# ASC-TBH200

**Automatic T-shirt Bottom Hemming Machine** 自动T恤下摆折缝机









一次完成针织T-shirt类下摆工段

此机器搭配左切刀绷缝机,配置 电眼侦测放料、自动导布边和折 边设计、自动导骨及自动收料等 装置。

可实现一人多机操作,大幅提升 工段的缝制效率和品质, 是专业 针织T-shirt生产成衣厂必备的高 效率生产工具。

Machine operators can handle more than one machine simultaneously.

Greatly improve the sewing efficiency and quality of the workshop, and is an essential high-efficiency production tool for professional knitted T-shirt production garment factories.



#### 特点

#### FEATURES

- 专利导向轮模仿人工手势,使布料纠偏功能更强大,面 料适用性更宽广。
  - The patented guide wheel simulates operator's gestures, it makes the machine operating smoothly during sewing, and applicable for more kinds of fabric.
- 专利吹气倒缝功能,真正实现多骨位同方向倒缝。 Patented function of air-blowing reverse stitching makes side seams reverse stitching in the same direction.
- 起缝和结束线迹完全对齐。 The start and end stitches are perfectly aligned.
- 4 设备自带衣服大小码自动调节功能,避免生产中出现混码而导致缝制错乱。

The equipment comes with an automatic adjustment function of clothes size, which avoids confusion in sewing caused by mixed sizes in production.

- **38-90**公分的缝制范围,可以真正的实现XS到**5**XL自由切换。 The sewing range is 38-90 cm which can sew XS to 5XL.
- 适用於筒状或已包边缝的全自动折下摆车缝。
- Fully automatic hemming is suitable for tubular materials or materials with overlock seams.
- 可以做第一或最後工序的操作。 It can be the first stage or last stage of production process.
- 8 100%棉质纱线的高速车缝。 High-speed sewing with 100% cotton thread.
- 9 一人可操作多台机器,降低人工缝制难度标准化生产,无需技能工操作。

Machine operators can handle more than one machine simultaneously. Reducing the difficulty of manual sewing and standardizing production, without the need for skilled workers to operate.



## 规 格 SPECIFICATIONS

	Needle No.	<u>#</u>		mm ⊢⊢I	S.P.M.		(KG	
ASC- TBH200	UY128	折边宽度 Hem Width 15~30 mm	标配: 5.6 选配 4.0 / 4.8 / 6.4 Normal standard: 5.6 Optional 4.0 / 4.8 / 6.4	0.3~4.5	4500	L1200 W1200 H1670	180 / 240	
生产能力 Capability of Output		80~120 pcs/ hour		380-900 mm 对折中心距 Folding center distance				
电源 Power supply		AC 220V, 50/60Hz	适用周长(摊平) Circumference of T-shirt bottom(Flattened)					
工作气压 Air Pressure		4 bar						
耗气量 Air Consumption		190 L / min						
缝纫机机头 Machine Head			标配:左切刀筒型绷缝机 Normal standard: Bottom hemming with left side fabric trimmer C007KP-W812A-356/CRL/UTP					
标配倒骨 Standard seam guide function			要求正、反缝位都可以采用此设备缝制(带真倒骨功能) It can be used to sew both front and back stitching positions (with true back stitch function)					
IOT物联对接(选配) IOT interconnection				下单时可依需求选择加购 Please select it when ordering				
扫线装置 Sweep the line device			吹气装置(标配),电磁铁勾线装置(选配) Standard configuration: blowing device Optional configuration: Electromagnet wire hooking device					



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