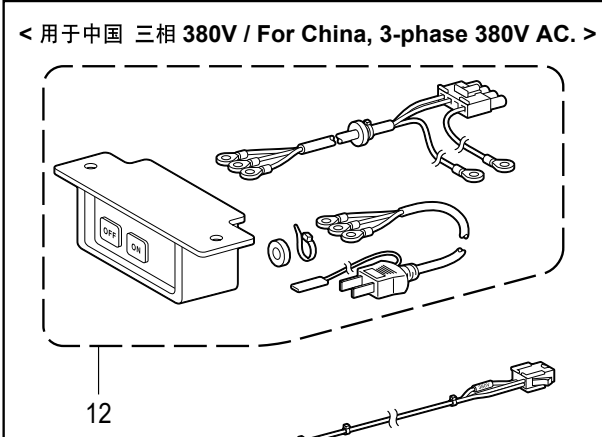
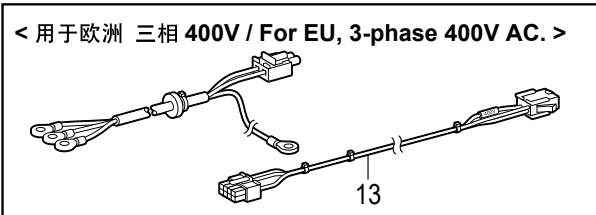
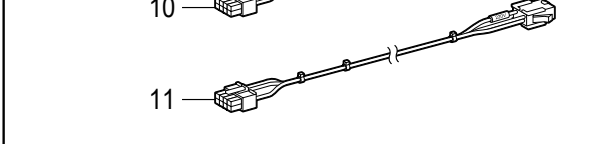
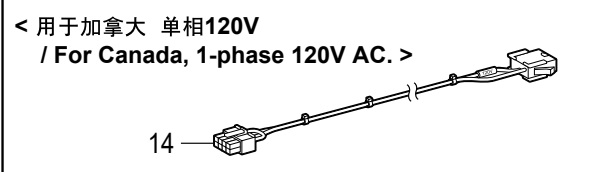
参照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA3755201	1	電源馬達基板元件	PCB ASSY,POWER SUPPLY MOTOR	
2	SA3765001	1	電阻 V10D101	VARISTOR:V10D101	
3	SA3766001	1	電阻 V10D241	VARISTOR:V10D241	
4	SA3767001	1	電阻 V14D511	VARISTOR:V14D511	
5	SA3762001	1	電阻 V14D911	VARISTOR:V14D911	
6	SA3768001	1	電阻 V14D561	VARISTOR:V14D561	
7	SA3769001	1	電阻 V5D121	VARISTOR:V5D121	
8	SA3770001	1	電阻 V5D330	VARISTOR:V5D330	
9	SA3771001	1	電阻 V5D820	VARISTOR:V5D820	
10	SA3794001	3	保險絲 250V-15A	G FUSE S 15A	
11	SA3795001	2	保險絲 250V-6A	G FUSE S 6A	
12	616167001	3	保險絲 250V-3A	G FUSE S 3A	

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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-1010C PS-1310C PS-2210C	<b>13</b>		

A	< 用于日本 单相 100V / For Japan, 1-phase 100V AC. >	< 用于日本 三相 200V / For Japan, 3-phase 200V AC. >
		
B	< 用于美国 单相 110V / For USA, 1-phase 110V AC. >	< 用于美国 三相 220V / For USA, 3-phase 220V AC. >
		
C	< 用于亚洲 单相 220V / For Asia, 1-phase 220V AC. >	< 用于中国 单相 220V / For China, 1-phase 220V AC. >
		
D	< 用于亚洲 单相 240V / For Asia, 1-phase 240V AC. >	< 用于中国 三相 380V / For China, 3-phase 380V AC. >
		
E	< 用于欧洲 三相 400V / For EU, 3-phase 400V AC. >	
		
	< 用于加拿大 单相120V / For Canada, 1-phase 120V AC. >	
		
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PS-2210C		2023/11/6			

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於日本 單相 100V >	<For Japan, 1-phase 100V AC.>	
1	SA3813001	1	電源開關元件 1P-JP	POWER SUPPLY SWITCH ASSY,1P-JP	
2	SA3822001	1	V 切換電線 100V	VOLTAGE SELECT HARNESS 100V	
			<用於日本 三相 200V >	<For Japan,3-phase 200V AC.>	
3	SA3819001	1	電源開關元件 3P-JP	POWER SUPPLY SWITCH ASSY,3P-JP	
4	SA3825001	1	V 切換電線 200V	VOLTAGE SELECT HARNESS 200V	
			<用於美國 單相 110V >	<For USA,1-phase 110V AC.>	
5	SA3823001	1	V 切換電線 110V	VOLTAGE SELECT HARNESS 110V	
			<用於美國 三相 220V >	<For USA,3-phase 220V AC.>	
6	SA3816001	1	電源開關元件 3P-L	POWER SUPPLY SWITCH ASSY,3P-L	
7	SA3812001	1	V 切換電線 220V	VOLTAGE SELECT HARNESS 220V	
			<用於亞洲單相 220V>	<For Asia, 1-phase 220V AC.>	
8	SA3809001	1	電源開關元件 1P	POWER SUPPLY SWITCH ASSY,1P	
7	SA3812001	1	V 切換電線 220V	VOLTAGE SELECT HARNESS 220V	
			<用於亞洲單相 240V>	<For Asia, 1-phase 240V AC.>	
9	SA3826001	1	V 切換電線 240V	VOLTAGE SELECT HARNESS 240V	
			<用於中國單相 220V>	<For China,1-phase 220V AC.>	
7	SA3812001	1	V 切換電線 220V	VOLTAGE SELECT HARNESS 220V	
			<用於中國三相 380V>	<For China,3-phase 380V AC.>	
10	SA3827001	1	V 切換電線 380V	VOLTAGE SELECT HARNESS 380V	
11	SA3789101	1	V 切換電線 H220V	VOLTAGE SELECT HARNESS H220V	
12	SA4510001	1	電源開關元件 3P-H	POWER SUPPLY SWITCH ASSY,3P-H	
			<用於歐洲 三相 400V >	<For Europe,3-phase 400V AC.>	
13	SA3828001	1	V 切換電線 400V	VOLTAGE SELECT HARNESS 400V	
			<用於加拿大 單相 120V >	<For Canada, 1-phase 120V AC.>	
14	SA3824001	1	V 切換電線 120V	VOLTAGE SELECT HARNESS 120V	

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**SIRUBA**

PARTS LIST

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PS-1010C  
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Parts Group

**14**

Subclass Remark

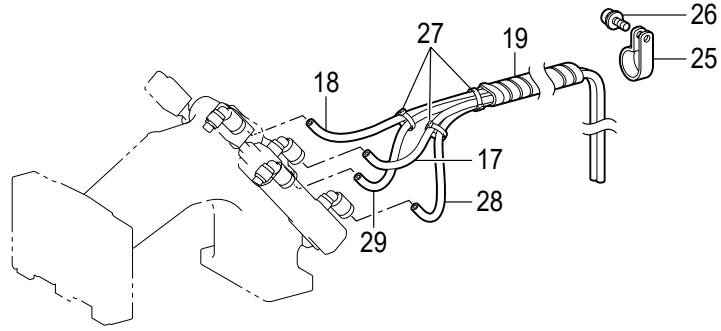
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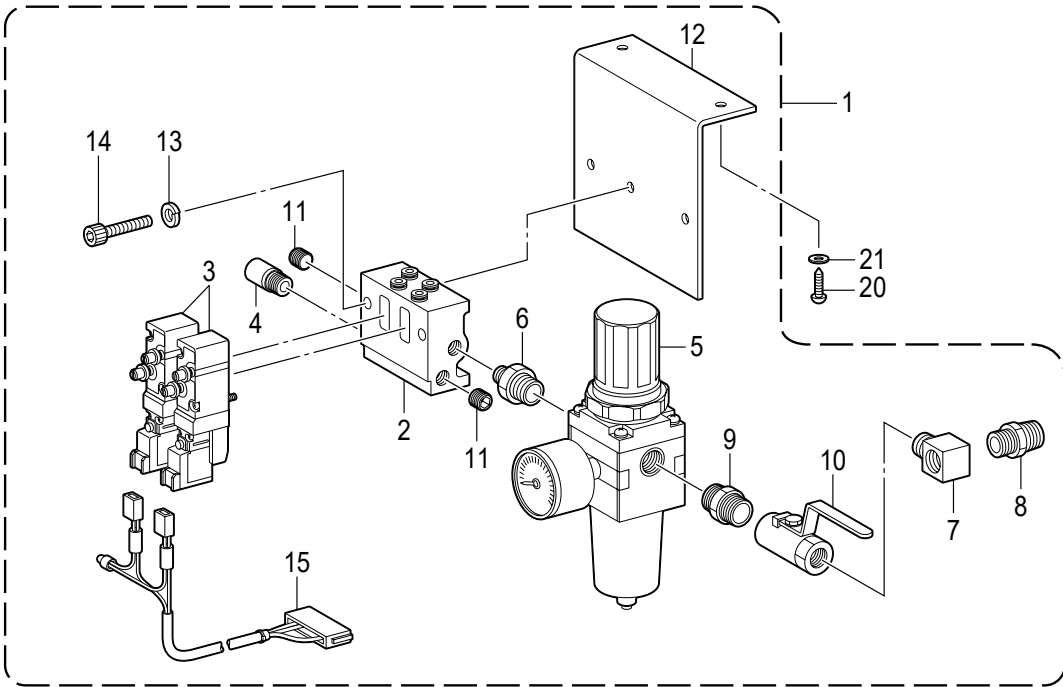
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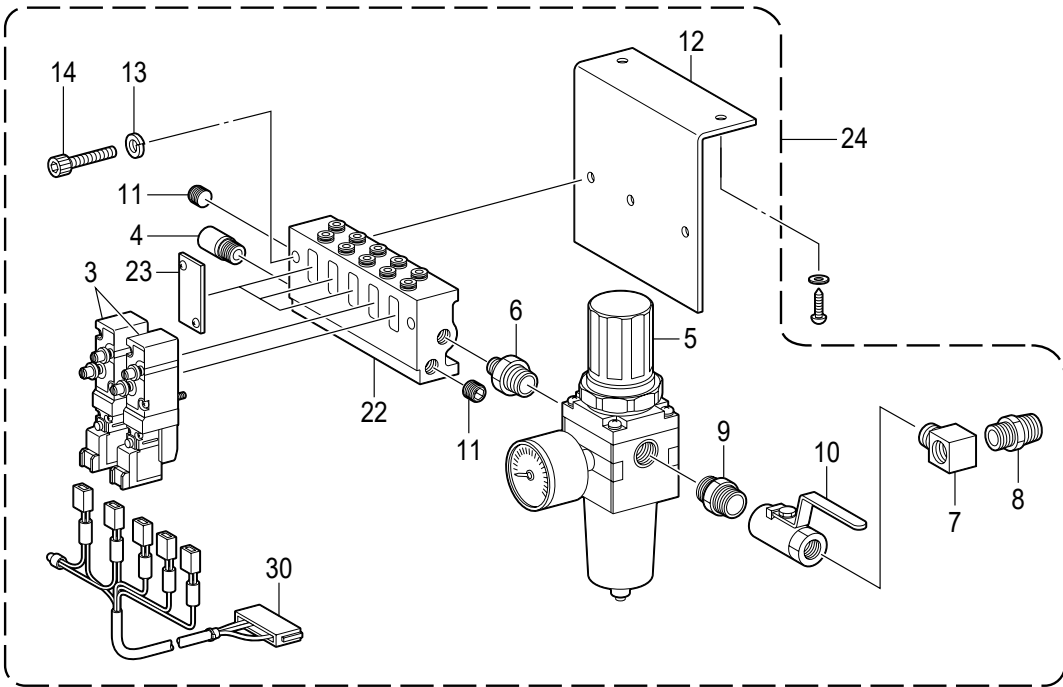


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		PS-1010C		14		1 / 1
		PS-1310C				Date
		PS-2210C				2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA5281001	1	電磁閥組件 2A	SOLENOID VALVE ASSY 2A	
	2	SA5289001	1	集合管 2	MANIFOLD2	
	3	S39116100	2	閥 VQZ2151S-5	VALVE, VQZ2151S-5	
	4	SA5283001	1	消音器 AN103-1	SILENCER AN103-1	
	5	SA5282001	1	調整器 AW20-02G	FILTER REGULATOR AW20-02G	
	6	S09228000	1	管接頭	NIPPLE 1/4X1/8	
	7	153252000	1	接頭 PT	PT-JOINT	
	8	S04891000	1	中間接頭 1 / 4	MIDDLE NIPPLE, 1/4	
	9	SA5285001	1	中間接頭 1 / 4	MIDDLE NIPPLE, 1/4	
	10	SA6573001	1	球閥 Vo3 1 / 4	BALL VALVE Vo3 1/4	
	11	153274001	2	蓋 1 / 8	CAP,1/8	
	12	SA5286001	1	閥安裝板	SETTING PLATE VALVE	
	13	028050246	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
	14	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30	
	15	SA5191001	1	閥門接線 2 連組件	VALVE HARNESS X2 ASSY	
B	16	149796001	1	像皮管帶接頭	AIR HOSE, W/CONNECTOR	
	17	SA6405001	1	空氣管 R	AIR TUBE,R	
	18	SA6406001	1	空氣管 L	AIR TUBE,L	
	28	SA6405002	1	空氣管 R	AIR TUBE,R	
	29	SA6406002	1	空氣管 L	AIR TUBE, L	
	19	SA6407001	1	保護用彈性管 470S	SPIRAL, 470S	
	20	032422003	2	木螺釘 M4.1X20	WOOD SCREW, ROUND 2 M4.1X20	
	21	148847001	2	墊圈	WASHER, PLAIN 4.76	
	25	525664000	1	電線夾 # 6	CORD HOLDER, #6	
	26	0A5401005	1	螺栓 (帶墊圈) M4X10DB	SCREW PAN(S/P WASHER) M4X10	
	27	228475000	3	電線夾 1.9x80	FASTENING BAND,1.9X80	
C	24	SA5288001	1	電磁閥組件 5A	SOLENOID VALVE ASSY 5A	
	22	SA5290001	1	集合管 5	MANIFOLD5	
	23	S53982000	3	隔板	BLANKING PLATE ASSY	
	3	S39116100	2	閥 VQZ2151S-5	VALVE, VQZ2151S-5	
	4	SA5283001	1	消音器 AN103-1	SILENCER AN103-1	
	5	SA5282001	1	調整器 AW20-02G	FILTER REGULATOR AW20-02G	
	6	S09228000	1	管接頭	NIPPLE 1/4X1/8	
	7	153252000	1	接頭 PT	PT-JOINT	
	8	S04891000	1	中間接頭 1 / 4	MIDDLE NIPPLE, 1/4	
	9	SA5285001	1	中間接頭 1 / 4	MIDDLE NIPPLE, 1/4	
	10	SA6573001	1	球閥 Vo3 1 / 4	BALL VALVE Vo3 1/4	
D	11	153274001	2	蓋 1 / 8	CAP,1/8	
	12	SA5286001	1	閥安裝板	SETTING PLATE VALVE	
	13	028050246	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
	14	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30	
	30	SA5192001	1	閥門接線 5 連組件	VALVE HARNESS X5 ASSY	
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**SIRUBA**

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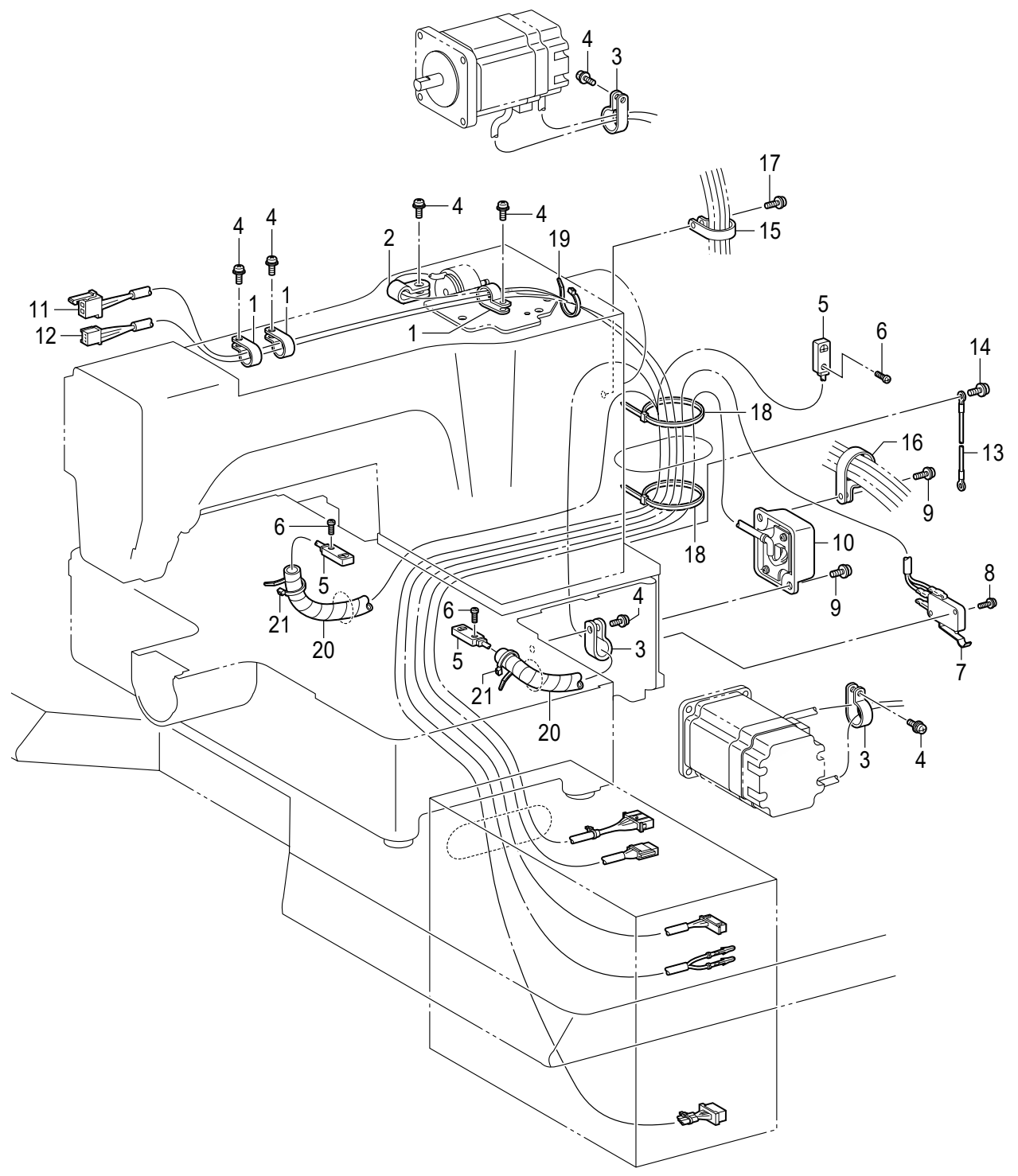
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-1010C		15		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	525567000	3	電線夾 # 8	CORD HOLDER, #8	
2	149547000	1	壓線板	CORD HOLDER,4N	
3	149287000	3	壓線板	CORD HOLDER, 7N	
4	0A5401006	7	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
5	SA4830001	1	感測器組件	H-POSITION SENSOR ASSY	
6	062300816	3	螺釘 M3X8	SCREW PAN M3X8	
7	SA3481001	1	機頭開關元件	SWITCH ASSY,MACHINE HEAD	
8	0A5301605	2	螺栓 (帶墊圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16	
9	0A5401006	2	螺栓 (帶墊圈) M4X10DB	SCREW PAN(S/P WASHER) M4X10	
10	SA4824001	1	頭部檢出複合件	HEAD DETECTOR UNIT ASSY	
11	SA5210001	1	電磁鐵接線	THREAD WIPER SOLENOID HARNESS	
12	SA5214001	1	開關接線	STOP SWITCH HARNESS	
13	SA5261001	1	接地線 450	GROUND WIRE 450	
14	0A5401006	1	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
15	554482000	1	電線夾 # 12	CORD HOLDER, #12	
16	S00470000	1	電線夾 # 16	CORD HOLDER, 16N	
17	0A5401006	2	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
18	218859001	2	電線夾 M150	BINDER, M150	
19	S04159000	1	線夾 1M	BAND,1M	
20	SA6560101	2	保護用螺線管 140SS	SPIRAL, 140SS	
21	S04159000	2	線夾 1M	BAND,1M	

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**SIRUBA**

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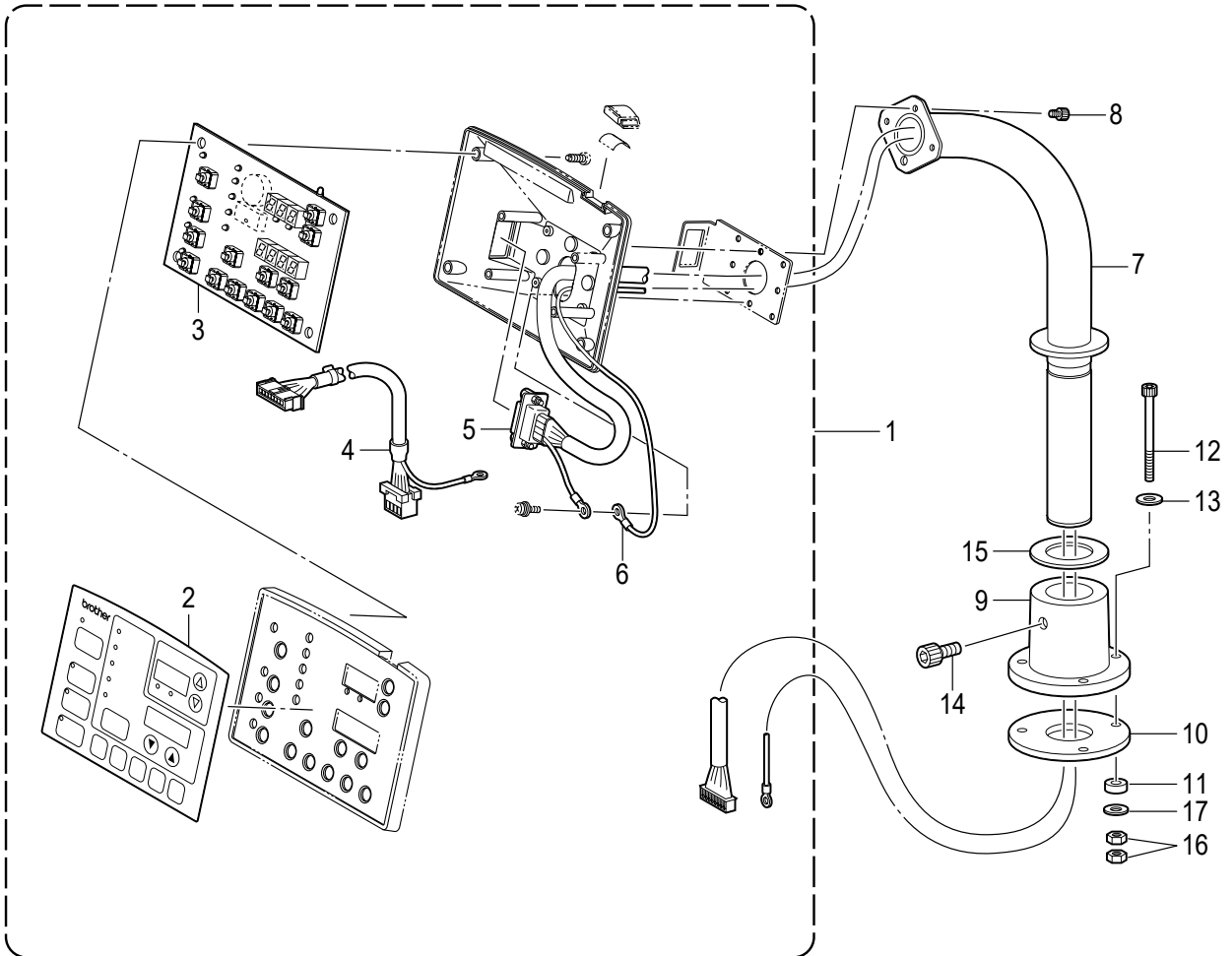
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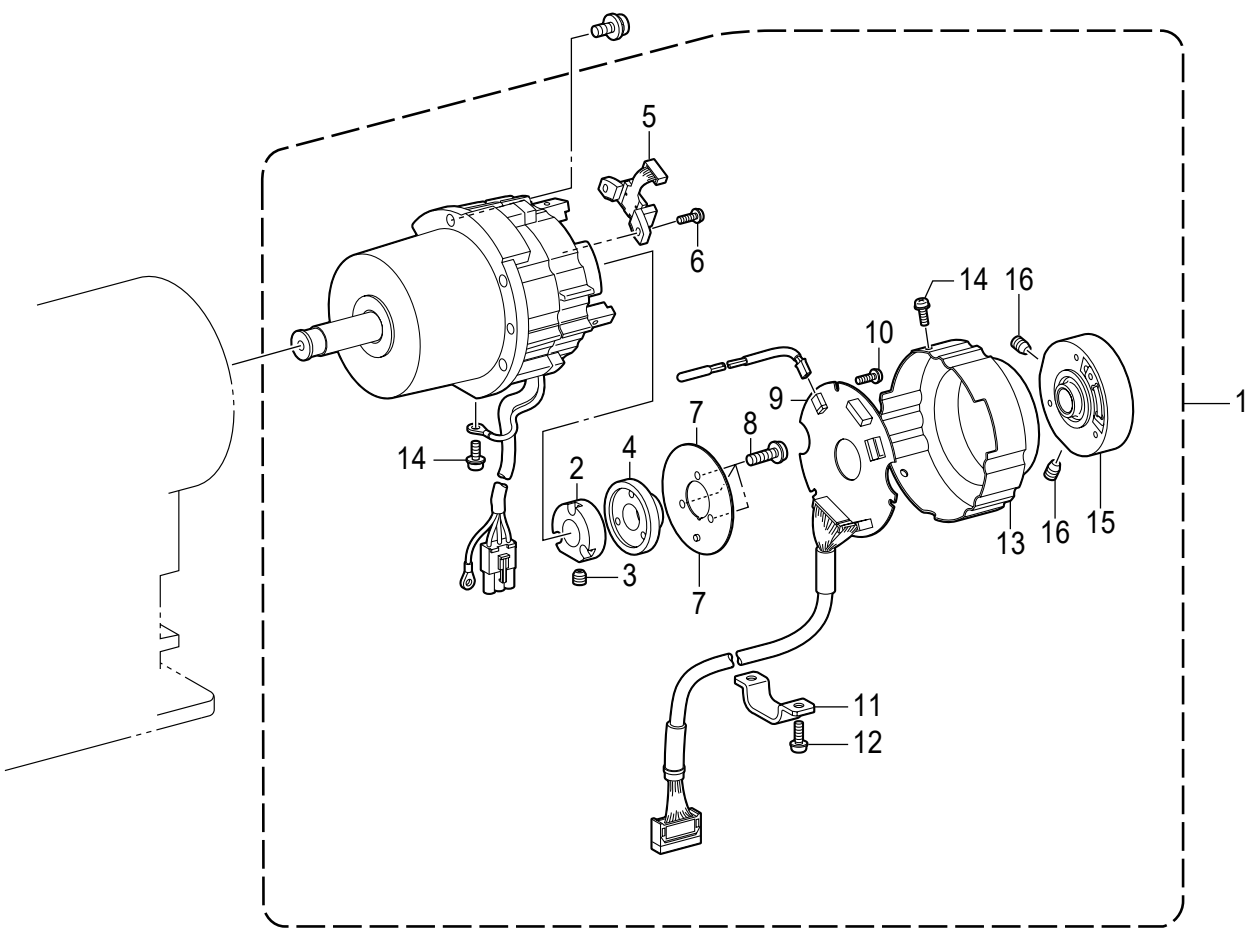
<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
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	PS-1310C				Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA4834001	1	操作盤組件	OPERATION PANEL ASSY	
2	SA3831001	1	操作盤面板	PANEL SHEET	
3	SA3833101	1	操作盤基板組件	PANEL PCB ASSY	
4	SA4563001	1	操作盤接線	PANEL HARNESS	
A	5	1	程式器中繼線	PROGRAMMER CONNECTING HARNESS	
	6	1	接地線	GROUND WIRE	
	7	1	操作盤支柱	OPERATION PANEL STAND	
	8	3	螺栓 M4X6	BOLT SOCKET M4X6	
	9	1	操作盤基座	OPERATION PANEL BASE	
	10	1	緩震墊 A	CUSHION,A	
	11	3	緩震墊 B	CUSHION,B	
	12	3	螺栓 M5X65	BOLT,SOCKET M5X65	
	13	3	平墊圈 M5	WASHER PLAIN M 5	
	14	1	螺栓 M8X16	BOLT SOCKET M8X16	
B	15	1	橡皮墊片	RUBBER SHEET	
	16	6	六角螺母 M5	NUT 1 M5	
	17	3	平墊圈 L5	WASHER PLAIN L 5	

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	PS-1310C				Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	J80991001	1	馬達組件 CDD-430D	MOTOR ASSY, CDD-430D	
2	J03955001	1	磁鼓 CDD	DRUM CDD	
3	014400632	1	螺釘 M4X6	SET SCREW, SOCKET (CP) M4X6	
4	J03956001	1	磁鐵 180P36	MAGNET 180P36	
5	J03957001	1	MR 感應器組件 180P	MR SENSOR ASSY 180P	
6	0A4300805	1	螺栓 (帶墊圈) M3X8DA	SCREW, PAN (S/P WASHER) M3X8	
7	J03958001	1	遮罩板 CDD	SHIELD PLATE CDD	
8	0A4261005	3	螺栓 (帶墊圈) M2.6X10DA	SCREW, PAN (S/P WASHE) M2.6X10	
9	J04488001	1	ENC 基板組件 430D # 2	ENC PCB ASSY, 430D#2	
10	0A5300606	3	螺栓 (帶墊圈) M3X6DB	SCREW, PAN (S/P WASHER) M3X6	
11	J04230001	1	電線固定夾 CDD-HT	CORD HOLDER, CDD-HT	
12	0A4401005	3	螺栓 (帶墊圈) M4X10DA	SCREW, PAN (S/P WASHE) M4X10	
13	J04388001	1	編碼器蓋 430D	ENCODER COVER, 430D	
14	0A4300805	3	螺栓 (帶墊圈) M3X8DA	SCREW, PAN (S/P WASHER) M3X8	
15	J04303001	1	同步輪組件 430D	PULLEY HOLDER ASSY, 430D	
16	014500632	2	螺釘 M5X6	SET SCREW, SOCKET (CP) M5X6	

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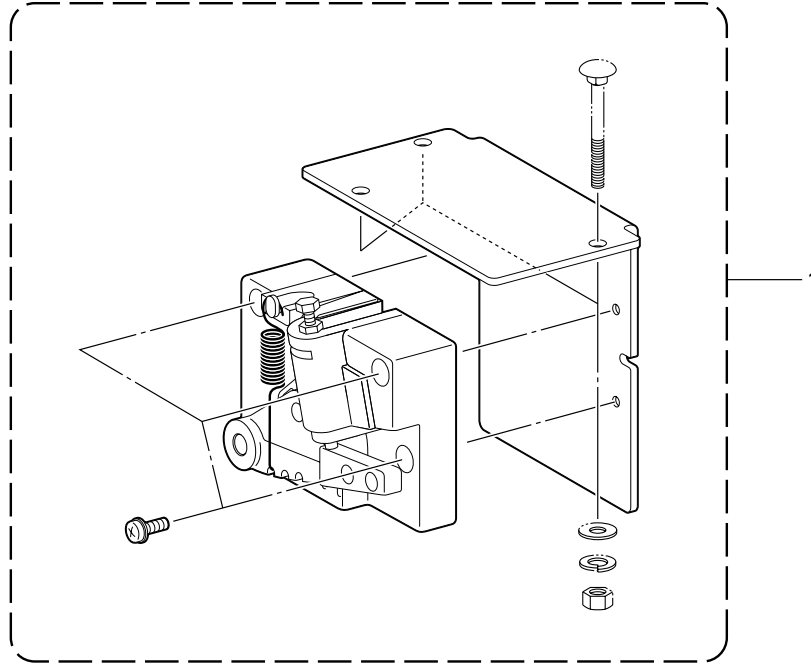
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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass Remark	Page
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< 电磁式 / For solenoid type >

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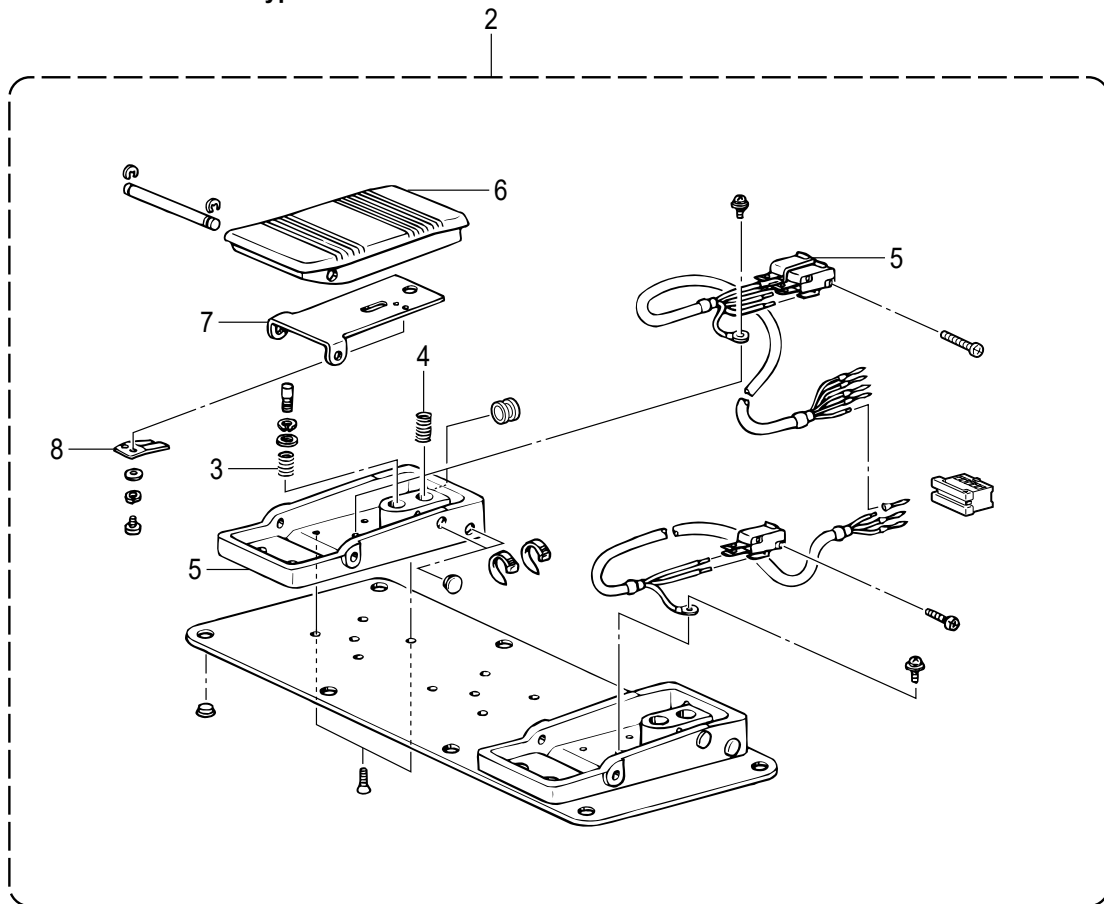


< 空压式 / For Pneumatic type >

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	PS-1310C				Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<電磁式>	<For Solenoid type>	
1	SA3519101	1	踏板複合件 A	TREADLE UINT,A ASSY	
			<空壓式>	<For Pneumatic type>	
2	SA6038001	1	2 連腳踏開關元件	2-PEDAL FOOT SWITCH, SW ASSY	
3	S38168001	1	彈簧	SPRING, COMPRESSION 10X30	
4	S38170001	2	彈簧	FOOT PEDAL SPRING	
5	S36260000	3	開關 VX	PIN BUTTON MICRO SWITCH,VX	
6	S38174000	2	腳踏板	FOOT PEDAL	
7	S38175001	2	腳踏護板	PROTECTION PLATE,PEDAL	
8	S38176101	2	彈簧板	SPRING,PLATE	

