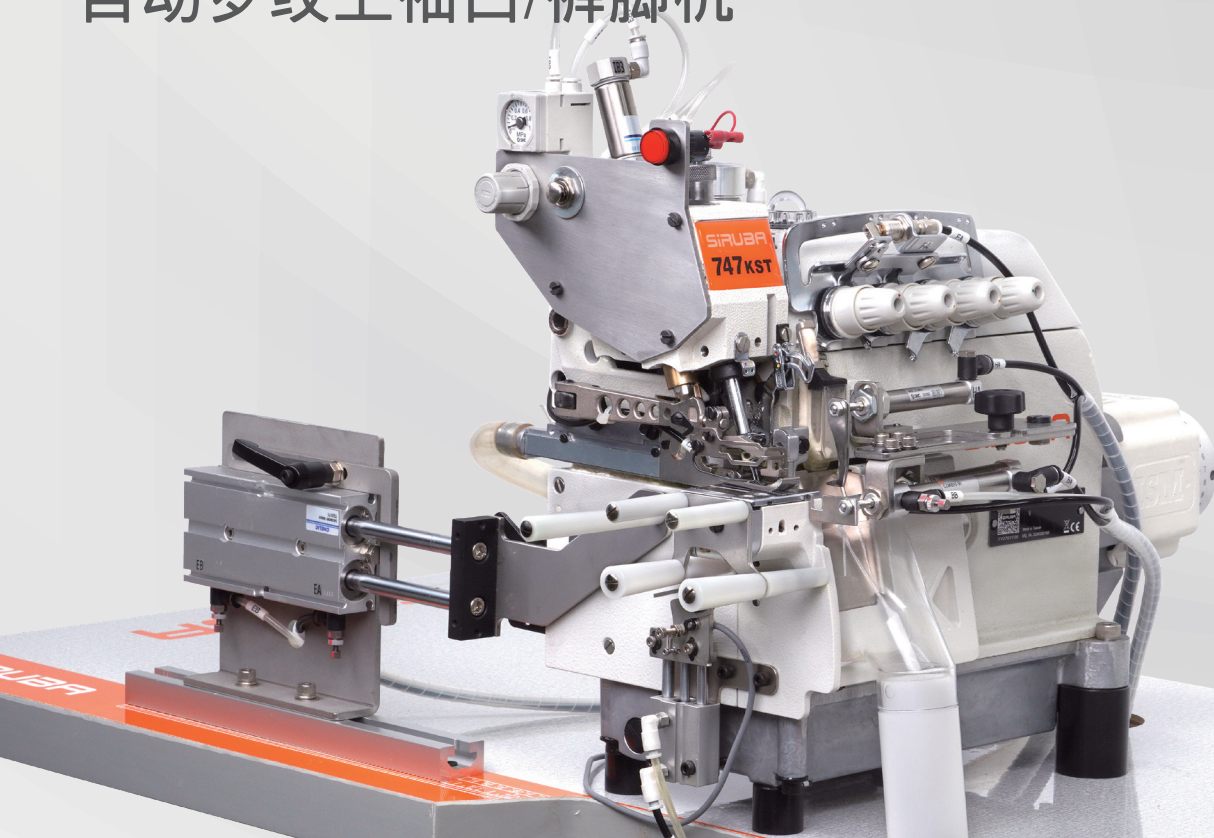


747KST/ASM

Automatic Ribbed Cuff Attaching Machine

自动罗纹上袖口/裤脚机

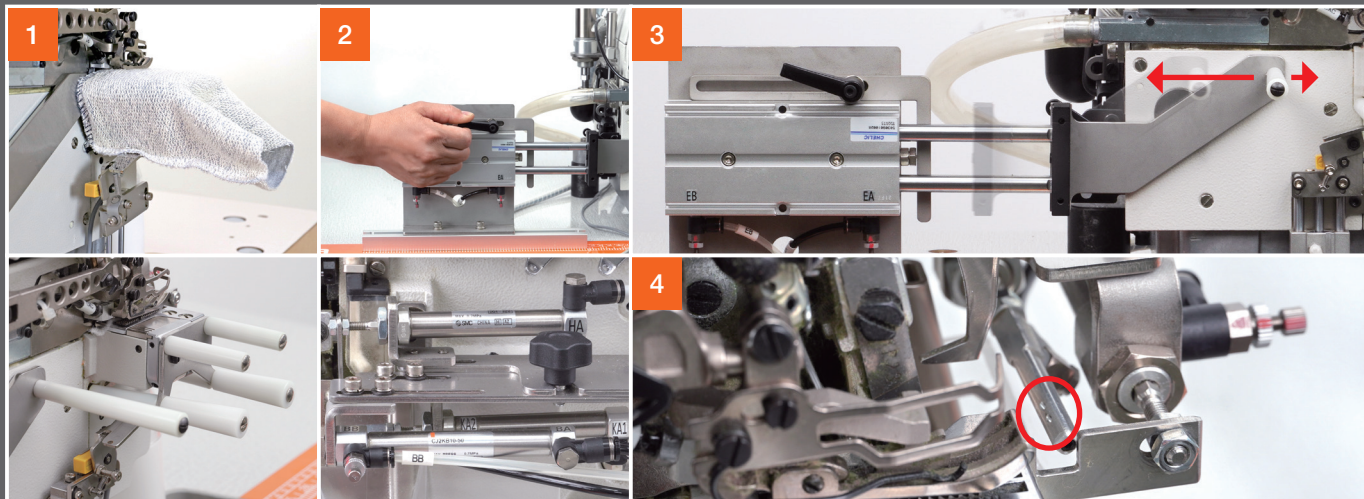


1 自动过骨感知侦测，设定结尾需求针数
Auto seam detector, easy to set up the stitches after seam.

2 快速调整机构，方便设定与维护
Quick adjustment mechanism, easy for setting and maintenance.

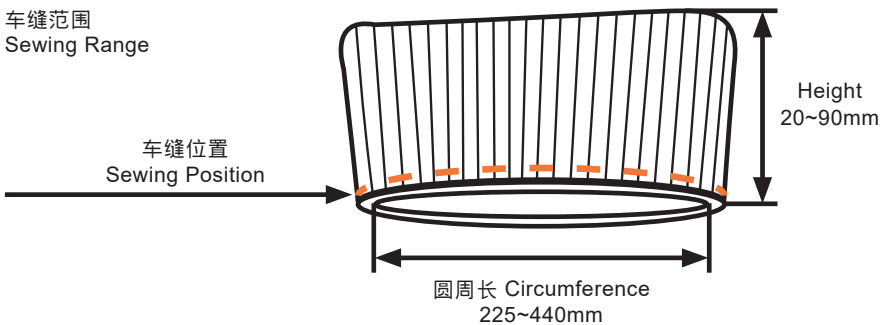
3 张力调整，自动拉伸，减少布料起皱
Tension controller for smooth feeding and puckering free.

4 防内卷装置，减少内卷不良率
Anti-curly edge device reduce sewing defects.



规格

SPECIFICATIONS

型号 Model	747KST/ASM
缝纫机机头 Machine Head	SiRUBA 747KST-514M-3-24
车缝速度 Sewing Speed	5500 SPM (最高Max)
使用针型 Needle Type	DC×27 #11
压脚高度 Presser foot Height	8.5 mm (最高Max)
包边宽度 Overedge Width	4 mm
缝纫针距 Stitch Length	2 mm
罗纹布尺寸 (mm) Rib Size (mm)	车缝范围 Sewing Range  ※罗纹布口径与布身口径相差需在40mm内，布身布厚>0.9mm，弹性布料。 ※The difference between the caliber of the ribbed fabric and the fabric body should be within 40mm. The fabric should be elastic and the thickness of fabric body should be greater than 0.9mm.
布厚范围 Fabric Thickness	7mm
气体消耗量 Air Consumption	180公升/分 180 L/min
气压 Air Pressure	0.5 MPa
电源电压 Power Supply	Single Phase 1Φ AC200~240V 50/60Hz
电力消耗 Power Consumption	500 W (Max)
机器尺寸 Dimensions	(W)825×(D)640×(H)1622mm (With table and thread stand 含桌板、线架)
生产效率 Production Capacity	200~240 件/小时 (车缝速度: 3000 spm, 罗纹布尺寸 圆周长: 270mm, 高度: 60mm) 200~240 PCS/Hour (Sewing Speed: 3000 spm, Rib Size: Circumference: 270mm, Height: 60mm)