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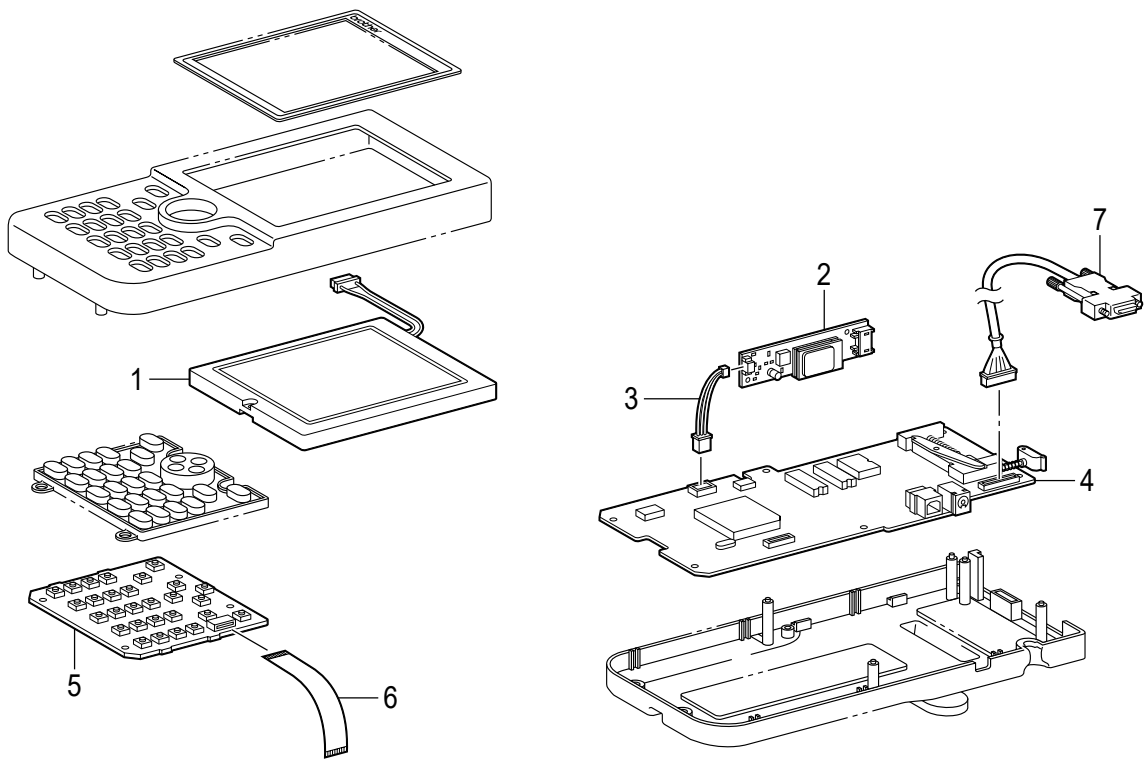
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<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass Remark	Page
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	PS-1310C				Date
PS-2210C		2023/11/6			

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA5164001	1	LCD 模數	LCD MODULE	
2	SA5165001	1	LCD 變換器	LCD INVERTER	
3	SA5166001	1	變換器接線	INVERTER HARNESS	
4	SA5170001	1	程式設計器基板組件	PROGRAMMER PCB ASSY	
5	SA5172001	1	開關基板元件	SWITCH PCB ASSY	
6	SA5168001	2	FFC 接線	FFC:SML2CD	
7	SA5167001	1	程式設計器接線	PROGRAMMER HARNESS	

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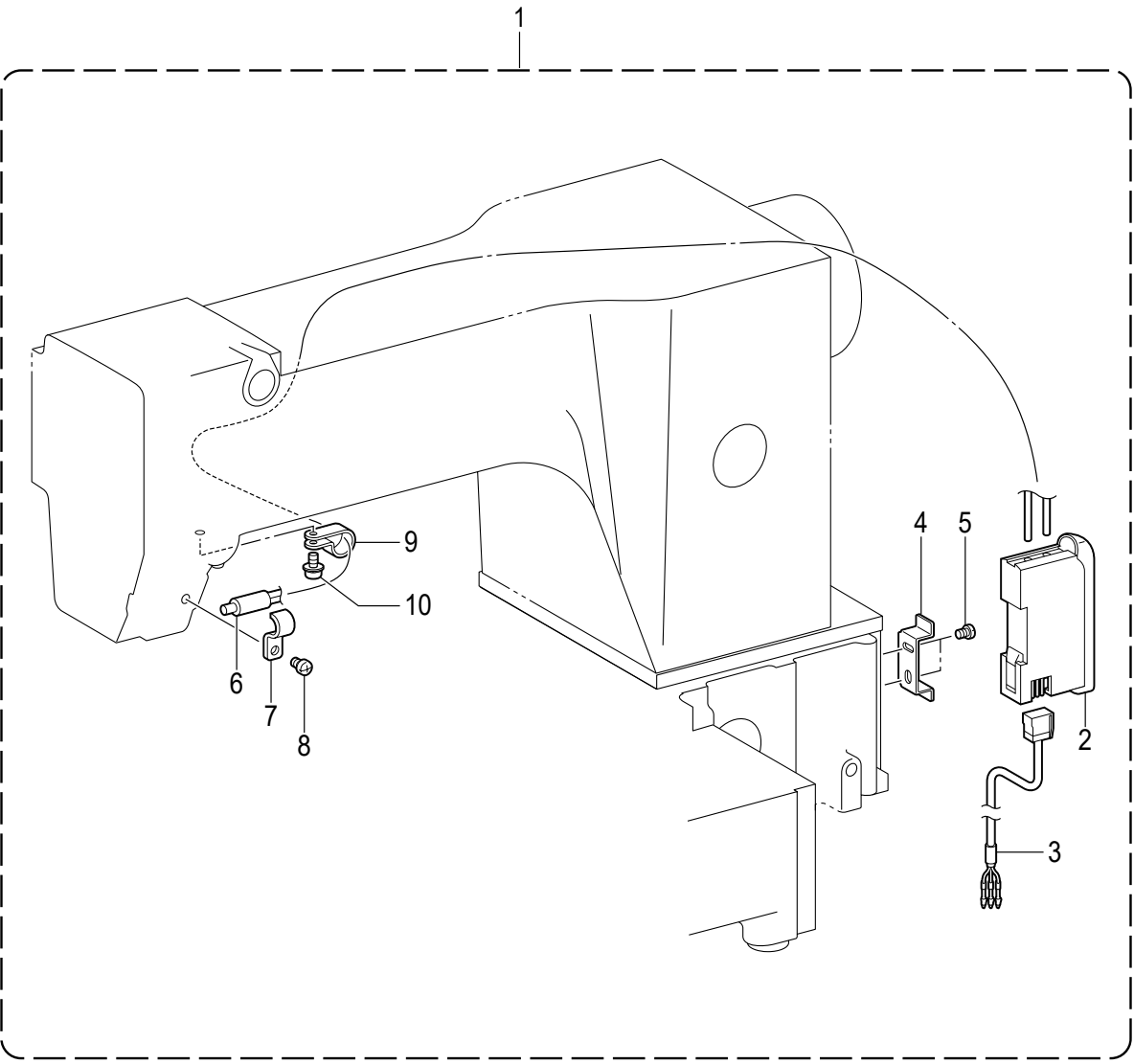
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於歐洲以外>	< Except for Europe>	
1	SA5193001	1	斷線傳感裝置元件	FTR-BREAKAGE DETECTOR SET F	
2	SA4816001	1	信號放大器	FX311FIBER AMP FX311	
3	SA4817001	1	電纜線組件	AMP CABLE ASSY	
4	SA4818001	1	放大器安裝支架	DIN METAL FITTING	
5	062300616	2	螺釘 M3X6	SCREW PAN M3X6	
6	SA4819001	1	光導纖維感測器	FDFM2FIBER FDFM2	
7	SA5194001	1	感測器安裝板	SENSOR SETTING PLATE	
8	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
9	625010000	1	尼龍夾 NK-2N	NYLON CLAMP NK-2N	
10	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
			<用於歐洲>	< For Europe only>	
1	SA51930E1	1	斷線傳感裝置元件	FTR-BREAKAGE DETECTOR SET F	
2	SA48160E1	1	信號放大器	FX311FIBER AMP FX311	
3	SA4817001	1	電纜線組件	AMP CABLE ASSY	
4	SA4818001	1	放大器安裝支架	DIN METAL FITTING	
5	062300616	2	螺釘 M3X6	SCREW PAN M3X6	
6	SA4819001	1	光導纖維感測器	FDFM2FIBER FDFM2	
7	SA5194001	1	感測器安裝板	SENSOR SETTING PLATE	
8	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
9	625010000	1	尼龍夾 NK-2N	NYLON CLAMP NK-2N	
10	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	

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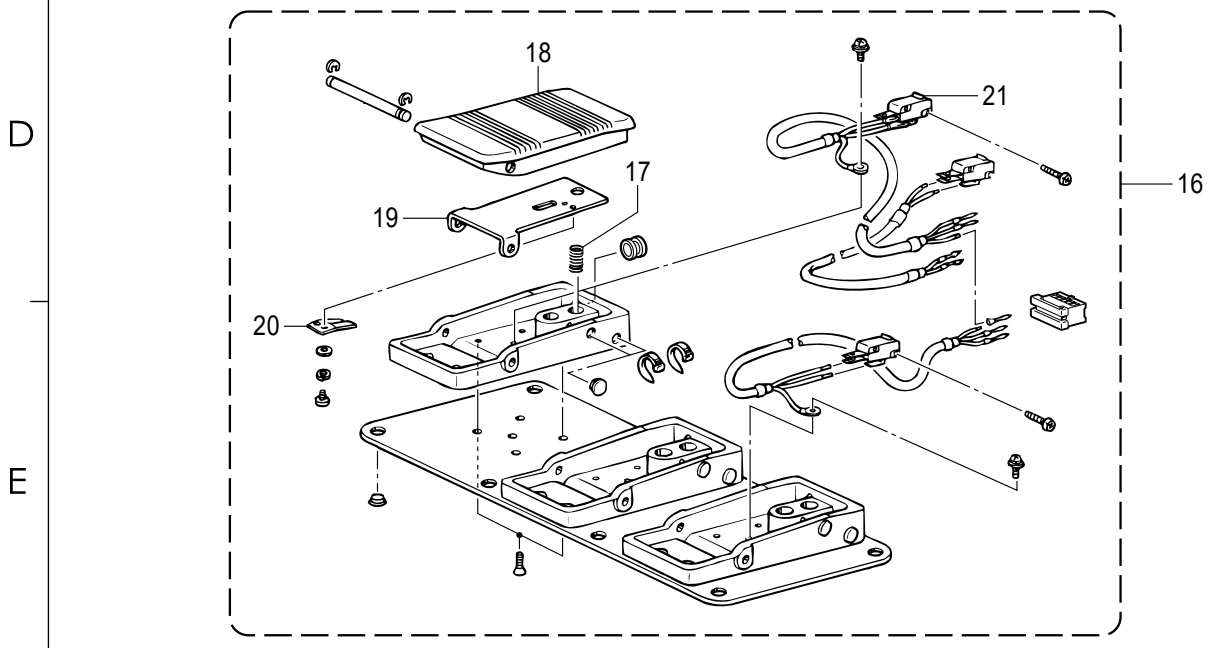
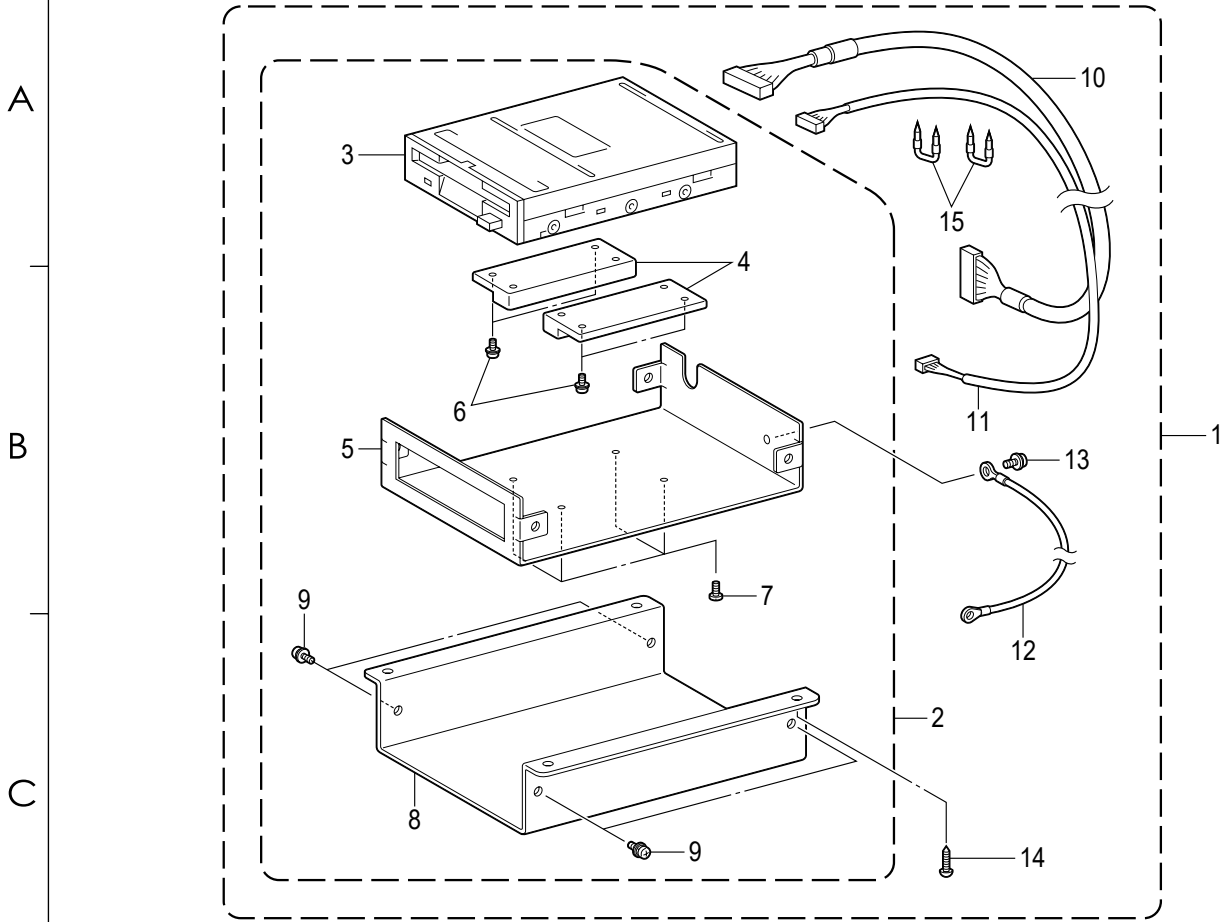
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附属装置 (选配件) / Attachment set (Option parts)



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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於歐洲以外>	< Except for Europe>	
A	1	SA5201001	1	FDD 大組件	FDD SET
	2	SA5202001	1	FDD 複合件	FDD UNIT ASSY
	3	SA6628001	1	FDD	FDD
	4	S43225000	2	FDD 隔離板	SPACER,FDD
	5	SA5203001	1	FDD 機座板	FDD BASE PLATE
	6	0A4300605	4	螺栓 (帶墊圈) M3X6	DASCREW PAN (S/P WASHER) M3X6
	7	037300816	4	螺銷 M3X8	TAPPING SCREW PAN V M3X8
	8	SA5204001	1	FDD 蓋	FDD COVER
	9	0A4300805	4	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8
	10	SA5205001	1	FDD 接線	FDD HARNESS
	11	SA5206001	1	FDD 電源線	FDD POWER HARNESS
	12	SA5134001	1	接地線	GROUND WIRE
	13	0A4300805	1	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8
	14	032421302	4	木螺釘 M4.1X13	WOOD SCREW ROUND 2 M4.1X13
	15	200190001	2	U形卡釘	STAPLE 10X20
				<用於歐洲>	< For Europe only>
	1	SA52010E1	1	FDD 大組件	FDD SET
	2	SA52020E1	1	FDD 複合件	FDD UNIT ASSY
	3	SA6628001	1	FDD	FDD
	4	S43225000	2	FDD 隔離板	SPACER, FDD
	5	SA5203001	1	FDD 機座板	FDD BASE PLATE
	6	0A4300605	4	螺栓 (帶墊圈) M3X6	DASCREW PAN (S/P WASHER) M3X6
	7	037300816	4	螺銷 M3X8	TAPPING SCREW PAN V M3X8
	8	SA5204001	1	FDD 蓋	FDD COVER
	9	0A4300805	4	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8
	10	SA5205001	1	FDD 接線	FDD HARNESS
C	11	SA5206001	1	FDD 電源線	FDD POWER HARNESS
	12	SA5134001	1	接地線	GROUND WIRE
	13	0A4300805	1	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8
	14	032421302	4	木螺釘 M4.1X13	WOOD SCREW ROUND 2 M4.1X13
	15	200190001	2	U形卡釘	STAPLE 10X20
				<用於歐洲以外>	< Except for Europe>
	16	SA6495001	1	3 連腳踏開關元件	3-PEDAL FOOT SW ASSY
	17	S38170001	3	彈簧	FOOT PEDAL SPRING
	18	S38174000	3	腳踏板	FOOT PEDAL
	19	S38175101	3	腳踏護板	PROTECTION PLATE PEDAL
	20	S38176101	3	彈簧板	SPRING, PLATE
D	21	S36260000	1	開關	VXPIN BUTTON MICRO SWITCH, VX
				<用於歐洲>	< For Europe only>
	16	SA64950E1	1	3 連腳踏開關元件	3-PEDAL FOOT SW ASSY
	17	S38170001	3	彈簧	FOOT PEDAL SPRING
	18	S38174000	3	腳踏板	FOOT PEDAL
	19	S38175101	3	腳踏護板	PROTECTION PLATE PEDAL
	20	S38176101	3	彈簧板	SPRING, PLATE
	21	S36260000	1	開關 VX	PIN BUTTON MICRO SWITCH, VX

**SIRUBA**

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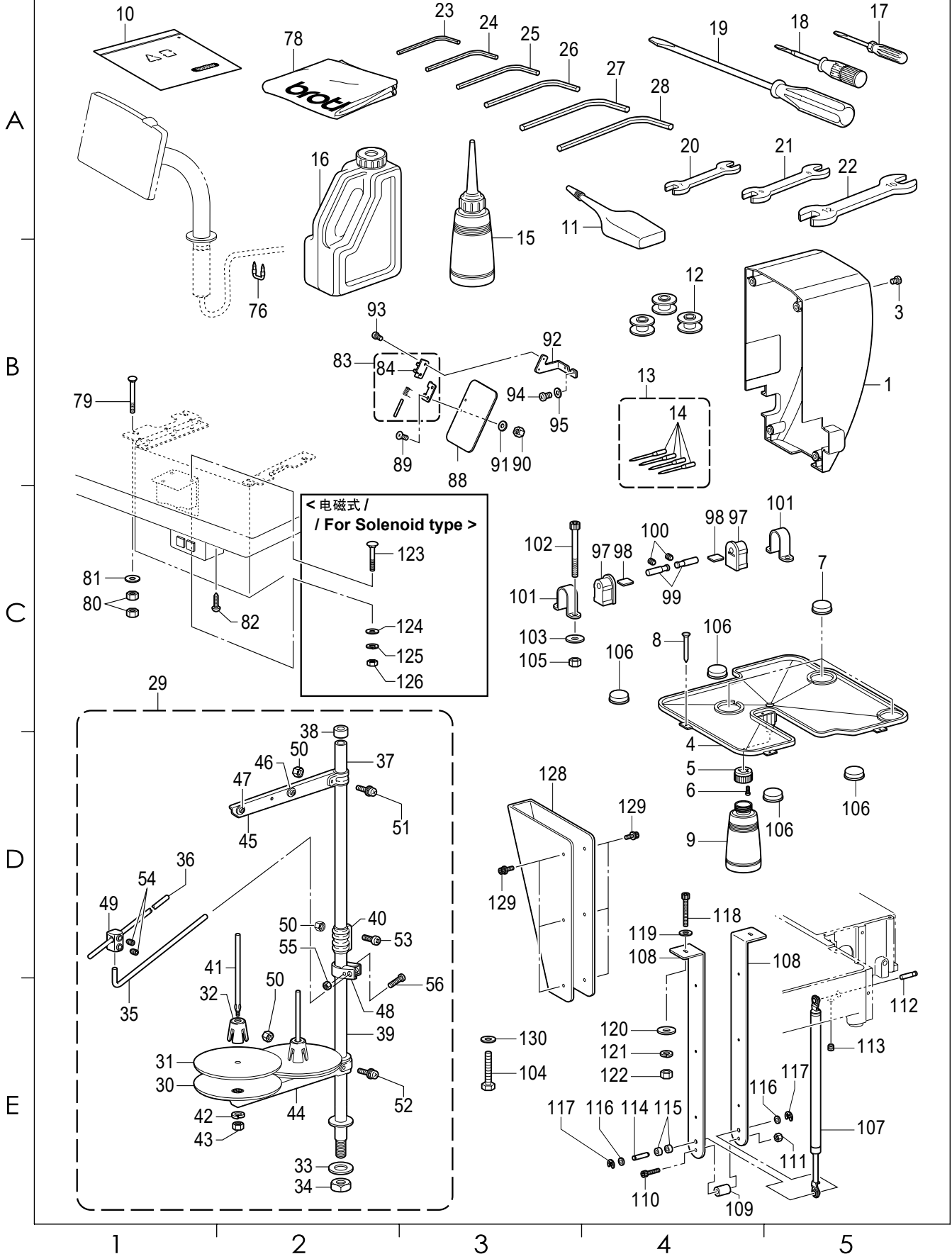
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4842001	1	馬達蓋	MOTOR COVER	
	3	062061016	4	螺釘 M6X10	SCREW PAN M6X10	
	4	SA4844001	1	油盤	OIL PAN	
	5	154467001	1	廢油回收壺蓋	DUST OILER	
	6	037301215	2	螺銷 M3X12	TAPPING SCREW PAN V M3X12	
	7	SA3540001	3	緩衝橡皮墊	RUBBER CUSHION	
	8	109714000	7	釘	NAIL	
	9	114486002	1	油壺	OILER	
	10	122991001	1	附屬品塑膠袋	ACCESSORY BAG	
	11	S06706001	1	矽油	SILICONE OIL	
	12	S44633001	3	梭芯 LAN	BOBBIN,LAN	
	13	*P64	1	機針組件 (4 支裝)	NEEDLE 4PIECE ASSY	
	14	*P64	4	機針	NEEDLE	
	15	114483002	1	油壺組件	OILER ASSY	
	16	S55663001	1	油罐組件	OIL TANK ASSY	
	17	142443001	1	小起子 1.9X52	SCREW-DRIVER, 1.9X52	
	18	118837001	1	起子 3.4X70	SCREW-DRIVER, 3.4X70	
	19	101572102	1	起子 5.5X190	SCREW-DRIVER, 5.5X190	
	20	107779001	1	扳手 6X7	WRENCH,6X7	
	21	100887001	1	雙頭扳手 8X9	WRENCH,8X9	
	22	107780001	1	扳手 10x12	WRENCH, 10X12	
	23	S07783001	1	內六角扳手 1.5	HEXAGONAL WRENCH, 1.5	
	24	142002001	1	內六角扳手 2	HEXAGONAL WRENCH, 2	
	25	154125001	1	內六角扳手 2.5	HEXAGONAL WRENCH, 2.5	
	26	142721001	1	內六角扳手 3	HEXAGONAL WRENCH, 3	
	27	118064001	1	內六角扳手 4	HEXAGONAL WRENCH,4	
	28	150335001	1	內六角扳手 5	HEXAGONAL WRENCH,5	
C	29	S40574209	1	線架組件 2DTHF	COTTON STAND ASSY, 2DTHF	
	30	S51283001	2	墊圈	SPOOL STAND BASE	
	31	150182000	2	線盤軟墊	SPOOL MAT	
	32	S51282101	2	線軸緩衝架	SPOOL CUSHION	
	33	150206002	1	平墊圈 16	WASHER, PLAIN 16	
	34	S38648001	1	螺母 U5 / 8-28	NUT,U5/8-28	
	35	S04109001	1	過線杆支杆	THREAD GUIDE SUPPORT BAR	
	36	142997001	1	過線杆 3	THREAD GUIDE, 3	
	37	150172003	1	線架支撐管	COLUMN PIPE	
	38	150174000	1	線架支撐管套	COLUMN CAP	
	39	156112003	1	線架撐管 D	COLUMN PIPE, D	
D	40	150173003	1	撐管夾	COLUMN JOINT	
	41	150179002	2	線軸 B	SPOOL SHAFT,B	
	42	028050246	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
	43	021500106	2	六角螺母 M5	NUT 1 M5	
	44	S02778002	1	插線架 2	SPOOL HOLDER, 2	
	45	S02787002	1	過線架 2	THREAD HANGER, 2	
	46	150183000	2	過線管套	THREAD HANGER BASE	
	47	142990001	2	過線架上過線管	THREAD BUSH	
	48	150185009	1	過線杆夾頭	THREAD GUIDE HOLDER	
	49	138843001	1	連接器	JOINT	
	50	021500106	4	六角螺母 M5	NUT 1 M5	
	51	S37038001	1	螺釘 M5X14	SCREW,PAN(S/P WASHER) M5X14	
	52	S37037001	1	螺釘 M5X32	SCREW, PAN (S/P WASHER) M5X32	
	53	062501406	2	螺釘 M5X14	SCREW PAN M5X14	
	54	014060632	2	固定螺釘 M6X6	SET SCREW SOCKET (CP) M6X6	
	55	021500106	1	六角螺母 M5	NUT 1 M5	
	56	S37037001	1	螺釘 M5X32	SCREW, PAN (S/P WASHER) M5X32	

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Wa.警告標籤／Warning labels

警告標籤／

零部件名稱／Name of parts

尺寸／Size(mm)

零部件序號 Code／

Warning labels

感電標籤 ( 6 國 )

Label,elec.shock 6 lang

50x118

J04115-001



操作注意標籤 ( 日 / 英 )

Label, caution Jpn/Eng

52X84

SA0792-001



操作注意標籤 ( 中 / 英 )

Label,caution Chn/ Eng

52x84

SA0793-001



警告標記 Mark, injury

L=25R=1.2

S36924-002



接地標記 Label,grounding

Φ 12

S37060-001



PE 標記 Label,PE

PE7.5x12.5

S37059-001











不同規格零部件一覽表 / Different parts list

PS-1310C/PS-1010C/PS-2210C還預備了下列零部件，請在各種領域中使用。

◎表中帶有☆號的零部件是與PS-1310C/PS-1010C(程式式電腦縫紉機)通用的。

The following are standard gauge parts according to each specification.





◎In the following table, parts marked with ☆ are common with the PS-1310C/PS-1010C (Electronic program Lock Stitcher).

名稱 Part name	規格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials
(J-66) 針孔板 Needle hole plate 		(φ2.4) SA3336-101	(φ2.2) SA5221-001
(E-35) 檢芯套組件 Bobbin case assy 		S59221-201 < LC >	
(E-36) 夾線簧 Tension spring 		S48664-001	
(E-37) 螺釘 Screw 		S16492-101	
(E-38) 防空轉彈簧 Anti-spin spring 		S15667-001	
(E-39) 梭芯 Bobbin 		S44633-001 < LAN >	
(E-42) 中旋梭組件 Shuttle hook assy, w/box 		SA1890-201 < LG >	SA2173-201 < LF >
(E-34) 外旋梭 Shuttle race base 		152686-201 < B >	152682-201 < A >
(G-30) 挑線彈簧 Spring, tension 		107606-101	104525-101
(G-9) 調節彈簧 Thread take-up spring 		144588-201	145519-201

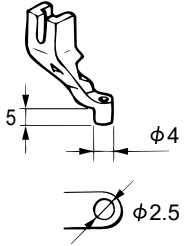
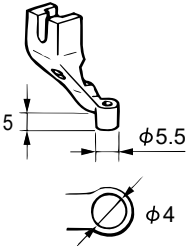
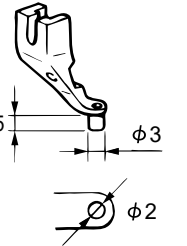
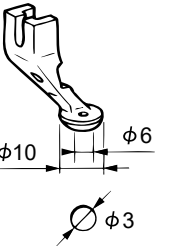
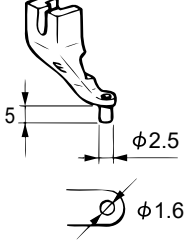

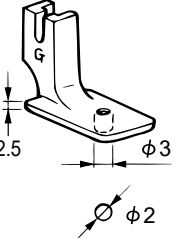
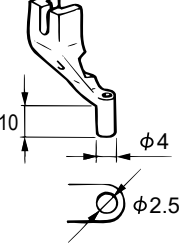
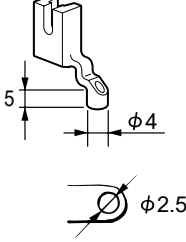
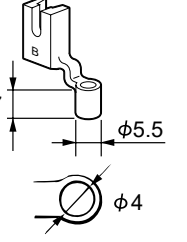
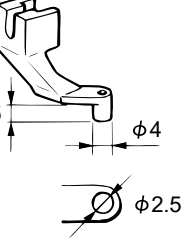
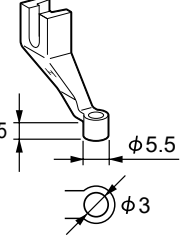
不同規格零部件一覽表 / Different parts list

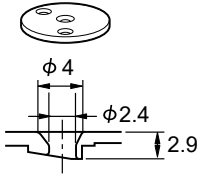
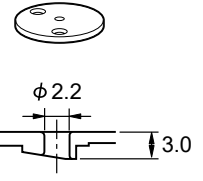
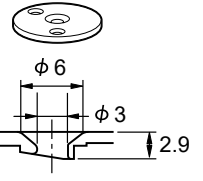
◎表中帶有☆號的零部件是與PS-1310C/PS-1010C(程式式電腦縫紉機) 通用的。

◎In the following table, parts marked with ☆ are common with the PS-1310C/PS-1010C (Electronic program Lock Stitcher).

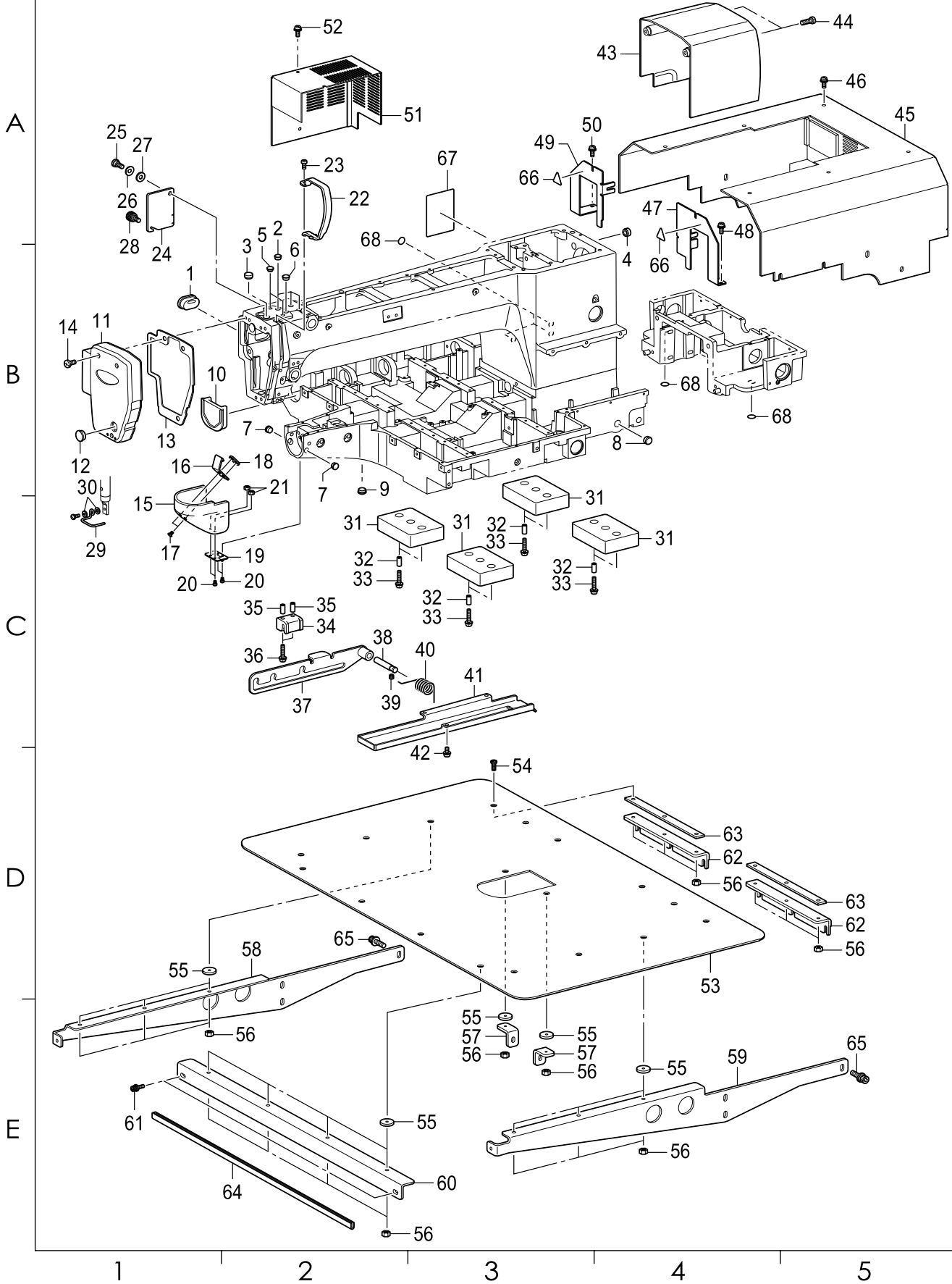
名稱 Part name	規格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials
(G-28) 彈簧 Spring, tension		SA4146-101	
(G-20) 針桿線導向 Needle bar thread guide		SA3257-101 < A >	
(Z-13) 機針組件 (4支裝) Needle assy		SA1645-019 ☆	SA1752-016 ☆
(B-32, Z-14) 機針 Needle		DP×17 < #19 > 145646-019 ☆	DP×5 < #16 > 107415-016 ☆
(D-57) 機針 Presser foot		SA4811-001 < H >	S42843-001 < A >

Ga . 工模具一覽表 / Gauge parts list

壓腳 / Presser foot			
A / S42843-001 *	B / S42844-001	C / S42845-001	D / S42846-001
			
E / S42847-001	F / 157237-001	G / 158592-001	J / S42848-001
			
A-CUT / S40214-001	B-L / S49448-001	XA / S42849-101	H / SA4811-001 *
			

針孔板 / Needle hole plate		
2.4 C0.4 / SA3336-001 *	2.2 / SA5221-001 *	3.0 C1.5 / SA5222-001 *
		

印有\*記號的為標準零部件  
The \* symbol is for Standard parts.



<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		<b>01-1</b>		1 / 2
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4596001	1	橡皮塞 20-15	RUBBER CAP 20-15	
	2	104821001	3	橡皮塞 10.5	RUBBER CAP, 10.5	
	3	S20164001	1	橡皮塞 13	RUBBER CAP, 13	
	4	S20164001	1	橡皮塞 13	RUBBER CAP,13	
	5	104450101	2	橡皮塞 8	RUBBER CAP,8	
	6	117936001	1	橡皮塞 9.4	RUBBER CAP,9.4	
	7	S44010001	2	橡皮塞 11.5	RUBBER CAP, 11.5	
	8	150592001	1	橡皮塞 16	RUBBER CAP,16	
	9	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
	10	SA8548101	1	底板蓋	BED COVER	
	11	SA4600001	1	面板	FACE PLATE	
	12	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
	13	SA4601001	1	面板墊片	F-PLATE PACKING	
	14	062061016	3	螺釘 M6X10	SCREW PAN M6X10	
	15	SA4603101	1	大旋梭蓋	SHUTTLE RACE COVER	
	16	SA6272001	1	大旋梭蓋掛鉤 D	SHUTTLE RACE COVER HOOK D	
	17	004300513	2	螺釘 M3X5	SCREW, FLAT M3X5	
	18	SA3264001	1	板螺母	NUT PLATE	
	19	SA6207001	1	鉸鏈	HINGE	
	20	062300506	4	螺釘 M3X5	SCREW PAN M3X5	
	21	021300103	2	螺母 M3	NUT, 1 M3	
	22	SA3200101	1	挑線杆防護罩	THREAD TAKE-UP COVER	
	23	062401006	1	螺釘 M4X10	SCREW PAN M4X10	
	24	SA4604001	1	間歇蓋板	STEPPING COVER	
	25	SA3306001	1	軸位螺釘 7-3	SHOULDER SCREW, 7-3	
	26	120265002	1	彈簧墊圈	SPRING WASHER	
C	27	S07350002	1	墊圈	WASHER PLAIN	
	28	S36475000	1	螺釘 M5	SCREW,M5	
	29	SA8679001	1	護指器	FINGER GUARD	
	30	025350332	2	平墊圈 L3.5	WASHER PLAIN L 3.5	
	31	SA8670001	4	防震墊	CUSHION	
	32	SA8680001	8	管套	SPACER	
	33	0A5402005	8	螺栓 (帶墊圈)M4X20DB	SCREW PAN (S/P WASHER) M4X20	
	34	SA8880001	1	防震橡皮墊	RUBBER CUSHION	
	35	SA8680001	2	管套	SPACER	
	36	0A5402005	2	螺栓 (帶墊圈)M4X20DB	SCREW PAN (S/P WASHER) M4X20	
	37	SA8549001	1	頭部支撐杆	SUPPORT LEVER	
	38	SA8550001	1	頭部支撐杆軸	SUPPORT LEVER SHAFT	
D	39	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	40	SA8551001	1	彈簧	TOSHON SPRING	
	41	SA8552001	1	供油盤	OIL PAN	
	42	0A5401006	4	螺栓 (帶墊圈)M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	43	SA8553001	1	馬達罩蓋	MOTOR COVER	
	44	062061616	2	螺釘 M6X16	SCREW PAN M6X16	
	45	SA8816001	1	後蓋組件	REAR COVER ASSY	
	46	0A5401006	16	螺栓 (帶墊圈)M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	47	SA8555001	1	後蓋 FR	REAR COVER	
	48	0A5401006	3	螺栓 (帶墊圈)M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	49	SA8556001	1	後蓋 FL	REAR COVER	
	50	0A5401006	3	螺栓 (帶墊圈)M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	51	SA8557001	1	馬達罩蓋 (X)	X MOTOR COVER	
	52	0A5401006	4	螺栓 (帶墊圈)M4X10DB	SCREW PAN (S/P WASHER) M4X10	
	53	SA8559001	1	針板補助板	AUXILIARY PLATE	
	54	SA8560001	18	螺釘 M4X12	SCREW M4X12	
	55	SA4677101	12	補助板緩衝	AUXILIARY PLATE CUSHION	

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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		01-1		2 / 2
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A

56	021400206	18	六角螺母 M4	NUT 2 M4	
57	SA4676201	2	補助板支架	AUXILIARY PLATE BRACKET	
58	SA8561101	1	補助板支架 L	AUXILIARY PLATE BRACKET L	
59	SA8562101	1	補助板支架 R	AUXILIARY PLATE BRACKET R	
60	SA8563001	1	補助板支架 M	AUXILIARY PLATE BRACKET M	
61	S55481001	2	螺拴 (帶墊圈)M4X12	BOLT SOCKET (S/P WASHER) M4X12	
62	SA8564001	2	補助板支架 B	AUXILIARY PLATE BRACKET B	
63	SA8672001	2	補助板防震墊 B	AUXILIARY PLATE CUSHION B	
64	SA8879001	1	調整長條 L5400		
65	S42446001	14	螺拴 M6X14		
66	SA9957002	2	警告標記		
67	SA9826001	1	操作注意標籤		
68	S37060001	3	接地標記		
69	S37060001	5	接地標記		

C

D

**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**01-2**

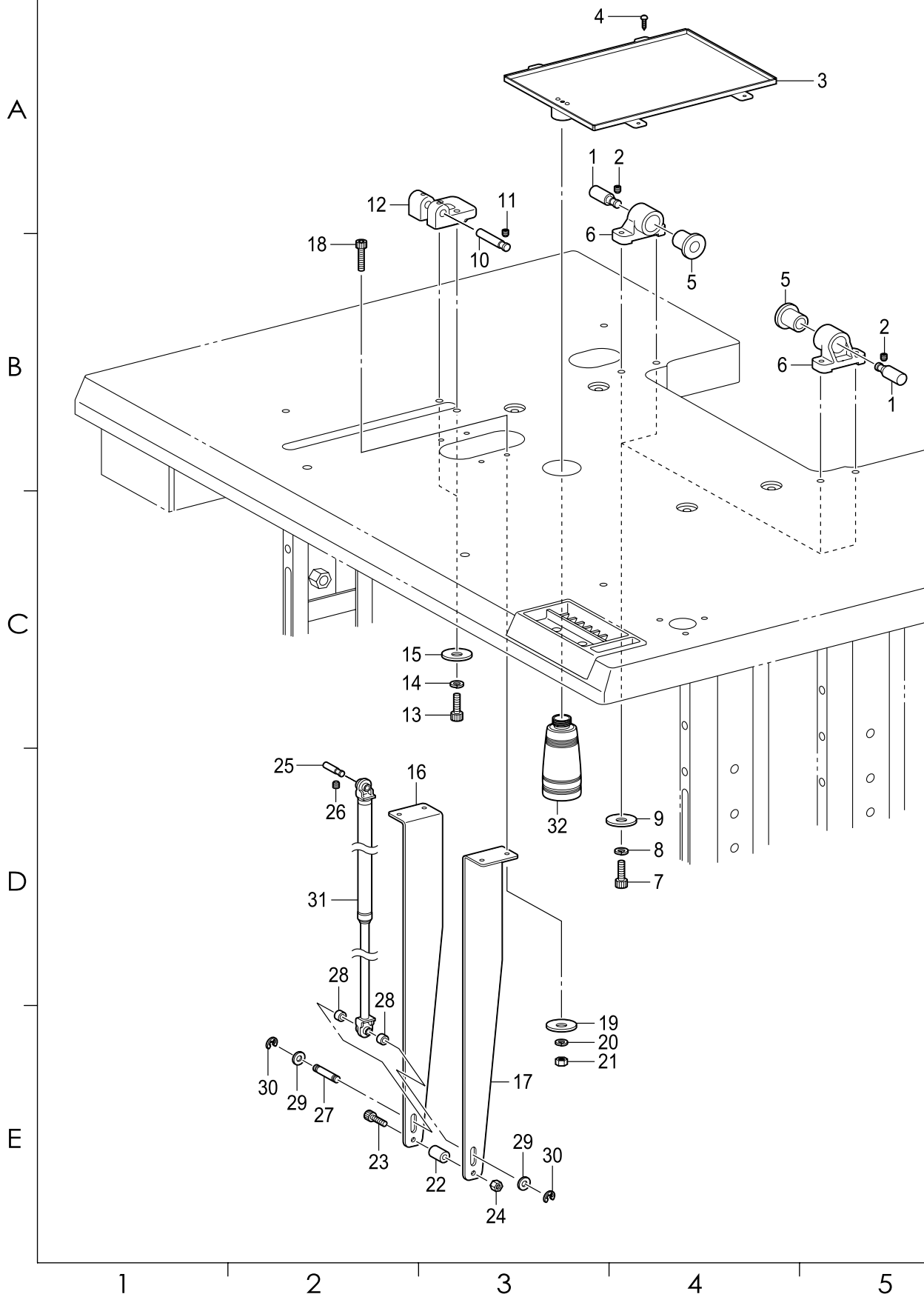
Subclass Remark

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Date

2023/11/6





**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**01-3**

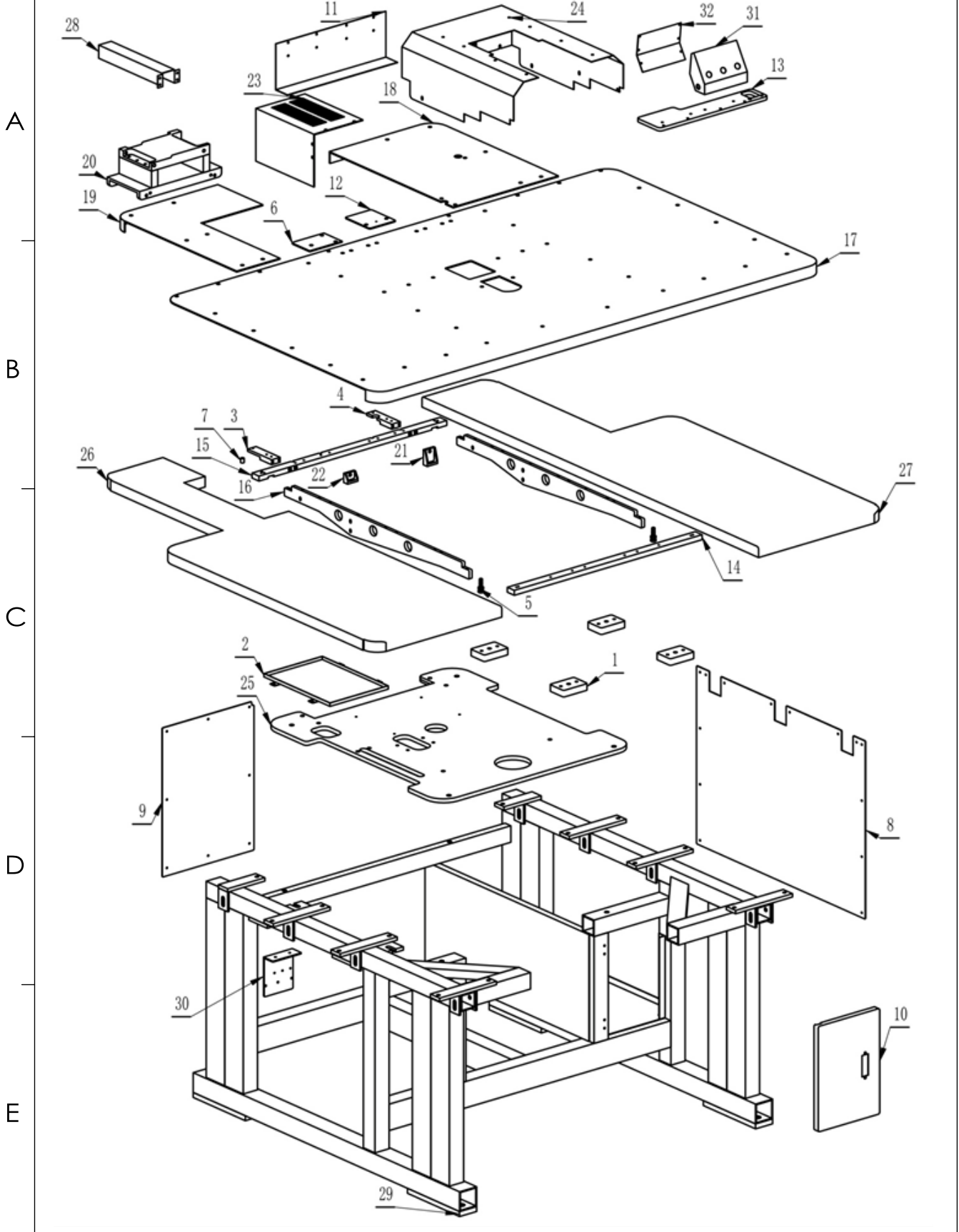
Subclass Remark

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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		02		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA8565201	1	上軸	UPPER SHAFT	
2	SA3499001	1	曲柄軸組件	RANK ROD ASSY	
3	018501636	2	螺栓 M5X16	BOLT SOCKET M5X16	
4	SA4172001	1	滾針軸承	NEEDLE BEARING:BLUE	
4	SA4173001	1	滾針軸承	NEEDLE BEARING: BLACK	
4	SA4174001	1	滾針軸承	NEEDLE BEARING: GRAY	
4	SA4175001	1	滾針軸承	NEEDLE BEARING: YELLOW	
5	SA3206001	1	軸承套	BALL BEARING BUSH	
6	SA4179001	1	軸承 6904DDUNR	BALL BEARING 6904DDUNR	
7	SA4180001	1	軸承 R-6904DDU	BALL BEARING 6904DDU	
8	S23651001	2	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
9	SA3206001	1	軸承套	BALL BEARING BUSH	
10	SA4177001	1	軸承 6004DDUNR	BALL BEARING 6004DDUNR	
11	S23651001	2	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA4608101	1	管接頭 G	JOINT G	
13	SA4178001	1	軸承 6204DDUNR	BALL BEARING 6204DDUNR	
14	S23651001	4	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
15	S25235001	1	螺釘 M8	SCREW M8	
16	SA4609101	1	曲柄 G	THREAD TAKE-UP CRANK G	
17	S23651001	4	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
18	110367001	1	墊圈 8	WASHER,PLAIN SPECIAL 8	
19	SA6182001	1	針杆連杆組件 FK	THREAD TAKE-UP LEVER FK SET	
20	SA2958001	1	螺釘 M5X6	SCREW FLAT M5X6	
21	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
22	062400816	1	螺釘 M4X8	SCREW PAN M4X8	
23	145465001	1	螺釘 SM3.57-40X6L	SCREW, SM3.57-40X6 L	
24	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
25	142211001	1	滑塊	SLIDE BLOCK	
26	SA3528001	1	滑塊導向 B	SLIDE BLOCK GUIDE	
27	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
28	SA4623001	1	針杆	NEEDLE BAR	
29	144458001	1	螺釘 SM3.57-40X4.5	SET SCREW, SM3.57-40X4.5	
30	SA4666001	1	針杆軸套 UK	NEEDLE BAR BUSH UK	
31	SA3224001	1	針杆軸套 D	NEEDLE BAR BUSH D	
請根據用途從下列種類與型號中選擇合適的機針使用。 Please select proper needles for your application.					
			<厚布料>	< For Heavy-weight materials >	
32*			機針 DPX17...( #19)	NEEDLE DPX17...( #19)	
			<中厚布料>	< For Medium-weight materials >	
32*			機針 DPX5...( #16)	NEEDLE DPX5...( #16)	
32*			<用於安全氣囊>	< For Airbag >	
			機針 DPX17...( #24)	NEEDLE DPX17...( #24)	
34	S38713100	1	葉輪	FAN	
35	062400816	3	螺釘 M4X8	SCREW PAN M4X8	
36	SA9004001	1	油線 6X6	PULLEY GEAR R	
37	012500536	2	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
38	SB1039001	1	齒輪 L	PULLEY GEAR L	
39	012500536	2	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
40	SB1038001	1	皮帶輪套	PULLEY BUSH	
41	048280142	1	軸用擋圈 C28	RETAINING RING EXTERNAL C28	
42	SB2097001	1	手輪軸	PULLEY SHAFT	
43	047402042	2	彈簧銷 AW	PIN SPRING ROLL AW4	
44	SB1041001	1	皮帶輪彈簧	PULLEY SPRING	
45	SB0910002	1	手輪	PULLEY	
46	SB1040001	1	皮帶輪螺釘	SCREW	
47	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
48	SA5230001	2	慣性輪 2	FRIES WHEEL 2	
49	062401016	3	螺釘 M4X10	SCREW PAN M4X10	
50	SA4797101	1	卷線驅動輪	DRIVING WHEEL B-WINDER	
51	S23651001	2	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	

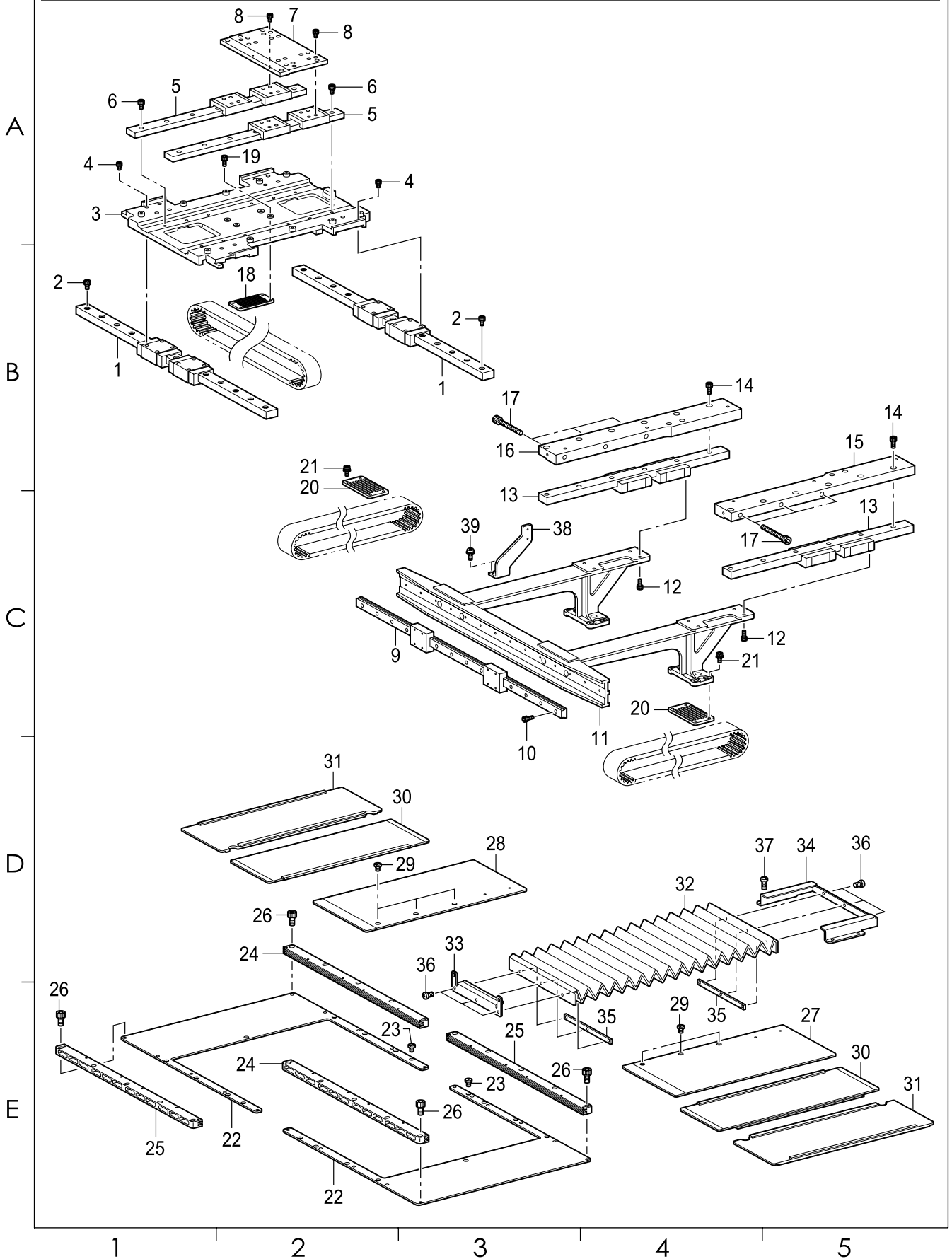
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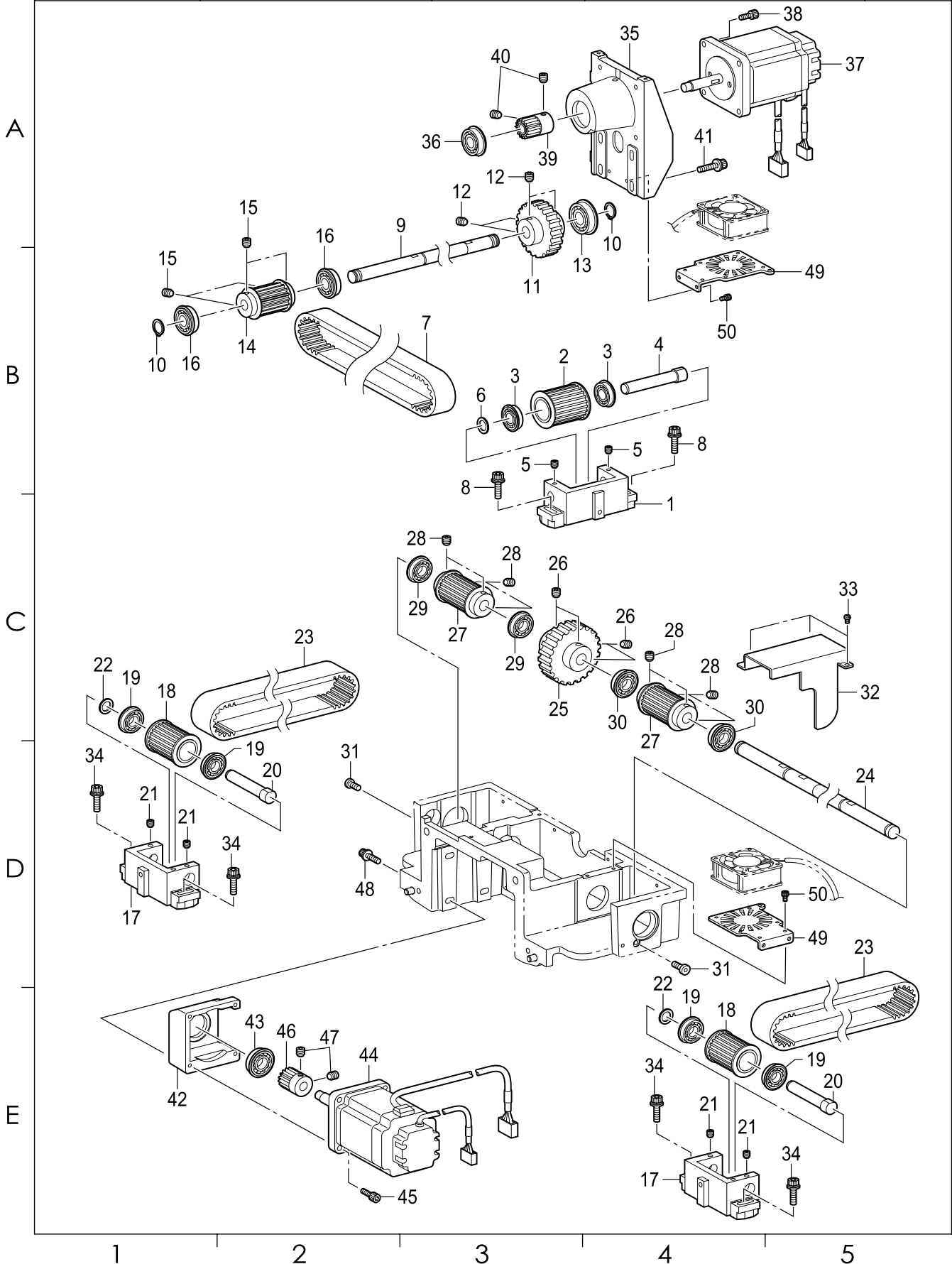
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C		<b>03-1</b>		1 / 1
	PS-6040C				Date
					2023/11/6

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
A 1	SA8566001	2	X-LM 導向 F	X-LM GUIDE F	
2	018400836	22	螺栓 M4X8	BOLT SOCKET M4X8	
3	SA8567001	1	基板 (X)	BASE PLATE X	
4	018300536	16	螺栓 M3X5	BOLT SOCKET M3X5	
5	SA8568001	2	Y-LM 導向 F	Y-LM GUIDEF	
6	018400836	12	螺栓 M4X8	BOLT SOCKET M4X8	
7	SA8569101	1	基板組件 (Y)	BASE PLATE Y ASSY	
8	018300536	16	螺栓 M3X5	BOLT SOCKET M3X5	
9	SA8571001	1	X-LM 導向 R	X-LM GUIDE R	
10	018301036	14	螺栓 M3X10	BOLT SOCKET M3X10	
11	SA8819001	1	Y 臂組件	Y-ARM ASSY	
12	018401236	8	螺栓 M4X12	BOLT SOCKET M4X12	
13	SA8574001	2	Y-LM 導向 R	Y-LM GUIDE R	
14	018501236	12	螺栓 M5X12	BOLT SOCKET M5X12	
15	SA8575001	1	Y 導向支座 R	Y-LM GUIDE BRACKET R	
16	SA8576001	1	Y 導向支座 L	Y-LM GUIDE BRACKET L	
17	018066036	6	螺栓 M6X60	BOLT SOCKET M6X60	
18	SA8590001	1	皮帶支撐板	BELT HOLDER	
19	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
20	SA8590001	2	皮帶支撐板	BELT HOLDER	
21	S55481001	8	螺拴 (帶墊圈) M4X12	BOLT SOCKET (S/P WASHER) M4X12	
22	SA8608001	2	固定蓋	FIXATION	
23	SA3538001	14	螺釘 M4X8	SCREW,M4X8	
24	SA8609001	2	蓋軌組件 FR	COVER RAIL FR ASSY	
25	SA8611001	2	蓋軌組件 FL	COVER RAIL FL ASSY	
26	018401036	20	螺栓 M4X10	BOLT SOCKET M4X10	
27	SA8612001	1	內蓋組件 R	INSIDE COVER R ASSY	
C 28	SA8615001	1	內蓋組件 L	INSIDE COVER L ASSY	
29	SA3538001	6	螺釘 M4X8	SCREW,M4X8	
30	SA8617001	2	中蓋組件	MIDDLE COVER ASSY	
31	SA8619001	2	外蓋組件	OUTSIDE COVER ASSY	
32	SA8622001	1	波紋片	BELLOW	
33	SA8623001	1	波紋片支座 F	BELLOW PRESSER F	
34	SA8624001	1	波紋片支座 R	BELLOW PRESSER R	
35	SA8625001	2	波紋片螺母	BELLOW NUT	
36	062300416	6	螺釘 M3X4	SCREW PAN M3X4	
37	062401016	4	螺釘 M4X10	SCREW PAN M4X10	
38	SA8626001	1	Y 感應器安裝板	SENSOR PLATE Y	
D 39	0A5401006	2	螺拴 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	



<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		<b>03-2</b>		1 / 1
					Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
A 1	SA8578001	1	X 手輪基座	X-PULLEY BRACKET	
2	SA8579001	1	手輪組件 A	PULLEY A ASSY	
3	SA1283001	2	球軸承 6901ZZNR	BALL BEARING, 6901ZZNR	
4	SA8582001	1	手輪支點軸	PULLEY FULCRUM SHAFT	
5	012500536	2	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA8583001	1	支點軸套	PULLEY FULCRUM SHAFT COLLAR	
7	SA8584001	1	X-GT 皮帶	X-GT BELT	
8	S47270001	2	螺栓 (帶墊圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30	
9	SA8585001	1	X 驅動軸	DRIVE SHAFT X	
10	048150142	2	軸用擋圈 C15	RETAINING RING EXTERNAL C15	
11	SA8586001	1	X 齒輪	GEAR X	
12	012060636	4	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
13	SA6674001	1	軸承 6002ZZNR	BALL BEARING 6002ZZNR	
14	SA8587001	1	手輪組件 B	PULLEY B ASSY	
15	012060636	4	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
16	076202856	2	球軸承 6202ZZNR	BALL BEARING RADIAL 6202ZZNR	
17	SA8592001	2	Y 手輪基座	Y-PULLEY BRACKET	
18	SA8579001	2	手輪組件 A	PULLEY A ASSY	
19	SA1283001	4	球軸承 6901ZZNR	BALL BEARING, 6901ZZNR	
20	SA8582001	2	手輪支點軸	PULLEY FULCRUM SHAFT	
21	012500536	4	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
22	SA8583001	2	支點軸套	PULLEY FULCRUM SHAFT COLLAR	
23	SA8593001	2	Y-GT 皮帶	Y-GT BELT	
24	SA8595001	1	Y 驅動軸	DRIVE SHAFT Y	
25	SA8596001	1	Y 齒輪	GEAR Y	
26	012060636	4	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA8587001	2	手輪組件 B	PULLEY B ASSY	
C 28	012060636	8	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
29	SA6674001	2	軸承 6002ZZNR	BALL BEARING 6002ZZNR	
30	076202856	2	球軸承 6202ZZNR	BALL BEARING RADIAL 6202ZZNR	
31	SA8597001	2	螺栓 M5X12	BOLT SOCKET M5X12	
32	SA8602001	1	Y 齒輪罩	COVER GEAR Y	
33	062400816	3	螺釘 M4X8	SCREW PAN M4X8	
34	S47270001	4	螺栓 (帶墊圈) M6X30	BOLT SOCKET (S/P )WASHER)M6X30	
35	SA8604001	1	X 馬達基座	MOTOR BRACKET X	
36	SA8599001	1	軸承 6201ZZNR	BALL BEARING 6201ZZNR	
37	SA8538001	1	脈衝馬達組件 X	PULSE MOTOR ASSY X	
38	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
D 39	SA8607101	1	X 馬達齒輪	MOTOR GEAR X	
40	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
41	S47270001	4	螺栓 (帶墊圈) M6X30	BOLT SOCKET (S/P WASHER) M6X30	
42	SA8598001	1	Y 馬達基座	MOTOR BRACKET Y	
43	SA8599001	1	軸承 6201ZZNR	BALL BEARING 6201ZZNR	
44	SA8542001	1	脈衝馬達組件 Y	PULSE MOTOR ASSY Y	
45	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
46	SA8601001	1	Y 馬達齒輪	MOTOR GEAR Y	
47	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
48	S47269001	4	螺栓 (帶墊圈) M6X20	BOLT SOCKET (S/P WASHER) M6X20	
49	SA8694001	2	風扇安裝板	FAN BRACKET	
50	018400836	4	螺栓 M4X8	BOLT SOCKET M4X8=	

**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**03-3**

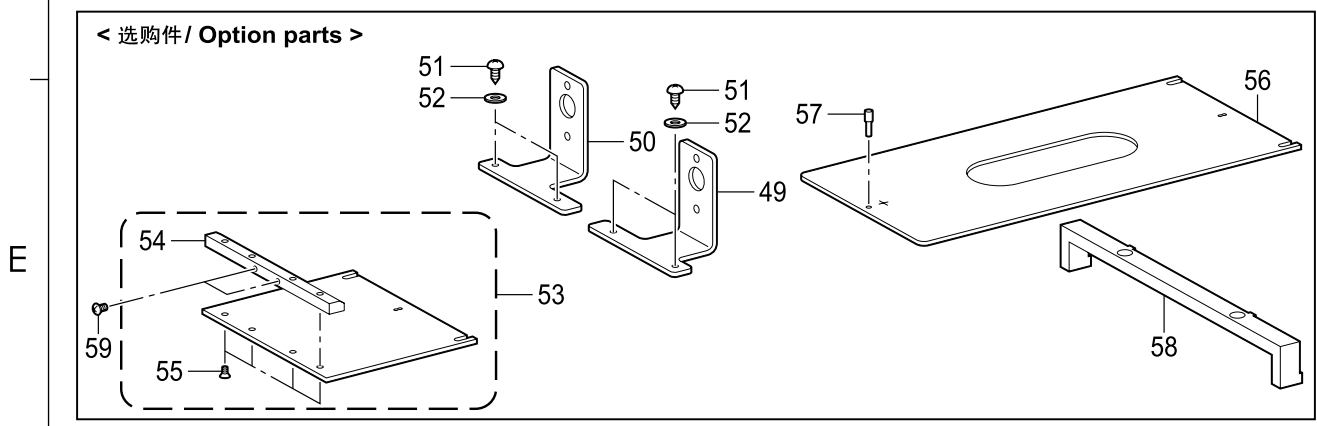
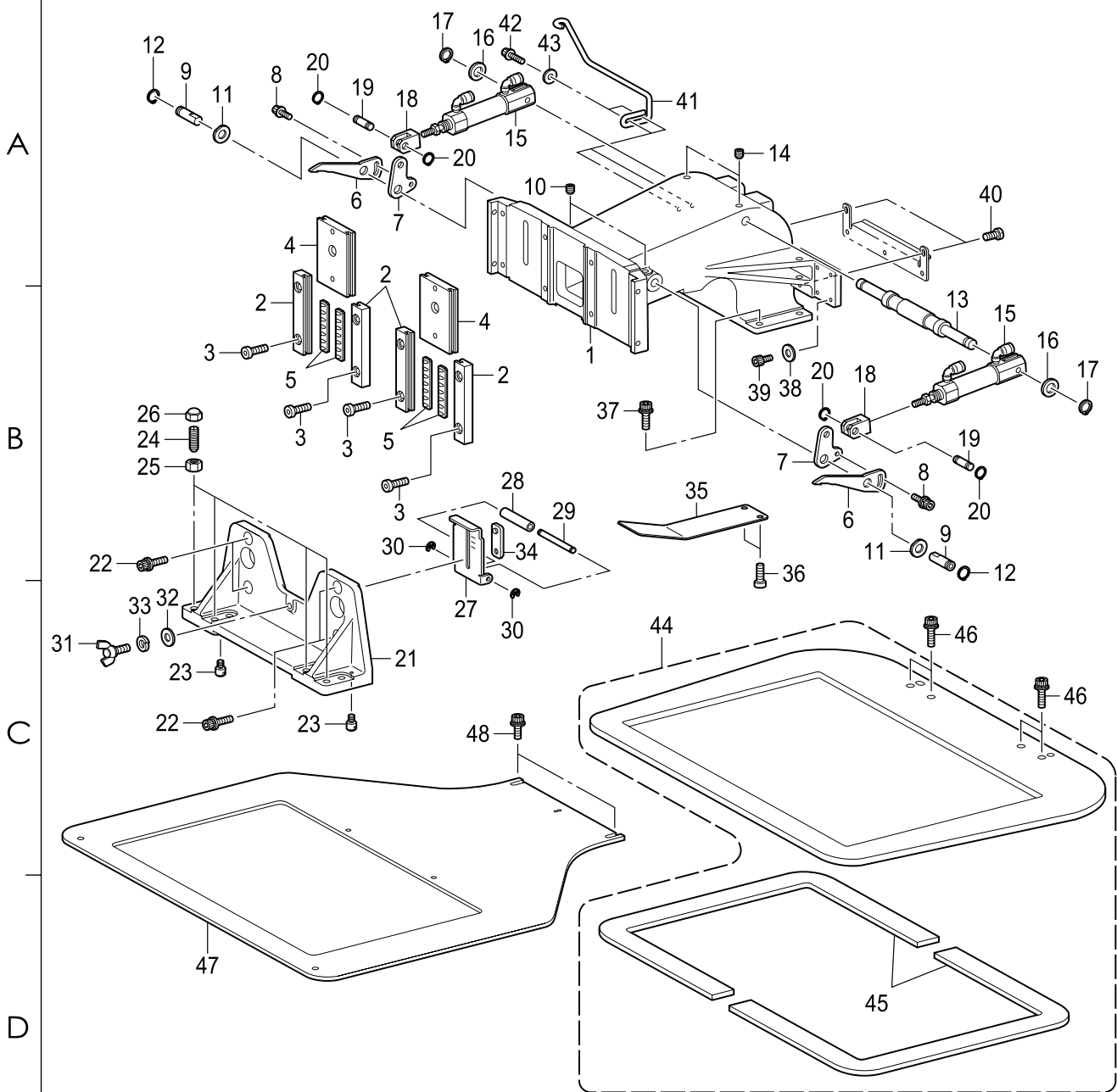
Subclass Remark

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Date

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						Date
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA8628001	1	抬壓臂	WORK CLAMP ARM	
	2	SA8629001	4	壓腳導向元件	WORK CLAMP GUIDE ASSY	
	3	SA8597001	8	螺栓 M5X12	BOLT SOCKET M5X12	
	4	SA8631001	2	壓腳滑塊	WORK CLAMP SLIDER	
	5	SA8632001	4	滾板	CROSS ROLLER	
	6	SA8633001	2	壓腳扳手	WORK CLAMP LIFTER LEVER U	
	7	SA8634001	2	抬壓臂杆	WORK CLAMP ARM LEVER	
	8	S55479001	2	螺栓 (帶墊圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8	
	9	SA4771001	2	聯接板軸	SHAFT STEPPING CLAMP LIFT LINK	
	10	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	11	110367001	2	墊圈 8	WASHER,PLAIN SPECIAL 8	
	12	048080142	2	軸用擋圈 C8	RETAINING RING EXTERNAL C8	
	13	SA8635001	1	氣缸軸	CYLINDER SHAFT	
	14	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	15	SA8636001	2	氣缸組件	AIR CYLINDER ASSY	
	16	146354002	2	墊圈 5	WASHER,PLAIN 5	
	17	048040342	2	擋圈 E4	RETAINING RING E4	
	18	SA4720001	2	氣缸接頭	CYLINDER JOINT	
	19	SA4721001	2	氣缸接頭軸	CYLINDER JOINT SHAFT	
	20	048060142	4	軸用擋圈 C6	RETAINING RING EXTERNAL C6	
	21	SA8638001	1	壓腳	WORK CLAMP	
	22	S55485001	4	螺栓 (帶墊圈) M5X12	BOLT SOCKET (S/P WASHER) M5X12	
	23	SA4709001	2	定位軸位螺釘	SHOULDER SCREW	
	24	S25475101	4	螺釘 M6X19	SET SCREW,M6X19	
	25	021060206	4	螺母 M6	NUT 2 M6	
	26	SA8909001	4	螺母 M6	NUT,CAP M6	
	27	SA8640001	1	壓腳定位器	WORK CLAMP STOPPER	
	28	SA8641001	1	定位橡皮	WORK CLAMP STOPPER RUBBER	
	29	SA8820001	1	滾輪軸	ROLLER SHAFT	
C	30	048030342	2	擋圈 E3	RETAINING RING E3	
	31	SA8642101	1	蝶形螺絲	WING SCREW	
	32	025050236	1	平墊圈 M5	WASHER PLAIN M 5	
	33	028050246	1	彈簧墊圈 2-5	WASHER SPRING 2-5	
	34	SA8643001	1	板形螺母	WORK CLAMP PLATE NUT	
	35	SA8644001	1	板彈簧	WORK CLAMP SPRING	
	36	SA8597001	2	螺栓 M5X12	BOLT SOCKET M5X12	
	37	S55485001	4	螺栓 (帶墊圈) M5X12	BOLT SOCKET (S/P WASHER) M5X12	
	38	025030236	8	平墊圈 M3	WASHER PLAIN M 3	
	39	018300836	8	螺栓 M3X8	BOLT SOCKET M3X8	
	40	062500816	2	螺釘 M5X8	SCREW PAN M5X8	
	41	SA8645001	1	管夾	HOSE SUPPORT	
D	42	S55481001	2	螺栓 (帶墊圈) M4X12	BOLT SOCKET (S/P WASHER) M4X12	
	43	SA5158101	2	墊圈 L4	WASHER PLAIN L 4	
	44	SA8646001	1	壓腳板組件	WORK CLAMP ASSY	
	45	SA8818001	2	壓腳板墊片	WORK CLAMP CUSHION	
	46	S55487001	4	螺栓 (帶墊圈) M5X16	BOLT SOCKET (S/P WASHER) M5X16	
	47	SA8648001	1	送料板	FEED PLATE	
	48	SA8904001	2	螺栓 (帶墊圈) M5X10L	BOLT SOCKET (S/P WASHER) M5X10L	
	49	SA8859001	1	<選購件>	< Option parts>	
	50	SA8860001	1	壓腳變更 R	WORK CLAMP CONVERSION R	
	51	153057102	4	螺釘 SM4.37	CREW,ROUND W/SOCKET SM4.37	
	52	025680232	4	平墊圈 M4.37	WASHER PLAIN M SM4.37	
	53	SA8871101	1	送料板變更組件	FEED PLATE CONVERSION ASSY	
	54	SA8862101	1	送布板切換支座	FEED PLATE CONVERSION SUPPORT	
	55	004401003	4	螺釘 M4X10	SCREW, FLAT M4X10	
	56	SA8869001	1	原點基準板	ORIGIN STANDARD PLATE	
	57	SA5415001	1	原點基準銷	ORIGIN STANDARD PIN	
	58	SA8870001	1	Y 基準板軸	BASE PLATE Y POSITION BLOCK	
	59	153057102	2	螺釘 SM4.37	SCREW,ROUND W/SOCKET SM4.37	

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**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**03-4**

Subclass Remark

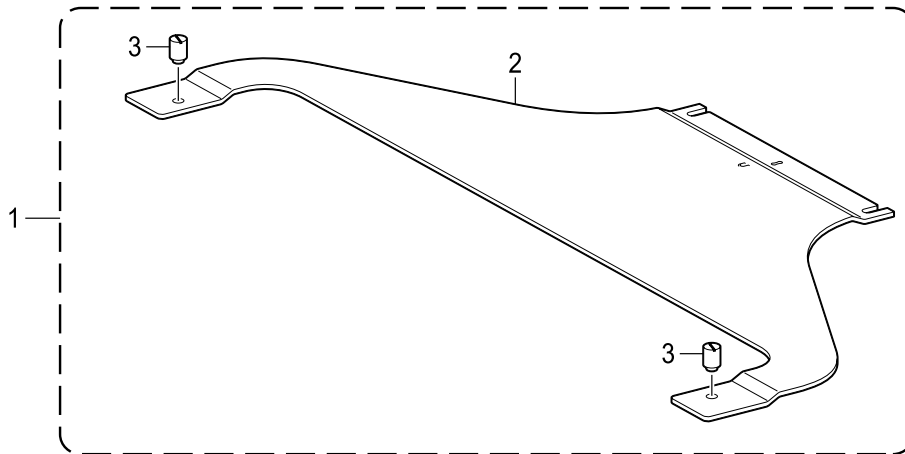
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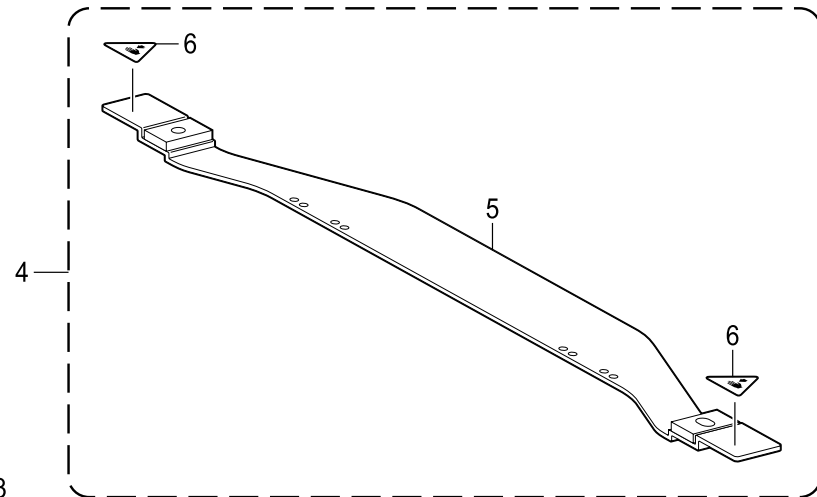
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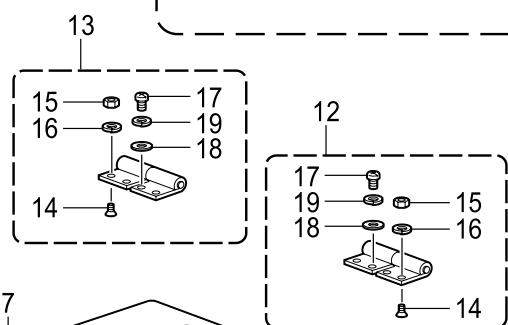
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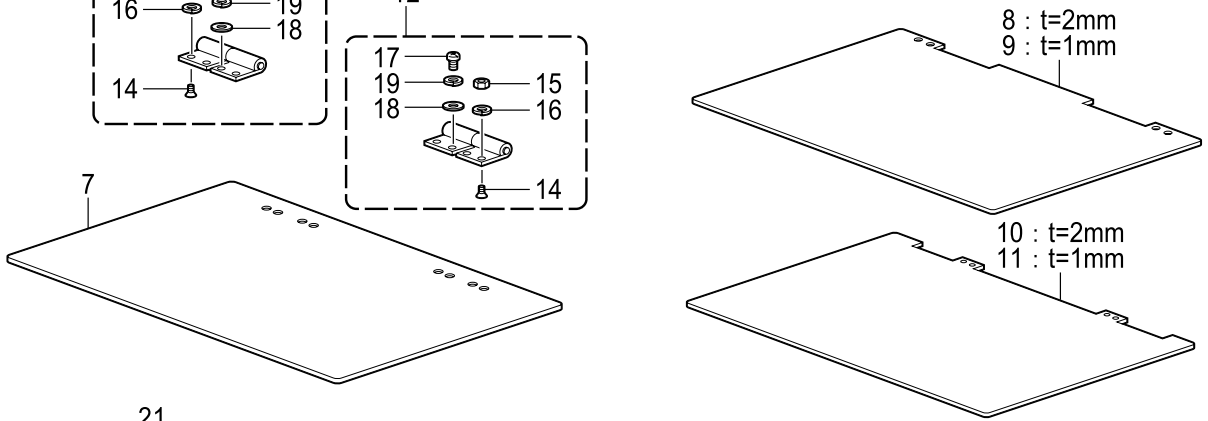
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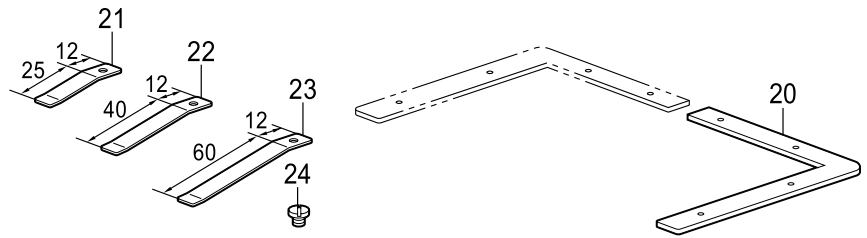
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		<b>03-4</b>		1 / 1
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A

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA9090001	1	盒式範本支架板 342G 元件	C-HOLDER PLATE ASSY 342G	
2	SA9091001	1	盒式範本支架板 342G	CASSETTE HOLDER PLATE 342G	
3	SA9092001	2	盒式範本支架軸銷	CASSETTE HOLDER PIN	
4	SA9095001	1	盒式範本本體 342G 元件	CASSETTE PLATE 342G ASSY	
5	SA9093001	1	盒式範本本體 342G	CASSETTE PLATE 342G	
6	SA9957002	2	警告標記	INJURY MARK	
7	S31262000	1	盒式範本底板	LOWER PLATE, CASSETTE	
8	S31263000	1	盒式範本翻板 - 2(t=2.0)	INNER PLATE, 2 T=2.0 CASSETTE	
9	S31264000	1	盒式範本翻板 - 1(t=1.0)	INNER PLATE, 1 T=1.0 CASSETTE	
10	S31265000	1	盒式範本頂板 - 2(t=2.0)	UPPER PLATE, 2 T=2.0 CASSETTE	
11	S31266000	1	盒式範本頂板 - 1(t=1.0)	UPPER PLATE, 1 T=1.0 CASSETTE	
12	152632001	1	鉸鏈組件 R	HINGE ASSY R	
13	152633001	1	鉸鏈組件 L	HINGE ASSY L	
14	S06696004	2	螺釘 M3X6	SCREW, FLAT M3X6	
15	021300106	2	螺母 M3	NUT 1 M3	
16	028030246	2	彈簧墊圈 2-3	WASHER SPRING 2-3	
17	062300506	2	螺釘 M3X5	SCREW PAN M3X5	
18	025030136	2	平墊圈 S3	WASHER PLAIN S 3	
19	028030246	2	彈簧墊圈 2-3	WASHER SPRING 2-3	
20	S31273001	1	壓板	WORK CLAMP PLATE, C-1/300	
21	S02853001	1	壓簧 1(t=0.4)	SPRING, PLATE 1 C-1 (t=0.4)	
22	S02854001	1	壓簧 2(t=0.6)	SPRING, PLATE 2 C-1 (t=0.6)	
23	S02855001	1	壓簧 3(t=0.8)	SPRING, PLATE 3 C-1 (t=0.8)	
24	107419002	1	螺釘 SM4.37	SCREW, SM4.37	

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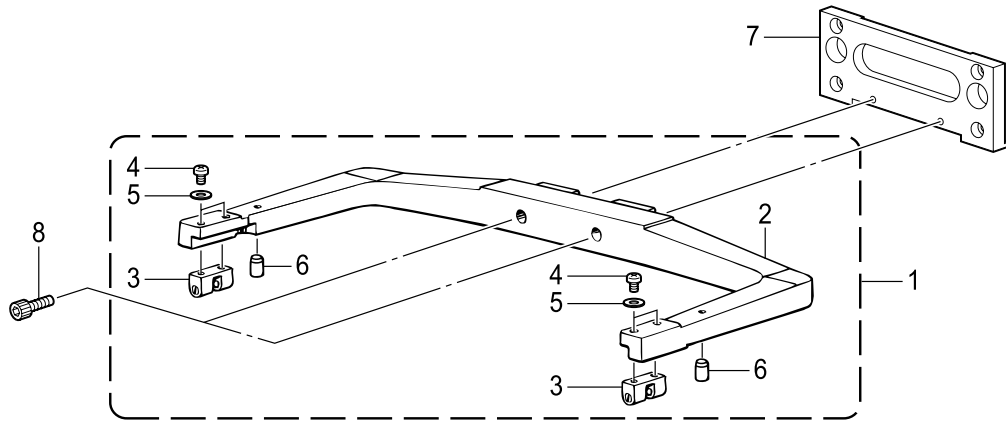
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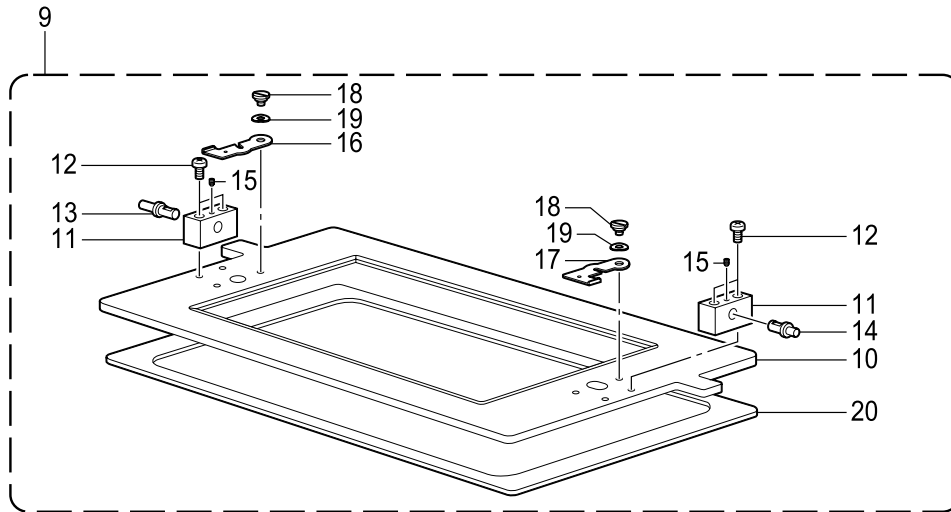
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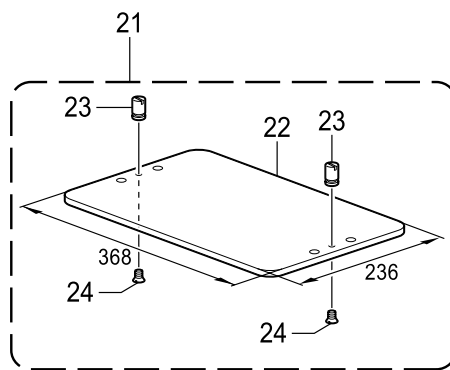


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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		03-5		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	S31164009	1	壓架 UN300 組件	WORK CLAMP ASSY, UN 300	
2	S31165009	1	壓架 UN300	WORK CLAMP UN 300	
3	S17829001	2	鉸鏈銷支座	SHAFT SUPPORT	
4	062681412	4	螺釘 SM4.37-40X14	SCREW PAN SM4.37-40X14	
5	100645003	4	墊圈	WASHER	
6	104832001	2	橡皮塞 10.7	RUBBER CAP,10.7	
7	SA9107001	1	壓架 UN 墊板	WORK CLAMP UN SPACER	
8	018502536	2	螺栓 M5X25	BOLT SOCKET M5X25	
9	S47289101	1	342 壓料板 UNL 組件	WORK CLAMP PLATE ASSY, UNL 342	
10	S48624001	1	壓料板 UN 342	WORK CLAMP PLATE, UN 342	
11	S17836001	2	壓料板鉸鏈	HINGE, WORK CLAMP PLATE	
12	062681612	4	螺釘 SM4.37-40X16	SCREW PAN SM4.37-40X16	
13	S17837001	1	壓料板鉸鏈軸銷 L	HINGE SHAFT, L W-CLAMP PLATE	
14	S18014001	1	壓料板鉸鏈軸銷 R	HINGE SHAFT,R W-CLAMP PLATE	
15	014710532	2	固定螺釘 SM4.76-32X5	SET SCREW SOCKET SM4.76-32X5	
16	S47103001	1	鉸鏈銷固定件 L	OT-SUPPORT PIN STOPPER,L	
17	S47104001	1	鉸鏈銷固定件 R	OT-SUPPORT PIN STOPPER,R	
18	159269001	2	軸位螺釘	SHOULDER SCREW, SM4.37	
19	107017002	2	彈簧墊圈 6.45	WAVE WASHER	
20	S31168000	1	壓料板 UN300 緩衝材	CUSHION, W-CLAMP PLATE UN	
21	S47302001	1	壓料板範本 4 元件 (t=4.0)	OT-WORK CLAMP ASSY,4 (t=4.0)	
22	S30995000	1	壓料板範本 4(300)	OT-WORK CLAMP,4-300	
21	S47303001	1	壓料板範本 3 元件 (t=3.0)	OT-WORK CLAMP ASSY, 3 (t=3.0)	
22	S30997000	1	壓料板範本 3(300)	OT-WORK CLAMP,3-300	
21	S47304001	1	壓料板範本 2 元件 (t=2.0)	OT-WORK CLAMP ASSY,2 (t=2.0)	
22	S30999000	1	壓料板範本 2(300)	OT-WORK CLAMP,2-300	
23	S47169001	2	壓料板範本軸銷	PIN, ONE-TOUCH	
24	S01696001	2	平頭螺釘 SM3.57X6	SCREW,FLAT SM3.57X6	

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**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**03-6**

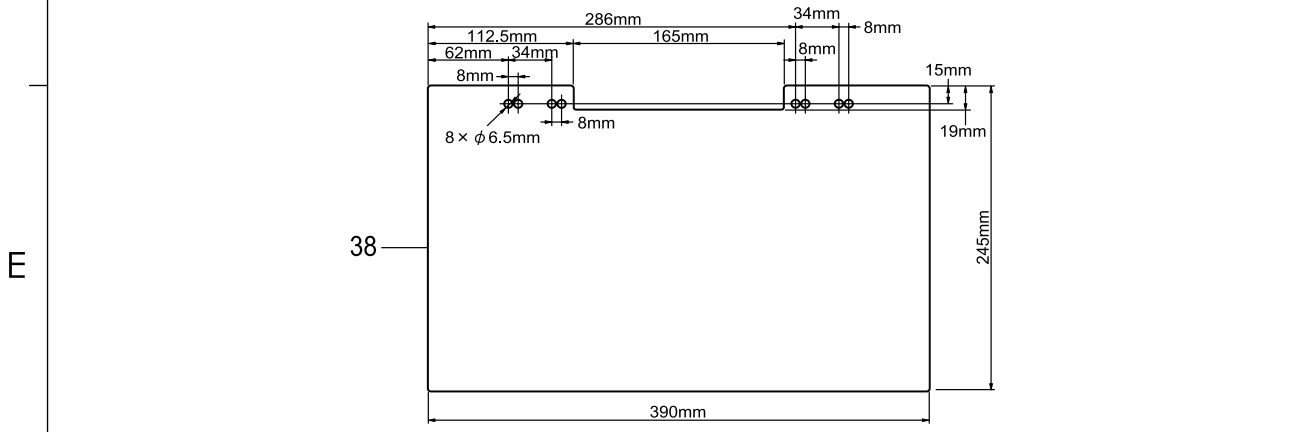
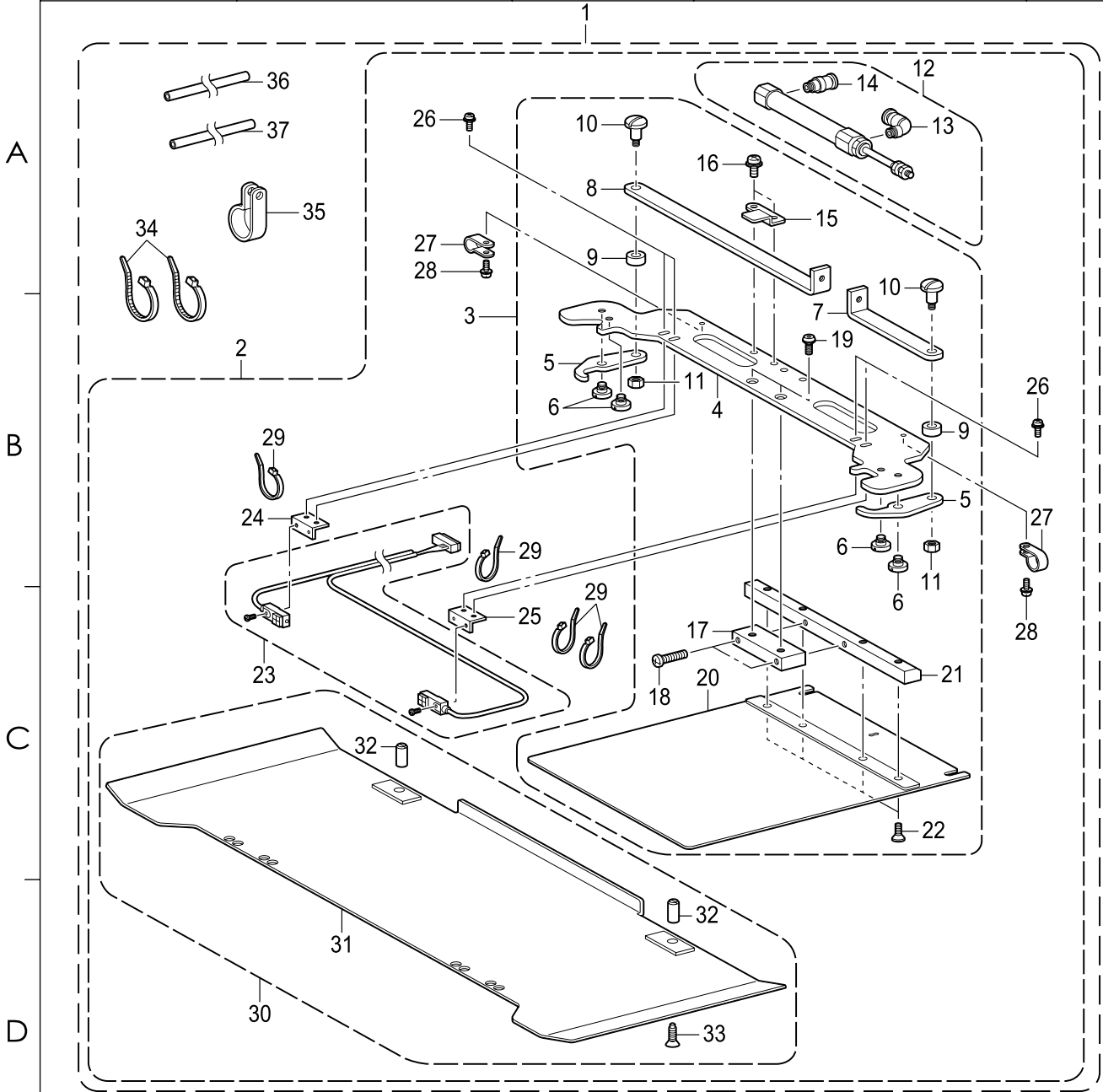
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於歐洲以外>	< Except for Europe>	
1	SA9147001	1	自動彈出裝置	AUTOMATIC EJECTOR SET	
2	SA9194001	1	自動彈出組件	AUTOMATIC EJECTOR ASSY H.S	
			<用於歐洲>	< For Europe only>	
A 1	SA91470E1	1	自動彈出裝置	AUTOMATIC EJECTOR SET	
2	SA91940E1	1	自動彈出組件	AUTOMATIC EJECTOR ASSY H.S	
3	SA9195001	1	自動彈出裝置本體	AUTOMATIC EJECTOR BODY ASSY	
4	S37763101	1	自動彈出裝置本體 1C	AUTOMATIC EJECTOR BODY,1C	
5	S37764001	2	AE 掛鉤	HOOK,AE	
6	159269001	4	軸位螺釘	SHOULDER SCREW,SM4.37	
7	S37765001	1	掛鉤驅動杆 70	HOOK DRIVING LEVER,70	
8	S37766001	1	掛鉤驅動杆 180	HOOK DRIVING LEVER,180	
9	S02301001	2	壓腳滾輪	W-CLAMP LIFTER ROLLER	
10	141499001	2	軸位螺釘 SM4.76	SHOULDER SCREW,SM4.76	
11	110161004	2	螺母 SM4.76	NUT,SM4.76	
12	S37767000	1	汽缸組件 10-45	CYLINDER ASSY,10-45	
13	S11426000	1	彎管接頭 4M5	ELBOW UNION 4M5	
14	S04905000	1	接頭	HALF UNION	
15	S37768001	1	驅動杆壓板	HOLDER PLATE	
16	052400806	2	螺釘 (帶墊圈) M4X8	SCREW,PAN (S/P WASHER) M4X8	
17	S37771101	1	AE 安裝座 342A	AE-SETTING PLATE 342A	
18	S31808001	2	螺釘 SM4.37-40X25	SCREW,PAN SM4.37-40X25	
19	S49955101	2	螺釘 SM4.37	SCREW,W/SOCKET SM4.37	
20	SA9146001	1	AE 送布板切換	AE FEED PLATE CONVERSION	
21	SA8862101	1	送布板切換支座	FEED PLATE CONVERSION SUPPORT	
22	004401003	4	螺釘 M4X10	SCREW,FLAT M4X10	
23	SA9203001	1	感應器組件	SENSOR ASSY	
C 24	S37769001	1	感應器座 L	SENSOR BRACKET,L	
25	S37770001	1	感應器座 R	SENSOR BRACKET,R	
26	533527001	4	螺釘帶墊圈 M3x8	SCREW PAN (S/P WASHER) M3X8	
27	625010000	2	尼龍夾 NK-2N	NYLON CLAMP NK-2N	
28	533527001	2	螺釘帶墊圈 M3x8	SCREW PAN (S/P WASHER) M3X8	
29	228475000	4	電線夾 1.9x80	FASTENING BAND 1.9X80	
30	SA9196001	2	AE 彈出板組件	AE-CASSETTE PLATE 342G ASSY	
31	SA9145001	2	AE 彈出板	AE-CASSETTE PLATE 342G	
32	S37774001	4	銷	PIN	
33	S25310101	4	螺釘 M4	SCREW, FLAT M4	
34	228475000	2	電線夾 1.9x80	FASTENING BAND 1.9X80	
D 35	525907000	1	電線夾 # 9	CORD HOLDER #9	
36	SA8659001	1	空氣管 R	AIR TUBE R	
37	SA8659002	1	空氣管 R	AIR TUBE R	
38	SA9208001	1	彈出板底板 342G	LOWER LLATE CASSETTE 342G	



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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	A3-10	1	齒輪	GEAR	
2	A3-11	1	花鍵軸法蘭盤	PLINE SHAFT FLANGE	
3	A3-11 A	1	花鍵軸	SPLINE SHAFT	
4	A3-119	1	電機固定座	MOTOR BLOCK	
5	A3-13	1	傳輸帶固定板	CONVEYOR BELT FIXED PLATE	
6	A3-140	1	伺服馬達組件 X	PULSE MOTOR ASSY X	
7	A3-141	1	伺服馬達組件 Y	PULSE MOTOR ASSY Y	
8	A3-142	2	導規	GUIDE RAIL	
9	A3-142A	2	導規滑塊	GUIDE THE SLIDER	
10	A3-14Z	1	馬達架板	THE MOTOR FRAME BOARD	
11	A3-20	2	左右支架	ABOUT BRACKET	
12	A3-21	1	左導向支座	THE LEFT GUIDE BEARING	
13	A3-22	1	右導向支座	THE RIGHT GUIDE BEARING	
14	A3-23	1	前支座	FRONT YOKE	
15	A3-24-1	1	感應板	SENSOR BOARD	
16	A3-36	2	Y-GT 皮帶	Y-GT BELT	
17	A3-37	2	墊塊	CUSHION BLOCK	
18	A3-38	2	鋁塊連接板	ALUMINUM CONNECTING PLATE	
19	A3-57	1	氣缸連接板	CYLINDER CONNECTING PLATE	
20	A3-58	1	氣缸上座	CYLINDER GATE	
21	A3-59	1	氣缸下座	UNDER THE CYLINDER BLOCK	
22	A3-60	2	氣缸軸	CYLINDER SHAFT	
23	A3-61	1	輔助壓腳	AUXILIARY PRESSER FOOT	
24	A3-72	1	氣缸	AIR CYLINDER	
25	A3-9	1	X 馬達基座	MOTOR BRACKET X	
26	C1-18	2	皮帶支撐板	BELT WORK CLAMP PLATE	
27	C2-24	1	Y 驅動軸	DRIVE SHAFT Y	
28	C2-25-1	1	Y 齒輪	GEAR Y	
29	C2-46	2	Y 馬達齒輪	MOTOR GEAR Y	
30	S-87-8	1	Y 馬達基座	MOTOR BRACKET Y	

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**SIRUBA**

PARTS LIST

Series

PS-4030C  
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Parts Group

**04**

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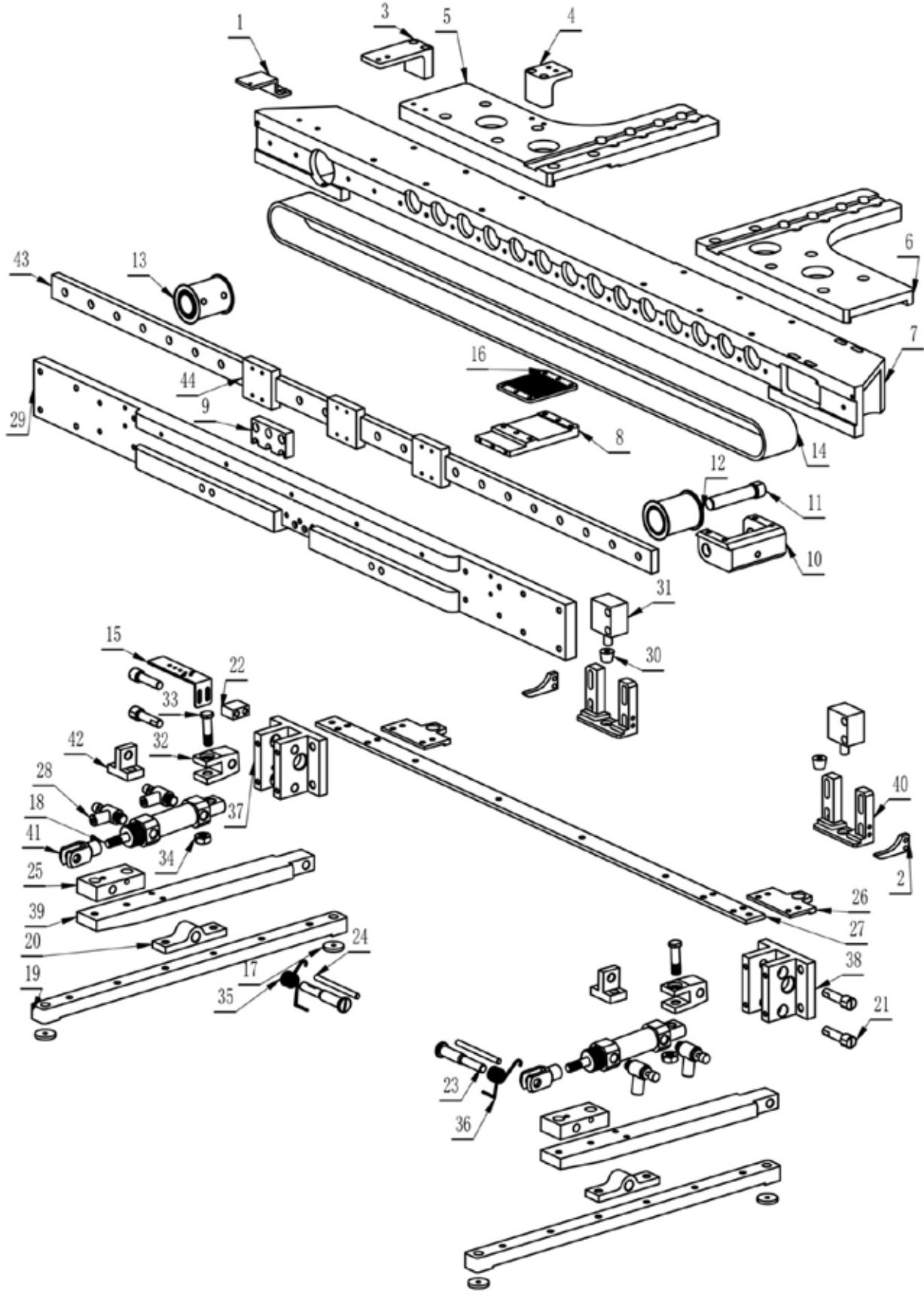
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	A3-122-1	1	感應器架	SENSOR FRAME	
2	A3-125	2	擋片	BACK UP PLATE	
3	A3-17-1	1	X 傳輸帶固定板	THE X TRANSMISSION BAND IS FIXED	
4	A3-17Z	1	X 傳輸帶固定板	THE X TRANSMISSION BAND IS FIXED	
5	A3-18Z-4	1	左三角架	LEFT A TRIPOD	
6	A3-19Z-4	1	右三角架	RIGHT TRIPOD	
7	A3-25Z-6	1	壓框臂	PRESSURE BOX ARM	
8	A3-28A	1	鋁塊	ALUMINUM PIECE	
9	A3-28B	1	皮帶固定板	BELT FIXED PLATE	
10	A3-30-1	1	X 手輪基座	X-PULLEY BRACKET	
11	A3-31	1	手輪支點軸	PULLEY FULCRUM SHAFT	
12	A3-33	1	同步帶輪	SYNCHRONOUS PULLEY	
13	A3-34-1	1	同步帶輪	SYNCHRONOUS PULLEY	
14	A3-35Z	1	X-GT 皮帶	X-GT BELT	
15	A3-62Z-1	1	傳輸帶架	CONVEYOR BELT RACK	
16	A3-75	1	皮帶支撐板	BELT HOLDER	
17	C2-35	4	緩衝	CUSHION	
18	C6-1	2	氣缸 MF20X15CA	AIR CYLINDER MF20X15CA	
19	C6-10	2	壓框架	PRESSURE FRAMEWORK	
20	C6-11	2	軸支座	SHAFT BEARING	
21	C6-12-1	4	氣缸軸	CYLINDER SHAFT	
22	C6-13	1	墊塊	BLOCK	
23	C6-14	2	軸	AXLE	
24	C6-15	2	彈簧軸	SPRING SHAFT	
25	C6-16	2	連接塊	LINK BLOCK	
26	C6-18-1	2	範本接頭	TEMPLATE JOINT	
27	C6-19	1	範本架	THE TEMPLATE FRAME	
28	C6-1A	4	接頭	MINI ELBOW	
29	C6-2-8	1	滑塊固定板	THE SLIDER FIXED PLATE	
30	C6-20-1	2	壓力棒	PRESSURE BAR	
31	C6-21	2	氣缸 CUJB16-15D	AIR CYLINDER CUJB16-15D	
32	C6-22	2	氣缸接頭	CYLINDER JOINT	
33	C6-23	2	連接軸	CONNECTING SHAFT	
34	C6-23A	2	六角螺母 M8	HEXAGONAL NUT M8	
35	C6-24	1	左旋扭簧	LEFT-HANDED TORSION SPRING	
36	C6-25	1	右旋扭簧	RIGHT HAND TWIST SPRING	
37	C6-3-1	1	右氣缸底座	THE LEFT CYLINDER BASE	
38	C6-3A-1	1	右氣缸底座	THE RIGHT CYLINDER BASE	
39	C6-4	2	左右支架	ABOUT BRACKET	
40	C6-7-1	2	氣缸連接板	CYLINDER CONNECTING PLATE	
41	C6-8	2	Y 形氣缸接頭	Y CYLINDER JOINT	
42	C6-9	2	氣缸支座	CYLINDER SADDLE	
43	S-28-1	1	X 嚮導規	X GUIDE RULES	
44	S-28A	1	X 嚮導規滑塊	X TO THE SLIDER	

**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**05-1**

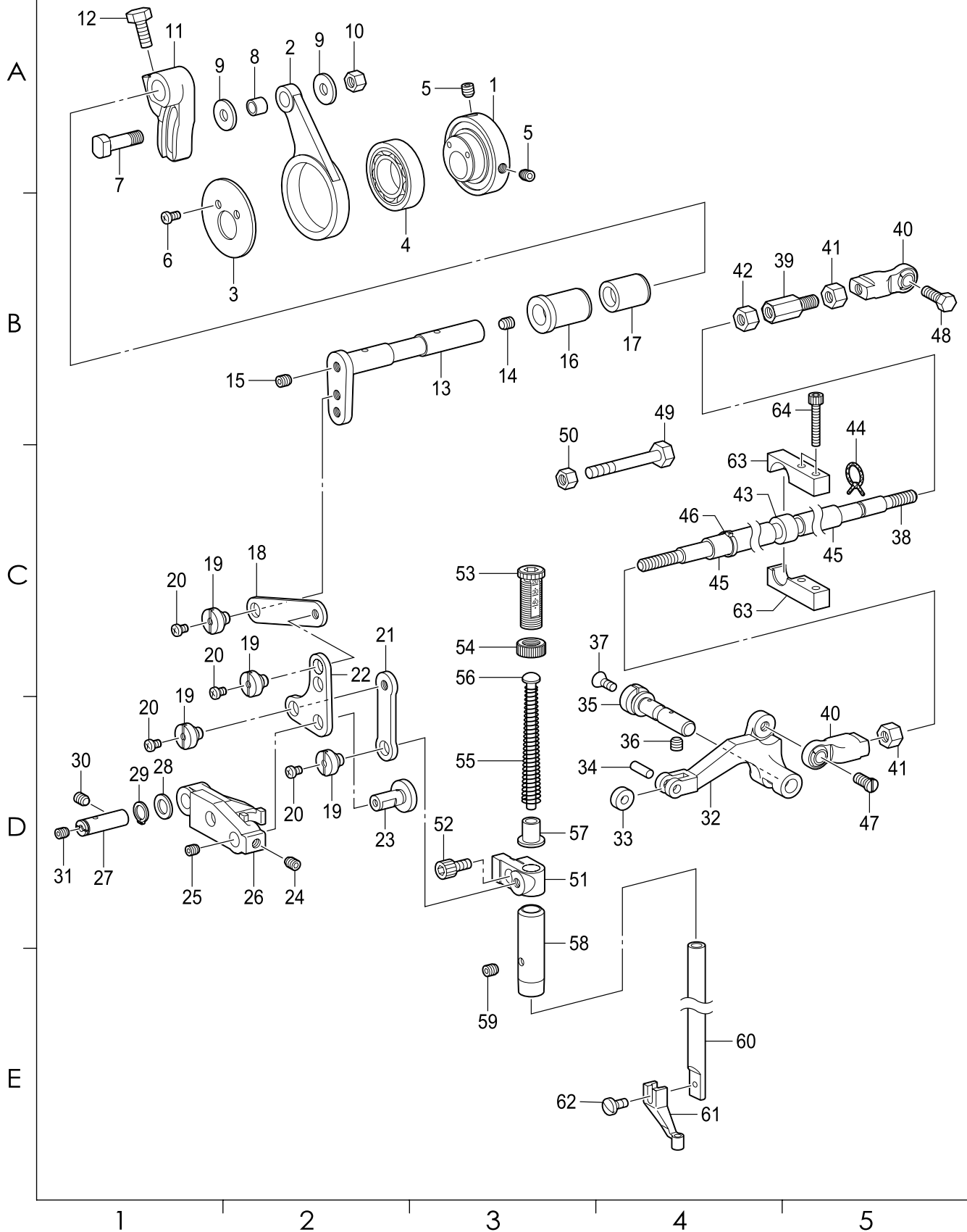
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA4759001	1	凸輪	STEPPING CLAMP CAM	
	2	SA4760001	1	連杆	STEPPING CLAMP CON.ROD	
	3	SA4763001	1	墊圈	WASHER STEPPING CLAMP CAM	
	4	SA7704001	1	軸承 6805VV	BALL BEARING 6805VV	
	5	S23651001	2	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	6	062400616	2	螺釘 M4X6	SCREW PAN M4X6	
	7	SA4761001	1	滾輪軸	ROLLER SHAFT STEPPING CLAMP	
	8	SA4762001	1	滾輪	ROLLER STEPING CLAMP	
	9	SA4302001	2	墊圈	WASHER	
	10	021060106	1	螺母 M6	NUT 1 M6	
	11	SA4764001	1	壓臂 R	STEPPING CLAMP ARM R	
	12	017061213		螺栓 M6X12	BOLT M6X12	
	13	SA4765001	1	壓臂 F	STEPPING CLAMP ARM F	
	14	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	15	S23651001	1	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	16	SA4766001	1	壓臂軸套 F	BUSH STEPPING CLAMP F	
	17	SA4767001	1	壓臂軸套 R	BUSH STEPPING CLAMP R	
	18	SA4768001	1	間歇連杆 A	STEPPING CLAMP LINK A	
	19	SA4769101	4	軸位螺釘 6	SHOULDER SCREW 6	
	20	062300416	4	螺釘 M3X4	SCREW PAN M3X4	
	21	SA4770001	1	間歇連杆 B	STEPPING CLAMP LINK B	
	22	SA4772001	1	間歇聯杆	STEPPING CLAMP LINK	
	23	SA4773001	1	聯桿軸	SHAFT STEPPING CLAMP LINK	
	24	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	25	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	26	SA4777001	1	聯接板	STEPPING CLAMP LIFTER LINK	
	27	SA4771001	1	聯接板軸	SHAFT STEPPING CLAMP LIFT LINK	
C	28	SA2161001	1	墊圈	WASHER	
	29	048080142	1	軸用擋圈 C8	RETAINING RING EXTERNAL C8	
	30	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	31	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	32	SA4779101	1	間歇提升杆	STEPPING CLAMP LIFTER	
	33	SA4781001	1	提升杆滑輪	ROLLER STEPPING CLAMP LIFTER	
	34	141362001	1	滾輪	ROLLER	
	35	SA4780001	1	提升杆軸	SHAFT STEPPING CLAMP LIFTER	
	36	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
	37	S25310101	1	螺釘 M4	SCREW,FLAT M4	
	38	SA8683001	1	間歇提升連杆	STEPPING CLAMP LIFTER ROD	
D	39	SA4853001	1	提升連杆接頭	JOINT STEPPING CLAMP LIFTER	
	40	SA8684001	2	球接頭組件	ROUND JOINT ASSY	
	41	021060306	2	六角螺母 M6	NUT 3 M6	
	42	SA3227001	1	螺母 M6	NUT(FT), M6	
	43	SA8688001	1	橡皮管套	RUBBER BUSH	
	44	SA6572001	1	油線 L=140	WICK L=140	
	45	SA8912001	2	橡皮管	RUBBER TUBE	
	46	S04159000	1	線夾 1M	BAND 1M	
	47	SA8689001	1	螺釘 M6X12	SCREW M6X12	
	48	017061612	1	六角螺栓 M6X16	BOLT M6X16	
	49	017065002	1	螺栓 M6X50	BOLT M6X50	
	50	021060106	1	螺母 M6	NUT 1 M6	
	51	SA4778001	1	壓緊杆接頭	PRESSER BAR CLAMP	
	52	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
	53	SA1174001	1	調節螺絲 M14	PRESSER ADJUSTING SCREW,M14	
	54	SA1175001	1	調節螺母 M14	ADJUST SCREW NUT	
	55	SA5300001	1	彈簧	PRESSER BAR SPRING	

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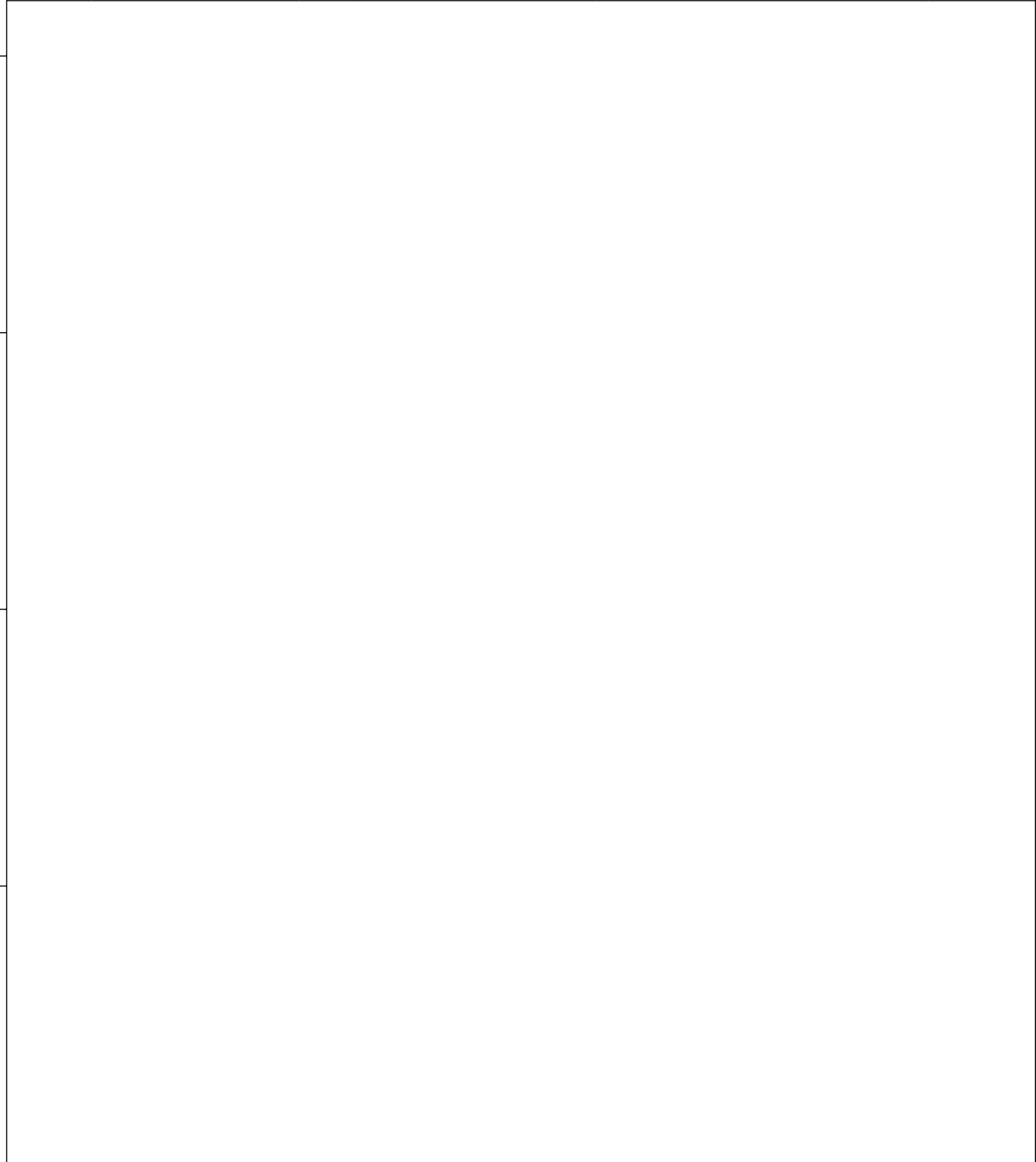
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56	S10112101	1	彈簧導向	PRESSER BAR SPRING GUIDE
57	SA5301001	1	彈簧管套	COLLAR PRESSER BAR SPRING
58	SA2195001	1	壓緊杆軸套	PRESSER BAR BUSH
59	012060536	1	螺釘 M6X5	SET SCREW, SOCKET (FT) M6X5
60	111466121	1	壓緊杆	PRESSER BAR
61	* P.143-144	1	壓腳	PRESSER FOOT
62	S13399001	1	螺釘 SM3.57X12	SCREW, SM3.57X12
63	SA8690101	2	間歇提升連杆支架	HOLDER STEP-CLAMP LIFTER ROD
64	018402536	2	螺栓 M4X25	BOLT SOCKET M4X25

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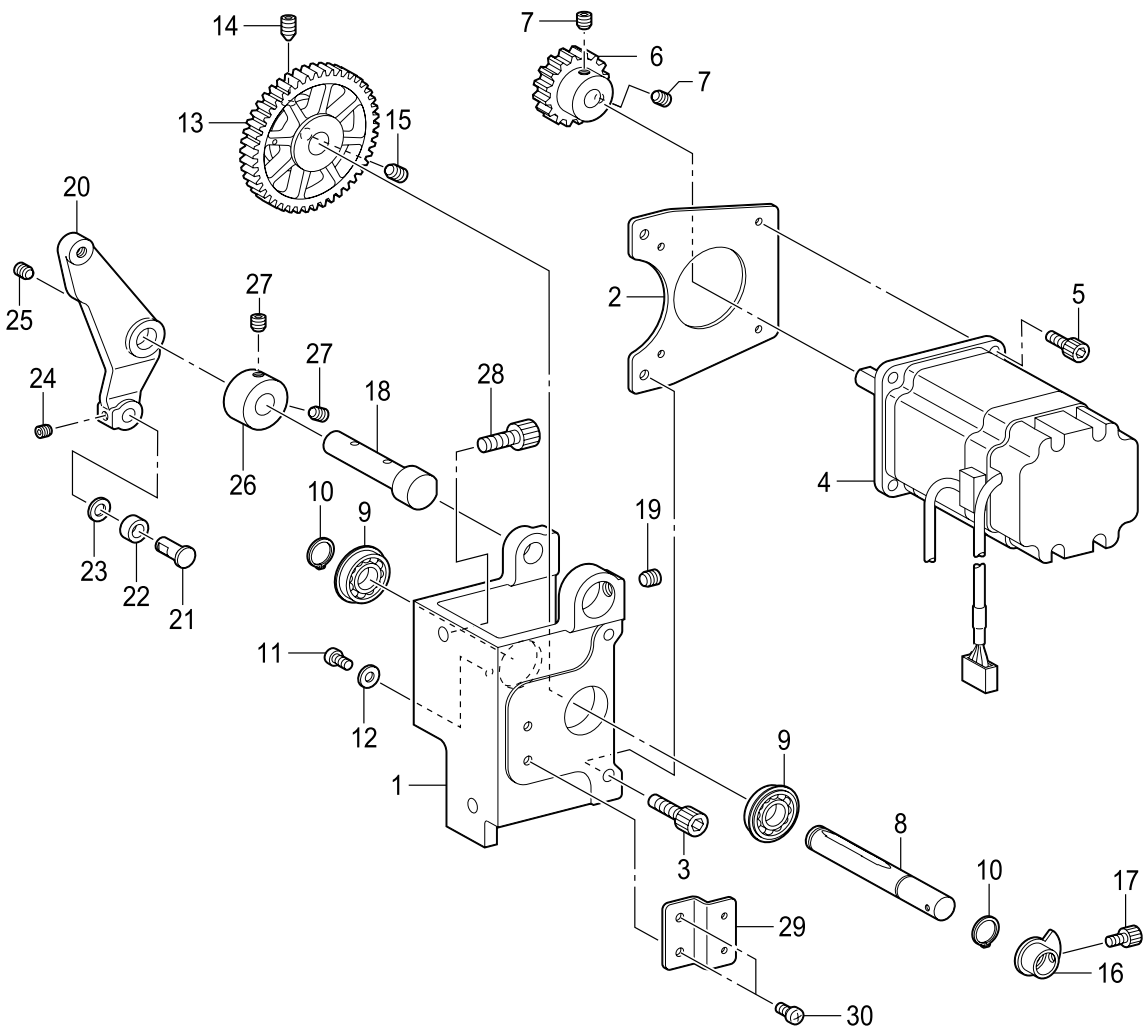
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA4741201	1	馬達座	MOTOR BRACKET	
2	SA4742101	1	壓腳馬達板	WORK CLAMP MOTOR PLATE	
3	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10	
4	SA4826501	1	脈衝馬達組件 P	PULSE MOTOR ASSY P	
5	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
6	SA4743001	1	驅動齒輪	WORK CLAMP DRIVING GEAR	
7	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA4744001	1	壓腳支點軸	WORK CLAMP FULCRUM SHAFT	
9	SA4647001	2	球軸承 6900ZZNR	BALL BEARING 6900ZZNR	
10	048100142	2	軸用擋圈 C10	RETAINING RING EXTERNAL C10	
11	062400616	1	螺釘 M4X6	SCREW PAN M4X6	
12	025040236	1	平墊圈 M4	WASHER PLAIN M 4	
13	SA4745001	1	凸輪齒輪	WORK CLAMP CAM GEAR	
14	016061031	1	螺釘 M6X10	SET SCREW SOCKET (CN) M6X10	
15	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SA4747001	1	壓腳原點擋塊	WORK CLAMP H-POSITION DOG	
17	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6	
18	SA4748101	1	壓腳柄軸	WORK CLAMP LEVER SHAFT	
19	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SA6210001	1	間歇驅動杆	STEPPING W-CLAMP DRIVING LEVER	
21	SA3441001	1	抬壓滾輪軸	W-CLAMP LIFTER ROLLER SHAFT	
22	070696800	1	軸承 R-696ZZ	BALL BEARING RADIAL 696ZZ	
23	109763022	1	墊圈	WASHER	
24	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
25	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
26	SA4757101	1	緊圈	SET SCREW COLLAR	
27	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
28	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12	
29	SA4753001	1	壓腳感測器板	WORK CLAMP SENSOR PLATE	
30	062400616	2	螺釘 M4X6	SCREW PAN M4X6	

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**SIRUBA**

PARTS LIST

Series

**PS-4030C  
PS-6040C**

Parts Group

**06**

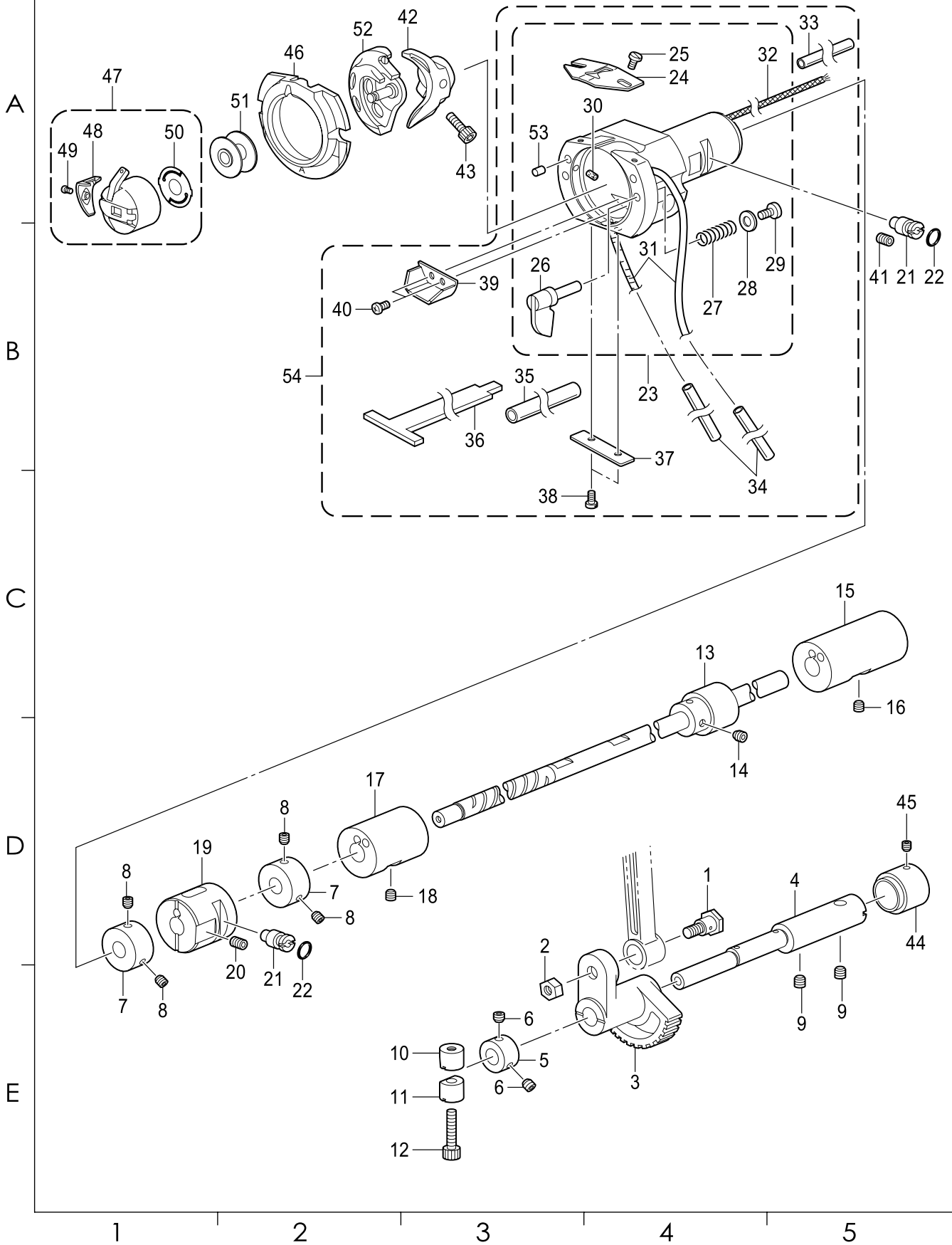
Subclass Remark

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		PS-4030C PS-6040C		06		1 / 1 Date 2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
1	SA3226001	1	軸位螺釘	SHOULDER SCREW		
2	SA3227001	1	螺母 M6	NUT(FT),M6		
3	SA3228101	1	擺動齒輪	ROCK GEAR		
4	SA4782001	1	擺動齒輪軸	ROCK GEAR SHAFT		
5	SA3231001	1	緊圈 B	SET SCREW COLLAR,B		
6	012060536	2	螺釘 M6X5	SET SCREW, SOCKET (FT) M6X5		
7	SA8695001	2	緊圈	SET SCREW COLLAR		
8	S23651001	4	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
9	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
10	SA8696001	1	緊固套管 A	PINCH SLEEVE A		
11	SA8697001	1	緊固套管 B	PINCH SLEEVE B		
12	018402036	1	螺栓 M4X20	BOLT SOCKET M4X20		
13	SA8698001	1	下軸組件	LOWER SHAFT ASSY		
14	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5		
15	SA8701001	1	下軸軸套	LOWER SHAFT BUSH		
16	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
17	SA8702001	1	下軸中軸套	LOWER SHAFT M BUSH		
18	012060636	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6		
19	SA8703001	1	下軸調整軸套	LOWER SHAFT A-BUSH		
20	012061036	1	螺釘 M6X10	SET SCREW SOCKET (FT) M6X10		
21	SA3238101	2	旋梭調節軸	ADJUSTING STUD		
22	081003670	2	O 形圈 PW3	O RING PW3		
54	SA8704101	1	梭床套件	SHUTTLE RACE BASE SET		
23	SA8705101	1	梭床組件	SHUTTLE RACE BASE ASSY		
24	S02429201	1	旋梭線導向	SHUTTLE RACE THREAD GUIDE		
25	SA4199001	2	螺釘 M3X4	SCREW M3X4		
26	SA3241001	2	大旋梭固定柄	S-RACE BASE SETTING CLAW		
27	152684101	2	彈簧	COMPRESSION SPRING		
28	402887001	2	墊圈 3.2	WASHER, 3.2		
29	062300616	2	螺釘 M3X6	SCREW PAN M3X6		
30	SA9396001	2	油氈	FELT		
31	SA8707001	2	油氈	FELT		
53	SA9397001	2	橡皮塞 5.5	RUBBER CAP 5.5		
32	SA8708001	1	油線 6X6	WICK 6X6		
33	SA8709001	1	油管	OIL TUBE		
34	SA8710001	2	油管	OIL TUBE		
35	SA8711001	1	油管	OIL TUBE		
36	SA8712001	1	油氈	FELT		
37	SA8713001	1	油氈支撐板	FELT HOLDER		
38	SA9191001	2	螺釘 M3X5.5	SCREW M3X5.5		
39	SA3274101	1	油氈支架	FELT HOLDER		
40	S47307001	2	螺釘 M3X4	SCREW,M3X4		
41	012061036	1	螺絲 M6x10	SET SCREW SOCKET (FT) M6X10		
42	SA6448101	1	梭托 E	DRIVER E		
43	018501236	1	螺栓 M5×12	BOLT SOCKET M5X12		
44	SA3283101	1	緊圈 R	SET SCREW COLLAR, R		
45	012500536	1	螺絲 M5X5	SET SCREW SOCKET (FT) M5X5		
46	*P.137	1	外旋梭	SHUTTLE RACE BASE		
47	P.137	1	梭芯套組件	BOBBIN CASE ASSY		
48	P.137	1	夾線簧	TENSION SPRING		
49	P.137	1	螺絲	BOBBIN CASE SPRING SCREW		
50	*P.137	1	防空轉彈簧	ANTI-SPIN SPRING		
51	*P.137	1	梭芯	BOBBIN		
52	*P.137	1	中旋梭	SHUTTLE HOOK		

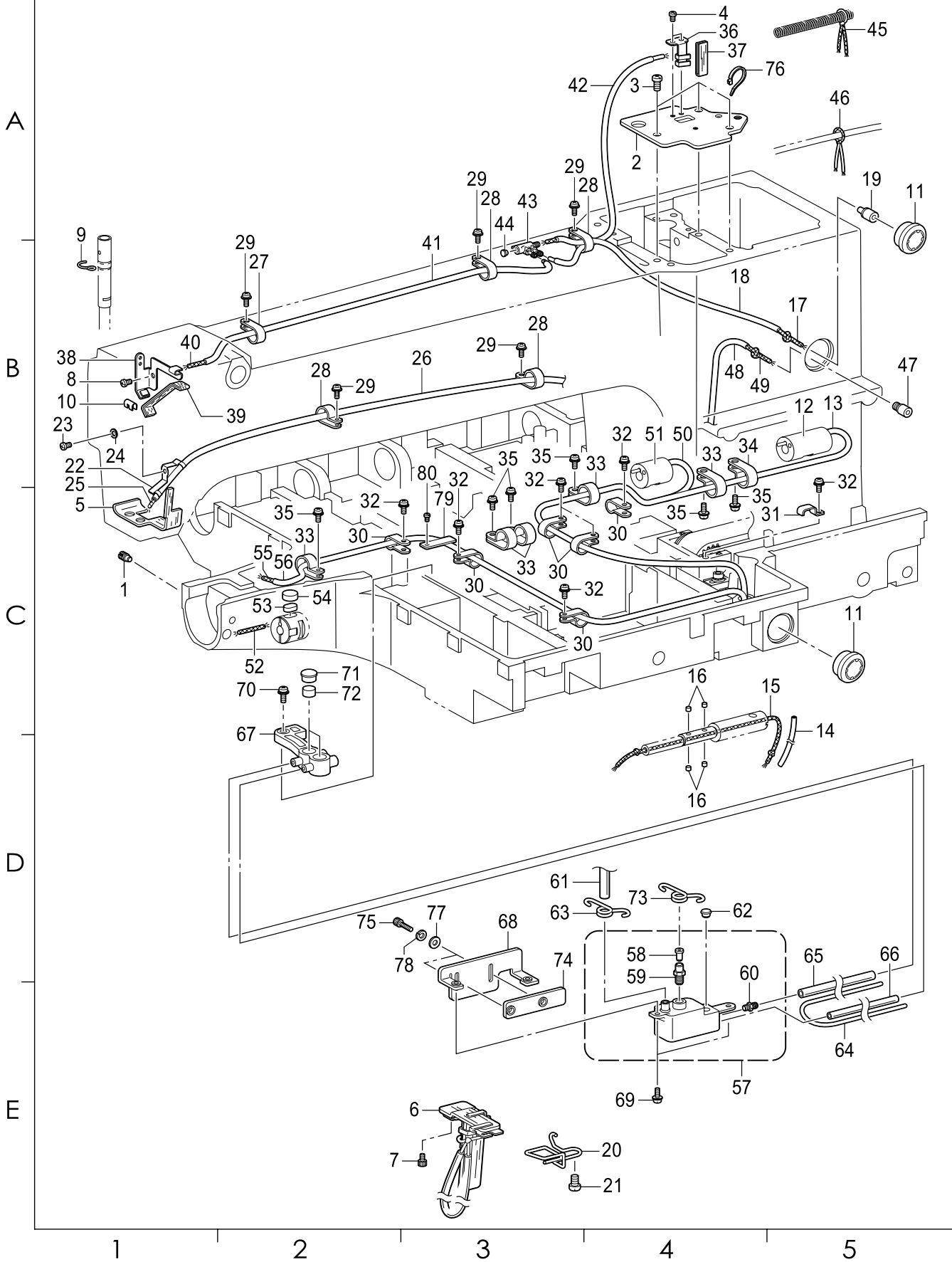
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		PS-4030C PS-6040C		07		1 / 2 Date 2023/11/6
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
1	SA3244001	1	螺釘	SET SCREW		
2	SA4785101	1	曲柄蓋	CRANK COVER		
3	062061016	3	螺釘 M6X10	SCREW PAN M6X10		
4	062400616	2	螺釘 M4X6	SCREW PAN M4X6		
5	SA4786101	1	油氈	FELT		
6	SA8714001	1	齒輪油氈組件	GEAR FELT ASSY		
7	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6		
8	062400616	1	螺釘 M4X6	SCREW PAN M4X6		
9	SA6087001	1	油線掛鉤	WICK SUPPORT		
10	104567101	1	油線支架	WICK SUPPORT		
11	152948001	2	油視窗	OIL GAUGE WINDOW		
12	SA8783001	1	油線 6X6	WICK 6X6		
13	SA8784001	1	油管	OIL TUBE		
14	SA5072001	1	油管 L=120	OIL TUBE L=120		
15	SA6578001	1	油線 6X6L=300	WICK 6X6 L=300		
16	S09043000	4	濾油氈 (L=5)	FELT		
17	S49982000	1	油線 4X4L=400	WICK,4X4L=400		
18	SA9156001	1	油管	OIL TUBE		
19	SA5339101	1	油嘴管	OIL FEEDING PIPE		
20	SA4789101	1	油線夾 B	LOWER SHAFT WICK SUPPORT B		
21	062060816	1	螺釘 M6X8	SCREW PAN M6X8		
22	145547001	1	回油管管托	TUBE HOLDER		
23	062400616	1	螺釘 M4X6	SCREW PAN M4X6		
24	026040136	1	平墊圈 S4	WASHER PLAIN S 4		
25	SA8717001	1	油線 4X4	WICK 4X4		
26	SA8718001	1	油管	OIL TUBE		
27	149547000	1	壓線板	CORD HOLDER 4N		
28	525567000	4	電線夾 # 8	CORD HOLDER #8		
29	0A5401006	5	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10		
30	525567000	6	電線夾 # 8	CORD HOLDER #8		
31	SA2687001	1	電線固定夾	CORD HOLDER		
32	0A5401006	7	螺栓 (帶墊圈) M4X10DB	SCREW PAN (S/P WASHER)M4X10		
33	552907000	5	電線夾 # 10	CORD HOLDER #10		
34	554482000	1	電線夾 # 12	CORD HOLDER #12		
35	0A5401006	6	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10		
36	SA4787001	1	曲柄供油板	CRANK WICK PLATE		
37	SA5294001	1	氈油線 L=90	FLAT WICK L=90		
38	SA4788001	1	供油支架	WICK SUPPORT		
39	SA6593001	1	氈油線 L=180	FLAT WICK L=180		
40	SA8720001	1	油線 3X3	WICK 3X3		
41	SA8721001	1	油管	OIL TUBE		
42	SA6576001	1	油管 L=210	OIL TUBE L=210		
43	S38265000	1	管接頭	LTERMINAL,L		
44	142274101	1	橡皮塞 4.2	RUBBER CAP,4.2		
45	SA6572001	1	油線 L=140	WICK L=140		
46	SA6572001	1	油線 L=140	WICK L=140		
47	SA8722001	1	油嘴管	OIL FEEDING PIPE		
48	SA8723001	1	油管	OIL TUBE		
49	SA8724001	1	油線 6X6	WICK 6X6		
50	SA8725001	1	油管	OIL TUBE		
51	SA8726001	1	油線 6X6	WICK 6X6		
52	SA8727001	1	油線 6X6	WICK 6X6		
53	SA8728001	1	油氈	FELT		
54	SA8729001	1	油氈	FELT		
55	SA8708001	1	油線 6X6	WICK 6X6		

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56	SA8785001	1	油管	OIL TUBE	
57	SA8732201	1	副油罐組件	SUB-TANK ASSY	
58	SA3060001	1	油門墊片	VALVE PACKING	
59	SA3040001	1	油嘴管	OIL FEEDING PIPE	
60	SA6922101	2	油口 6.5-3.8	OIL CONNECROR 6.5-3.8	
61	SA8733001	1	油管	OIL TUBE	
62	104450101	1	橡皮塞 8	RUBBER CAP8	
63	SA3055101	1	油管夾	TUBE CLIP	
64	SA8734001	1	油氈	FELT	
65	SA8735101	1	油管	OIL TUBE	
66	SA8786101	1	油管	OIL TUBE	
67	SA3946001	1	油管接頭	OIL TERMINAL	
68	SA8736001	1	油板	OIL PLATE	
69	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
70	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER)M4X10	
71	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
72	S38266000	2	油氈	ROTARY HOOK SHAFT FELT	
73	SA3055101	1	油管夾	TUBE CLIP	
74	SA4650001	1	Y-傳感板	Y-SENSOR PLATE	
75	018402036	2	螺栓 M4X20	BOLT SOCKET M4X20	
76	S04159000	1	線夾 1M	BAND 1M	
77	025040236	2	平墊圈 M4	WASHER PLAIN M 4	
78	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
79	SA3242001	1	油氈支架	FELT HOLDER	
80	062300416	1	螺釘 M3X4	SCREW PAN M3X4	

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**SIRUBA**

PARTS LIST

Series

PS-4030C  
PS-6040C

Parts Group

**08**

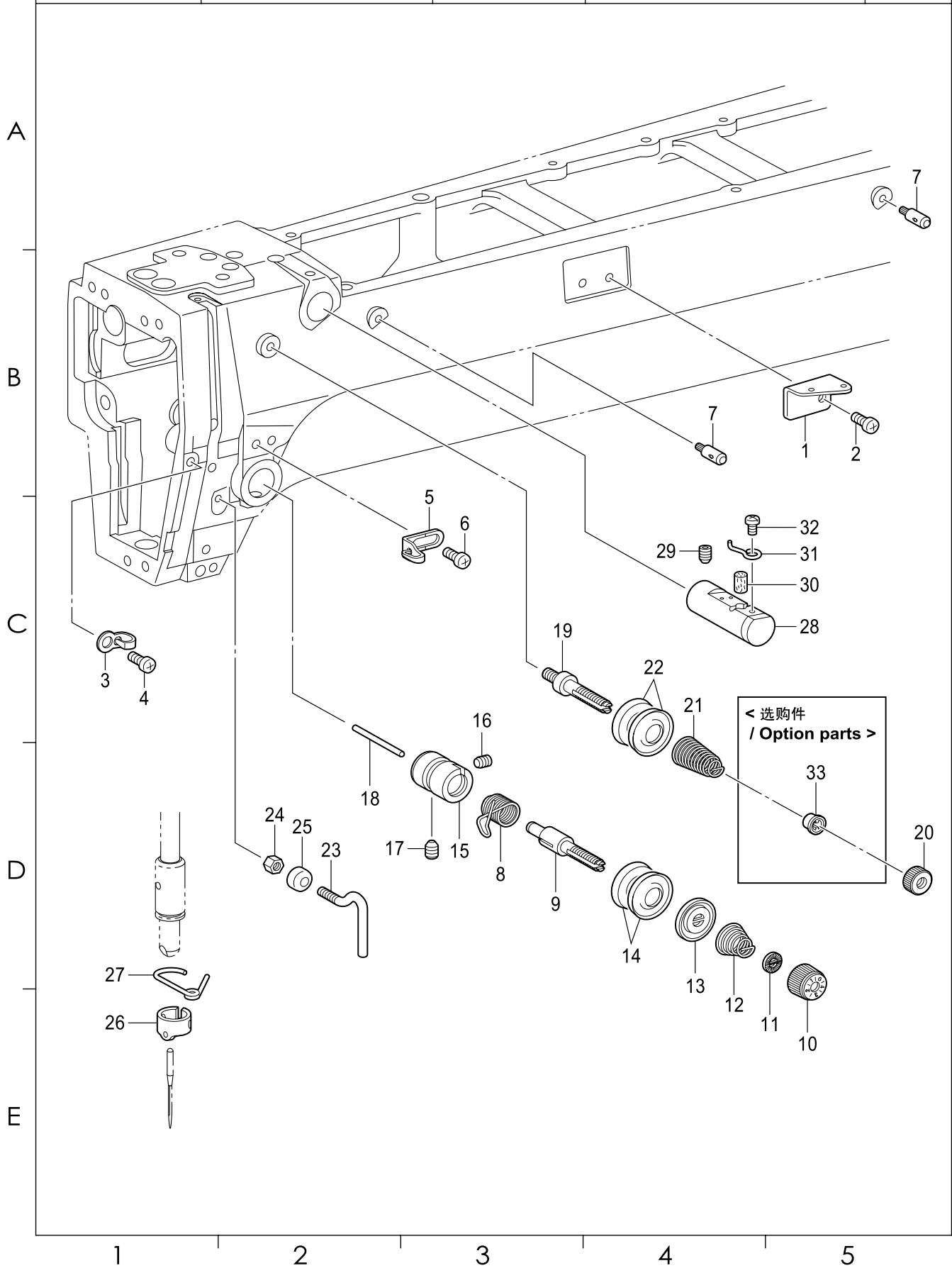
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C		08		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA3250001	1	過線導向 A	ARM THREAD GUIDE,A	
2	062500616	2	螺釘 M5X6	SCREW PAN M5X6	
3	SA4333001	1	過線導向 B	ARM THREAD GUIDE.B	
4	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
5	SA6391001	1	過線器 C	ARM THREAD GUIDE C	
6	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
7	153049001	2	麵線導向杆	UPPER THREAD GUIDE STUD	
8	*P.143	1	挑線彈簧	THREAD TAKE-UP SPRING	
9	SA3255001	1	夾線杆軸	TENSION STUD	
10	S31032001	1	壓線螺母	TENSION NUT	
11	S12441001	1	止動墊團	WASHER	
12	*P.143	1	夾線彈簧	TENSION SPRING	
13	159805001	1	夾線壓盒	TENSION DISC PRESSER	
14	145446001	2	夾線盤	DISC,TENSION	
15	SA3254001	1	夾線莊	TENSION BRACKET	
16	100402004	1	固定螺行 SM3.57	SET SCREW.SM3 57	
17	SA4143001	1	9x9N LI	SET SCREW.(FT) M6X6	
18	S12699000	1	松線倩	TENSION RELEASE PIN	
19	SA3256001	1	夾線杆軸 A	TENSION STUD,A	
20	100136001	1	夾線螺母	TENSION NUT	
21	*P.144	1	彈簧	SUB TENSION SPRING	
22	145446001	2	夾線盤	DISC,TENSION	
23	SA8691001	1	機殼線鈎	THREAD GUIDE ARM	
24	021400306	1	六角螺母 M4	NUT 3M4	
25	SA9207001	1	橡膠罩	RUBBER COVER	
26	*P.144	1	針杆線導向	NEEDLE BAR THREAD GUIDE	
27	SA3258001	1	針杆軸套線導向 D	N-BAR BUSH THREAD GUIDE,D	
28	152881101	1	線冷卻器組件	NEEDLE COOLER ASSY	
29	012060636	1	螺釘 M6X6	SET SCREW SOCKET(FT) M6x6	
30	152883000	1	油氈 8X15.5	FELT,8x15.5	
31	152884001	1	過戰鈎	NEEDLE CDOLER THREAD GUIDE	
32	062670412	1	螺釘 SM3.57-40X4	SCREW PAN SM3.57-40X4	
			< 選購件 : 用於安全氣 >	<Option parts:For Airbagp	
33	*P.144	1	墊圖	WASHER	

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**SIRUBA**

PARTS LIST

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Parts Group

**09**

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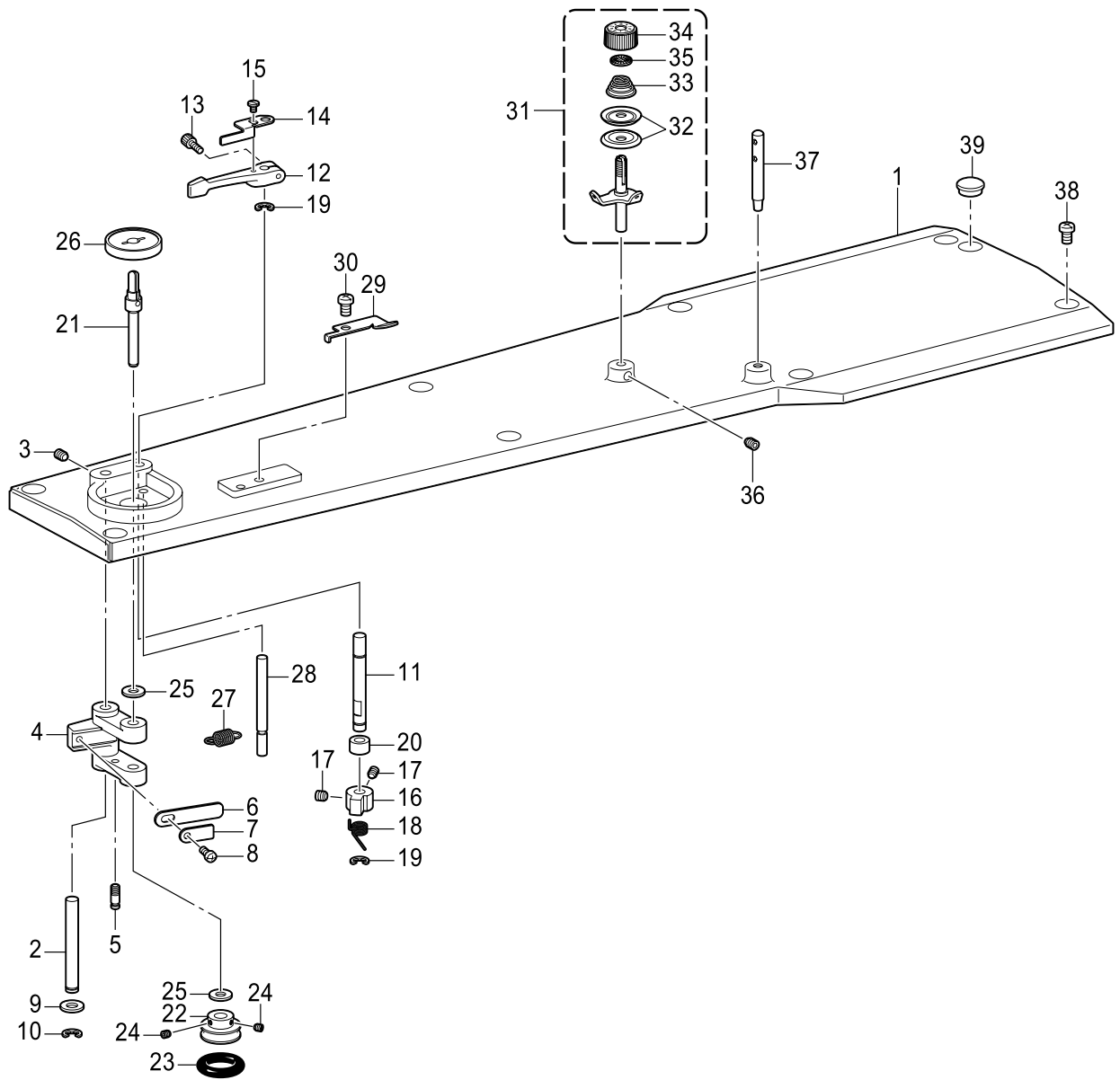
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C		09		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註	
A	1	SA8650001	1	上蓋	TOP COVER	
	2	SA3290001	1	卷線手柄軸	SHAFT,BW-LEVER	
	3	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT) M5X5	
	4	SA3291001	1	繞線手柄	BOBBIN WINDER LEVER	
	5	SA4171001	1	彈簧掛鉤	SPRING HOOK	
	6	152936001	1	板彈簧	PLATE SPRING	
	7	152937001	1	墊圈	WASHER	
	8	062350616	1	螺釘 M3.5X6	SCREW PAN M3.5X6	
	9	155559001	1	平墊圈	WASHER PLAIN	
	10	048050342	1	擋圈 E5	RETAINING RING E5	
	11	SA3293001	1	卷線卡爪軸	STUD B-WINDER CLAW	
	12	SA1984001	1	梭芯壓臂柄	BOBBIN PRESSER ARM	
	13	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
	14	SA3294001	1	梭芯壓杆	BOBBIN PRESSER	
	15	S23418002	1	螺釘 M4X5	SCREW M4X5	
	16	SA3295001	1	卷線卡爪	CLAW,B-WINDER	
	17	012400436	2	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	18	S10438001	1	彈簧	SPRING, TWIST	
	19	048050342	2	擋圈 E5	RETAINING RING E5	
	20	SA4796001	1	墊管	SPACER COLLER	
	21	SA3296001	1	繞線軸	BOBBIN WINDER SHAFT	
	22	SA3297001	1	卷線器	WHEEL,B-WINDER	
	23	120448001	1	橡皮圈	BOBBIN WINDER RUBBER BAND	
	24	012400436	2	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
	25	155559001	2	平墊圈	WASHER PLAIN	
	26	SA1988001	1	梭芯座	BOBBIN SUPPORT	
	27	S10268001	1	拉簧	SPRING	
C	28	SA3298001	1	止動軸	STPPER SHAFT,B-WINDER	
	29	SA3299001	1	切刀	KNIFE	
	30	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
	31	SA1994101	1	繞線器夾線組件	BOBBIN WINDER TENSION ASSY	
	32	145446002	2	夾線盤	DISC, TENSION	
	33	100401022	1	夾線彈簧	TENSION SPRING	
	34	S31032001	1	壓線螺母	TENSION NUT	
	35	S12441001	1	止動墊圈	WASHER	
	36	012500536	1	螺釘 M5X5	SET SCREW SOCKET (FT)M5X5	
	37	SA1359001	1	穿線杆	SPOOL PIN	
	38	062061016	6	螺釘 M6X10	SCREW PAN M6X10	
D	39	117934001	1	橡皮塞 13.5	RUBBER CAP,13.5	

**SIRUBA**

PARTS LIST

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PS-4030C  
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Parts Group

**10**

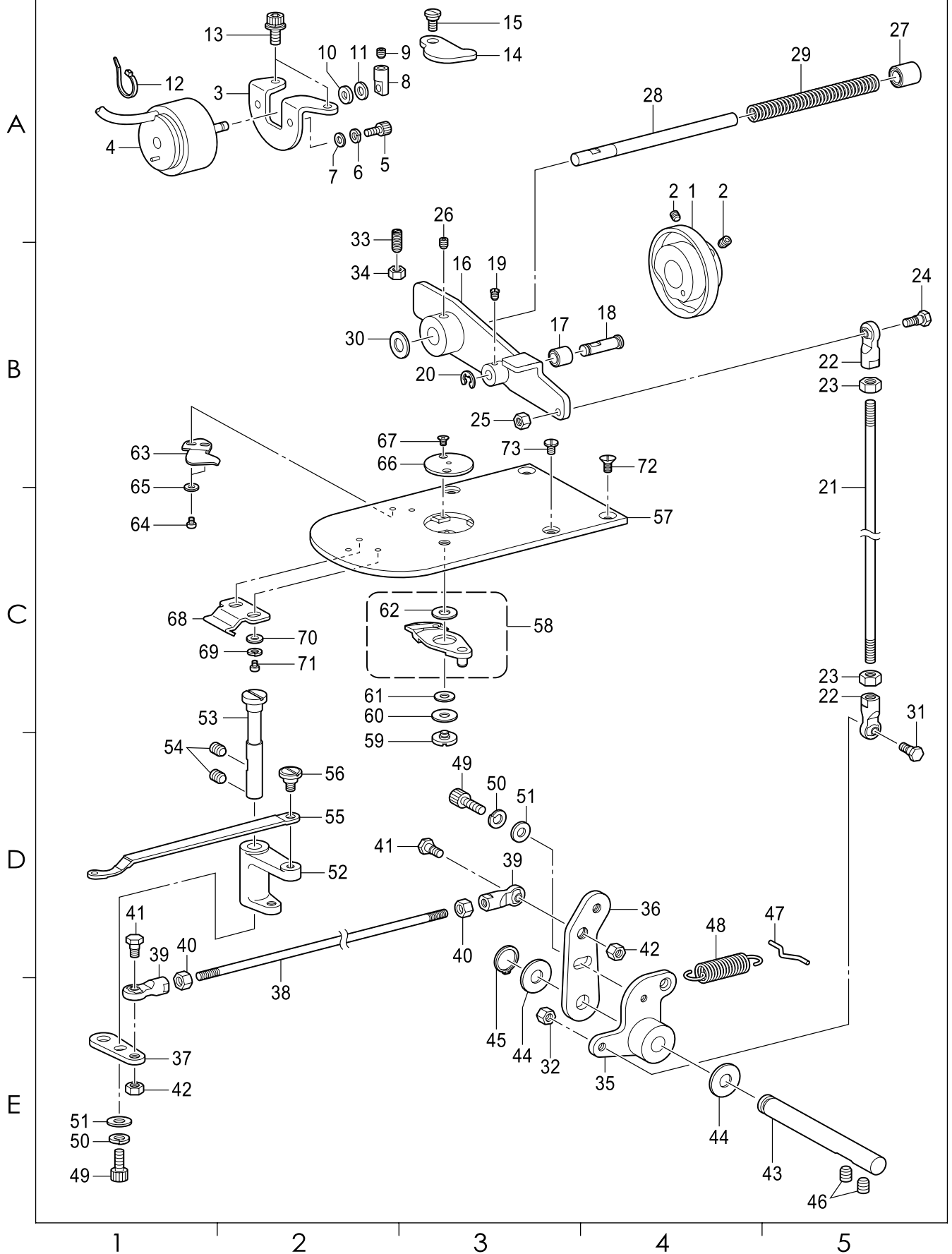
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
A 1	SA3301101	1	切線凸輪	THREAD TRIMMER CAM	
2	S23651001	2	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SA4798001	1	電磁鐵安裝板	SETTING PLATE SOLENOID	
4	SA5135101	1	切線電磁鐵	THREAD TRIMMER SOLENOID	
5	017400802	2	螺栓 M4X8	BOLT M4X8	
6	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
7	026040236	2	平墊圈 M4	WASHER PLAIN M 4	
8	SA3307001	1	電磁鐵杆	SOLENOID LEVER	
9	012400436	1	螺釘 M4X4	SET SCREW SOCKET (FT) M4X4	
10	154599000	1	電磁鐵緩衝墊圈	SOLENOID CUSHION	
11	S02652001	1	墊圈	WASHER	
12	S04159000	1	線夾 1M	BAND 1M	
13	S55484002	2	螺栓 (帶墊圈) M5X10	BOLT SOCKET (S/P WASHER) M5X10	
14	SA4799001	1	驅動壓杆	PUSHING LEVER D-LEVER	
15	SA3306001	1	軸位螺釘 7-3	SHOULDER SCREW,7-3	
16	SA3309201	1	切線驅動杆	TR-DRIVING LEVER	
17	SA3310001	1	切線滾輪	COLLAR,TR-TRIMMER	
18	SA3311001	1	切線滾輪軸	COLLAR SHAFT	
19	S46903001	1	螺釘 M4X5	SET SCREW, M4X5	
20	048040342	1	擋圈 E4	RETAINING RING E4	
21	SA3315001	1	切線杆	VTHREAD TRIMMER ROD V	
22	S32465101	2	接頭組件	BALL JOINT ASSY	
23	021060106	2	螺母 M6	NUT 1 M6	
24	S32462001	1	軸位螺釘 B M6	SHOULDER SCREW, B; M6	
25	021060306	1	六角螺母 M6	NUT 3 M6	
26	S23651001	1	固定螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
27	231071001	1	軸套 8X15	BUSH,8X15	
C 28	SA3312201	1	驅動杆導向軸	GUIDE SHAFT	
29	SA3313101	1	彈簧	SPRING,COMPRESSION	
30	154596000	1	減震墊圈	CUSHION	
31	S32462001	1	軸位螺釘 B M6	SHOULDER SCREW,B;M6	
32	021060306	1	六角螺母 M6	NUT 3 M6	
33	S25475101	1	螺釘 M6X19	SET SCREW,M6X19	
34	021060106	1	螺母 M6	NUT 1 M6	
35	SA4546001	1	切線杆 V	THREAD TRIMMER LEVER V	
36	SA3317101	1	切線杆 H	THREAD TRIMMER LEVER H	
37	SA8652001	1	動刀杆	DMOVING KNIFE LEVER	
38	SA8654001	1	切線杆 H	THREAD TRIMMER ROD H	
D 39	S32465101	2	接頭組件	BALL JOINT ASSY	
40	021060106	2	螺母 M6	NUT 1 M6	
41	S32462001	2	軸位螺釘 B M6	SHOULDER SCREW, B; M6,wH	
42	021060306	2	六角螺母 M6	NUT 3 M6	
43	SA3319101	1	切線杆軸	SHAFT TR-TRIMMER LEVER	
44	SA4545001	2	墊片	SPACER	
45	048080142	1	軸用擋圈	C8RETAINING RING EXTERNAL C8	
46	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
47	SA8655001	1	彈簧掛鉤	SPRING HOOK	
48	SA3321001	1	切線復位彈簧	SPRING,EXTENSION	
49	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	
50	028050246	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
51	146354002	2	墊圈 5	WASHER,PLAIN 5	
52	SA8656001	1	動刀杆	MOVING KNIFE LEVER	
53	SA8657001	1	動刀杆軸	SHAFT MOVABLE KNIFE LEVER	
54	012060636	2	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	
55	SA8658101	1	動刀連杆	M-KNIFE CONNECTING PLATE	

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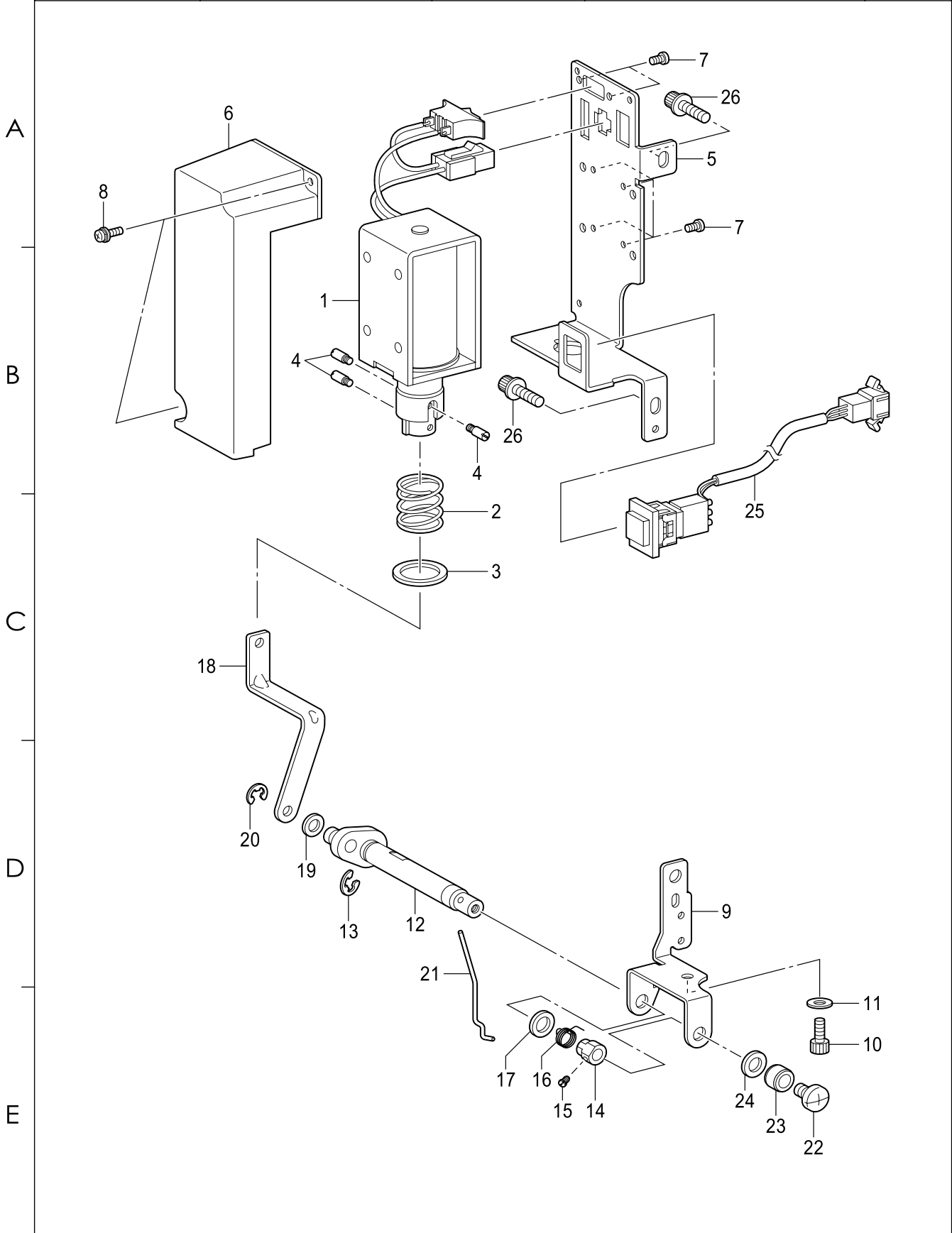
SIRUBA SEQUENCE LIST		Series		Parts Group	Subclass Remark	Page
		PS-4030C PS-6040C		10		2 / 2
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56	SA4354001	1	軸位螺釘 6-1.8	SHOULDER SCREW,6-1.8		
57	SA5157101	1	針板	ANEEDLE PLATE A		
58	SA6596001	1	動刀複合件	FMOVABLE KNIFE SET F		
59	SA4518001	1	軸位螺釘	MOVABLE KNIFE SHOULDER SCREW		
60	SA4519001	1	軸向墊圈	THRUST WASHER		
61	S00705001	1	動刀圈套	MOVABLE KNIFE COLLAR		
62	SA6397001	1	墊片 0.2	M-KNIFE SPACER T0.2		
62	SA3334001	1	墊片 0.3	M-KNIFE SPACER T0.3,		
62	SA6398001	1	墊片 0.4	M-KNIFE SPACER T0.4		
63	SA7944001	1	定刀	FLFIXED KNIFE FL		
64	062300416	2	螺釘 M3X4	SCREW PAN M3X4		
65	025030236	2	平墊圈 M3	WASHER PLAIN M 3		
66	* P.143	1	針孔板	NEEDLE HOLE PLATE		
67	100360003	2	螺釘	SM2.38SCREW		
68	SA6273101	1	大旋梭蓋掛鉤	USHUTTLE RACE COVER HOOK U		
69	028030246	2	彈簧墊圈 2-3	WASHER SPRING 2-3		
70	025030236	2	平墊圈 M3	WASHER PLAIN M3		
71	062300416	2	螺釘 M3X4	SCREW PAN M3X4		
72	S25310101	2	螺釘 M4	SCREW,FLAT M4		
73	SA3538001	2	螺釘 M4X8	SCREW,M4X8		

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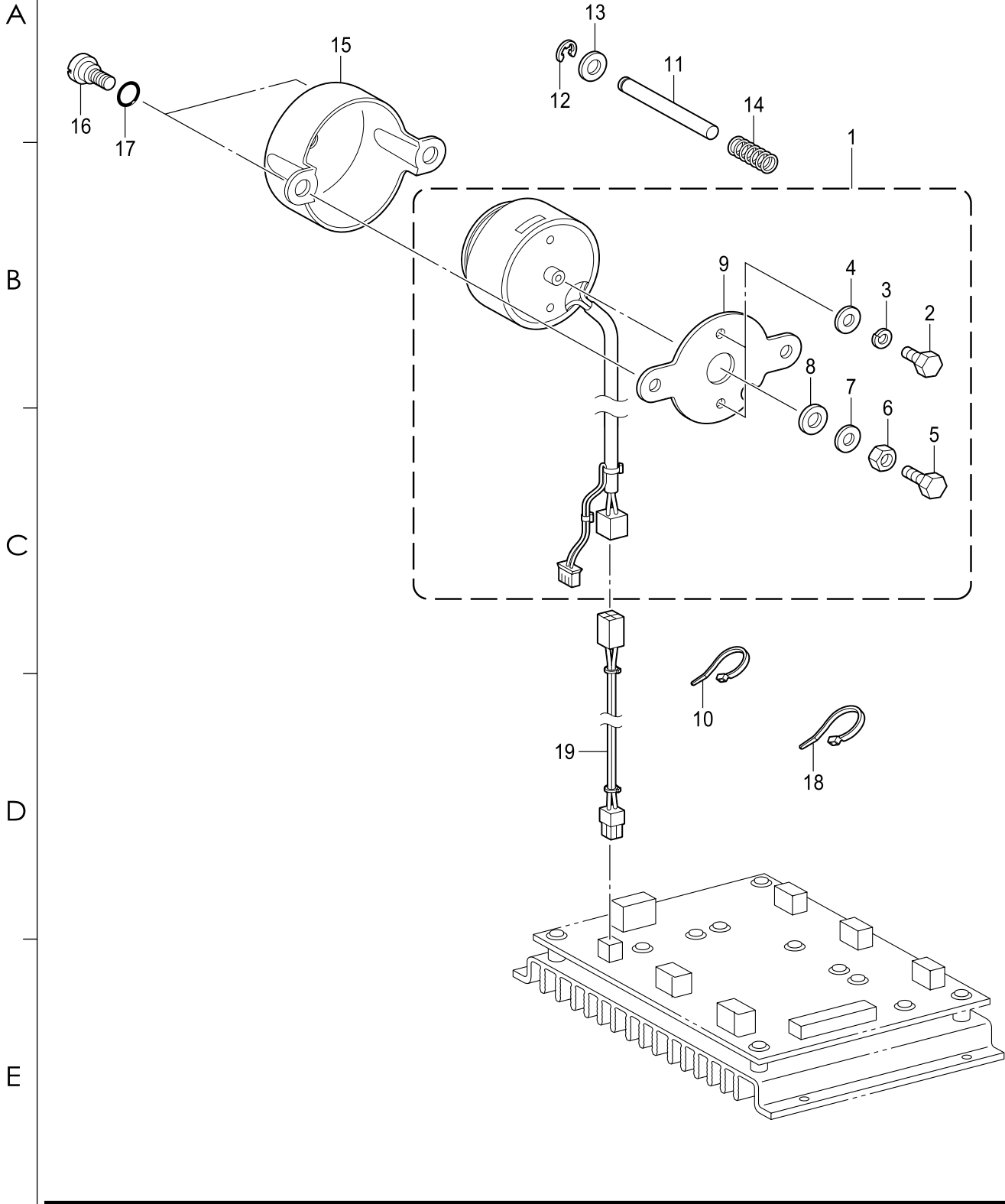
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA5208101	1	掃線電磁鐵組件	THREAD WIPER SOLENOID ASSY	
2	S41206001	1	擋線彈簧	THREAD WIPER SPRING	
3	S41205001	1	平墊圈	WASHER,PLAIN	
4	S25456001	3	柱塞銷	PLUNGER PIN	
5	SA5217001	1	掃線電磁鐵安裝板	T-WIPER SOLENOID SETTING PLATE	
6	SA4806001	1	電磁鐵蓋	SOLENOID COVER	
7	062300616	6	螺釘 M3X6	SCREW PAN M3X6	
8	0A4300806	2	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8	
9	SA5218001	1	掃線軸托架	THREAD WIPER SHAFT BRACKET	
10	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
11	025040236	1	平墊圈 M4	WASHER PLAIN M 4	
12	SA8057001	1	擋線曲柄組件	THREAD WIPER CRANK ASSY	
13	048040342	1	擋圈 E4	RETAINING RING E4	
14	S25454001	1	螺紋緊圈	SET SCREW COLLAR	
15	S25279101	1	螺釘 M3.5-5	SET SCREW (CP)M3.5-5	
16	SA2287001	1	彈簧	SPRING	
17	149097000	1	消音墊	SILENT SHEET	
18	SA5219001	1	掃線連杆	THREAD WIPER ROD	
19	110735002	1	墊圈	WASHER	
20	048030342	1	擋圈 E3	RETAINING RING E3	
21	S10470201	1	掃線杆	WIPER	
22	060400516	1	螺釘 M4X5	SCREW BIND M4X5	
23	146288001	1	擋線軸擋圈	THREAD WIPER STUD COLLAR	
24	S03677001	1	墊圈	WASHER	
25	SA5213001	1	停止開關元件	STOP SWITCH ASSY	
26	S55485001	2	螺栓 (帶墊圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	

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	PS-4030C PS-6040C		12		1 / 1
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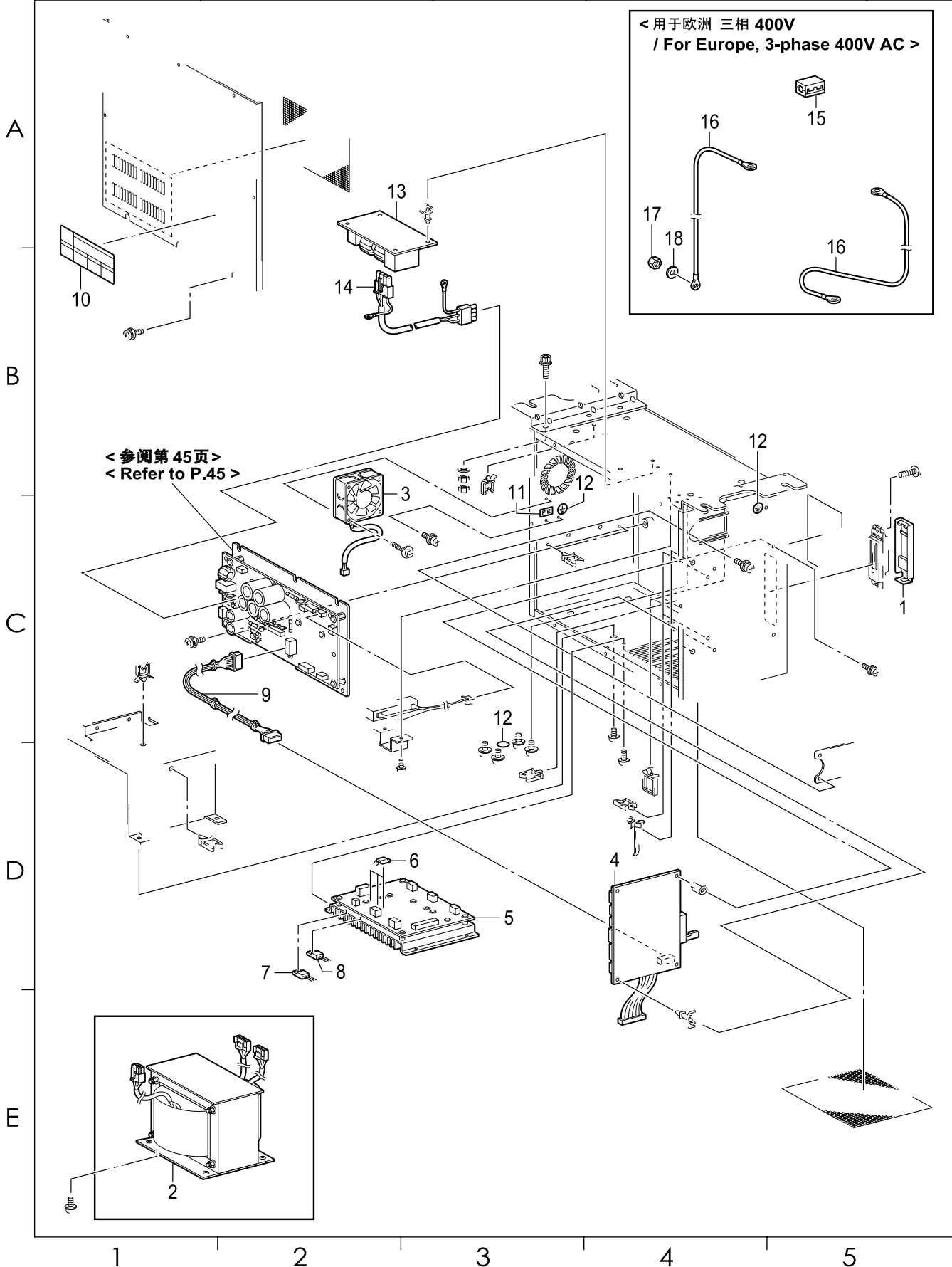
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA4831201	1	松線器組件	HVTENSION RELEASE HV ASSY	
2	017400802	2	螺栓 M4X8	BOLT M4X8	
3	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
4	026040236	2	平墊圈 M4	W ASHER PLAIN M 4	
5	017401415	1	螺栓 M4X14	BOLT M4X14	
6	021400306	1	六角螺母 M4	NUT 3 M4	
7	102707002	1	墊圈	WASHER	
8	154599000	1	電磁鐵緩衝墊圈	SOLENOID CUSHION	
9	SA3345001	1	電磁鐵安裝板	SETTING PLATE,SOLENOID	
10	S04159000	1	線夾 1M	BAND 1M	
11	SA3347001	1	松線杆	TENSION RELEASE BAR	
12	048040342	1	擋圈 E4	RETAINING RING E4	
13	025050236	1	平墊圈 M5	WASHER PLAIN M 5	
14	SA3348001	1	彈簧	SPRING,COMPRESSION	
15	SA3349001	1	電磁鐵蓋	SOLENOID COVER	
16	SA3306001	2	軸位螺釘 7-3	SHOULDER SCREW, 7-3	
17	081007070	2	O 形圈 P7	O RING P7	
18	S04159000	1	線夾 1M	BAND 1M	
19	SA8529001	1	松線器接線	EXTT-RELEASE EXTENSION HARNESS	

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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA6364001	1	蓋組件 CF	CF CAP ASSY	
2	SA8375001	1	變壓器 342G	TRANSFORMER 342G	
3	SA3797001	1	DC 風扇馬達組件	DC-FAN MOTOR ASSY	
4	SA8376301	1	主基板組件 342G	PCB ASSY MAIN 342G	
5	SA8378101	1	PMD 基板組件 342G	PCB ASSY PMD 342G	
6	A10191001	3	FETH7N1005DS	TRANSISTOR FET:H7N1005DS	
7	S49486000	1	電晶體 FET2SJ222	TRANSISTOR FET:2SJ222	
8	A10192001	1	FET2SK3155	TRANSISTOR FET:2SK3155	
9	SA3806001	1	電線	HARNESS, MAIN POWER SUPPLY	
10	J04115001	1	感電標籤 (6 國)	LABEL, ELEC. SHOCK 6 LANG	
11	S37059001	1	/PE 標記	LABEL, PE	
12	S37060001	3	接地標記	LABEL, GROUNDING	
13	SA3581001	1	基板組件	PCB ASSY, NF	
14	SA3796001	1	電線 NF OUT	HARNESS, NF OUT	
			< 用於歐洲 三相 400v >	< For Europe, 3-phase 400V AC. >	
15	S52163000	3	衰減器 NF-130	CORE, NF-130	
16	SA3788001	2	地線 EC	GROUND WIRE EC	
17	021400106	1	/六角螺母 M4	NUT 1 M4	
18	025040236	2	平墊圈 M4	WASHER PLAIN M 4	

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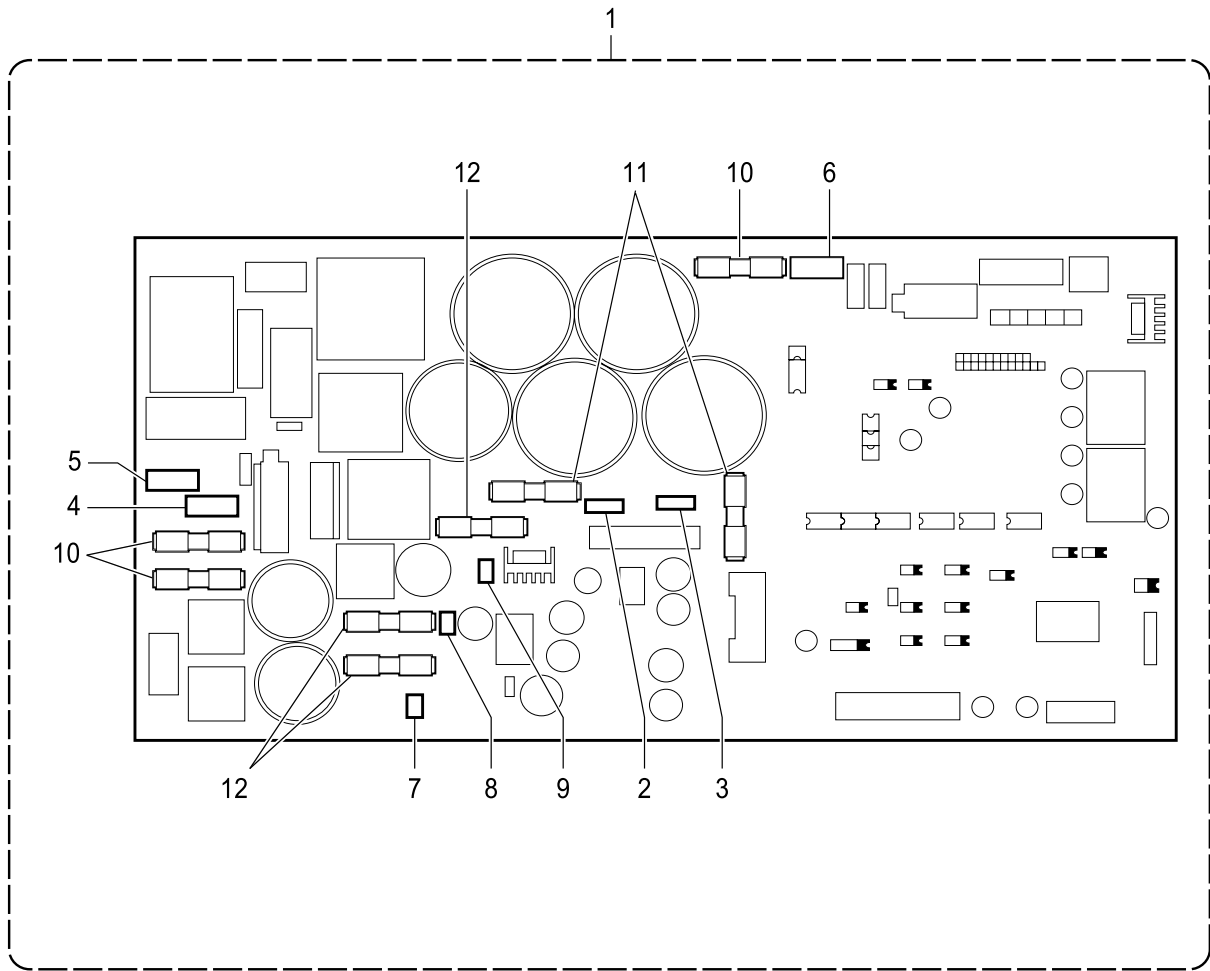
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	PS-4030C PS-6040C		13-2		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA8383101	1	電源馬達基板組件 C	PC ASSY POWER SUPPLY MOTOR C	
2	SA3765001	1	電阻 V10D101	VARISTOR: V10D101	
3	SA8384001	1	電阻 V10D471	VARISTOR: V10D471	
4	SA3767001	1	電阻 V14D511	VARISTOR: V14D511	
5	SA3762001	1	電阻 V14D911	VARISTOR: V14D911	
6	SA3768001	1	宙陽 V4D561	VARISTOR: V14D561	
7	SA3769001	1	電阻 V5D121	VARISTOR: V5D121	
8	SA3770001	1	電阻 V5D330	VARISTOR: V5D330	
9	SA3771001	1	電阻 V5D820	VARISTOR: V5D820	
10	SA3794001	3	保險絲 250V-15A	G FUSE S 15A	
11	SA3795001	2	保險絲 250V-6A	G FUSE S 6A	
12	SA7794001	3	保險絲 3A	G FUSE S 3A	

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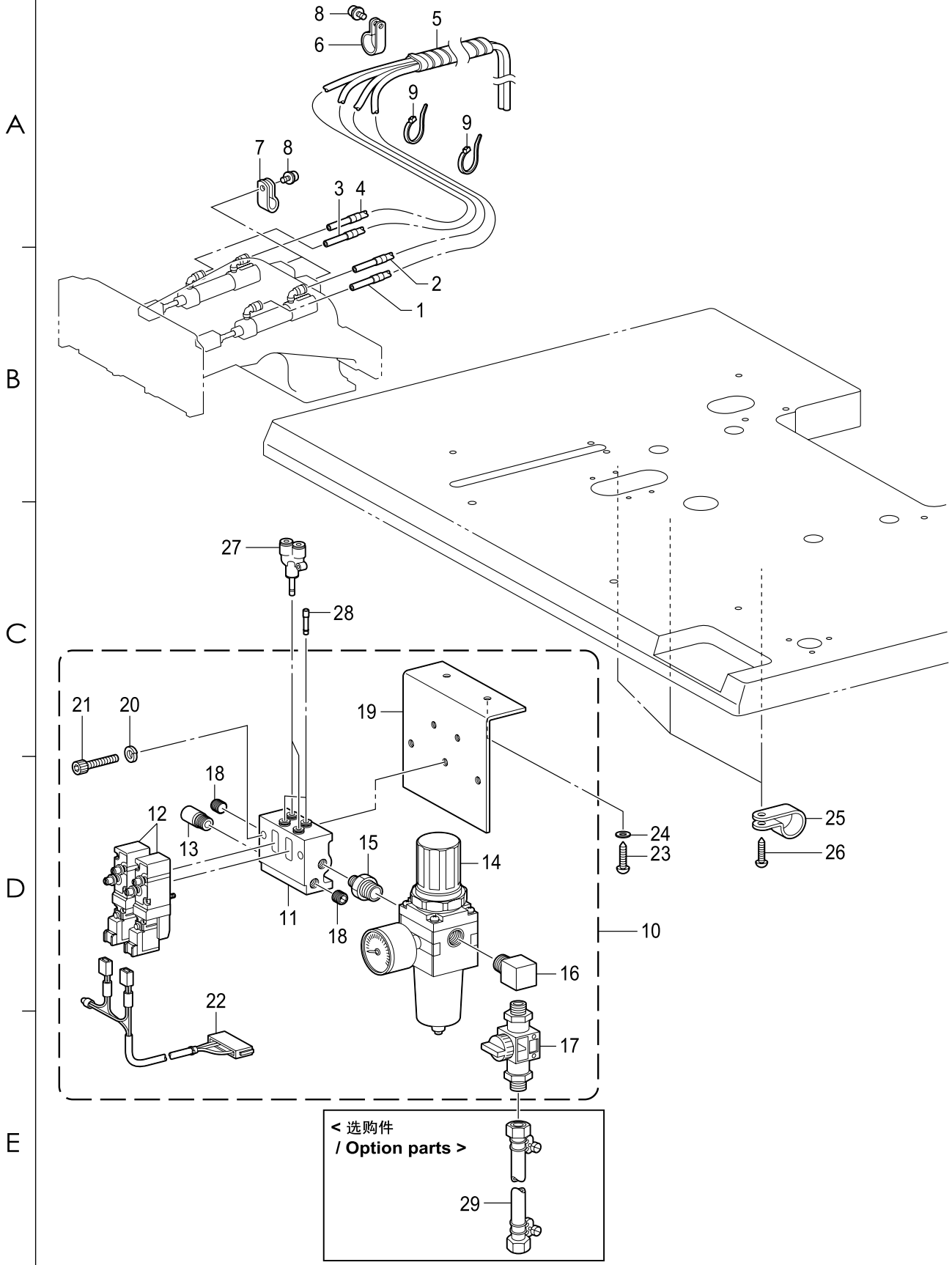
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於日本三相 200V>	< For Japan, 3-phase 200V AC.>	
1	SA8824001	1	開關元件 3P-JPN NF	POWER SUPPLY SW ASSY 3P-JP NF	
2	SA8387001	1	V 切換電線 200V#2	VOLTAGE SELECT HARNESS 200V #2	
			<用於美國三相 220V>	< For USA, 3-phase 220V AC.>	
3	SA8825001	1	開關元件 3P-L NF	POWER SUPPLY SW ASSY 3P-L NF	
4	SA3789101	1	V 切換電線 H220V	VOLTAGE SELECT HARNESS H220V	
			<用於亞洲和中國 單相 220V>	< For Asia and China, 1-phase 220V AC.>	
5	SA8827001	1	開關元件 1	POWER SUPPLY SW ASSY 1P NF	
6	SA3789101	1	V 切換電線 H220V	VOLTAGE SELECT HARNESS H220V	
			<用於中國三相 380V>	< For China, 3-phase 380V AC.>	
7	SA8826001	1	開關元件 3P-H	POWER SUPPLY SW ASSY 3P-H NF	
8	SA3827001	1	V 切換電線 380V	VOLTAGE SELECT HARNESS 380V	
9	SA3789101	1	V 切換電線 H220V	VOLTAGE SELECT HARNESS H220V	
			<用於歐洲三相 400V>	< For Europe, 3-phase 400V AC.>	
10	SA3828001	1	V 切換電線 400V	VOLTAGE SELECT HARNESS 400V	
11	SA3838001	1	電線組件 AC IN EC	HARNESS ASSY AC IN EC	

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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA8659001	1	空氣管	RAIR TUBE R	
2	SA8659002	1	空氣管	RAIR TUBE R	
3	SA8660001	1	空氣管	LAIR TUBE L	
4	SA8660002	1	空氣管	LAIR TUBE L	
5	SA8661001	2	螺旋管線 650S	SPIRAL 650S	
6	525664000	1	電線夾 # 6	CORD HOLDER #6	
7	149547000	2	壓線板	CORD HOLDER 4N	
8	0A5401006	3	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
9	228475000	2	電線夾 1.9x80	FASTENING BAND 1.9X80	
10	SA5281201	1	電磁閥組件 2A	SOLENOID VALVE ASSY 2A	
11	SA5289001	1	集管 2	MANIFOLD2	
12	S39116100	2	閥	VQZ2151S-5VALVE VQZ2151S-5	
13	SA5283001	1	消音器 AN103-1	SILENCER AN103-1	
14	SA5282001	1	調整器 AW20-02G	FILTER REGULATOR AW20-02G	
15	S09228000	1	管接頭	NIPPLE 1/4X1/8	
16	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4	
17	SB0445001	1	手指閥	FINGER VALVE	
18	153274001	2	蓋 1/8	CAP,1/8	
19	SA5286101	1	閥安裝板	SETTING PLATE VALVE	
20	028050246	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
21	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30	
22	SA5191001	1	閥門接線 2 連組	VALVE HARNESS X2 ASSY	
23	032422003	2	木螺釘 M4.1X20	WOOD SCREW,ROUND 2 M4.1X20	
24	148847001	2	墊圈	WASHER PLAIN 4.76	
25	554482000	3	電線夾 # 12	CORD HOLDER #12	
26	032422003	3	木螺釘 M4.1X20	WOOD SCREW, ROUND 2 M4.1X20	
27	S53978000	2	分支管	YBRANCH,Y	
28	S53983000	2	插銷 4	PLUG,4	
			<選購件>	< Option parts>	
29	149796001	1	橡皮管帶接頭	AIR HOSE, W/CONNECTOR	

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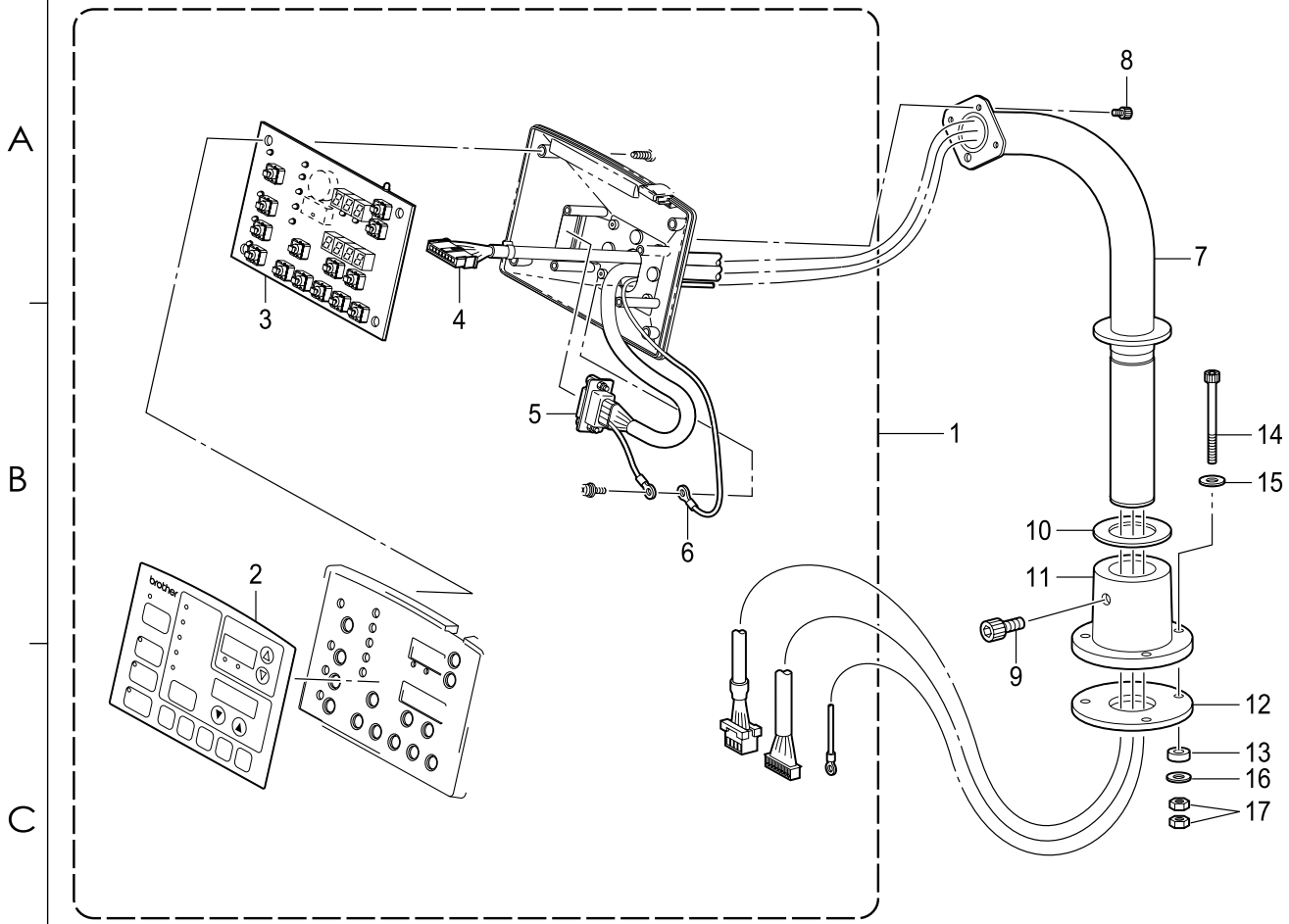
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	525567000	1	電線夾 # 8	CORD HOLDER #8	
2	149547000	2	壓線板	CORD HOLDER 4N	
3	625010000	4	尼龍夾 NK-2N	NYLON CLAMP NK-2N	
4	0A5401006	7	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
5	SA8521001	1	原點感應器組件 342	GH-POSITION SENSOR 342G ASSY	
6	062300816	3	螺釘 M3X8	SCREW PAN M3X8	
7	SB0102001	1	安全開關元件 342G	SAFETY SWITCH PLATE ASSY 342G	
8	SA8523001	1	安全開關板 342G	SAFETY SWITCH PLATE 342G	
9	SA9865001	1	開關基座	SAFETY SWITCH BASE	
10	SA9867001	1	開關彈	SAFETY SWITCH SPRING	
11	SA9866001	1	開關手柄	SAFETY SWITCH LEVER	
12	SA8524001	1	安全開關元件	SAFETY SWITCH ASSY	
13	SA7293001	2	螺栓 (帶墊圈) M3X12	SCREW PAN (S/P W) M3X12	
14	S04159000	1	線夾 1M	BAND 1M	
15	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
16	149547000	1	壓線板	CORD HOLDER 4N	
17	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER)M4X10	
18	SA8527001	1	停止開關接線 342G	STOP SWITCH HARNESS 342G	
19	SA8528001	1	掃線電磁鐵接線	WIPER SOLENOID HARNESS 342G	
20	SA3486001	1	地線 350	GROUND WIRE 350	
21	SA5433001	1	接地線	GROUND WIRE	
22	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
23	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
24	SA8532001	2	DC 風扇組件	DC-FAN MOTOR ASSY	
25	SA8533001	1	DC 風扇接線	DC-FAN HARNESS	
26	0A5403006	8	螺栓 (帶墊圈) M4X30	DBSCREW PAN (S/P WASHER) M4X30	
27	554482000	1	電線夾 # 12	CORD HOLDER #12	
28	S00470000	1	電線夾 # 16	CORD HOLDER 16N	
29	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
30	218859001	2	電線夾 M150	BINDER M150	
31	S04159000	3	線夾 1M	BAND 1M	
32	SA8881001	1	粘鏈管 30X400	QUICK TUBE 30X400	
33	SA6366001	1	螺旋管 140	SSPIRAL TUBE	

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1	SA4834101	1	操作盤組件	OPERATION PANEL ASSY	
2	SA3831001	1	操作盤面板	PANEL SHEET	
3	SA3833301	1	操作盤基板組件	PANEL PCB ASSY	
4	SA4563101	1	操作盤接線	PANEL HARNESS	
5	SA4837101	1	程式器中繼線	PROGRAMMER CONNECTING HARNESS	
6	SA4841101	1	接地線	GROUND WIRE	
7	SA4836001	1	操作盤支柱	OPERATION PANEL STAND	
8	018400636	3	螺栓 M4x6	BOLT SOCKET M4X6	
9	018081636	1	螺栓 M8X16	BOLT SOCKET M8X16	
10	S10408000	1	橡皮墊片	RUBBER SHEET	
11	S43236009	1	操作盤基座	OPERATION PANEL BASE	
12	S43674000	1	緩震墊 A	CUSHION, A	
13	S43675000	3	緩震墊 B	CUSHION, B	
14	SA8664001	3	螺栓 M5×75	BOLT SOCKET M5X75	
15	025050236	3	平墊圈 M5	WASHER PLAIN M 5	
16	025050336	3	平墊圈 L5	WASHER PLAIN L 5	
17	021500106	6	六角螺母 M5	NUT 1 M5	

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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-4030C	18		1 / 1
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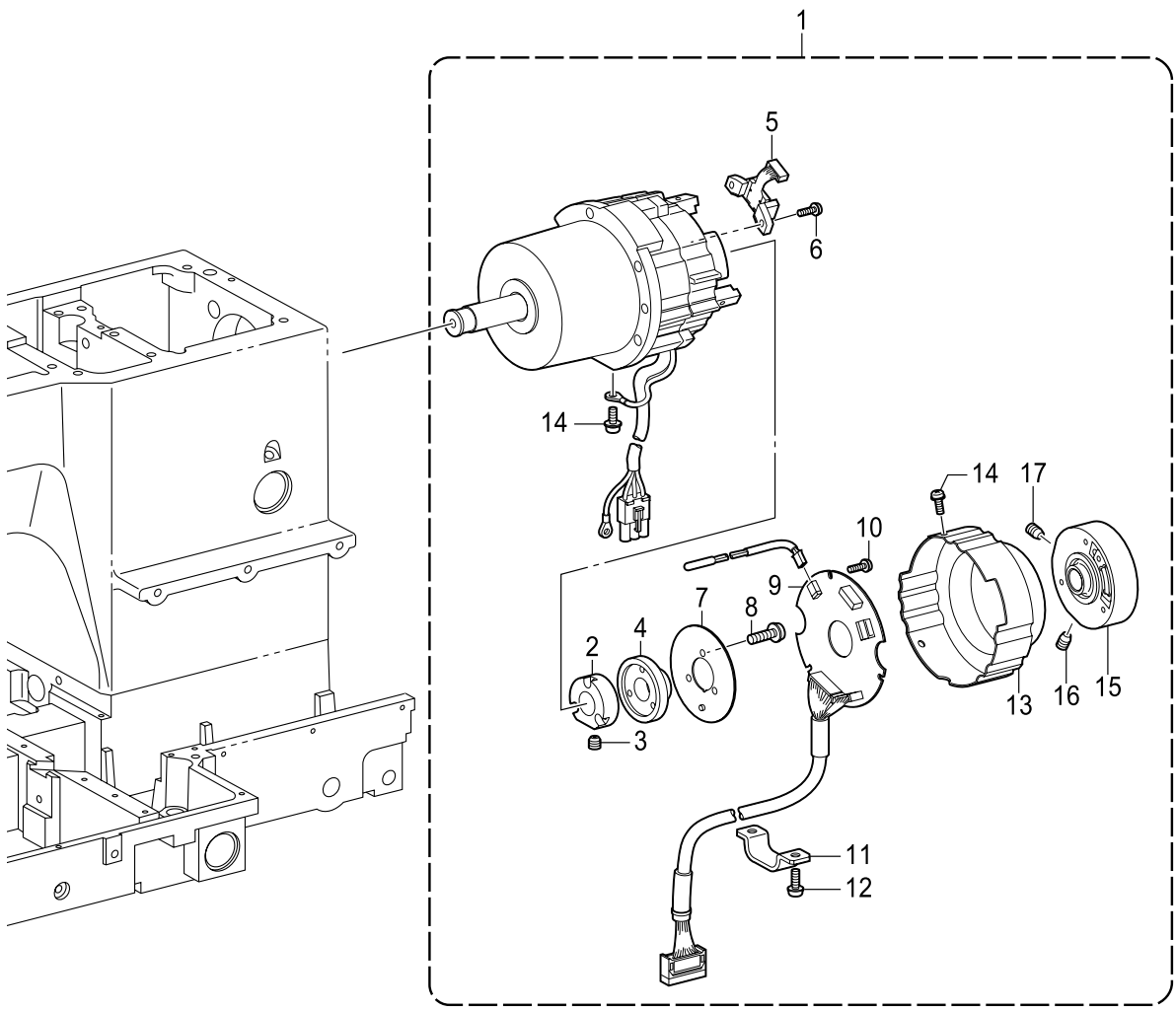
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		18		1 / 1
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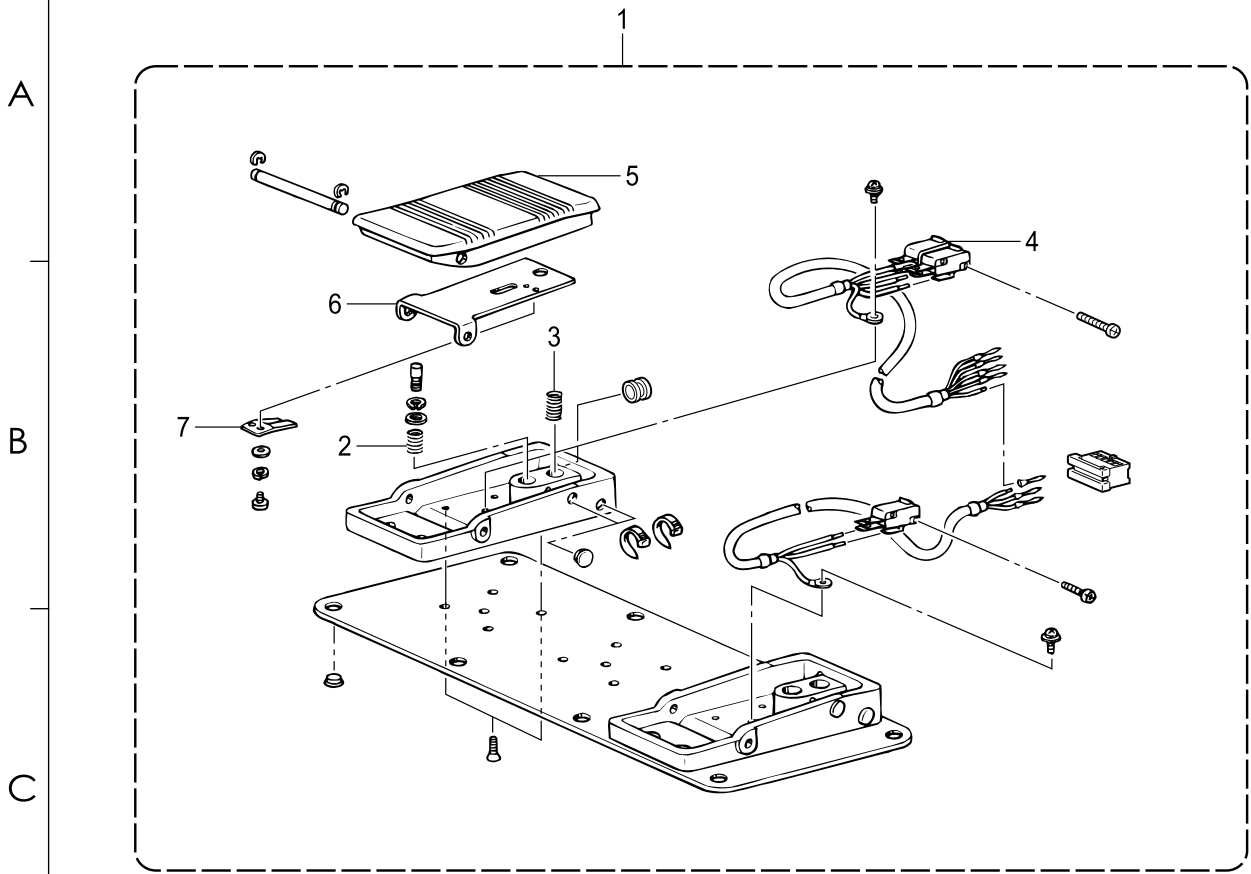
參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	J80991001	1	馬達組件 CDD-430D	MOTOR ASSY CDD-430D	
2	J03955001	1	磁鼓 CDD	DRUM CDD	
3	014400632	2	螺釘 M4X6	SET SCREW SOCKET (CP) M4X6	
4	J03956001	1	磁鐵 180P36	MAGNET 180P36	
5	J03957001	1	MR 感應器組件 180P	MR SENSOR ASSY 180P	
6	0A4301006	2	螺栓 (帶墊圈) M3X10	DASCREW PAN (S/P WASHER) M3X10	
7	J03958001	1	遮罩板 CDD	SHIELD PLATE CDD	
8	0A4261006	3	螺栓 (帶墊圈) M2.6X10	DASCREW PAN (S/P WASHER) M2.6X10	
9	J80994001	1	ENC 基板組件 430D	ENC PCB ASSY,430D	
10	0A5300606	3	螺栓 (帶墊圈) M3X6	DBSCREW PAN (S/P WASHER) M3X6	
11	J04230001	1	電線固定夾 CDD-HT	CORD HOLDER CDD-HT	
12	0A4401006	3	螺栓 (帶墊圈) M4X10	DASCREW PAN (S/P WASHER) M4X10	
13	J04388001	1	編碼器蓋 430D	ENCODER COVER 430D	
14	0A4300806	3	螺栓 (帶墊圈) M3X8	DASCREW PAN (S/P WASHER) M3X8	
15	J04303001	1	同步輪組件 430D	PULLEY HOLDER ASSY 430D	
16	SA1229101	1	螺釘 M6X6	SET SCREW (FT) M6X6	
17	012060632	1	螺釘 M6X6	SET SCREW SOCKET (FT) M6X6	

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<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C	<h1>19</h1>		1 / 1
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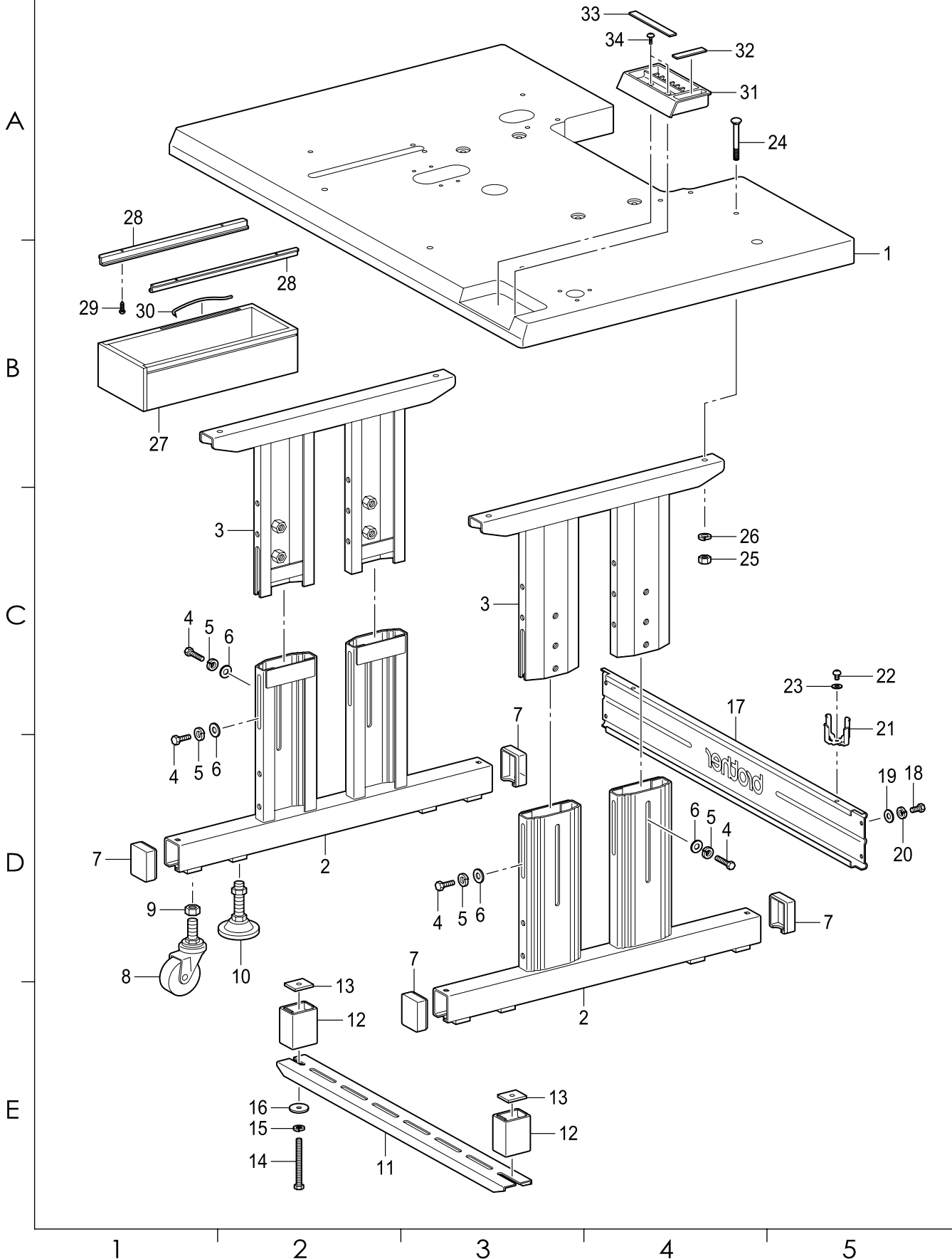
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<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C	<b>20</b>		1 / 1
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	PS-4030C PS-6040C		20		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	SA8692001	1	檯面 342G	TABLE 342G	
2	SA8248001	2	外支腳	OUTER STAND	
3	SA8249001	2	檯面支架	TABLE SUPPORT	
4	0170816061	2	六角螺栓 M8X16	BOLT M8X16	
5	0280802461	2	彈簧墊圈 2-8	WASHER SPRING 2-8	
6	S093120011	2	墊圈 L8	WASHER PLAIN L 8	
7	S10661109	4	外支腳橡皮蓋	OUTER STAND CAP RUBBER	
8	152393200	4	腳輪	CASTER	
9	02160303	4	螺母	M16NUT, 3 M16	
10	SA8250001	4	調整腳座 16	ADJUSTER 16	
11	SA8251001	1	踏板支撐台	TREADLE SUPPORT BASE	
12	S09317109	2	墊塊	SPACER	
13	S09225002	4	角形螺母	NUT SQUARE	
14	017080006	2	螺栓 M8X100	BOLT M8X100	
15	028080246	2	彈簧墊圈 2-8	WASHER SPRING 2-8	
16	S09226001	2	踏板支撐台墊圈	TREADLE SUPPORT WASHER	
17	S11531009	1	桁架	BEAM	
18	017081606	4	六角螺栓 M8X16	BOLT M8X16	
19	025080236	4	平墊圈 M8	WASHER PLAIN M 8	
20	028080246	4	彈簧墊圈 2-8	WASHER SPRING 2-8	
21	133172003	1	油架	OILER BASE	
22	037521016	1	螺銷 M5X10	TAPPING SCREW PAN 2 M5X10	
23	025050236	1	平墊圈 M5	WASHER PLAIN M 5	
24	222372001	4	螺栓 M8X70	BOLT, SQUARE M8X70	
25	021080106	4	六角螺母 M8	NUT 1 M8	
26	028080246	4	彈簧墊圈 2-8	WASHER SPRING 2-8	
27	119702004	1	抽屜	SIDE DRAWER	
28	101121100	2	抽屜滑軌	SUPPORTER SIDE DRAWER	
29	032361306	4	木螺釘 M3.5X13	WOOD SCREW ROUND 2 M3.5X13	
30	101073001	1	固定彈簧	SPRING	
31	S15158009	1	小物放置盒	ACCESSORY CASE	
32	S02740000	1	毛氈	FELT	
33	S02739000	1	橡皮磁石條	RUBBER MAGNET TAPE	
34	039411215	2	圓頭螺銷 M4X12	TAPPING SCREW TRUSS 1 M4X12	

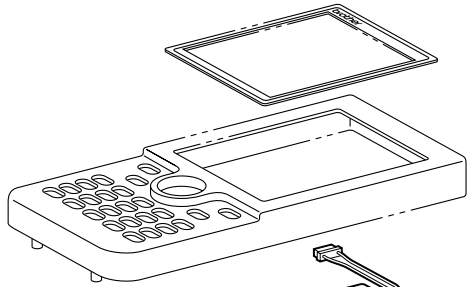
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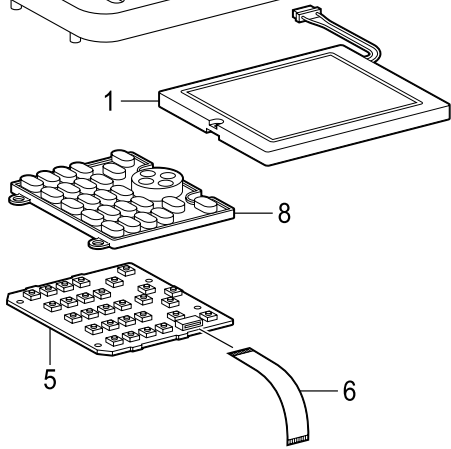
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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
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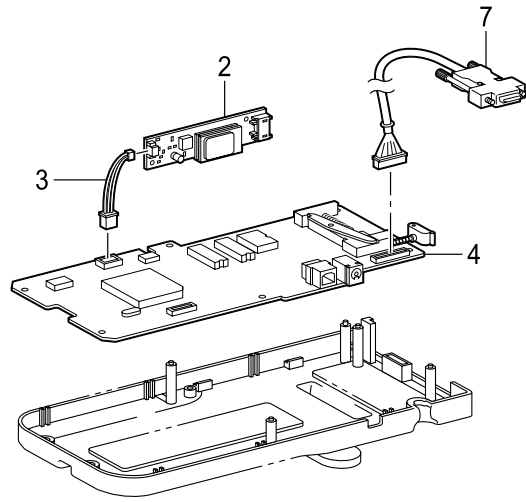
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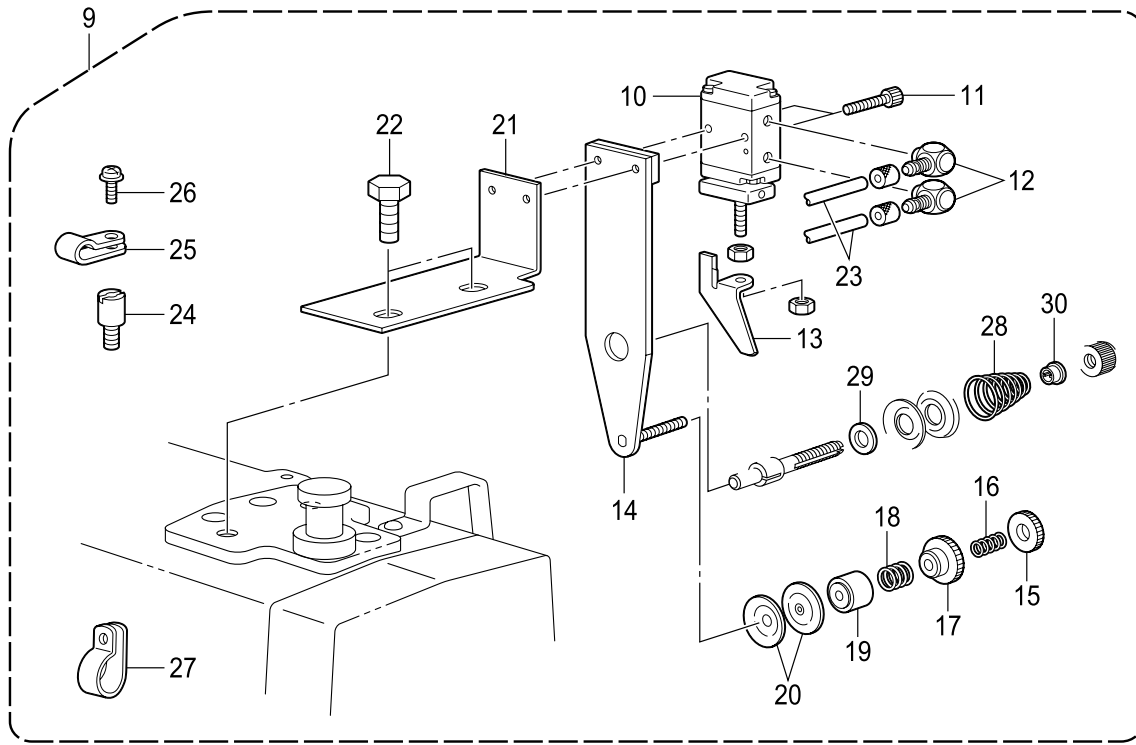
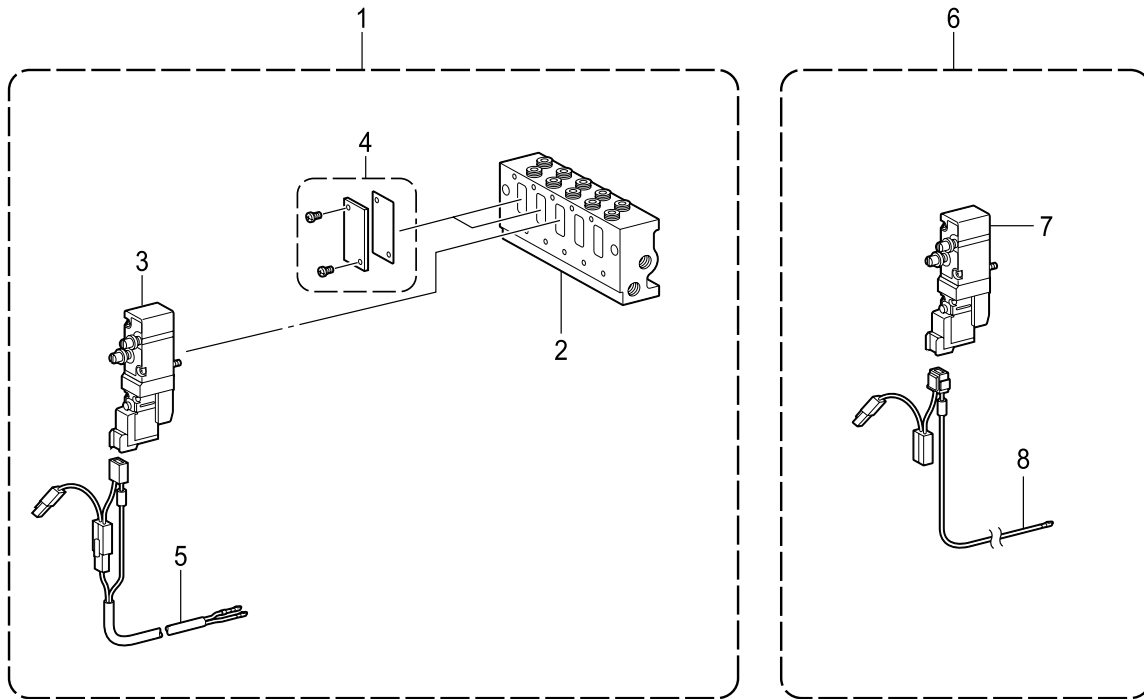
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<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		22-1		1 / 1
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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於歐洲以外>	< Except for Europe>	
1	SA7500001	1	OP 集合管 5 複合件	OPTION MANIFOLD 5 SET	
2	SA5290001	1	集合管 5	MANIFOLD 5	
			<用於歐洲>	< For Europe only>	
1	SA75000E1	1	OP 集合管 5 複合件	OPTION MANIFOLD 5 SET	
2	SA75390E1	1	集合管 5WEEE	MANIFOLD 5WEEE	
3	S39116100	1	閥 VQZ2151S-5	VALVE, VQZ2151S-5	
4	S53982000	2	遮隔板組件	BLANKING PLATE AASSY	
5	SA7166101	1	閥接線 X1 組	VALVE HARNESS ASSY X1	
			<用於歐洲以外>	< Except for Europe>	
6	SA7171001	1	OP 追加閥門組	OPTION ADD VALVE ASSY	
7	S39116100	1	閥 VQZ2151S-5	VALVE, VQZ2151S-5	
			<用於歐洲>	< For Europe only>	
6	SA71710E1	1	OP 追加閥門組	OPTION ADD VALVE ASSY	
7	SA74521E0	1	閥 VQZ2151S	VALVE, VQZ2151SWEEE	
8	SA7167101	1	追加閥接線 SG	OP VALVE HARNESS SG	
9	SA7197101	1	2 擋線張力調節裝置	2-STEP THREAD TENSION DEVICE	
10	S34706000	1	汽缸 10x10	AIR CYLINDER, 10X10	
11	018302036	2	螺栓 M3X20	BOLT SOCKET M3X20	
12	S12150000	2	管接頭 M-5HL-4	TUBE ELBOW, M-5HL-4	
13	S34533001	1	開盤爪	COUNTERSINK CLAW	
14	S34534101	1	輔助張力器基座組件	SUB TENSION BRACKET ASSY	
15	155510001	1	夾線螺母	TENSION NUT	
16	146060000	1	壓簧	SPRING	
17	146059001	1	張力器螺母	PRE-TENSION NUT	
18	146058001	1	張力器彈簧	PRE-TENSION SPRING	
19	146206009	1	導盤壓圈	DISC PRESSER, T-GUIDE	
20	144504001	2	導盤	THREAD GUIDE DISC	
21	SA7199001	1	汽缸安裝板	SETTING BRACKET, CYLINDER	
22	017081606	2	六角螺栓 M8X16	BOLT M8X16	
23	S15031010	2	空氣管 4x2.5	AIR TUBE, 4X2.5	
24	SA7155001	2	隔離圈	SPACER	
25	S00480000	2	電線夾 #	CORD HOLDER, 5N	
26	0A5401006	2	螺栓 (附墊圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
27	525907000	1	電線夾 #	CORD HOLDER #9	
28	SA3416101	1	彈簧山	TENSION SPRING LL	
29	S48140002	1	墊圈	WASHER	
30	S20681000	1	調整彈簧墊圈	WASHER	

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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
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1	SA5436301	1	張力器	DTDT TENSION SET	
			<用於歐洲>	< For Europe only>	
1	SA54363E1	1	張力器	DTDT TENSION SET	
2	SA7510001	1	夾線杆	DTDT TENSION STUD	
3	SA6190001	1	夾線盤	DTDISC DT	
4	145446001	1	夾線盤	DISC, TENSION	
5	SA3638001	1	螺母	DTDT NUT	
6	021060306	1	六角螺母 M6	NUT 3 M6	
7	SA7511001	1	夾線基座	DTDT TENSION BRACKET	
8	SA6193301	1	彈簧	CTHREAD TAKE-UP SPRING C	
9	013679412	1	固定螺釘 SM3.57	SET SCREW,(CP) SM3.57	
10	SA4932001	1	墊圈	WASHER	
11	048060142	1	軸用擋圈 C6	RETAINING RING EXTERNAL C6	
12	SA7512001	1	固定螺釘	SET SCREW	
13	SA4829001	1	數碼張力電磁鐵	DEGITAL TENSION SOLENOID	
14	017400802	2	螺栓 M4X8	BOLT M4X8	
15	028040246	2	彈簧墊圈 2-4	WASHER SPRING 2-4	
16	026040236	2	平墊圈 M4	WASHER PLAIN M 4	
17	017401015	1	螺栓 M4X10	BOLT M4X10	
18	021400306	1	六角螺母 M4	NUT 3 M4	
19	102707002	1	墊圈	WASHER	
20	SA6284001	1	緩震墊	CUSHION	
21	SA3345001	1	電磁鐵安裝板	SETTING PLATE,SOLENOID	
22	S04159000	1	線夾 1M	BAND 1M	
23	SA7508001	1	電磁鐵撐板	DTDT SOLENOID PLATE	
24	218859001	2	電線夾 M150	BINDER M150	
25	SA9058001	1	挑線彈簧	THREAD TAKE-UP SPRING	
26	S04159000	2	線夾 1M	BAND 1M	

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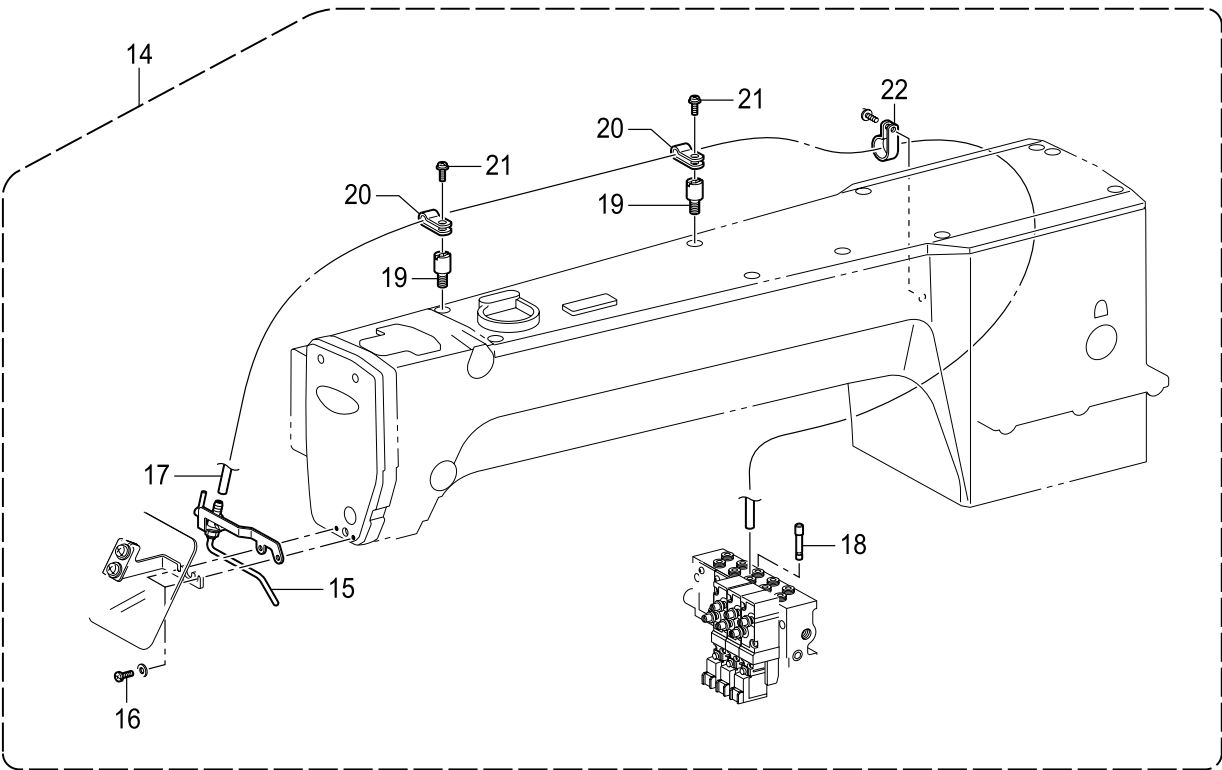
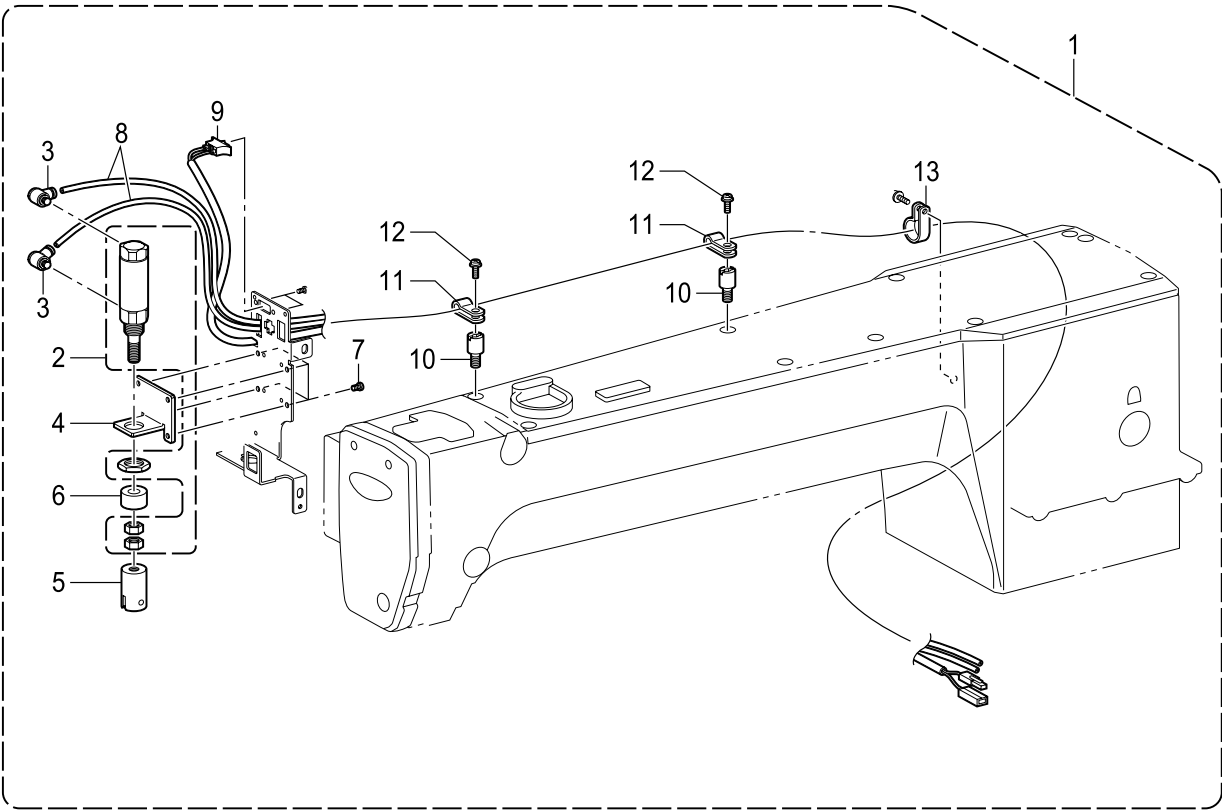
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	PS-4030C PS-6040C		<b>22-3</b>		1 / 1
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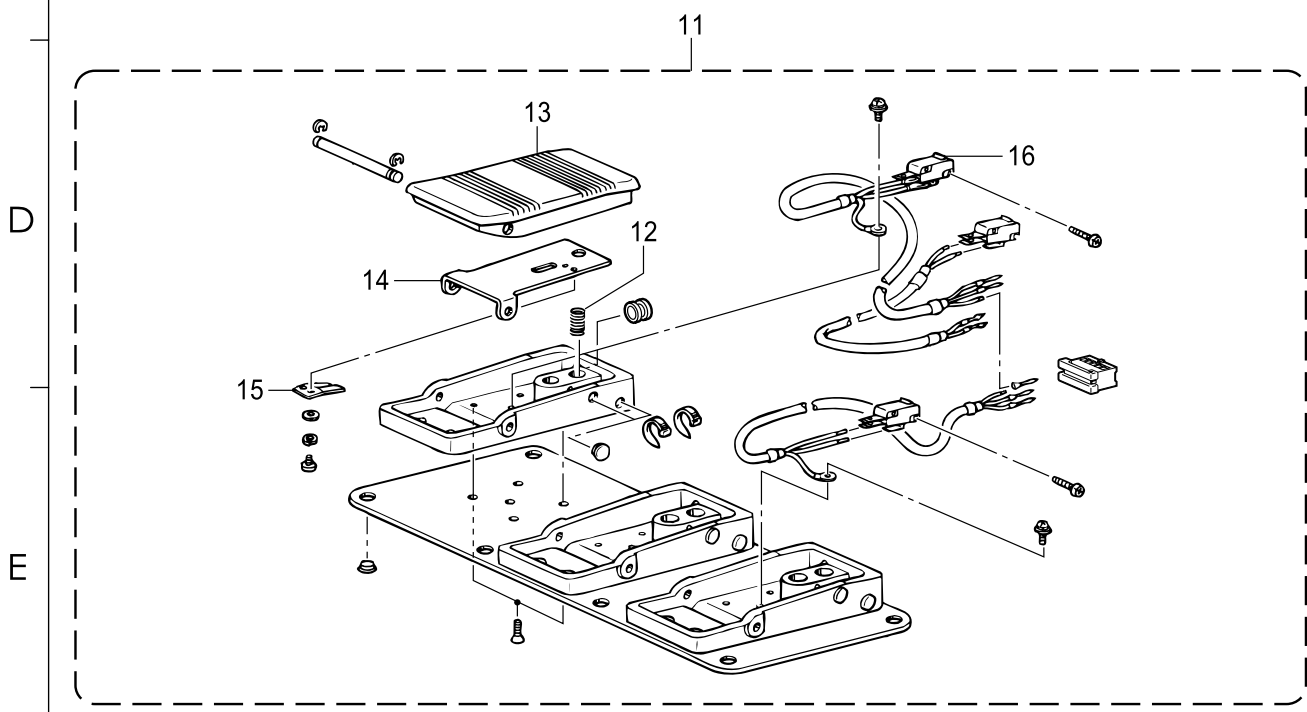
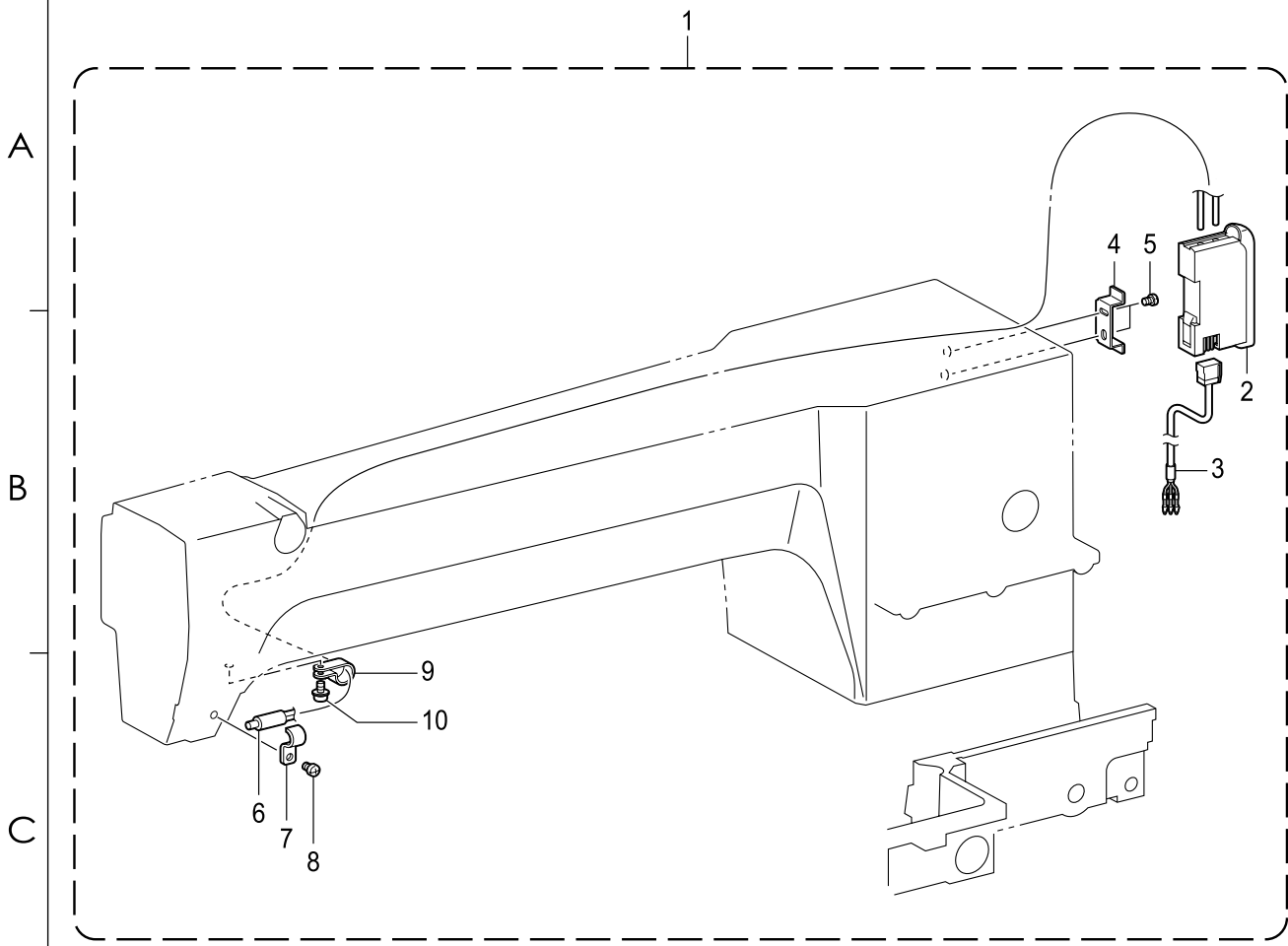
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1	SA5575101	1	掃線器裝置	TR.WIPER SET PNEUMATIC TYPE	
2	S17942100	1	氣缸	AIR CYLINDER	
			<用於歐洲>	< For Europe only>	
1	SA55751E1	1	掃線器裝置	TR.WIPER SET PNEUMATIC TYPE	
2	SA74700E1	1	氣缸	WEEEAIR CYLINDER WEEE	
3	S55533000	2	管接頭 M5	ELBOW,M5	
4	SA7163001	1	氣缸安裝板	CYLINDER SUPPORT PLATE	
5	SA7164001	1	氣缸介面	JOYNT CYLINDER	
6	S31778000	1	氣缸定位器	STOPPER,CYLINDER	
7	062350616	4	螺釘 M3.5X6	SCREW PAN M3.5X6	
8	S15031010	2	空氣管 4X2.5	AIR TUBE,4X2.5	
9	SA7620101	1	掃線器開關元件	GTHREAD WIPER SWITCH ASSY G	
10	SA7155001	2	隔離圈	SPACER	
11	525664000	2	電線夾 # 6	CORD HOLDER #6	
12	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
13	552907000	1	電線夾 # 10	CORD HOLDER #10	
14	SA5559101	1	機針冷卻裝置	NEEDLE COOLER SET	
15	S18027201	1	指針式鼓風機	NEEDLE BLOWER	
16	062400816	2	螺釘 M4X8	SCREW PAN M4X8	
17	S15031010	1	空氣管 4X2.5	AIR TUBE,4X2.5	
18	S04897000	1	火花塞 4	PLUG 4	
19	SA7155001	2	隔離圈	SPACER	
20	S10243000	2	尼龍夾 NK-3N	CORD HOLDER,NK-3N	
21	0A5401006	2	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
22	525907000	1	電線夾 # 9	CORD HOLDER #9	

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參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
			<用於歐洲以外>	< Except for Europe>	
1	SA5193101	1	斷線傳感裝置元件	FTR-BREAKAGE DETECTOR SET F	
2	SA4816001	1	信號放大器 FX311	FIBER AMP FX311	
			<用於歐洲>	< For Europe only>	
1	SA51931E1	1	斷線傳感裝置元件	FTR-BREAKAGE DETECTOR SET F	
2	SA82520E1	1	信號放大器 FX311	FIBER AMP FX311 WEEE ASSY	
3	SA4817001	1	電纜線組件	AMP CABLE ASSY	
4	SA4818001	1	放大器安裝支架	DIN METAL FITTING	
5	062300616	2	螺釘 M3X6	SCREW PAN M3X6	
6	SA4819001	1	光導纖維感測器	FDFM2FIBER FDFM2	
7	SA5194001	1	感測器安裝板	SENSOR SETTING PLATE	
8	062500616	1	螺釘 M5X6	SCREW PAN M5X6	
9	625010000	1	尼龍夾 NK-2N	NYLON CLAMP NK-2N	
10	0A5401006	1	螺栓 (帶墊圈) M4X10	DBSCREW PAN (S/P WASHER) M4X10	
			<用於歐洲以外>	< Except for Europe>	
11	SA6495101	1	3 連腳踏開關元件	3-PEDAL FOOT SW ASSY	
			<用於歐洲>	< For Europe only>	
11	SA64951E1	1	3 連腳踏開關元件	3-PEDAL FOOT SW ASSY	
12	S38170001	3	彈簧	FOOT PEDAL SPRING	
13	S38174000	3	腳踏板	FOOT PEDAL	
14	S38175101	3	腳踏護板	PROTECTION PLATE PEDAL	
15	S38176101	3	彈簧板	SPRING,PLATE	
16	S36260000	1	開關	VXMICRO SWITCH: VX-01-1A3	

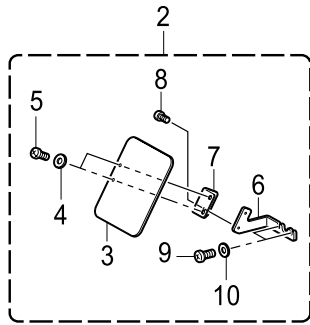
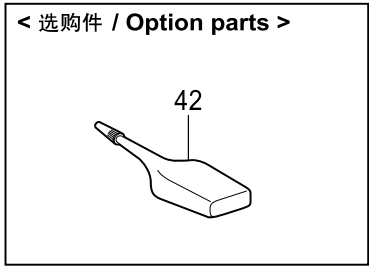
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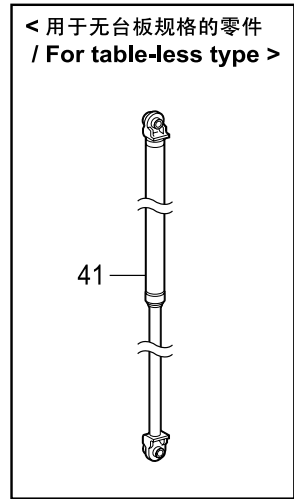
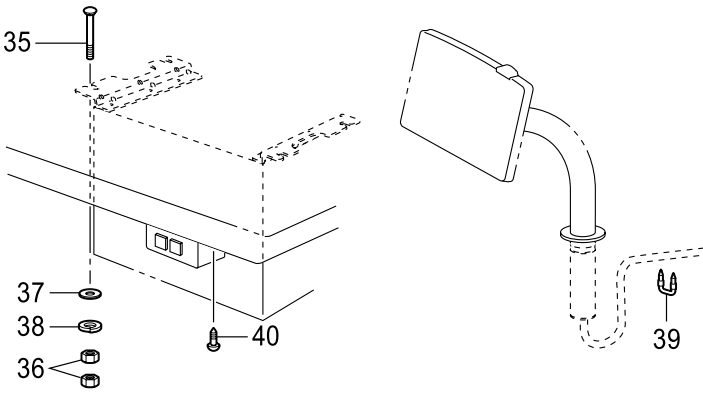
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	PS-4030C PS-6040C	<b>23</b>		1 / 1
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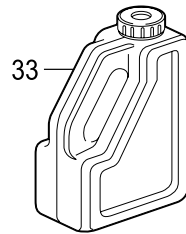
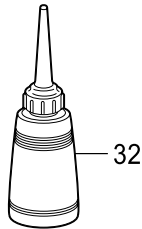
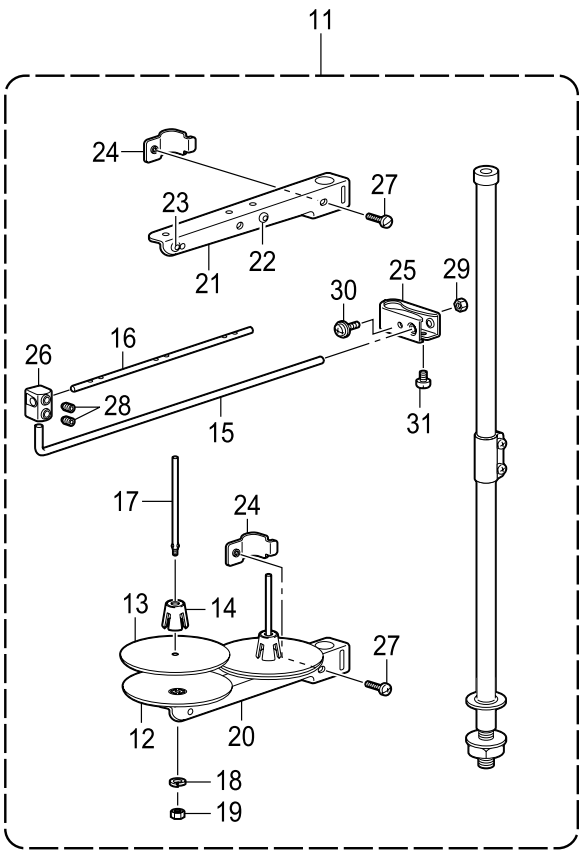
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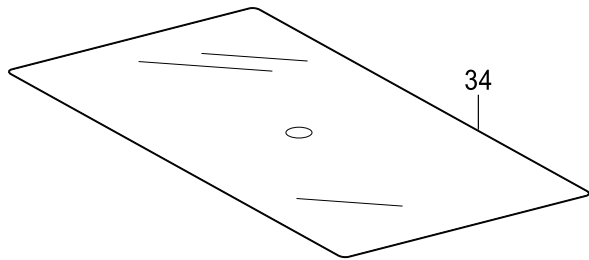
B



C



D



E

1 2 3 4 5

<b>SIRUBA</b> SEQUENCE LIST	Series		Parts Group	Subclass Remark	Page
	PS-4030C PS-6040C		<b>23</b>		1 / 1
					Date
				2023/11/6	

參照號	零件圖號	數量	零件名稱	NAME OF PARTS	備註
1	* P.143	1	梭芯	BOBBIN	
2	SB0557101	1	護眼板套件	EEYE GUARD SET E	
3	S44485101	1	護眼板	EYE GUARD	
4	026030233	2	墊圈 M3	WASHER PLAIN M 3	
5	062300616	2	螺釘 M3X6	SCREW PAN M3X6	
6	SB0559101	1	護眼板架	AEYE GUARD HOLDERA	
7	SB0556001	1	護眼板架	BEYE GUARD HOLDER B	
8	062400616	1	螺釘 M4X6	SCREW PAN M4X6	
9	062400816	2	螺釘 M4X8	SCREW PAN M4X8	
10	026040136	2	平墊圈 S4	WASHER PLAIN S 4	
11	S40574309	1	線架組件 2DTHF	COTTON STAND ASSY 2DTHF	
12	S51283001	2	墊圈	SPOOL STAND BASE	
13	150182000	2	線盤軟墊	SPOOL MAT	
14	S51282101	2	線軸緩衝架	SPOOL CUSHION	
15	S04109001	1	過線杆支杆	THREAD GUIDE SUPPORT BAR	
16	142997001	1	過線杆 3	THREAD GUIDE,3	
17	150179002	2	線軸	BSPOOL SHAFT B	
18	028050243	2	彈簧墊圈 2-5	WASHER SPRING 2-5	
19	021500103	2	螺母 M5	NUT 1 M5	
20	SA6607001	1	過線架 2	SPOOL HOLDER 2	
21	SA6607001	1	過線架 2	SPOOL HOLDER 2	
22	150183000	2	過線管套	THREAD HANGER BASE	
23	142990001	2	過線架上過線管	THREAD BUSH	
24	SA6609001	2	過線架定位	SPOOL HOLDER SUPPORTER	
25	SA6615001	1	線導向架	THREAD GUIDE HOLDER	
26	138843001	1	連接器	JOINT	
27	062061603	2	螺釘 M6X16	SCREW PAN M6X16	
28	014060632	2	固定螺釘 M6X6	SET SCREW SOCKET (CP) M6X6	
29	021500103	1	螺母 M5	NUT 1 M5	
30	S37037001	1	螺釘 M5X32	SCREW PAN (S/P WASHER) M5X32	
31	062061003	1	螺釘 M6X10	SCREW PAN M6X10	
32	114483002	1	油壺組件	OILER ASSY	
33	SB0643001	1	油箱組件	OIL TANK ASSY	
34	SA8855001	1	輔助針板薄片	AUXILIARY PLATE SEET	
35	SA9893001	4	螺栓 M8X65	BOLT M8X65	
36	021080206	8	螺母 M8	NUT 2 M8	
37	025080336	4	平墊圈 L8	WASHER PLAIN L 8	
38	028080246	4	彈簧墊圈 2-8	WASHER SPRING 2-8	
39	200190001	7	U 形卡釘	STAPLE 10X20	
40	S03816001	2	圓頭木螺釘 M4.5X16	WOOD SCREW M4.5X16	
			<用於無台板規格的零件>	< For table-less type >	
41	SB0469001	1	342G 緩衝器組件	SHOCK ABSORBER GAS ASSY 342G	
			<選購件>	< Option parts >	
42	S06706001	1	矽油	SILICONE OIL	

Wa.警告標籤／Warning labels

警告標籤／

零部件名稱／Name of parts

尺寸／Size(mm)

零部件序號 Code／

Warning labels

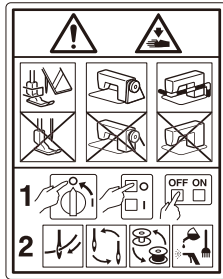


感电标签(6国)

Label, elec. shock 6 lang

50 X 118

J04115-001



操作注意標籤

Label caution

56 X 43

SA9826-001



警告標記 Mark, injury

L=25R=1.2

SA9957-002



接地標記 Label,grounding

φ 12

S37060-001



PE 標記 Label,PE

7.5 X 12.5

S37059-001











不同規格零部件一覽表 / Different parts list

PS-4030C/PS-6040C還預備了下列零部件，請在各種領域中使用。

◎表中的零部件是與PS-1310C/PS-1010C/PS-2210C(直接驅動式程式電腦花樣機)通用的。

The following parts are available for the PS-4030C/PS-6040C to enable use for a wide range of applications.

◎The parts suthe table are common to the PS-1310C/PS-1010C/PS-2210C (Direct drive programmable electronic pattern sewers) .

名稱 Part name	規格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials	安全氣囊 Airbag
(J-66) 針孔板 Needle hole plate 		(φ2.4) SA3336-101	(φ2.2) SA5221-001	(φ3.0) SA5222-101
(E-47) 檢芯套組件 Bobbin case assy 		S59221-301 < LC >	☆	☆ S59222-301 < LD >
(E-48) 夾線簧 Tension spring 		S48664-001 < AN >	☆	☆ S16075-101 < B >
(E-49) 螺釘 Screw 			S16492-101	☆
(E-50) 防空轉彈簧 Anti-spin spring 			S15667-001	☆
(E-51) (Z-1) 梭心 Bobbin 		S44633-001 < LAN >		☆ S15666-001 < LB >
(E-52) 中旋梭組件 Shuttle hook assy, w/box 		☆ SA8197-101 < LH >	☆ SA2173-301 < LF >	☆ SA8197-101 < LH >
(E-46) 外旋梭 Shuttle race base 		☆ 152686-201 < B >	☆ 152682-201 < A >	☆ 152686-201 < B >
(G-12) 夾線彈簧 Tension spring 		☆ 107606-101	☆ 104525-101	☆ 107606-101
(G-8) 挑線彈簧 Thread take-up spring 		☆ 144588-401	☆ SA9058-001	☆ 144588-401





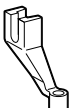
不同規格零部件一覽表／Different parts list

PS-4030C/PS-6040C還預備了下列零部件，請在各種領域中使用。

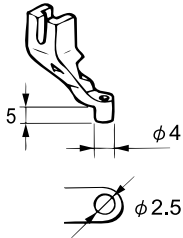
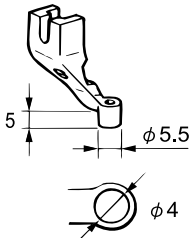
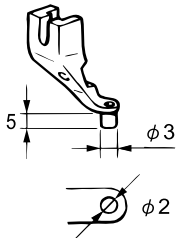
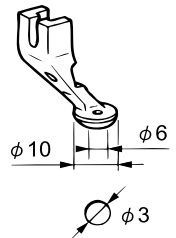
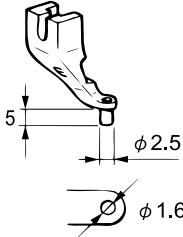

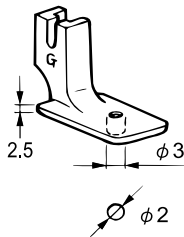
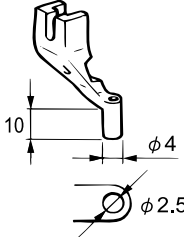
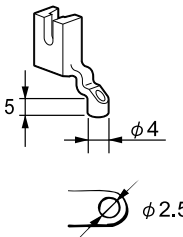
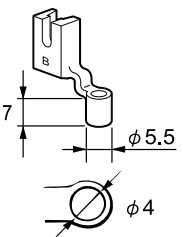
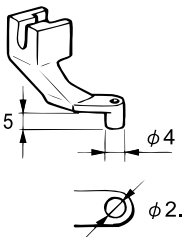
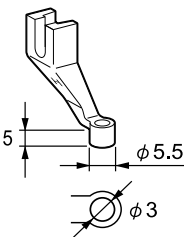
◎表中的零部件是與PS-1310C/PS-1010C/PS-2210C(直接驅動式程式電腦花樣機)通用的。

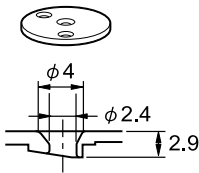
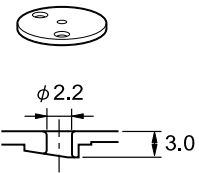
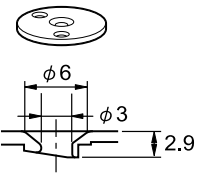
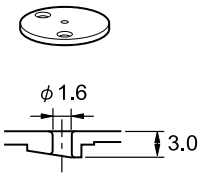
The following parts are available for the PS-4030C/PS-6040C to enable use for a wide range of applications.

◎The parts in the table are common to the PS-1310C/PS-1010C/PS-2210C (Direct drive programmable electronic pattern sewers).

名稱 Part name	規格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials	安全氣囊 Airbag
(G-21) Sub tension spring		SA4146-101		SA3416-101
(G-33) 墊圈 Washer		—		S20681-000
(G-26) 針桿線導向 Needle bar thread guide	 A  B	SA3257-101 < A >		SA4815-201 < B >
(D1-61) 壓腳 Presser foot		S42843-001 < A >		S42844-001 < B >

Ga . 工模具一覽表 / Gauge parts list

壓腳 / Presser foot			
A / S42843-001 *	B / S42844-001	C / S42845-001	D / S42846-001
			
E / S42847-001	F / 157237-001	G / 158592-001	J / S42848-001
			
A-CUT / S40214-001	B-L / S49448-001	XA / S42849-101	H / SA4811-001
			

針孔板 / Needle hole plate			
2.4 C0.4 / SA3336-101 *	2.2 / SA5221-001	3.0 C1.5 / SA5222-101	1.6 / SA7191-001
			

印有\*記號的為標準零部件

The \* symbol is for Standard parts.



高林股份有限公司  
KAULIN MFG. CO., LTD.

由於對產品的改良及更新，本產品零件圖及外觀的修改恕不事先通知！  
The specification and/or appearances of the equipment described in this parts list are  
subject to change because of modification which will without previous notice.  
JDL-24AD03.NOV.2023